



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ 8965UV Magenta Piezo InkJet Ink

Product Identification Numbers

75-0302-6689-6

1.2. Recommended use and restrictions on use

Recommended use

Ink, For use with Durst 163TS and 163TS-HS

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Acute Toxicity (oral): Category 4.
Serious Eye Damage/Irritation: Category 2.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 2.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

WARNING!

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard statements

| | |
|------|--------------------------------------|
| H302 | Harmful if swallowed. |
| H319 | Causes serious eye irritation. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H351 | Suspected of causing cancer. |

Precautionary statements

Prevention:

| | |
|-------|---|
| P201 | Obtain special instructions before use. |
| P202 | Do not handle until all safety precautions have been read and understood. |
| P261 | Avoid breathing dust/fume/gas/mist/vapours/spray. |
| P280A | Wear eye/face protection. |
| P280E | Wear protective gloves. |
| P281 | Use personal protective equipment as required. |
| P270 | Do not eat, drink or smoke when using this product. |
| P264 | Wash thoroughly after handling. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Response:

| | |
|--------------------|--|
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P337 + P313 | If eye irritation persists: Get medical advice/attention. |
| P302 + P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P333 + P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P332 + P313 | If skin irritation occurs: Get medical advice/attention. |
| P362 + P364 | Take off contaminated clothing and wash it before reuse. |
| P363 | Wash contaminated clothing before reuse. |
| P330 | Rinse mouth. |
| P301 + P312 | IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell. |
| P308 + P313 | IF exposed or concerned: Get medical advice/attention. |
| P321 | Specific treatment (see Notes to Physician on this label). |

Storage:

| | |
|------|------------------|
| P405 | Store locked up. |
|------|------------------|

Disposal:

3M™ 8965UV Magenta Piezo InkJet Ink

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

Very toxic to aquatic life. Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | CAS Nbr | % by Weight |
|---|--------------|-------------|
| Isobornyl acrylate | 5888-33-5 | 10 - 30 |
| Isooctyl acrylate | 29590-42-9 | 10 - 30 |
| Tetrahydrofurfuryl acrylate | 2399-48-6 | 10 - 30 |
| 1,6-Hexanediol diacrylate | 13048-33-4 | 1 - 10 |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | 75980-60-8 | 1 - 10 |
| Benzophenone | 119-61-9 | 1 - 10 |
| Amine modified acrylate oligomer | Trade Secret | 1 - 10 |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | 1 - 10 |
| Urethane acrylate oligomer | Trade Secret | 1 - 10 |
| Polyalkylene imine TS# 800967-5312 | Trade Secret | 1 - 3 |
| Camphene | 79-92-5 | < 0.2 |
| Tetrahydrofurfuryl alcohol | 97-99-4 | < 0.2 |

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|------------------|--------------------|
| Carbon monoxide. | During combustion. |
| Carbon dioxide. | During combustion. |

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | CAS Nbr | Agency | Limit type | Additional comments |
|-----------------------------|----------------|-------------------------|--|----------------------------|
| Benzophenone | 119-61-9 | AIHA | TWA: 0.5 mg/m ³ | |
| 1,6-Hexanediol diacrylate | 13048-33-4 | AIHA | TWA:1 mg/m ³ (0.11 ppm) | Dermal Sensitizer |
| Tetrahydrofurfuryl acrylate | 2399-48-6 | Manufacturer determined | TWA:0.1 ppm(0.64 mg/m ³);STEL:0.3 ppm(1.91 mg/m ³) | |
| Isooctyl acrylate | 29590-42-9 | Manufacturer determined | TWA:5 ppm | |
| Isooctyl acrylate | 29590-42-9 | AIHA | TWA:37.5 mg/m ³ (5 ppm) | |
| Tetrahydrofurfuryl alcohol | 97-99-4 | AIHA | TWA:2 mg/m ³ (0.5 ppm) | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CELL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl rubber.

