



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) NOVEC(TM) FLUX REMOVER

#### Product Identification Numbers

98-0212-4891-3	98-0212-4892-1	FF-9200-1186-4	FF-9200-1187-2	FF-9200-1188-0
H0-0023-2296-6	UU-0037-2226-9			

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Flux Remover

##### Restrictions on use

For Industrial Use only. Not intended for consumer sale or use. Not intended for use as a medical device or drug.

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Electronics Materials Solutions Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Gas Under Pressure: Liquefied gas.  
 Serious Eye Damage/Irritation: Category 2A.  
 Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Warning

**Symbols**

Gas cylinder | Exclamation mark |

**Pictograms****Hazard statements**

Contains gas under pressure; may explode if heated.  
 Causes serious eye irritation. May cause drowsiness or dizziness.

**Precautionary statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wear eye/face protection.  
 Wash exposed skin thoroughly after handling.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a POISON centre or doctor/physician if you feel unwell.

**Storage:**

Protect from sunlight. Store in a well-ventilated place. Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Other hazards**

None known.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
1,2-Trans-Dichloroethylene	156-60-5	55 - 70 Trade Secret *	Ethene, 1,2-dichloro-, (E)-
Methyl nonafluoroisobutyl ether	163702-08-7	19.8 - 32.4	Propane, 2-(difluoromethoxymethyl)-1,1,1,2,3,3,3-heptafluoro -
Methyl nonafluorobutyl ether	163702-07-6	3.6 - 16.2	Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-
Carbon Dioxide	124-38-9	1 - 5	Carbon dioxide
Isopropanol	67-63-0	<= 3	2-Propanol

\*The actual concentration of this ingredient has been withheld as a trade secret.

## SECTION 4: First aid measures

**4.1. Description of first aid measures****Inhalation:**

## 3M(TM) NOVEC(TM) FLUX REMOVER

Remove person to fresh air. If you feel unwell, get medical attention.

### **Skin Contact:**

Wash with soap and water. If you feel unwell, get medical attention.

### **Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

### **If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

### **4.2. Most important symptoms and effects, both acute and delayed**

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## SECTION 5: Fire-fighting measures

### **5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

### **5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode. Exposure to extreme heat can give rise to thermal decomposition.

### **5.3. Special protective actions for fire-fighters**

## SECTION 6: Accidental release measures

### **6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### **6.2. Environmental precautions**

Avoid release to the environment.

### **6.3. Methods and material for containment and cleaning up**

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### **7.1. Precautions for safe handling**

Store work clothes separately from other clothing, food and tobacco products. Do not pierce or burn, even after use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke

when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from strong bases. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Dioxide	124-38-9	ACGIH	TWA:5000 ppm;STEL:30000 ppm	
1,2-Trans-Dichloroethylene	156-60-5	ACGIH	TWA: 200 ppm	
Methyl nonafluorobutyl ether	163702-07-6	AIHA	TWA:750 ppm	
Methyl nonafluoroisobutyl ether	163702-08-7	AIHA	TWA:750 ppm	
Isopropanol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

##### Skin/hand protection

No chemical protective gloves are required.

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Aerosol
Colour	Colourless
Odour	Slight Odour
Odour threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	42.5 °C
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	5.9 % volume
Flammable Limits(UEL)	14.5 % volume
Vapour Pressure	41,423.1 Pa
Vapour Density and/or Relative Vapour Density	2.3 [Ref Std: AIR=1]
Density	1.3 g/ml
Relative density	1.3 [Ref Std: WATER=1]
Water solubility	28 ppm
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	408 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity/Kinematic Viscosity	0.0004 Pa-s
Volatile Organic Compounds	
Percent volatile	<i>No Data Available</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	
Molecular weight	<i>Not Applicable</i>

#### Nanoparticles

This material does not contain nanoparticles.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Strong bases  
Strong oxidizing agents

#### 10.6. Hazardous decomposition products

##### Substance

Hydrogen Chloride  
Hydrogen Fluoride  
Perfluoroisobutylene (PFIB)

##### Condition

At Elevated Temperatures  
At Elevated Temperatures  
At Elevated Temperatures

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### **Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

##### **Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

##### **Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

#### **Additional Health Effects:**

##### **Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

#### **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### **Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l

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Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1,2-Trans-Dichloroethylene	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,2-Trans-Dichloroethylene	Inhalation-Vapor (4 hours)	Rat	LC50 95.6 mg/l
1,2-Trans-Dichloroethylene	Ingestion	Rat	LD50 7,902 mg/kg
Methyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl nonafluorobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon Dioxide	Inhalation-Gas (4 hours)	Rat	LC50 > 53,000 ppm
Isopropanol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropanol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropanol	Ingestion	Rat	LD50 4,710 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
1,2-Trans-Dichloroethylene	Rabbit	Minimal irritation
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
Isopropanol	Multiple animal species	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
1,2-Trans-Dichloroethylene	Rabbit	Moderate irritant
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
Isopropanol	Rabbit	Severe irritant

**Skin Sensitization**

Name	Species	Value
Methyl nonafluoroisobutyl ether	Guinea pig	Not classified
Methyl nonafluorobutyl ether	Guinea pig	Not classified
Isopropanol	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
1,2-Trans-Dichloroethylene	In Vitro	Not mutagenic
1,2-Trans-Dichloroethylene	In vivo	Not mutagenic
Methyl nonafluoroisobutyl ether	In Vitro	Not mutagenic

**3M(TM) NOVEC(TM) FLUX REMOVER**

Methyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Methyl nonafluorobutyl ether	In Vitro	Not mutagenic
Methyl nonafluorobutyl ether	In vivo	Not mutagenic
Isopropanol	In Vitro	Not mutagenic
Isopropanol	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Isopropanol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**
**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
1,2-Trans-Dichloroethylene	Inhalation	Not classified for development	Rat	NOAEL 24 mg/l	during organogenesis
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Methyl nonafluorobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Carbon Dioxide	Inhalation	Not classified for male reproduction	Mouse	LOAEL 350,000 ppm	not available
Carbon Dioxide	Inhalation	Not classified for development	Rat	LOAEL 60,000 ppm	24 hours
Isopropanol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropanol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,2-Trans-Dichloroethylene	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
1,2-Trans-Dichloroethylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,2-Trans-Dichloroethylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4,500 mg/kg	not applicable
Methyl nonafluoroisobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Isopropanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropanol	Inhalation	respiratory irritation	Some positive data exist, but the	Human	NOAEL Not	



**3M(TM) NOVEC(TM) FLUX REMOVER**

			data are not sufficient for classification		available	
Isopropanol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,2-Trans-Dichloroethylene	Inhalation	endocrine system   liver   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-Dichloroethylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
1,2-Trans-Dichloroethylene	Ingestion	blood   liver	Not classified	Rat	NOAEL 125 mg/kg/day	14 weeks
1,2-Trans-Dichloroethylene	Ingestion	heart   immune system   respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
Methyl nonafluoroisobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluoroisobutyl ether	Inhalation	heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Ingestion	endocrine system   liver   heart   hematopoietic system   immune system   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluorobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluorobutyl ether	Inhalation	heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Ingestion	endocrine system   liver   heart   hematopoietic system   immune system   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

## 3M(TM) NOVEC(TM) FLUX REMOVER

Carbon Dioxide	Inhalation	heart   bone, teeth, nails, and/or hair   liver   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	LOAEL 60,000 ppm	166 days
Isopropanol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Isopropanol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Isopropanol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## SECTION 12: Ecological information

No data available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Facility must be capable of handling aerosol cans. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

## SECTION 16: Other information

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material**

**but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 3 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### **HMIS Hazard Classification**

**Health: 2 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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**3M Canada SDSs are available at [www.3M.ca](http://www.3M.ca)**