



## Safety Data Sheet

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<b>Document group:</b>	21-5684-2	<b>Version number:</b>	6.00
<b>Issue Date:</b>	2023/03/24	<b>Supersedes Date:</b>	2020/10/21

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Polyurethane Reactive Adhesive EZ250015

##### Product Identification Numbers

62-3850-5230-3      62-3850-5231-1      62-3850-5235-2      62-3850-6839-0      62-3850-8530-3  
62-3850-9530-2

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Adhesive

##### Restrictions on use

Not applicable

#### 1.3. Supplier's details

**Company:** 3M Canada Company  
**Division:** Industrial Adhesives and Tapes Division  
**Address:** 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1  
**Telephone:** (800) 364-3577  
**Website:** www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

**Symbols**

Exclamation mark | Health Hazard |

**Pictograms****Hazard statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure: respiratory system |

**Precautionary statements****Prevention:**

Do not breathe dust/fume/gas/mist/vapours/spray. In case of inadequate ventilation wear respiratory protection. Wear protective gloves. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Get medical advice/attention if you feel unwell.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Other hazards**

May cause thermal burns.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	101-68-8	0 - 3	Benzene, 1,1'-methylenebis[4-isocyanato-
POLYURETHANE RESIN	Trade Secret	>= 97	Not Applicable

POLYURETHANE RESIN is a non-hazardous Trade Secret material according to WHMIS criteria.

## SECTION 4: First aid measures

**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye Contact:**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Amine Compounds  
Isocyanates  
Carbon monoxide  
Carbon dioxide  
Hydrogen Cyanide

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial or professional use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	101-68-8	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an

exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - Neoprene

Apron – Nitrile

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

### Thermal hazards

Wear heat insulating gloves - Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Waxy Solid
Colour	Off-White, White
Odour	Mild Odour
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Approximately 55 °C
Boiling point	150 °C [ @ 666.61 Pa ] [Details:MDI]
Flash Point	>=200 °C
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	0 Pa [ @ 25 °C ] [Details:MDI]
Vapour Density and/or Relative Vapour Density	8.6 [Ref Std: AIR=1] [Details:MDI]
Density	1.05 g/ml
Relative density	1.05 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	Approximately 9,000 mPa-s [Details:CONDITIONS: @ 121.1 C (250 F)]
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	0 % [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Amines  
Alcohols  
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

#### Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction. Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

**Prolonged or repeated exposure may cause target organ effects:**

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

**Additional Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Dermal	Rabbit	LD50 > 5,000 mg/kg
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	official classification	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	official classification	Severe irritant

**Skin Sensitization**

Name	Species	Value
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	official classification	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Human	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
p,p'-DIPHENYLMETHANEDIISOCYANATE (MDI)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

No data available.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**



**Global inventory status**

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**SECTION 16: Other information**

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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