Safety Data Sheet

Document group:	42-2373-1	**Version number:**	1.00
Issue Date:	14/08/2023	**Supersedes date:**	Initial issue.

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier
3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8705NS, Black, Kit

Product Identification Numbers
62-2873-1445-4

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
Company Emergency Hotline:EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

42-2372-3, 42-2370-7

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

This KIT and its components are NOT classified as Dangerous Goods.

Marine Pollutant: Not applicable.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

Document group:	42-2370-7	**Version number:**	1.00
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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8705NS, Blk, Part B

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (single exposure): Category 3

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard statements

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

Precautionary statements

Prevention:

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280E	Wear protective gloves.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
Causes mild skin irritation.
May be harmful if inhaled.
Harmful to aquatic life.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
2-hydroxyethyl Methacrylate	868-77-9	10 - 40
Acrylonitrile-Butadiene Polymer	9003-18-3	1 - 20
Fillers (NJTS Reg. No. 04499600-7093)	Trade Secret	< 20
Fillers (NJTS Reg. No. 04499600-7449)	Trade Secret	< 20
Polymeric Methacrylate	Trade Secret	< 15
Cyclohexyl Methacrylate	101-43-9	1 - 15
Lauryl Methacrylate	142-90-5	1 - 15
Acrylic Copolymer (NJTS Reg. No. 04499600-7448)	Trade Secret	1 - 10
Myristyl Methacrylate	2549-53-3	1 - 5
Urethane Acrylate Oligomer	Trade Secret	< 5
Hexadecyl Methacryate	2495-27-4	< 5
Hydroxypropyl Methacrylate	27813-02-1	< 5
Phosphate Esters of PPG Methacrylate	95175-93-2	< 3
Methyl Methacrylate	80-62-6	< 1
Carbon black	1333-86-4	< 1
4-Methoxyphenol	150-76-5	< 1
Copper Naphthenates	1338-02-9	< 0.1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Special protective actions for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,tunic and trousers (leggings),bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Carbon black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcinogen.
Carbon black	1333-86-4	Australia OELs	TWA(8 hours): 3 mg/m3	

COPPER COMPOUNDS	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3	
4-Methoxyphenol	150-76-5	ACGIH	TWA:5 mg/m3	
4-Methoxyphenol	150-76-5	Australia OELs	TWA(8 hours):5 mg/m3	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	Australia OELs	TWA(8 hours):208 mg/m3(50 ppm);STEL(15 minutes):416 mg/m3(100 ppm)	SKIN
Fillers (NJTS Reg. No. 04499600-7449)	Trade Secret	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Fillers (NJTS Reg. No. 04499600-7449)	Trade Secret	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Black
Odour	Acrylate
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*Not applicable.*
Boiling point/Initial boiling point/Boiling range	*No data available.*
Flash point	> 93.3 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No data available.*
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	*No data available.*
Vapor Density and/or Relative Vapor Density	*No data available.*
Density	1.04 g/ml
Relative density	1.04 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	40,000 mPa-s
Volatile organic compounds (VOC)	<=575 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*EU VOC Content]
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	<=10 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
VOC less H2O & exempt solvents	<=575 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC less H2O & exempt solvents	<=1 % [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
Molecular weight	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
Heat.
Sparks and/or flames.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value

Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Cyclohexyl Methacrylate	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexyl Methacrylate	Ingestion	Rat	LD50 12,900 mg/kg
Cyclohexyl Methacrylate	Inhalation-Vapour	similar compounds	LC50 estimated to be 20 - 50 mg/l
Lauryl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Lauryl Methacrylate	Dermal	similar compounds	LD50 > 3,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7449)	Dermal		LD50 estimated to be > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7449)	Ingestion	Human	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7093)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7093)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Rat	LD50 > 5,110 mg/kg
Myristyl Methacrylate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Myristyl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 > 11,200 mg/kg
Hexadecyl Methacryate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Hexadecyl Methacryate	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
4-Methoxyphenol	Dermal	Rat	LD50 > 2,000 mg/kg
4-Methoxyphenol	Ingestion	Rat	LD50 1,630 mg/kg
Copper Naphthenates	Dermal	similar compounds	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Cyclohexyl Methacrylate	Rabbit	Minimal irritation
Lauryl Methacrylate	similar compounds	Minimal irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Fillers (NJTS Reg. No. 04499600-7449)	Professional judgement	No significant irritation
Fillers (NJTS Reg. No. 04499600-7093)	Rabbit	No significant irritation
Myristyl Methacrylate	Rabbit	Minimal irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant