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--|--------------------------------------|
| Physical state | Liquid. |
| Specific Physical Form: | Liquid. |
| Appearance/Odour | Acrylate odor, magenta color, liquid |
| Odour threshold | <i>No data available.</i> |
| pH | <i>Not applicable.</i> |
| Melting point/Freezing point | <i>Not applicable.</i> |
| Boiling point/Initial boiling point/Boiling range | > 93.3 °C |
| Flash point | > 93.3 °C [Test Method: Closed Cup] |
| Evaporation rate | <i>No data available.</i> |
| Flammability (solid, gas) | Not applicable. |
| Flammable Limits(LEL) | <i>No data available.</i> |
| Flammable Limits(UEL) | <i>No data available.</i> |
| Vapour pressure | < 1,333.2 Pa [@ 20 °C] |
| Vapour density | > 1 [Ref Std: AIR=1] |
| Density | 1.04 g/ml |
| Relative density | 1.04 [Ref Std: WATER=1] |
| Water solubility | Negligible |
| Solubility- non-water | <i>No data available.</i> |
| Partition coefficient: n-octanol/water | <i>No data available.</i> |
| Autoignition temperature | <i>No data available.</i> |
| Decomposition temperature | <i>No data available.</i> |

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Light.

10.4. Possibility of hazardous reactions

Hazardous polymerisation may occur. (Upon depletion of inhibitor or exposure to heat)

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
|------------------|------------------|

None known.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination. Dermal effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|-----------------|--------|---------|--|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |

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| | | | |
|---|--------------------------------|------------------------|--|
| Overall product | Ingestion | | No data available; calculated ATE300 - 2,000 mg/kg |
| Tetrahydrofurfuryl acrylate | Ingestion | Rat | LD50 551 mg/kg |
| Isooctyl acrylate | Dermal | Rabbit | LD50 > 2,000 mg/kg |
| Isooctyl acrylate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Isobornyl acrylate | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Isobornyl acrylate | Ingestion | Rat | LD50 4,350 mg/kg |
| 1,6-Hexanediol diacrylate | Dermal | Rabbit | LD50 3,636 mg/kg |
| 1,6-Hexanediol diacrylate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Organic pigment (NJ TSR # 04499600-6250P) | Dermal | Rat | LD50 > 2,000 mg/kg |
| Organic pigment (NJ TSR # 04499600-6250P) | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 3.055 mg/l |
| Organic pigment (NJ TSR # 04499600-6250P) | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Dermal | Professional judgement | LD50 estimated to be > 5,000 mg/kg |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Benzophenone | Dermal | Rabbit | LD50 3,535 mg/kg |
| Benzophenone | Ingestion | Rat | LD50 1,900 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|---------------|---------------------------|
| Tetrahydrofurfuryl acrylate | Rabbit | Irritant |
| Isooctyl acrylate | In vitro data | No significant irritation |
| Isobornyl acrylate | Rabbit | Minimal irritation |
| 1,6-Hexanediol diacrylate | Rabbit | Irritant |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Rabbit | No significant irritation |
| Benzophenone | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|------------------------|---------------------------|
| Tetrahydrofurfuryl acrylate | Rabbit | Severe irritant |
| Isooctyl acrylate | similar health hazards | Mild irritant |
| Isobornyl acrylate | Rabbit | Mild irritant |
| 1,6-Hexanediol diacrylate | Rabbit | Moderate irritant |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Rabbit | No significant irritation |
| Benzophenone | Rabbit | Mild irritant |
| Camphene | Rabbit | Moderate irritant |

Skin Sensitisation

| Name | Species | Value |
|---|------------------|--|
| Tetrahydrofurfuryl acrylate | Human and animal | Some positive data exist, but the data are not sufficient for classification |
| Isooctyl acrylate | Mouse | Sensitising |
| Isobornyl acrylate | Mouse | Sensitising |
| 1,6-Hexanediol diacrylate | Guinea pig | Sensitising |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Mouse | Sensitising |
| Benzophenone | Guinea pig | Not sensitizing |

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Tetrahydrofurfuryl acrylate | In Vitro | Not mutagenic |
| Isooctyl acrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Isobornyl acrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| 1,6-Hexanediol diacrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | In Vitro | Not mutagenic |
| Benzophenone | In Vitro | Not mutagenic |
| Benzophenone | In vivo | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---------------------------|-----------|-------------------------|------------------|
| Isooctyl acrylate | Dermal | Mouse | Not carcinogenic |
| 1,6-Hexanediol diacrylate | Dermal | Mouse | Not carcinogenic |
| Benzophenone | Dermal | Multiple animal species | Not carcinogenic |
| Benzophenone | Ingestion | Multiple animal species | Carcinogenic. |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|----------------|--|---------|-----------------------|--------------------------------|
| Isooctyl acrylate | Dermal | Not toxic to female reproduction | Rat | NOAEL 57 mg/kg/day | prematuring & during gestation |
| Isooctyl acrylate | Dermal | Not toxic to male reproduction | Rat | NOAEL 57 mg/kg/day | prematuring & during gestation |
| Isooctyl acrylate | Dermal | Not toxic to development | Rat | NOAEL 57 mg/kg/day | prematuring & during gestation |
| Isooctyl acrylate | Ingestion | Some positive developmental data exist, but the data are not sufficient for classification | Rat | NOAEL 1,000 mg/kg/day | during organogenesis |
| 1,6-Hexanediol diacrylate | Not specified. | Not toxic to development | Rat | NOAEL 750 mg/kg/day | during organogenesis |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Ingestion | Toxic to male reproduction | Rat | NOAEL 100 mg/kg/day | 90 days |
| Benzophenone | Ingestion | Not toxic to female reproduction | Rat | NOAEL 100 mg/kg/day | 2 generation |
| Benzophenone | Ingestion | Not toxic to male reproduction | Rat | NOAEL 80 mg/kg/day | 2 generation |
| Benzophenone | Ingestion | Some positive developmental data exist, but the data are not sufficient for classification | Rabbit | NOAEL 25 mg/kg/day | during gestation |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target | Value | Species | Test result | Exposure |
|------|-------|--------|-------|---------|-------------|----------|
|------|-------|--------|-------|---------|-------------|----------|

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| | | Organ(s) | | | | Duration |
|-----------------------------|------------|-----------------------------------|--|-------------------------|---------------------|-----------------------|
| Tetrahydrofurfuryl acrylate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | | NOAEL Not available | |
| Isooctyl acrylate | Inhalation | respiratory irritation | All data are negative | Human | NOAEL Not available | occupational exposure |
| Isooctyl acrylate | Ingestion | central nervous system depression | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 5,000 mg/kg | |
| Isobornyl acrylate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | official classification | NOAEL Not available | |
| 1,6-Hexanediol diacrylate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---------------------------|--------------|---|--|----------------|-----------------------|--------------------------------|
| Isooctyl acrylate | Dermal | heart endocrine system hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system | All data are negative | Rat | NOAEL 57 mg/kg/day | prematuring & during gestation |
| Isooctyl acrylate | Ingestion | endocrine system liver kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 600 mg/kg/day | 90 days |
| Isooctyl acrylate | Ingestion | heart bone, teeth, nails, and/or hair hematopoietic system immune system muscles nervous system eyes respiratory system vascular system | All data are negative | Rat | NOAEL 600 mg/kg/day | 90 days |
| 1,6-Hexanediol diacrylate | Dermal | skin | May cause damage to organs though prolonged or repeated exposure | Mouse | LOAEL 70 mg/kg/day | 80 weeks |
| Diphenyl(2,4,6- | Ingestion | skin blood liver kidney | Some positive data exist, but the | Rat | NOAEL 1,000 mg/kg/day | 90 days |

