



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ EDGE SEALER 4150S

#### Product Identification Numbers

75-3465-2234-7      75-3465-4470-5      75-3469-0257-2      FT-5100-5436-2

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Adhesive

##### Specific Use

EDGE SEALER FOR SCREEN PRINTING INKS

##### Restrictions on use

Not applicable

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Commercial Solutions Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Flammable Liquid: Category 3.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.  
Specific Target Organ Toxicity (repeated exposure): Category 1.

## 2.2. Label elements

### Signal word

Danger

### Symbols

Flame | Exclamation mark | Health Hazard |

### Pictograms



### Hazard statements

Flammable liquid and vapour.

May cause an allergic skin reaction. May cause drowsiness or dizziness. May damage fertility or the unborn child. Suspected of causing cancer.

Causes damage to organs: sensory organs |

Causes damage to organs through prolonged or repeated exposure: nervous system |

May cause damage to organs through prolonged or repeated exposure: sensory organs |

### Precautionary statements

#### Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use explosion-proof electrical/ventilating/lighting equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### Storage:

Store in a well-ventilated place. Keep cool. Keep container tightly closed.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

## 2.3. Other hazards

None known.

25% of the mixture consists of ingredients of unknown acute oral toxicity.

25% of the mixture consists of ingredients of unknown acute dermal toxicity.

25% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
1-methoxy-2-propyl acetate	108-65-6	30 - 40	2-Propanol, 1-methoxy-, acetate
Acrylic Polymer(s)	Trade Secret	20 - 30	Not Applicable
Proprietary Polymer	Trade Secret	5 - 15	Not Applicable
M-XYLENE	108-38-3	5 - 13 Trade Secret *	No Data Available
Ethylbenzene	100-41-4	1 - 7 Trade Secret *	Benzene, ethyl-
P-XYLENE	106-42-3	1 - 7 Trade Secret *	No Data Available
O-XYLENE	95-47-6	1 - 5 Trade Secret *	No Data Available
Xylene	1330-20-7	0.5 - 5 Trade Secret *	Dimethylbenzene
Toluene	108-88-3	0 - 0.3	No Data Available
Methyl Methacrylate	80-62-6	0.025 - 0.25	2-Propenoic acid, 2-methyl-, methyl ester

Proprietary Polymer is a non-hazardous Trade Secret material according to WHMIS criteria.

ACRYLIC POLYMER(S) is a non-hazardous Trade Secret material according to WHMIS criteria.

\*The actual concentration of this ingredient has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	
P-XYLENE	106-42-3	ACGIH	TWA:100 ppm;STEL:150 ppm	
M-XYLENE	108-38-3	ACGIH	TWA:100 ppm;STEL:150 ppm	
1-methoxy-2-propyl acetate	108-65-6	AIHA	TWA:50 ppm	
Toluene	108-88-3	ACGIH	TWA:20 ppm	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	Dermal Sensitizer
O-XYLENE	95-47-6	ACGIH	TWA:100 ppm;STEL:150 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

None required.

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

In case of inadequate ventilation wear respiratory protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Colourless
Odour	Solvent

<b>Odour threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point/Freezing point</b>	<i>Not Applicable</i>
<b>Boiling point</b>	$\geq 136.1$ °C
<b>Flash Point</b>	27.2 °C [ <i>Test Method: Tagliabue Closed Cup</i> ]
<b>Evaporation rate</b>	$\leq 1$ [ <i>Ref Std: BUOAC=1</i> ]
<b>Flammability (solid, gas)</b>	<i>Not Applicable</i>
<b>Flammable Limits(LEL)</b>	Approximately 1 % volume
<b>Flammable Limits(UEL)</b>	Approximately 7 % volume
<b>Vapour Pressure</b>	$\leq 946.6$ Pa [ <i>@ 20 °C</i> ]
<b>Vapour Density and/or Relative Vapour Density</b>	Approximately 4.2 Units not available or not applicable [ <i>Ref Std: AIR=1</i> ]
<b>Density</b>	0.93 g/ml
<b>Relative density</b>	0.93 [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	Approximately 8 g/100 ml
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity/Kinematic Viscosity</b>	700 - 1,100 mPa-s
<b>Volatile Organic Compounds</b>	Approximately 570 g/l
<b>Percent volatile</b>	50 - 70 %
<b>VOC Less H2O &amp; Exempt Solvents</b>	Approximately 570 g/l
<b>Molecular weight</b>	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be

present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

#### Additional Health Effects:

#### Single exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

#### Prolonged or repeated exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1-methoxy-2-propyl acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg

1-methoxy-2-propyl acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 28.8 mg/l
1-methoxy-2-propyl acetate	Ingestion	Rat	LD50 8,532 mg/kg
Proprietary Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Proprietary Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
M-XYLENE	Dermal	Rabbit	LD50 > 4,200 mg/kg
M-XYLENE	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
M-XYLENE	Ingestion	Rat	LD50 3,523 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
P-XYLENE	Dermal	Rabbit	LD50 > 4,200 mg/kg
P-XYLENE	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
P-XYLENE	Ingestion	Rat	LD50 3,523 mg/kg
O-XYLENE	Dermal	Rabbit	LD50 > 4,200 mg/kg
O-XYLENE	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
O-XYLENE	Ingestion	Rat	LD50 3,523 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
1-methoxy-2-propyl acetate	Rabbit	No significant irritation
Proprietary Polymer	Rabbit	No significant irritation
M-XYLENE	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Mild irritant
P-XYLENE	Rabbit	Mild irritant
O-XYLENE	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Toluene	Rabbit	Irritant
Methyl Methacrylate	Human and animal	Mild irritant

### Serious Eye Damage/Irritation

Name	Species	Value
1-methoxy-2-propyl acetate	Rabbit	Mild irritant
Proprietary Polymer	Rabbit	Mild irritant
M-XYLENE	Rabbit	Mild irritant



Ethylbenzene	Rabbit	Moderate irritant
P-XYLENE	Rabbit	Mild irritant
O-XYLENE	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant
Methyl Methacrylate	Rabbit	Moderate irritant

### Skin Sensitization

Name	Species	Value
1-methoxy-2-propyl acetate	Guinea pig	Not classified
Ethylbenzene	Human	Not classified
Toluene	Guinea pig	Not classified
Methyl Methacrylate	Human and animal	Sensitizing

### Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Not classified

### Germ Cell Mutagenicity

Name	Route	Value
1-methoxy-2-propyl acetate	In Vitro	Not mutagenic
M-XYLENE	In Vitro	Not mutagenic
M-XYLENE	In vivo	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
P-XYLENE	In Vitro	Not mutagenic
P-XYLENE	In vivo	Not mutagenic
O-XYLENE	In Vitro	Not mutagenic
O-XYLENE	In vivo	Not mutagenic
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
M-XYLENE	Dermal	Rat	Not carcinogenic
M-XYLENE	Ingestion	Multiple animal species	Not carcinogenic
M-XYLENE	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
P-XYLENE	Dermal	Rat	Not carcinogenic
P-XYLENE	Ingestion	Multiple animal species	Not carcinogenic
P-XYLENE	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
O-XYLENE	Dermal	Rat	Not carcinogenic
O-XYLENE	Ingestion	Multiple animal	Not carcinogenic

		species	
O-XYLENE	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
1-methoxy-2-propyl acetate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
1-methoxy-2-propyl acetate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
1-methoxy-2-propyl acetate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
1-methoxy-2-propyl acetate	Inhalation	Not classified for development	Rat	NOAEL 21.6 mg/l	during organogenesis
M-XYLENE	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
M-XYLENE	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
M-XYLENE	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
P-XYLENE	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
P-XYLENE	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
P-XYLENE	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
O-XYLENE	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
O-XYLENE	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
O-XYLENE	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during

				available	organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Methyl Methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis

**Lactation**

Name	Route	Species	Value
M-XYLENE	Ingestion	Mouse	Not classified for effects on or via lactation
P-XYLENE	Ingestion	Mouse	Not classified for effects on or via lactation
O-XYLENE	Ingestion	Mouse	Not classified for effects on or via lactation
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-methoxy-2-propyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
M-XYLENE	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
M-XYLENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
M-XYLENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
M-XYLENE	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
M-XYLENE	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
M-XYLENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
M-XYLENE	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
P-XYLENE	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
P-XYLENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
P-XYLENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
P-XYLENE	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available

P-XYLENE	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
P-XYLENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
P-XYLENE	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
O-XYLENE	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
O-XYLENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
O-XYLENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
O-XYLENE	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
O-XYLENE	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
O-XYLENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
O-XYLENE	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-methoxy-2-propyl acetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16.2 mg/l	9 days
1-methoxy-2-propyl acetate	Inhalation	olfactory system	Not classified	Mouse	LOAEL 1.62 mg/l	9 days
1-methoxy-2-propyl acetate	Inhalation	blood	Not classified	Multiple animal species	NOAEL 16.2 mg/l	9 days
1-methoxy-2-propyl acetate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days

M-XYLENE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
M-XYLENE	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
M-XYLENE	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
M-XYLENE	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
M-XYLENE	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
M-XYLENE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
M-XYLENE	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
M-XYLENE	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
P-XYLENE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
P-XYLENE	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
P-XYLENE	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
P-XYLENE	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks

		kidney and/or bladder   respiratory system				
P-XYLENE	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
P-XYLENE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
P-XYLENE	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
P-XYLENE	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
O-XYLENE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
O-XYLENE	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
O-XYLENE	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
O-XYLENE	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
O-XYLENE	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
O-XYLENE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
O-XYLENE	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
O-XYLENE	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks

		system				
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Toluene	Inhalation	auditory system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

Name	Value
M-XYLENE	Aspiration hazard
Ethylbenzene	Aspiration hazard
P-XYLENE	Aspiration hazard
O-XYLENE	Aspiration hazard
Xylene	Aspiration hazard
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

No data available.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**SECTION 16: Other information**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Health:** 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address



the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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