

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3MTM Screen Printing UV Ink Series 9800CL Screen Print Clear

Product Identification Numbers

75-3470-6922-3

1.2. Recommended use and restrictions on use

Intended Use

Ink

Specific Use

Screen Printing Ink

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company

Division: Commercial Solutions Division

Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577 **Website:** www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 2.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms





Hazard statements

Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure: respiratory system May cause damage to organs through prolonged or repeated exposure: skin

Precautionary statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

51% of the mixture consists of ingredients of unknown acute oral toxicity.

51% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Aliphatic Urethane Acrylate	Trade Secret	20 - 30	Not Applicable

Aliphatic Urethane Acrylate (2)	Trade Secret	10 - 30	Not Applicable
PHENOXY ETHYL	48145-04-6	10 - 20 Trade Secret *	2-Propenoic acid, 2-phenoxyethyl ester
ACRYLATE			
VINYLCAPROLACTAM	2235-00-9	10 - 20 Trade Secret *	2H-Azepin-2-one, 1-ethenylhexahydro-;
			Vinylcaprolactam
DIETHYLENE GLYCOL	7328-17-8	5 - 15 Trade Secret *	2-Propenoic acid, 2-(2-ethoxyethoxy)ethyl
ETHYL ETHER ACRYLATE			ester; Carbitol acrylate
1,6-HEXANEDIOL	13048-33-4	1 - 5 Trade Secret *	2-Propenoic acid, 1,6-hexanediyl ester
DIACRYLATE			
2-HYDROXY-2-METHYL-1-	7473-98-5	1 - 5	1-Propanone, 2-hydroxy-2-methyl-1-
PHENYL-1-PROPANONE			phenyl-
Acrylic Copolymer	Trade Secret	1 - 5	Not Applicable
Oligo[2-Hydroxy-2-Methyl-1-	Trade Secret	1 - 5	Not Applicable
[4(1-Methyl-Vinyl)Phenyl			
Silicone Defoamer	Trade Secret	1 - 5	Not Applicable
TRIMETHYLOLPROPANE	28961-43-5	1 - 5 Trade Secret *	Poly(oxy-1,2-ethanediyl), .alpha
ETHOXYLATE			hydroomega[(1-oxo-2-propenyl)oxy]-,
TRIACRYLATE			ether with 2-ethyl-2-(hydroxymethyl)-1,3-
			propanediol (3:1)
Bis(1,2,2,6,6-pentamethyl-4-	41556-26-7	1 - 2 Trade Secret *	Decanedioic acid, bis(1,2,2,6,6-
piperidinyl) sebacate			pentamethyl-4-piperidinyl) ester
METHYL 1,2,2,6,6-	82919-37-7	0.1 - 1.0 Trade Secret *	Decanedioic acid, methyl 1,2,2,6,6-
PENTAMETHYL-4-			pentamethyl-4-piperidinyl ester
PIPERIDINYL SEBACATE			

Acrylic Copolymer is a non-hazardous Trade Secret material according to WHMIS criteria.

Aliphatic Urethane Acrylate is a non-hazardous Trade Secret material according to WHMIS criteria.

Aliphatic Urethane Acrylate (2) is a non-hazardous Trade Secret material according to WHMIS criteria.

Silicone Defoamer is a non-hazardous Trade Secret material according to WHMIS criteria.

Oligo[2-Hydroxy-2-Methyl-1-[4(1-Methyl-Vinyl)Phenyl is a non-hazardous Trade Secret material according to WHMIS criteria.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

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^{*}The actual concentration of this ingredient has been withheld as a trade secret.

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapours or Gases	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Protect from sunlight. Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
1,6-HEXANEDIOL	13048-33-4	AIHA	TWA:1 mg/m3(0.11 ppm)	Dermal Sensitizer
DIACRYLATE				
VINYLCAPROLACTAM	2235-00-9	Manufacturer	TWA(8 hours):0.1 ppm(0.57	
		determined	mg/m3)	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates, including oily mists

