



Safety Data Sheet

Copyright, 2022, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	18-0246-1	Version number:	8.07
Issue Date:	2022/06/13	Supersedes Date:	2021/08/06

SECTION 1: Identification

1.1. Product identifier

SCOTCH-WELD(TM) URETHANE ADHESIVE DP-620NS, BLACK

Product Identification Numbers

62-2645-1232-8	62-2645-1236-9	62-2645-1238-5	62-2645-3530-3	62-2645-3535-2
62-2645-5030-2	62-2645-5031-0	62-2645-5035-1	62-2645-5036-9	62-2645-5037-7
FS-9100-3979-1	FS-9100-3981-7	FS-9100-3983-3	FS-9100-3996-5	FS-9100-4139-1
FS-9100-4140-9	FS-9100-4141-7	FS-9100-4142-5	FS-9100-4143-3	

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

Company: 3M Canada Company
Division: Industrial Adhesives and Tapes Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

18-0364-2, 18-0391-5

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO,

ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



Safety Data Sheet

Copyright, 2022, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	18-0364-2	Version number:	6.12
Issue Date:	2022/10/21	Supersedes Date:	2022/06/10

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part A

Product Identification Numbers

LA-D100-2236-5	LA-D100-0024-6	LA-D100-0091-7	LA-D100-0171-5	LA-D100-0174-8
GBCDMS00001	62-2745-8530-6	62-2745-8531-4	62-2745-9530-5	62-2745-9531-3

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Specific Use

Two-part urethane adhesive/sealant.

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard statements

Causes serious eye irritation. Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure: respiratory system |

Precautionary statements

Prevention:

Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. In case of inadequate ventilation wear respiratory protection. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Get medical advice/attention if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
------------	------------	---------	-------------

P,P'-Methylenebis(phenyl isocyanate)	101-68-8	30 - 60 Trade Secret *	Benzene, 1,1'-methylenebis[4-isocyanato-
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	15 - 40 Trade Secret *	Benzene, 1,1'-methylenebis[4-isocyanato-, homopolymer
diphenylmethanediisocyanate prepolymer	68424-09-9	15 - 40	Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]
silane ester derivative	24801-88-5	0.1 - 1 Trade Secret *	Silane, triethoxy(3-isocyanatopropyl)-
carbon black	1333-86-4	<= 0.5	Carbon black
Chromium Compound 1	71701-12-7	< 0.3	No Data Available
Chromium Compound 2	74421-71-9	< 0.1	No Data Available
Chromium Compound 3	71839-90-2	< 0.1	No Data Available
Chromium	7440-47-3	< 0.02	Chromium

Carbon black is inextricably bound in this product. Exposure to carbon black is not expected during product use

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Oxides of Chromium

Condition

During Combustion
During Combustion
During Combustion

Hydrogen Cyanide
 Oxides of Nitrogen
 Toxic Vapor, Gas, Particulate

During Combustion
 During Combustion
 During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
carbon black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	

CHROMIUM (III) COMPOUNDS	71701-12-7	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m ³ ;TWA(as Cr):0.5 mg/m ³	
CHROMIUM (III) COMPOUNDS	71839-90-2	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m ³ ;TWA(as Cr):0.5 mg/m ³	
Chromium	7440-47-3	ACGIH	TWA(as Cr(0), inhalable fraction):0.5 mg/m ³	
CHROMIUM (III) COMPOUNDS	74421-71-9	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m ³ ;TWA(as Cr):0.5 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
----------------	--------

Specific Physical Form:	Viscous
Colour	Black
Odour	Low Odour
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>No Data Available</i>
Boiling point	>=204.4 °C
Flash Point	>=143.3 °C [<i>Test Method: Tagliabue Closed Cup</i>]
Evaporation rate	<=1 [<i>Details: Gels with exposure to humidity.</i>]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapour Pressure	<=0 Pa [<i>@ 20 °C</i>]
Vapour Density and/or Relative Vapour Density	>=1 [<i>Ref Std: AIR=1</i>]
Density	1.11 g/ml
Relative density	1.11 [<i>Ref Std: WATER=1</i>]
Water solubility	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity/Kinematic Viscosity	2,400 - 3,700 mPa-s
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part B</i>]
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: as supplied</i>]
VOC Less H2O & Exempt Solvents	0 % [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part B</i>]
Molecular weight	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Water
Strong acids
Strong bases