Hydroxypropyl Methacrylate	Rabbit	Minimal irritation
Hexadecyl Methacryate	Rabbit	Minimal irritation
Carbon black	Rabbit	No significant irritation
Methyl Methacrylate	Human and animal	Mild irritant
4-Methoxyphenol	Rabbit	Mild irritant
Copper Naphthenates	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
2-hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Cyclohexyl Methacrylate	In vitro data	Mild irritant
Lauryl Methacrylate	similar compounds	No significant irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Fillers (NJTS Reg. No. 04499600-7449)	Professional judgement	No significant irritation
Fillers (NJTS Reg. No. 04499600-7093)	Rabbit	No significant irritation
Myristyl Methacrylate	Rabbit	No significant irritation
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
Hydroxypropyl Methacrylate	Rabbit	Moderate irritant
Hexadecyl Methacryate	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation
Methyl Methacrylate	Rabbit	Moderate irritant
4-Methoxyphenol	Rabbit	Severe irritant
Copper Naphthenates	In vitro data	No significant irritation

Skin Sensitisation

Name	Species	Value
2-hydroxyethyl Methacrylate	Human and animal	Sensitising
Cyclohexyl Methacrylate	Guinea pig	Sensitising
Lauryl Methacrylate	Guinea pig	Not classified
Fillers (NJTS Reg. No. 04499600-7093)	Human and animal	Not classified
Myristyl Methacrylate	Professional judgement	Some positive data exist, but the data are not sufficient for classification
Hydroxypropyl Methacrylate	Human and animal	Sensitising
Hexadecyl Methacryate	Mouse	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	Human and animal	Sensitising
4-Methoxyphenol	Guinea pig	Sensitising
Copper Naphthenates	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
2-hydroxyethyl Methacrylate	In vivo	Not mutagenic
2-hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Lauryl Methacrylate	In Vitro	Not mutagenic
Lauryl Methacrylate	In vivo	Not mutagenic
Fillers (NJTS Reg. No. 04499600-7093)	In Vitro	Not mutagenic
Myristyl Methacrylate	In Vitro	Not mutagenic
Hydroxypropyl Methacrylate	In vivo	Not mutagenic

Hydroxypropyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
4-Methoxyphenol	In vivo	Not mutagenic
4-Methoxyphenol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Fillers (NJTS Reg. No. 04499600-7449)	Inhalation	Multiple animal species	Not carcinogenic
Fillers (NJTS Reg. No. 04499600-7093)	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
4-Methoxyphenol	Dermal	Multiple animal species	Not carcinogenic
4-Methoxyphenol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
2-hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Lauryl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Lauryl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Lauryl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Hydroxypropyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000	premating into lactation

				mg/kg/day	
Hydroxypropyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxypropyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
4-Methoxyphenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
4-Methoxyphenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	Not classified for development	Rat	NOAEL 200 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Lauryl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL Not available	
Myristyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL not available	
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydroxypropyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
4-Methoxyphenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Lauryl Methacrylate	Ingestion	hematopoietic system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Fillers (NJTS	Inhalation	pneumoconiosis	Causes damage to	Human	NOAEL NA	occupational

Reg. No. 04499600-7449)			organs through prolonged or repeated exposure			exposure
Fillers (NJTS Reg. No. 04499600-7449)	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Fillers (NJTS Reg. No. 04499600-7093)	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Hydroxypropyl Methacrylate	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Hydroxypropyl Methacrylate	Ingestion	hematopoietic system | heart | endocrine system | liver | immune system | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
4-Methoxyphenol	Ingestion	gastrointestinal tract	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	liver | immune system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	heart | endocrine system | hematopoietic system | nervous system | respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:
Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
2-hydroxyethyl Methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl Methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl Methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl Methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl Methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl Methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl Methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl Methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Acrylonitrile-Butadiene Polymer	9003-18-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-7093)	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-7449)	Trade Secret	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
Cyclohexyl Methacrylate	101-43-9	Activated sludge	Experimental	30 minutes	EC50	900 mg/l
Cyclohexyl Methacrylate	101-43-9	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Cyclohexyl Methacrylate	101-43-9	Water flea	Experimental	48 hours	EC50	33.9 mg/l
Cyclohexyl Methacrylate	101-43-9	Zebra Fish	Experimental	96 hours	LC50	590 mg/l
Cyclohexyl Methacrylate	101-43-9	Zebra Fish	Estimated	35 days	NOEC	9.4 mg/l
Cyclohexyl Methacrylate	101-43-9	Green algae	Experimental	72 hours	EC10	5.49 mg/l
Lauryl Methacrylate	142-90-5	Zebra Fish	Analogous Compound	96 hours	No tox obs at lmt of water sol	>100
Lauryl Methacrylate	142-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100

