



## Safety Data Sheet

Copyright, 2017, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

<b>Document group:</b>	37-5409-0	<b>Version number:</b>	1.00
<b>Issue Date:</b>	30/04/2017	<b>Supersedes date:</b>	Initial issue.

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Dyneon™ PTFE Powder TF 1702, TF 1750

#### Product Identification Numbers

97-5000-0798-0

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Fluoropolymer for industrial processing

For Industrial or Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

### SECTION 2: Hazard identification

This product is NOT classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Not applicable.

#### 2.2. Label elements

##### Signal word

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable.

**2.3. Other assigned/identified product hazards**

May cause thermal burns. 3M Vapours liberated during processing may be hazardous if inhaled. Eye, nose, throat and lung irritation can occur from such vapours.

**2.4. Other hazards which do not result in classification**

None known.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Polytetrafluoroethylene	9002-84-0	100

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye contact**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If swallowed**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

Material will not burn. Non-combustible. Use a fire fighting agent suitable for surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

Exposure to extreme heat can give rise to thermal decomposition.

**5.3. Special protective actions for fire-fighters**

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### **6.2. Environmental precautions**

Avoid release to the environment.

### **6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Avoid inhalation of thermal decomposition products. Avoid skin contact with hot material. For industrial or professional use only. Store work clothes separately from other clothing, food and tobacco products. Do not breathe dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

### **7.2. Conditions for safe storage including any incompatibilities**

Store away from heat.

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

### **8.2. Exposure controls**

#### **8.2.1. Engineering controls**

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### **8.2.2. Personal protective equipment (PPE)**

##### **Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

**Skin/hand protection**

No chemical protective gloves are required.

**Respiratory protection**

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating:

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Half facepiece or full facepiece air-purifying respirator suitable for particulates.

For questions about suitability for a specific application, consult with your respirator manufacturer. Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

**Thermal hazards**

Wear heat insulating gloves when handling hot material to prevent thermal burns.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Solid.
<b>Specific Physical Form:</b>	Coarse Powder
<b>Appearance/Odour</b>	White, odourless
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Melting point/Freezing point</b>	320 - 345 °C [ <i>Details:ASTM D 4894</i> ]
<b>Boiling point/Initial boiling point/Boiling range</b>	<i>Not applicable.</i>
<b>Flash point</b>	No flash point
<b>Evaporation rate</b>	<i>Not applicable.</i>
<b>Flammability (solid, gas)</b>	Not classified
<b>Flammable Limits(LEL)</b>	<i>Not applicable.</i>
<b>Flammable Limits(UEL)</b>	<i>Not applicable.</i>
<b>Vapour density</b>	<i>Not applicable.</i>
<b>Density</b>	2.14 - 2.18 g/cm <sup>3</sup> [ <i>@ 23 °C</i> ]
<b>Relative density</b>	2.14 - 2.18 [ <i>@ 23 °C</i> ] [ <i>Ref Std:WATER=1</i> ]
<b>Water solubility</b>	Negligible
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Autoignition temperature</b>	<i>Not applicable.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity</b>	<i>Not applicable.</i>
<b>Bulk density</b>	300 - 900 kg/m <sup>3</sup> [ <i>Details:DIN 53466</i> ]

Molecular weight	<i>No data available.</i>
Volatile organic compounds (VOC)	<i>Not applicable.</i>
Percent volatile	<i>Not applicable.</i>
VOC less H <sub>2</sub> O & exempt solvents	<i>Not applicable.</i>

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3. Conditions to avoid

None known.

### 10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.5 Incompatible materials

Alkali and alkaline earth metals.

Reactions with metals in powder form occur from 370 °C onwards.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbonyl fluoride.	At elevated temperatures. - above 380 C
Carbon monoxide.	At elevated temperatures. - above 380 C
Carbon dioxide.	At elevated temperatures. - above 380 C
Hydrogen Fluoride	At elevated temperatures. - above 380 C
Perfluoroisobutylene (PFIB).	At elevated temperatures. - above 380 C
Toxic vapour, gas, particulate.	At elevated temperatures. - above 380 C

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

May cause additional health effects (see below).

During heating:

Polymer fume fever: Sign/symptoms may include chest pain or tightness, shortness of breath, cough, malaise,

**3M™ Dyneon™ PTFE Powder TF 1702, TF 1750**

muscle aches, increased heart rate, fever, chills, sweats, nausea and headache.

**Skin contact**

During heating:

Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

**Eye contact**

During heating:

Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

**Ingestion**

No known health effects.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polytetrafluoroethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polytetrafluoroethylene	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Polytetrafluoroethylene	Human and animal	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Polytetrafluoroethylene	Professional judgement	No significant irritation

**Skin Sensitisation**

Name	Species	Value
Polytetrafluoroethylene	Human	Not sensitizing

**Respiratory Sensitisation**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Carcinogenicity**

Name	Route	Species	Value
Polytetrafluoroethylene	Not specified.	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

**3M™ Dyneon™ PTFE Powder TF 1702, TF 1750**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polytetrafluoroethylene	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Exposure Levels**

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

**Interactive Effects**

Not determined.

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity****Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

**Chronic aquatic hazard:**

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Polytetrafluoroethylene	9002-84-0		Data not available or insufficient for classification			

**12.2. Persistence and degradability**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polytetrafluoroethylene	9002-84-0	Data not available or insufficient for	N/A	N/A	N/A	N/A

**3M™ Dyneon™ PTFE Powder TF 1702, TF 1750**

		classification				
--	--	----------------	--	--	--	--

**12.3 : Bioaccumulative potential**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polytetrafluoro ethylene	9002-84-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials.

**SECTION 14: Transport Information****Australian Dangerous Goods Code (ADG) - Road/Rail Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Hazchem Code:** Not applicable

**IERG:** Not applicable.

**International Air Transport Association (IATA) - Air Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**International Maritime Dangerous Goods Code (IMDG)- Marine Transport**

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Marine Pollutant:** Not applicable.



## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **Australian Inventory Status:**

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

**Poison Schedule:** This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

## SECTION 16: Other information

#### **Revision information:**

Initial issue.

**DISCLAIMER:** The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**