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| | | | | | | |
|---|-----------|---|--|-----|-----------------------|----------|
| trimethylbenzoyl)phosphine oxide | | and/or bladder | data are not sufficient for classification | | | |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Ingestion | nervous system | All data are negative | Rat | NOAEL 1,000 mg/kg/day | 90 days |
| Benzophenone | Ingestion | kidney and/or bladder | May cause damage to organs though prolonged or repeated exposure | Rat | LOAEL 75 mg/kg/day | 14 weeks |
| Benzophenone | Ingestion | heart hematopoietic system liver immune system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 850 mg/kg/day | 14 weeks |
| Benzophenone | Ingestion | endocrine system bone, teeth, nails, and/or hair nervous system eyes respiratory system | All data are negative | Rat | NOAEL 850 mg/kg/day | 14 weeks |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

| Material | CAS Number | Organism | Type | Exposure | Test endpoint | Test result |
|-----------------------------|------------|----------|--|----------|---------------|-------------|
| Tetrahydrofurfuryl acrylate | 2399-48-6 | | Data not available or insufficient for | | | |

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| | | | classification | | | |
|---|--------------|----------------|---|----------|--------------------------|------------|
| 1,6-Hexanediol diacrylate | 13048-33-4 | Green algae | Experimental | 72 hours | EC50 | 1.6 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Water flea | Experimental | 21 days | NOEC | 0.14 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Green algae | Experimental | 72 hours | NOEC | 0.27 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Water flea | Experimental | 48 hours | EC50 | 2.7 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Ricefish | Experimental | 96 hours | LC50 | 0.38 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Green algae | Experimental | 72 hours | Effect Concentration 10% | 0.585 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Green algae | Experimental | 72 hours | EC50 | 1.5 mg/l |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Golden Orfe | Experimental | 96 hours | LC50 | 4.6 mg/l |
| Benzophenone | 119-61-9 | Green Algae | Experimental | 72 hours | NOEC | 1 mg/l |
| Benzophenone | 119-61-9 | Green Algae | Experimental | 72 hours | EC50 | 3.5 mg/l |
| Benzophenone | 119-61-9 | Water flea | Experimental | 21 days | NOEC | 0.2 mg/l |
| Benzophenone | 119-61-9 | Fathead minnow | Experimental | 96 hours | LC50 | 10.89 mg/l |
| Benzophenone | 119-61-9 | Fathead minnow | Experimental | 7 days | NOEC | 2.1 mg/l |
| Benzophenone | 119-61-9 | Water flea | Experimental | 48 hours | EC50 | 6.8 mg/l |
| Benzophenone | 119-61-9 | Green Algae | Experimental | 72 hours | NOEC | 1 mg/l |
| Benzophenone | 119-61-9 | Green Algae | Experimental | 72 hours | EC50 | 3.5 mg/l |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | | Data not available or insufficient for classification | | | |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Green algae | Estimated | 72 hours | NOEC | >100 mg/l |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Water flea | Estimated | 21 days | NOEC | >100 mg/l |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Zebra Fish | Estimated | 28 days | NOEC | >100 mg/l |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Green algae | Estimated | 72 hours | EC50 | >100 mg/l |
| Organic | Trade Secret | Water flea | Estimated | 48 hours | EC50 | >100 mg/l |