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg

3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part A

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
4,4'-Diisocyanatodiphenylmethane polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	Ingestion	Rat	LD50 31,600 mg/kg
silane ester derivative	Dermal	Rabbit	LD50 1,259 mg/kg
silane ester derivative	Inhalation-Vapor (4 hours)	Rat	LC50 0.36 mg/l
silane ester derivative	Ingestion	Rat	LD50 706 mg/kg
carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	official classification	Irritant
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Irritant
silane ester derivative	Rabbit	Corrosive
carbon black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Severe irritant
silane ester derivative	Rabbit	Corrosive
carbon black	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	official classification	Sensitizing
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Sensitizing
silane ester derivative	similar compounds	Sensitizing

Respiratory Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
4,4'-Diisocyanatodiphenylmethane polymer	Human	Sensitizing
silane ester derivative	similar compounds	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-Diisocyanatodiphenylmethane polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
carbon black	In Vitro	Not mutagenic
carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
carbon black	Dermal	Mouse	Not carcinogenic
carbon black	Ingestion	Mouse	Not carcinogenic
carbon black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	18-0364-2	Version number:	6.12
Issue Date:	2022/10/21	Supersedes Date:	2022/06/10

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO,

ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



Safety Data Sheet

Copyright,2023, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	18-0391-5	Version number:	7.05
Issue Date:	2023/07/11	Supersedes Date:	2022/06/13

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

Product Identification Numbers

62-2645-8530-8 62-2645-8531-6 62-2645-9530-7 62-2645-9531-5

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company
Division: Industrial Adhesives and Tapes Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone: (800) 364-3577
Website: www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1C.

Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms



Hazard statements

Causes severe skin burns and eye damage. May cause an allergic skin reaction.

Precautionary statements

Prevention:

Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves, protective clothing, and eye/face protection. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

May cause chemical gastrointestinal burns.

2% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polyether Polyol	9082-00-2	20 - 50	Oxirane, methyl-, polymer with oxirane, ether with 1,2,3-propanetriol (3:1)
Polyol	Trade Secret	15 - 40	Not Applicable
1,4-Cyclohexanedimethanol	105-08-8	5 - 10 Trade Secret *	1,4-Cyclohexanedimethanol
Amorphous Silica	7631-86-9	1 - 10	Silica
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 7	Siloxanes and Silicones, di-Me, reaction products with silica
Aluminum Oxide	1344-28-1	0.1 - 5	Aluminum oxide (Al ₂ O ₃)
Isophorone Diamine	2855-13-2	1 - 5 Trade Secret *	Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-

Potassium Oxide	12136-45-7	0.5 - 5 Trade Secret *	Potassium oxide (K ₂ O)
Calcium Oxide	1305-78-8	0.1 - 1.5 Trade Secret *	Calcium oxide (CaO)
Sodium Oxide	1313-59-3	0.1 - 1.5 Trade Secret *	Sodium oxide (Na ₂ O)
m-xylene-.alpha.alpha'.-diamine	1477-55-0	0.1 - 1 Trade Secret *	1,3-Benzenedimethanamine
BHT	128-37-0	< 0.5	Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl-

Polyol is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
BHT	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m ³	
Calcium Oxide	1305-78-8	ACGIH	TWA:2 mg/m ³	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1344-28-1	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1344-28-1	ACGIH	TWA(respirable particles):3 mg/m ³	
m-xylene-.alpha.alpha'.-diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
Particles (insoluble or poorly soluble) not otherwise specified,	7631-86-9	ACGIH	TWA(inhalable particulates):10 mg/m ³	

inhalable particles				
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	7631-86-9	ACGIH	TWA(respirable particles):3 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Colour	Milky White
Odour	Slight Ammoniacal
Odour threshold	No Data Available

pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>No Data Available</i>
Boiling point	≥ 198.9 °C
Flash Point	≥ 143.3 °C [<i>Test Method: Tagliabue Closed Cup</i>]
Evaporation rate	≤ 1 [<i>Ref Std: WATER=1</i>]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapour Pressure	<i>Not Applicable</i>
Vapour Density and/or Relative Vapour Density	≥ 1 [<i>Ref Std: AIR=1</i>]
Density	1.054 g/ml
Relative density	1 - 1.2 [<i>Ref Std: WATER=1</i>]
Water solubility	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity/Kinematic Viscosity	4,000 - 7,500 mPa-s
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part A</i>]
VOC Less H2O & Exempt Solvents	32 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: as supplied</i>]
VOC Less H2O & Exempt Solvents	0 % [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part A</i>]
Molecular weight	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Polyether Polyol	Dermal	similar compounds	LD50 > 2,000 mg/kg
Polyether Polyol	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.2 mg/l
Polyether Polyol	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Polyol	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol	Ingestion	Rat	LD50 4,600 mg/kg
1,4-Cyclohexanedimethanol	Dermal	Rat	LD50 > 2,000 mg/kg
1,4-Cyclohexanedimethanol	Ingestion	Rat	LD50 > 2,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist	Rat	LC50 > 0.691 mg/l

