



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Perfect-It™ Gelcoat Heavy Cutting Compound, 36101, 36102, 36103, 36104

#### Product Identification Numbers

60-4550-8600-3      60-4550-8601-1      60-4550-8602-9

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Gel Coat, Marine

For Industrial or Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

### SECTION 2: Hazard identification

This product is NOT classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Not applicable.

#### 2.2. Label elements

##### Signal word

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable.

**2.3. Other assigned/identified product hazards**

None known.

**2.4. Other hazards which do not result in classification**

Causes mild skin irritation. Harmful to aquatic life with long lasting effects.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Water	7732-18-5	20 - 60
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	3 - 7
White Mineral Oil (Petroleum)	8042-47-5	3 - 7
Polymer	9003-11-6	1 - 5
Glycerin	56-81-5	< 2

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

No need for first aid is anticipated.

**Skin contact**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide.  
Carbon dioxide.

**Condition**

During combustion.  
During combustion.

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Keep out of reach of children. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Glycerin	56-81-5	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Paraffin oil	8042-47-5	Australia OELs	TWA(as mist)(8 hours):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

No engineering controls required.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile rubber.

Select and use gloves according to AS/NZ 2161.

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Gel
<b>Colour</b>	White
<b>Odour</b>	Slight Solvent
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	7.5 - 9
<b>Melting point/Freezing point</b>	<i>No data available.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	<i>No data available.</i>
<b>Flash point</b>	No flash point
<b>Evaporation rate</b>	<i>No data available.</i>
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>No data available.</i>
<b>Vapor Density and/or Relative Vapor Density</b>	<i>No data available.</i>

Density	1.1 - 1.1 kg/l
Relative density	1.05 - 1.1 [Ref Std: WATER=1]
Water solubility	No data available.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Viscosity/Kinematic Viscosity	30,000 - 40,000 mPa-s [Test Method: Brookfield]
Volatile organic compounds (VOC)	14.5 % weight [Test Method: calculated per CARB title 2]
Percent volatile	60.3 % weight
VOC less H2O & exempt solvents	323 g/l [Test Method: calculated SCAQMD rule 443.1]
Average particle size	No data available.
Bulk density	No data available.
Molecular weight	No data available.
Softening point	No data available.

### Nanoparticles

This material does not contain nanoparticles.

\* The values noted with an asterisk (\*) in the above table are representative values based on testing of raw materials and selected products. Additionally, a material's characteristics may change depending upon the process and conditions of use at a facility, including further changes in particle size, or mixture with other materials. In order to obtain specific data for the material, we recommend the user conduct characterization testing based on the use factors at the specific facility.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material is considered to be non reactive under normal use conditions

### 10.2 Chemical stability

Stable.

### 10.3. Conditions to avoid

None known.

### 10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.5 Incompatible materials

None known.

No data available.

### 10.6 Hazardous decomposition products

#### Substance

None known.

#### Condition

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

## 11.1 Information on Toxicological effects

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

No known health effects.

#### Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

#### Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polymer	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Polymer	Ingestion	Rat	LD50 5,700 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Dermal	Not available	LD50 > 5,000 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	LD50 20,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Polyethylene Glycol Sorbitan Monooleate	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	No significant irritation
Glycerin	Rabbit	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Polyethylene Glycol Sorbitan Monooleate	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
Polyethylene Glycol Sorbitan Monooleate	Guinea pig	Not classified
White Mineral Oil (Petroleum)	Guinea pig	Not classified
Glycerin	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Polyethylene Glycol Sorbitan Monooleate	In Vitro	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for female reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for male reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis
White Mineral Oil (Petroleum)	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation
Glycerin	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyethylene Glycol Sorbitan Monooleate	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 4,132 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver   immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days
Glycerin	Inhalation	respiratory system   heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years

**Aspiration Hazard**

Name	Value
White Mineral Oil (Petroleum)	Aspiration hazard

**Exposure Levels**

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

**Interactive Effects**

Not determined.

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.



## 12.1. Toxicity

### Acute aquatic hazard:

GHS Acute 3: Harmful to aquatic life.

### Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Copepods	Estimated	48 hours	LL50	>10,000 mg/l
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Green Algae	Estimated	72 hours	EL50	58.84 mg/l
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Green Algae	Estimated	72 hours	EC10	19.05 mg/l
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Water flea	Estimated	21 days	NOEL	10 mg/l
White Mineral Oil (Petroleum)	8042-47-5	Water flea	Estimated	48 hours	EL50	>100 mg/l
White Mineral Oil (Petroleum)	8042-47-5	Bluegill	Experimental	96 hours	LL50	>100 mg/l
White Mineral Oil (Petroleum)	8042-47-5	Green algae	Estimated	72 hours	NOEL	100 mg/l
White Mineral Oil (Petroleum)	8042-47-5	Water flea	Estimated	21 days	NOEL	>100 mg/l
Polymer	9003-11-6		Data not available or insufficient for classification			N/A
Glycerin	56-81-5	Bacteria	Experimental	16 hours	NOEC	10,000 mg/l
Glycerin	56-81-5	Rainbow trout	Experimental	96 hours	LC50	54,000 mg/l
Glycerin	56-81-5	Water flea	Experimental	48 hours	LC50	1,955 mg/l

## 12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Experimental Biodegradation	28 days	CO2 evolution	61 % weight	Non-standard method
White Mineral Oil (Petroleum)	8042-47-5	Experimental Biodegradation	28 days	CO2 evolution	0 % weight	OECD 301B - Modified sturm or CO2
Polymer	9003-11-6	Data not available- insufficient			N/A	
Glycerin	56-81-5	Experimental	14 days	BOD	63 %	OECD 301C - MITI

		Biodegradation			BOD/ThBOD	test (I)
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**12.3 : Bioaccumulative potential**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
White Mineral Oil (Petroleum)	8042-47-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polymer	9003-11-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glycerin	56-81-5	Experimental Bioconcentration		Log Kow	-1.76	Non-standard method

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

**SECTION 14: Transport Information**

**Australian Dangerous Goods Code (ADG) - Road/Rail Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Hazchem Code:** Not applicable

**IERG:** Not applicable.

**International Air Transport Association (IATA) - Air Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**International Maritime Dangerous Goods Code (IMDG)- Marine Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Marine Pollutant:** Not applicable.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Australian Inventory Status:**

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

**Poison Schedule:** This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

## SECTION 16: Other information

**Revision information:**

Complete document review.

**DISCLAIMER:** The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**