3M™ 8965UV Magenta Piezo InkJet Ink

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|--|--------------|----------------------|--------------|----------|--------------------------------|------------|
| pigment (NJ TSR # 04499600- 6250P) | | | | | | |
| Organic pigment (NJ TSR # 04499600- 6250P) | Trade Secret | Zebra Fish | Estimated | 96 hours | LC50 | >100 mg/l |
| Isobornyl acrylate | 5888-33-5 | Green Algae | Experimental | 72 hours | NOEC | 0.405 mg/l |
| Isobornyl acrylate | 5888-33-5 | Green algae | Experimental | 72 hours | EC50 | 1.98 mg/l |
| Isobornyl acrylate | 5888-33-5 | Water flea | Experimental | 21 days | NOEC | 0.092 mg/l |
| Isobornyl acrylate | 5888-33-5 | Water flea | Experimental | 48 hours | EC50 | 1 mg/l |
| Isobornyl acrylate | 5888-33-5 | Zebra Fish | Experimental | 96 hours | LC50 | 0.704 mg/l |
| Isooctyl acrylate | 29590-42-9 | Green algae | Estimated | 72 hours | EC50 | 0.535 mg/l |
| Isooctyl acrylate | 29590-42-9 | Water flea | Experimental | 21 days | NOEC | 0.065 mg/l |
| Isooctyl acrylate | 29590-42-9 | Water flea | Experimental | 48 hours | EC50 | 0.4 mg/l |
| Isooctyl acrylate | 29590-42-9 | Fathead minnow | Experimental | 96 hours | LC50 | 0.67 mg/l |
| Tetrahydrofurf uryl alcohol | 97-99-4 | Water flea | Experimental | 21 days | NOEC | >95 mg/l |
| Tetrahydrofurf uryl alcohol | 97-99-4 | Water flea | Experimental | 48 hours | EC50 | >92 mg/l |
| Tetrahydrofurf uryl alcohol | 97-99-4 | Green algae | Experimental | 72 hours | EC50 | >100 mg/l |
| Tetrahydrofurf uryl alcohol | 97-99-4 | Ricefish | Experimental | 96 hours | LC50 | >100 mg/l |
| Tetrahydrofurf uryl alcohol | 97-99-4 | Green Algae | Experimental | 72 hours | NOEC | >100 mg/l |
| Tetrahydrofurf uryl alcohol | 97-99-4 | Green Algae | Experimental | 72 hours | EC50 | >100 mg/l |
| Camphene | 79-92-5 | Sheepshead Minnow | Experimental | 96 hours | LC50 | 1.9 mg/l |
| Camphene | 79-92-5 | Zebra Fish | Experimental | 96 hours | LC50 | 0.72 mg/l |
| Camphene | 79-92-5 | Water flea | Experimental | 48 hours | LC50 | 22 mg/l |
| Diphenyl(2,4,6- trimethylbenzo yl)phosphine oxide | 75980-60-8 | Algae other | Experimental | 72 hours | Effect Concentration 10% | 1.56 mg/l |
| Diphenyl(2,4,6- trimethylbenzo yl)phosphine oxide | 75980-60-8 | Water flea | Experimental | 48 hours | EC50 | 3.53 mg/l |
| Diphenyl(2,4,6 | 75980-60-8 | Ricefish | Experimental | 48 hours | LC50 | 6.53 mg/l |

| | | | | | | |
|--|--|--|--|--|--|--|
| - trimethylbenzo yl)phosphine oxide | | | | | | |
|--|--|--|--|--|--|--|