3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

	(4 hours)		
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Aluminum Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Isophorone Diamine	Dermal	Rat	LD50 > 2,000 mg/kg
Isophorone Diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 estimated to be 1 - 5 mg/l
Isophorone Diamine	Ingestion	Rat	LD50 1,030 mg/kg
Sodium Oxide	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg
Calcium Oxide	Ingestion	Rat	LD50 > 2,500 mg/kg
Calcium Oxide	Dermal	similar compounds	LD50 > 2,500 mg/kg
m-xylene-.alpha.alpha'-.diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-xylene-.alpha.alpha'-.diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-xylene-.alpha.alpha'-.diamine	Ingestion	Rat	LD50 980 mg/kg
BHT	Dermal	Rat	LD50 > 2,000 mg/kg
BHT	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyether Polyol	similar compounds	Minimal irritation
Polyol	Rabbit	No significant irritation
1,4-Cyclohexanedimethanol	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Isophorone Diamine	official classification	Corrosive
Potassium Oxide	official classification	Corrosive
Calcium Oxide	Human	Corrosive
Sodium Oxide	similar compounds	Corrosive
m-xylene-.alpha.alpha'-.diamine	Rat	Corrosive
BHT	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polyether Polyol	similar compound	Mild irritant

3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

	ds	
Polyol	Rabbit	Mild irritant
1,4-Cyclohexanedimethanol	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Isophorone Diamine	Rabbit	Corrosive
Potassium Oxide	similar health hazards	Corrosive
Calcium Oxide	Rabbit	Corrosive
Sodium Oxide	similar compounds	Corrosive
m-xylene-.alpha.alpha'-.diamine	Rabbit	Corrosive
BHT	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Polyether Polyol	similar compounds	Not classified
1,4-Cyclohexanedimethanol	Guinea pig	Not classified
Amorphous Silica	Human and animal	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Isophorone Diamine	Guinea pig	Sensitizing
m-xylene-.alpha.alpha'-.diamine	Guinea pig	Sensitizing
BHT	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Polyether Polyol	In Vitro	Not mutagenic
1,4-Cyclohexanedimethanol	In Vitro	Not mutagenic
1,4-Cyclohexanedimethanol	In vivo	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
Aluminum Oxide	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Isophorone Diamine	In Vitro	Not mutagenic
Calcium Oxide	In Vitro	Not mutagenic
m-xylene-.alpha.alpha'-.diamine	In Vitro	Not mutagenic
m-xylene-.alpha.alpha'-.diamine	In vivo	Not mutagenic
BHT	In Vitro	Not mutagenic
BHT	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide	Inhalation	Rat	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
BHT	Ingestion	Multiple animal	Some positive data exist, but the data are not sufficient for classification

		species	
--	--	---------	--

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
1,4-Cyclohexanedimethanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,360 mg/kg/day	premating into lactation
1,4-Cyclohexanedimethanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 479 mg/kg/day	91 days
1,4-Cyclohexanedimethanol	Ingestion	Not classified for development	Rat	NOAEL 854 mg/kg/day	premating into lactation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Isophorone Diamine	Ingestion	Not classified for development	Rat	NOAEL 250 mg/kg/day	during gestation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg	1 generation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	1 generation
BHT	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,4-Cyclohexanedimethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Isophorone Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL not available	
Potassium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Calcium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Not available	NOAEL Not available	occupational exposure
Sodium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
m-xylene-.alpha.alpha'.-diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,4-Cyclohexanedimethanol	Ingestion	heart immune system kidney and/or bladder endocrine system hematopoietic system liver nervous system eyes	Not classified	Rat	NOAEL 861 mg/kg/day	13 weeks
Amorphous Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Isophorone Diamine	Ingestion	hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 160 mg/kg/day	13 weeks
m-xylene-.alpha.alpha'.-diamine	Ingestion	endocrine system blood bone marrow	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
BHT	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
BHT	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
BHT	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
BHT	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered,

stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	18-0391-5	Version number:	7.05
Issue Date:	2023/07/11	Supersedes Date:	2022/06/13

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca