



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Flexiclear™ Body Seam Sealer, PN 08401, 08405

Product Identification Numbers

62-5508-5209-9

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Joint and seam sealer for interior and exterior joints and seams.

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive Aftermarket
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Solid: Category 1.
Serious Eye Damage/Irritation: Category 2B.
Skin Corrosion/Irritation: Category 2.
Reproductive Toxicity: Category 1B.
Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

Flammable solid.

Causes eye irritation. Causes skin irritation. May cause drowsiness or dizziness. May damage fertility or the unborn child.
Suspected of causing cancer.

Causes damage to organs: sensory organs |

Causes damage to organs through prolonged or repeated exposure: nervous system | sensory organs |

Precautionary statements

General:

Keep out of reach of children. Read label before use. If medical advice is needed, have product container or label at hand.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Call a POISON CENTRE or doctor/physician. IF exposed or concerned: Get medical advice/attention.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

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This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Toluene	108-88-3	15 - 40 Trade Secret *	No Data Available
Hydrocarbon Polymer, Hydrogenated	Trade Secret	10 - 30	Not Applicable
Styrene/Alpha-Methylstyrene Copolymer	9011-11-4	10 - 30	Benzene, ethenyl-, polymer with (1-methylethenyl)benzene
Synthetic Rubber Polymer	Trade Secret	7 - 13	Not Applicable
White Mineral Oil (Petroleum)	8042-47-5	7 - 13	White mineral oil (petroleum)
Synthetic Amorphous Silica, Fumed, Crystalline Free	112945-52-5	5 - 10	Fumed amorphous silica, crystalline-free
M-Xylene	108-38-3	0 - 1.64 Trade Secret *	No Data Available
Benzene	71-43-2	< 0.05	Benzene

Hydrocarbon Polymer, Hydrogenated is a non-hazardous Trade Secret material according to WHMIS criteria.
Synthetic Rubber Polymer is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent loss of stabilizing materials. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
M-Xylene	108-38-3	ACGIH	TWA:100 ppm;STEL:150 ppm	
Toluene	108-88-3	ACGIH	TWA:20 ppm	
Benzene	71-43-2	ACGIH	TWA:0.5 ppm;STEL:2.5 ppm	Danger of cutaneous absorption
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Polyethylene

Polyvinyl Alcohol (PVA)

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Paste
Colour	Colourless
Odour	Solvent
Odour threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point/Freezing point	<i>No Data Available</i>
Boiling point	111.1 °C [<i>Details:CONDITIONS: (toluene)</i>]
Flash Point	-4.4 °C [<i>Test Method:Closed Cup</i>] [<i>Details:Method D56</i>]
Evaporation rate	4.5 [<i>Ref Std:ETHER=1</i>]
Flammability (solid, gas)	Flammable Solid: Category 1.
Flammable Limits(LEL)	1.27 % volume
Flammable Limits(UEL)	7 % volume
Vapour Pressure	3,358.4 Pa [<i>Details:CONDITIONS: @ 68F</i>]
Viscosity/Kinematic Viscosity Viscosity/Kinematic Viscosity	3.14 [<i>Ref Std:AIR=1</i>]

Density	0.98 g/ml
Relative density	0.98 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	Approximately 450,000 mPa-s
Volatile Organic Compounds	39.5 % weight [Test Method:calculated per CARB title 2]
Volatile Organic Compounds	393 g/l [Test Method:calculated SCAQMD rule 443.1]
Percent volatile	40.1 % weight
VOC Less H2O & Exempt Solvents	393 g/l [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	Not Applicable

Nanoparticles

This material contains nanoparticles.

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

Heat

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

Carbon monoxide

Not Specified

Carbon dioxide

Not Specified

Toxic Vapor, Gas, Particulate

Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Olfactory Effects: Signs/symptoms may include decreased ability to detect odours and/or complete loss of smell. Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Benzene	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Benzene	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
Benzene	71-43-2	Cancer hazard	OSHA Carcinogens
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

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Styrene/Alpha-Methylstyrene Copolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene/Alpha-Methylstyrene Copolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Hydrocarbon Polymer, Hydrogenated	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbon Polymer, Hydrogenated	Ingestion	Rat	LD50 > 5,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Synthetic Rubber Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Synthetic Rubber Polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
Synthetic Amorphous Silica, Fumed, Crystalline Free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic Amorphous Silica, Fumed, Crystalline Free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Rat	LD50 > 5,110 mg/kg
M-Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
M-Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
M-Xylene	Ingestion	Rat	LD50 3,523 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Toluene	Rabbit	Irritant
White Mineral Oil (Petroleum)	Rabbit	No significant irritation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Rabbit	No significant irritation
M-Xylene	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Toluene	Rabbit	Moderate irritant
White Mineral Oil (Petroleum)	Rabbit	Mild irritant
Synthetic Amorphous Silica, Fumed, Crystalline Free	Rabbit	No significant irritation
M-Xylene	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Toluene	Guinea pig	Not classified
White Mineral Oil (Petroleum)	Guinea pig	Not classified
Synthetic Amorphous Silica, Fumed, Crystalline Free	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic
Synthetic Amorphous Silica, Fumed, Crystalline Free	In Vitro	Not mutagenic
M-Xylene	In Vitro	Not mutagenic
M-Xylene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
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Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic
Synthetic Amorphous Silica, Fumed, Crystalline Free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
M-Xylene	Dermal	Rat	Not carcinogenic
M-Xylene	Ingestion	Multiple animal species	Not carcinogenic
M-Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
White Mineral Oil (Petroleum)	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic Amorphous Silica, Fumed, Crystalline Free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
M-Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
M-Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
M-Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation

Lactation

Name	Route	Species	Value
M-Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
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Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
M-Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
M-Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
M-Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
M-Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
M-Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
M-Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
M-Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105	4 weeks

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					mg/kg/day	
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days
Synthetic Amorphous Silica, Fumed, Crystalline Free	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
M-Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
M-Xylene	Inhalation	auditory system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
M-Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
M-Xylene	Inhalation	heart endocrine system gastrointestinal tract hematopoietic system muscles kidney and/or bladder respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
M-Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
M-Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
M-Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
M-Xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard
White Mineral Oil (Petroleum)	Aspiration hazard
M-Xylene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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