



## Safety Data Sheet

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<b>Issue Date:</b>	2023/04/18	<b>Supersedes Date:</b>	2022/08/05

## SECTION 1: Identification

### 1.1. Product identifier

3M(TM) SCOTCH-WELD(TM) ACRYLIC ADHESIVE DP8405NS, GREEN

#### Product Identification Numbers

62-2856-1445-9      62-2856-1450-9      62-2856-3630-4      HB-0043-3380-1      HB-0043-7466-4  
JS-3000-5001-5

### 1.2. Recommended use and restrictions on use

#### Recommended use

Adhesive

### 1.3. Supplier's details

**Company:** 3M Canada Company  
**Division:** Industrial Adhesives and Tapes Division  
**Address:** 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

**Telephone:** (800) 364-3577  
**E Mail:**

### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

31-5479-6, 31-5470-5

Transport in accordance with applicable regulations.

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COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

**3M Canada SDSs are available at [www.3M.ca](http://www.3M.ca)**



## Safety Data Sheet

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<b>Document group:</b>	31-5479-6	<b>Version number:</b>	5.08
<b>Issue Date:</b>	2023/07/11	<b>Supersedes Date:</b>	2022/12/01

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green, Part B

#### Product Identification Numbers

UU-0125-3480-4

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Adhesive

##### Specific Use

Activator for 2-part acrylic adhesive

##### Restrictions on use

Not applicable

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Industrial Adhesives and Tapes Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

## 2.2. Label elements

### Signal word

Danger

### Symbols

Flame | Exclamation mark | Health Hazard |

### Pictograms



### Hazard statements

Highly flammable liquid and vapour.

Causes serious eye irritation. May cause an allergic skin reaction. May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure: sensory organs |

### Precautionary statements

#### Prevention:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use explosion-proof electrical/ventilating/lighting equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Get medical advice/attention if you feel unwell. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### Storage:

Store in a well-ventilated place. Keep cool. Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

## 2.3. Other hazards

None known.

6% of the mixture consists of ingredients of unknown acute inhalation toxicity.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
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Methyl Methacrylate	80-62-6	30 - 60 Trade Secret *	2-Propenoic acid, 2-methyl-, methyl ester
Acrylonitrile-Butadiene Polymer	9003-18-3	1 - 20	2-Propenenitrile, polymer with 1,3-butadiene
Kaolin	1332-58-7	1 - 20	Kaolin
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	41637-38-1	< 10	Poly(oxy-1,2-ethanediyl), .alpha.,.alpha.'-[(1-methylethylidene)di-4,1-phenylene]bis[.omega.-[(2-methyl-1-oxo-2-propenyl)oxy]-
Dispersing Agent	Trade Secret	< 5	Not Applicable
Hydroxyethyl Methacrylate	868-77-9	1 - 5 Trade Secret *	2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester
Phosphate Esters of PPG Methacrylate	95175-93-2	1 - 5 Trade Secret *	No Data Available
Fillers	Trade Secret	< 3	Not Applicable
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	< 1	Distillates (petroleum), hydrotreated light paraffinic
Copper Naphthenates	1338-02-9	< 0.2	No Data Available

Fillers is a non-hazardous Trade Secret material according to WHMIS criteria.  
 Dispersing Agent is a non-hazardous Trade Secret material according to WHMIS criteria.

\*The actual concentration of this ingredient has been withheld as a trade secret.

## **SECTION 4: First aid measures**

### **4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

### **4.2. Most important symptoms and effects, both acute and delayed**

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

### **5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### **5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional Comments</b>
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m3	
COPPER COMPOUNDS	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	Dermal Sensitizer
Dispersing Agent	Trade Secret	ACGIH	TWA(respirable fraction):3 mg/m3;TWA(inhalable fraction):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	White
Odour	Methacrylate
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	$\geq 37.8$ °C
Flash Point	$\geq 10$ °C [ <i>Test Method: Closed Cup</i> ]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	<i>No Data Available</i>
Vapour Density and/or Relative Vapour Density	<i>No Data Available</i>
Density	1.07 g/ml
Relative density	1.07 [ <i>Ref Std: WATER=1</i> ]
Water solubility	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity/Kinematic Viscosity	50,000 - 80,000 mPa-s
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	17.2 g/l [ <i>Details: when used as intended with Part A</i> ]
VOC Less H <sub>2</sub> O & Exempt Solvents	1.6 % [ <i>Details: when used as intended with Part A</i> ]
Molecular weight	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Amines



Strong acids  
 Strong bases  
 Strong oxidizing agents

#### 10.6. Hazardous decomposition products

##### Substance

##### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### **Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

##### **Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### **Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

##### **Prolonged or repeated exposure may cause target organ effects:**

Olfactory Effects: Signs/symptoms may include decreased ability to detect odours and/or complete loss of smell.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l

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Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Ingestion	Rat	LD50 > 35,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg
Dispersing Agent	Dermal	Rat	LD50 > 2,000 mg/kg
Dispersing Agent	Ingestion	Rat	LD50 > 2,000 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Dermal	similar compounds	LD50 > 2,000 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 5.53 mg/l
Hydrotreated light paraffinic distillates (petroleum)	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Copper Naphthenates	Dermal	similar compounds	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compounds	LD50 > 300, < 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Methyl Methacrylate	Human and animal	Mild irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Rabbit	Minimal irritation
Kaolin	Professional judgement	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant
Fillers	Rabbit	No significant irritation
Dispersing Agent	In vitro data	No significant irritation
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Copper Naphthenates	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
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**3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green, Part B**

Methyl Methacrylate	Rabbit	Moderate irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Rabbit	No significant irritation
Kaolin	Professional judgement	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
Fillers	Rabbit	No significant irritation
Dispersing Agent	In vitro data	No significant irritation
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Copper Naphthenates	In vitro data	No significant irritation

**Skin Sensitization**

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Guinea pig	Not classified
Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Fillers	Human and animal	Not classified
Dispersing Agent	similar compounds	Not classified
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	Not classified
Copper Naphthenates	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
Methyl Methacrylate	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	In Vitro	Not mutagenic
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Fillers	In Vitro	Not mutagenic
Dispersing Agent	In Vitro	Not mutagenic
Hydrotreated light paraffinic distillates (petroleum)	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Fillers	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Dispersing Agent	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Dispersing Agent	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Dispersing Agent	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks

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Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Fillers	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Dispersing Agent	Ingestion	hematopoietic system   nervous system   kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   liver   immune system   eyes   respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days

**Aspiration Hazard**

Name	Value
Hydrotreated light paraffinic distillates (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

No data available.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

## **SECTION 16: Other information**

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 2 Flammability: 3 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green, Part A

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Adhesive

##### Restrictions on use

Not applicable

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Industrial Adhesives and Tapes Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Skin Sensitizer: Category 1B.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms



### Hazard statements

May cause an allergic skin reaction.

### Precautionary statements

#### Prevention:

Avoid breathing dust/fume/gas/mist/vapours/spray. Wear protective gloves. Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### 2.3. Other hazards

None known.

11% of the mixture consists of ingredients of unknown acute oral toxicity.

11% of the mixture consists of ingredients of unknown acute dermal toxicity.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Dibenzoate Propanol	27138-31-4	45 - 65	Propanol, oxybis-, dibenzoate
Acrylate Polymer	25101-28-4	10 - 30	2-Propenoic acid, 2-methyl-, methyl ester, polymer with 1,3-butadiene, butyl 2-propenoate and ethenylbenzene
Catalyst	Trade Secret	1 - 15	Not Applicable
Organic Peroxide	13122-18-4	5 - 10 Trade Secret *	Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester

Catalyst is a non-hazardous Trade Secret material according to WHMIS criteria.

\*The actual concentration of this ingredient has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get



medical attention.

**Eye Contact:**

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Part of the oxygen for combustion is supplied by the peroxide itself.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide

Carbon dioxide

**Condition**

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Blue

<b>Odour</b>	Ester
<b>Odour threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point/Freezing point</b>	<i>Not Applicable</i>
<b>Boiling point</b>	$\geq 65.6$ °C
<b>Flash Point</b>	$> 93.3$ °C [Test Method: Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	<i>Not Applicable</i>
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapour Pressure</b>	<i>No Data Available</i>
<b>Vapour Density and/or Relative Vapour Density</b>	<i>No Data Available</i>
<b>Density</b>	1.08 g/ml
<b>Relative density</b>	1.08 [Ref Std: WATER=1]
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity/Kinematic Viscosity</b>	20,000 - 25,000 mPa-s
<b>Volatile Organic Compounds</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>No Data Available</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	2.8 g/l [Details: when used as intended with Part B.]
<b>Molecular weight</b>	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

May be harmful if swallowed.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation

**3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green, Part A**

Organic Peroxide	Rabbit	No significant irritation
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**Serious Eye Damage/Irritation**

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Catalyst	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Catalyst	In Vitro	Not mutagenic

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system   liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

No data available.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

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**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

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**Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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