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state		Liquid

Specific Physical Form:	Liquid	
Colour	Colourless	
Odour	Acrylate	
Odour threshold	No Data Available	
рН	Not Applicable	
Melting point/Freezing point	Not Applicable	
Boiling point	> 148.9 °C	
Flash Point	> 93.3 °C [Test Method:Pensky-Martens Closed Cup]	
Evaporation rate	< 1 [Ref Std:BUOAC=1]	
Flammability (solid, gas)	Not Applicable	
Flammable Limits(LEL)	No Data Available	
Flammable Limits(UEL)	No Data Available	
Vapour Pressure	< 160 Pa [@ 20 °C]	
pour Density and/or Relative Vapour Density No Data Available		
Density Approximately 1.3 g/ml		
Relative density	Approximately 1.3 [Ref Std:WATER=1]	
Water solubility	Negligible	
Solubility- non-water	No Data Available	
Partition coefficient: n-octanol/ water	No Data Available	
Autoignition temperature	mperature No Data Available	
Decomposition temperature	No Data Available	
Viscosity/Kinematic Viscosity	No Data Available	
Volatile Organic Compounds	1 g/l	
Percent volatile 1 - 5 % weight		
VOC Less H2O & Exempt Solvents	1 g/l	

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur. Upon depletion of inhibitor or with exposure to heat.

10.4. Conditions to avoid

Sparks and/or flames

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u> <u>Condition</u>

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eve Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure. Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
PHENOXY ETHYL ACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOXY ETHYL ACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYLCAPROLACTAM	Dermal	Rabbit	LD50 1,700 mg/kg
VINYLCAPROLACTAM	Ingestion	Rat	LD50 1,049 mg/kg
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Ingestion	Rat	LD50 1,860 mg/kg
TRIMETHYLOLPROPANE ETHOXYLATE TRIACRYLATE	Dermal	Rabbit	LD50 > 13,000 mg/kg

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TRIMETHYLOLPROPANE ETHOXYLATE TRIACRYLATE	Ingestion	Rat	LD50 > 2,000 mg/kg
1,6-HEXANEDIOL DIACRYLATE	Dermal	Rabbit	LD50 3,636 mg/kg
1,6-HEXANEDIOL DIACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
2-HYDROXY-2-METHYL-1-PHENYL-1-PROPANONE	Dermal	Rat	LD50 6,929 mg/kg
2-HYDROXY-2-METHYL-1-PHENYL-1-PROPANONE	Ingestion	Rat	LD50 1,694 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Rat	LD50 3,125 mg/kg
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
SEBACATE			
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL	Ingestion	Rat	LD50 3,125 mg/day
SEBACATE			

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
VINYLCAPROLACTAM	Rabbit	Minimal irritation
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Rabbit	Irritant
TRIMETHYLOLPROPANE ETHOXYLATE TRIACRYLATE	Rabbit	Minimal irritation
1,6-HEXANEDIOL DIACRYLATE	Rabbit	Irritant
2-HYDROXY-2-METHYL-1-PHENYL-1-PROPANONE	Rabbit	No significant irritation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Rabbit	No significant irritation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Rabbit	No significant irritation

Serious Eve Damage/Irritation

Name	Species	Value
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
VINYLCAPROLACTAM	Rabbit	Severe irritant
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Rabbit	Severe irritant
TRIMETHYLOLPROPANE ETHOXYLATE TRIACRYLATE	Rabbit	Severe irritant
1,6-HEXANEDIOL DIACRYLATE	Rabbit	Moderate irritant
2-HYDROXY-2-METHYL-1-PHENYL-1-PROPANONE	Rabbit	Mild irritant
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Rabbit	No significant irritation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
PHENOXY ETHYL ACRYLATE	Guinea	Sensitizing
	pig	
VINYLCAPROLACTAM	Mouse	Sensitizing
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Guinea	Sensitizing
	pig	
TRIMETHYLOLPROPANE ETHOXYLATE TRIACRYLATE	Guinea	Sensitizing
	pig	
1,6-HEXANEDIOL DIACRYLATE	Guinea	Sensitizing
	pig	
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Guinea	Sensitizing
	pig	
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Guinea	Sensitizing
	pig	

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
VINYLCAPROLACTAM	In Vitro	Not mutagenic
1,6-HEXANEDIOL DIACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

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Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	In Vitro	Not mutagenic
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
1,6-HEXANEDIOL DIACRYLATE	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
PHENOXY ETHYL ACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	43 days
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to development	Rat	NOAEL 300 mg/kg/day	premating into lactation
1,6-HEXANEDIOL DIACRYLATE	Not Specified	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesi s

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
VINYLCAPROLACTAM	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	
1,6-HEXANEDIOL DIACRYLATE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
VINYLCAPROLACTAM	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.001 mg/l	28 days
VINYLCAPROLACTAM	Inhalation	blood liver kidney and/or bladder eyes	Not classified	Rat	NOAEL 0.18 mg/l	90 days
VINYLCAPROLACTAM	Ingestion	liver	Not classified	Rat	NOAEL 260 mg/kg/day	3 months
1,6-HEXANEDIOL DIACRYLATE	Dermal	skin	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 70 mg/kg/day	80 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca