



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Quick Drying Contact Cleaner 16-102

#### Product Identification Numbers

80-6114-3447-5

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Electronic contact cleaner, Quick drying aerosol

##### Restrictions on use

AVOID HEAT,FLAME, SPARKS AND LIVE ELECTRICAL POWER.

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Electrical Markets Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Flammable Aerosol: Category 1.

Gas Under Pressure: Compressed gas.

Serious Eye Damage/Irritation: Category 2A.

Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

### Symbols

Flame | Gas cylinder | Exclamation mark |

### Pictograms



### Hazard statements

Extremely flammable aerosol. Contains gas under pressure; may explode if heated.  
Causes serious eye irritation. May cause drowsiness or dizziness.

### Precautionary statements

#### Prevention:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wear eye/face protection. Wash exposed skin thoroughly after handling.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a POISON centre or doctor/physician if you feel unwell.

#### Storage:

Protect from sunlight. Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### 2.3. Other hazards

None known.

6% of the mixture consists of ingredients of unknown acute inhalation toxicity.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Ethyl Alcohol	64-17-5	30 - 60 Trade Secret *	Ethanol
METHYL ACETATE	79-20-9	15 - 40 Trade Secret *	Acetic acid, methyl ester
Heptane	142-82-5	10 - 30 Trade Secret *	Heptane
CARBON DIOXIDE	124-38-9	2 - 15	Carbon dioxide
Isopropyl alcohol	67-63-0	3 - 15	2-Propanol

\*The actual concentration of this ingredient has been withheld as a trade secret.

## SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

#### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

#### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

#### 6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

#### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon

as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CARBON DIOXIDE	124-38-9	ACGIH	TWA:5000 ppm;STEL:30000 ppm	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Ethyl Alcohol	64-17-5	ACGIH	STEL:1000 ppm	
Isopropyl alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	
METHYL ACETATE	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Fluoroelastomer  
Nitrile Rubber

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Half facepiece or full facepiece supplied-air respirator

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Specific Physical Form:</b>	Compressed Gas
<b>Colour</b>	Colourless
<b>Odour</b>	Hydrocarbon
<b>Odour threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point/Freezing point</b>	<i>Not Applicable</i>
<b>Boiling point</b>	-17.8 - 100 °C
<b>Flash Point</b>	<=-17.8 °C
<b>Evaporation rate</b>	>=1 [Ref Std:ETHER=1]
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	1.1 % volume
<b>Flammable Limits(UEL)</b>	19 % volume
<b>Vapour Pressure</b>	4,399.6 - 101,324.7 Pa
<b>Viscosity/Kinematic Viscosity</b>	>=1 [Ref Std:AIR=1]
<b>Density</b>	0.8 kg/l
<b>Relative density</b>	0.67 [Ref Std:WATER=1]
<b>Water solubility</b>	Approximately 20 %
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity/Kinematic Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	75 % weight
<b>Percent volatile</b>	100 % volume
<b>VOC Less H2O &amp; Exempt Solvents</b>	75 %

### Nanoparticles

This material does not contain nanoparticles.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Sparks and/or flames

Heat

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

**Based on test data and/or information on the components, this material may produce the following health effects:**

#### **Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### **Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

#### **Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

#### **Additional Health Effects:**

#### **Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Additional Information:**

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethyl Alcohol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethyl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 124.7 mg/l
Ethyl Alcohol	Ingestion	Rat	LD50 17,800 mg/kg
Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l
Heptane	Ingestion	Rat	LD50 > 15,000 mg/kg
METHYL ACETATE	Dermal	Rat	LD50 > 2,000 mg/kg
METHYL ACETATE	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l
METHYL ACETATE	Ingestion	Rat	LD50 > 5,000 mg/kg
Isopropyl alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl alcohol	Ingestion	Rat	LD50 4,710 mg/kg
CARBON DIOXIDE	Inhalation-Gas (4 hours)	Rat	LC50 > 53,000 ppm

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Ethyl Alcohol	Rabbit	No significant irritation
Heptane	Human	Mild irritant
METHYL ACETATE	Rabbit	No significant irritation
Isopropyl alcohol	Multiple animal species	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Ethyl Alcohol	Rabbit	Severe irritant
Heptane	Professional judgement	Moderate irritant
METHYL ACETATE	Rabbit	Moderate irritant
Isopropyl alcohol	Rabbit	Severe irritant

**Skin Sensitization**

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Name	Species	Value
Ethyl Alcohol	Human	Not classified
METHYL ACETATE	Human	Not classified
Isopropyl alcohol	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Ethyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Heptane	In Vitro	Not mutagenic
METHYL ACETATE	In Vitro	Not mutagenic
METHYL ACETATE	In vivo	Not mutagenic
Isopropyl alcohol	In Vitro	Not mutagenic
Isopropyl alcohol	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Ethyl Alcohol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Isopropyl alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Ethyl Alcohol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
Ethyl Alcohol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	prematuring & during gestation
Isopropyl alcohol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl alcohol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
CARBON DIOXIDE	Inhalation	Not classified for male reproduction	Mouse	LOAEL 350,000 ppm	not available
CARBON DIOXIDE	Inhalation	Not classified for development	Rat	LOAEL 60,000 ppm	24 hours

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
Ethyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	



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Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
METHYL ACETATE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
METHYL ACETATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
METHYL ACETATE	Inhalation	blindness	Not classified		NOAEL Not available	
METHYL ACETATE	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Isopropyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethyl Alcohol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethyl Alcohol	Inhalation	hematopoietic system   immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethyl Alcohol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Heptane	Inhalation	liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 12 mg/l	26 weeks
METHYL ACETATE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
METHYL ACETATE	Inhalation	endocrine system   hematopoietic system   liver   immune system   kidney and/or bladder	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Isopropyl alcohol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Isopropyl alcohol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl alcohol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
CARBON DIOXIDE	Inhalation	heart   bone, teeth, nails, and/or hair   liver   nervous system   kidney and/or bladder	Not classified	Rat	LOAEL 60,000 ppm	166 days

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		respiratory system				
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### Aspiration Hazard

Name	Value
Heptane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

No data available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

## SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material

but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Health:** 2 **Flammability:** 4 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### **HMIS Hazard Classification**

**Health:** 2 **Flammability:** 4 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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**3M Canada SDSs are available at [www.3M.ca](http://www.3M.ca)**