12.2. Persistence and degradability

| Material | CAS Number | Test type | Duration | Study Type | Test result | Protocol |
|---|--------------|---|----------|-------------------------------|------------------------|-------------------------------------|
| 1,6-Hexanediol diacrylate | 13048-33-4 | Weight of Evidence Biodegradation | 28 days | BOD | 60 % weight | Other methods |
| Isobornyl acrylate | 5888-33-5 | Experimental Biodegradation | 28 days | BOD | 72.9 % weight | OECD 301D - Closed bottle test |
| Tetrahydrofurfuryl alcohol | 97-99-4 | Experimental Biodegradation | 28 days | BOD | 92 % weight | OECD 301C - MITI test (I) |
| Isooctyl acrylate | 29590-42-9 | Experimental Biodegradation | 28 days | BOD | 93 % weight | OECD 301D - Closed bottle test |
| Benzophenone | 119-61-9 | Experimental Biodegradation | 14 days | BOD | 0 % weight | OECD 301C - MITI test (I) |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | 75980-60-8 | Experimental Biodegradation | 28 days | BOD | <20 % weight | OECD 301F - Manometric respirometry |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Estimated Biodegradation | 28 days | BOD | 84 % weight | OECD 301F - Manometric respirometry |
| Tetrahydrofurfuryl acrylate | 2399-48-6 | Estimated Biodegradation | 28 days | BOD | 75 % weight | OECD 301C - MITI test (I) |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Tetrahydrofurfuryl alcohol | 97-99-4 | Estimated Photolysis | | Photolytic half-life (in air) | 1.2 days (t 1/2) | Other methods |
| Isooctyl acrylate | 29590-42-9 | Estimated Photolysis | | Photolytic half-life (in air) | 1.45-1.78 days (t 1/2) | Other methods |
| Isobornyl acrylate | 5888-33-5 | Experimental Biodegradation | 28 days | CO2 evolution | 57 % weight | OECD 310 CO2 Headspace |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Experimental Biodegradation | 28 days | CO2 evolution | 60-70 % weight | OECD 310 CO2 Headspace |
| Camphene | 79-92-5 | Experimental Biodegradation | 28 days | BOD | 2 % weight | OECD 301C - MITI test (I) |
| Benzophenone | 119-61-9 | Experimental Biodegradation | 28 days | BOD | 66-84 % weight | OECD 301F - Manometric respirometry |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Estimated Biodegradation | 28 days | BOD | 0 % weight | OECD 301F - Manometric respirometry |
| Camphene | 79-92-5 | Experimental Photolysis | | Photolytic half-life (in air) | 7.2 hours (t 1/2) | Other methods |

12.3 : Bioaccumulative potential

| Material | CAS Number | Test type | Duration | Study Type | Test result | Protocol |
|---|--------------|---|----------|------------------------|-------------|--|
| Isobornyl acrylate | 5888-33-5 | Estimated Bioconcentration | | Bioaccumulation factor | 660 | Estimated: Bioconcentration factor |
| Isooctyl acrylate | 29590-42-9 | Estimated Bioconcentration | | Bioaccumulation factor | 120-940 | Other methods |
| Tetrahydrofurfuryl acrylate | 2399-48-6 | Estimated Bioconcentration | | Bioaccumulation factor | 7.4 | Estimated: Bioconcentration factor |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Estimated Bioconcentration | | Bioaccumulation factor | 42 | Estimated: Bioconcentration factor |
| Benzophenone | 119-61-9 | Experimental BCF-Carp | 42 days | Bioaccumulation factor | 12 | OECD 305E - Bioaccumulation flow-through fish test |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | 75980-60-8 | Experimental BCF-Carp | 56 days | Bioaccumulation factor | <55 | Other methods |
| Tetrahydrofurfuryl alcohol | 97-99-4 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| 1,6-Hexanediol diacrylate | 13048-33-4 | Experimental Bioconcentration | | Log Kow | 2.81 | Other methods |
| Tetrahydrofurfuryl alcohol | 97-99-4 | Experimental Bioconcentration | | Log Kow | -0.11 | Other methods |
| Benzophenone | 119-61-9 | Experimental BCF - Other | 56 days | Bioaccumulation factor | <12 | Other methods |
| Organic pigment (NJ TSR # 04499600-6250P) | Trade Secret | Estimated Bioconcentration | | Log Kow | -0.52 | Other methods |
| Isobornyl acrylate | 5888-33-5 | Estimated BCF - Other | 56 hours | Bioaccumulation factor | 37 | OECD 305E - Bioaccumulation flow-through fish test |
| Camphene | 79-92-5 | Experimental BCF-Carp | 56 days | Bioaccumulation factor | 606-1290 | OECD 305C-Bioaccum degree fish |

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Australian Dangerous Goods Code: Not subject to this code as per Special Provision AU01

Hazchem Code: •3Z

IERG: 47

International Air Transport Association (IATA) - Air Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Not restricted, as per Special Provision A197, Environmentally Hazardous Substance Exception.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: Not applicable.

Special Instructions: Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

An ingredient(s) in this product is being introduced under a Certificate (Standard/Limited/Polymer of Low Concern) granted under Section 39 of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Initial issue.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au