Lauryl Methacrylate	142-90-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100
Lauryl Methacrylate	142-90-5	Water flea	Experimental	21 days	No tox obs at lmt of water sol	>100
Lauryl Methacrylate	142-90-5	Activated sludge	Analogous Compound	3 hours	EC50	>10,000
Polymeric Methacrylate	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hexadecyl Methacryate	2495-27-4	Activated sludge	Estimated	3 hours	EC10	>10,000 mg/l
Hexadecyl Methacryate	2495-27-4	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Hexadecyl Methacryate	2495-27-4	Zebra Fish	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Hexadecyl Methacryate	2495-27-4	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Hexadecyl Methacryate	2495-27-4	Water flea	Estimated	21 days	No tox obs at lmt of water sol	>100 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Bacteria	Experimental	N/A	EC10	1,140 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Golden Orfe	Experimental	48 hours	EC50	493 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Green algae	Experimental	72 hours	ErC50	>97.2 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Water flea	Experimental	48 hours	EC50	>143 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Green algae	Experimental	72 hours	NOEC	97.2 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Water flea	Experimental	21 days	NOEC	45.2 mg/l
Myristyl Methacrylate	2549-53-3	Activated sludge	Estimated	3 hours	EC50	>10,000 mg/l
Myristyl Methacrylate	2549-53-3	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Myristyl Methacrylate	2549-53-3	Zebra Fish	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Myristyl Methacrylate	2549-53-3	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Myristyl Methacrylate	2549-53-3	Water flea	Estimated	21 days	No tox obs at lmt of water sol	>100 mg/l
Phosphate Esters of PPG Methacrylate	95175-93-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
4-Methoxyphenol	150-76-5	Ciliated protozoa	Experimental	40 hours	IC50	171.4 mg/l
4-Methoxyphenol	150-76-5	Green algae	Experimental	72 hours	ErC50	54.7 mg/l
4-Methoxyphenol	150-76-5	Rainbow trout	Experimental	96 hours	LC50	28.5 mg/l
4-Methoxyphenol	150-76-5	Water flea	Experimental	48 hours	EC50	2.2 mg/l
4-Methoxyphenol	150-76-5	Green algae	Experimental	72 hours	NOEC	2.96 mg/l
4-Methoxyphenol	150-76-5	Water flea	Experimental	21 days	NOEC	0.68 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Methyl Methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
Methyl Methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
Methyl Methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
Methyl Methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
Methyl	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)

Methacrylate						
Copper Naphthenates	1338-02-9	Green algae	Estimated	72 hours	ErC50	0.629 mg/l
Copper Naphthenates	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
Copper Naphthenates	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.07 mg/l
Copper Naphthenates	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
Copper Naphthenates	1338-02-9	Green algae	Estimated	N/A	NOEC	0.132 mg/l
Copper Naphthenates	1338-02-9	Sediment Worm	Estimated	28 days	NOEC	110 mg/kg (Dry Weight)
Copper Naphthenates	1338-02-9	Water flea	Estimated	7 days	NOEC	0.02 mg/l
Copper Naphthenates	1338-02-9	Activated sludge	Estimated	N/A	EC50	42 mg/l
Copper Naphthenates	1338-02-9	Barley	Estimated	4 days	NOEC	96 mg/kg (Dry Weight)
Copper Naphthenates	1338-02-9	Redworm	Estimated	56 days	NOEC	60 mg/kg (Dry Weight)
Copper Naphthenates	1338-02-9	Soil microbes	Estimated	4 days	NOEC	72 mg/kg (Dry Weight)
Copper Naphthenates	1338-02-9	Springtail	Estimated	28 days	NOEC	167 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-hydroxyethyl Methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl Methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
Acrylonitrile-Butadiene Polymer	9003-18-3	Data not available-insufficient	N/A	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-7093)	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-7449)	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Cyclohexyl Methacrylate	101-43-9	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2 evolution	OECD 310 CO2 Headspace
Lauryl Methacrylate	142-90-5	Experimental Biodegradation	28 days	BOD	88.5 %BOD/ThOD	OECD 301C - MITI test (I)
Polymeric Methacrylate	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Hexadecyl Methacryate	2495-27-4	Estimated Biodegradation	28 days	BOD	87 %BOD/ThOD	OECD 301C - MITI test (I)
Hydroxypropyl Methacrylate	27813-02-1	Experimental Biodegradation	28 days	BOD	81 %BOD/ThOD	OECD 301C - MITI test (I)
Myristyl Methacrylate	2549-53-3	Estimated Biodegradation	28 days	BOD	88.5 %BOD/ThOD	
Phosphate Esters of PPG Methacrylate	95175-93-2	Data not available-insufficient	N/A	N/A	N/A	N/A
4-Methoxyphenol	150-76-5	Experimental Biodegradation - Anaerobic	28 days	Percent degraded	>90 % degraded	
4-Methoxyphenol	150-76-5	Experimental	28 days	BOD	86 %BOD/ThOD	OECD 301C - MITI test (I)

		Biodegradation				
Carbon black	1333-86-4	Data not available-insufficient	N/A	N/A	N/A	N/A
Methyl Methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
Copper Naphthenates	1338-02-9	Data not available-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-hydroxyethyl Methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flsk mtd
Acrylonitrile-Butadiene Polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-7093)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fillers (NJTS Reg. No. 04499600-7449)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cyclohexyl Methacrylate	101-43-9	Experimental Bioconcentration		Log Kow	3.9	
Lauryl Methacrylate	142-90-5	Analogous Compound BCF - Other	56 hours	Bioaccumulation factor	37	OECD305-Bioconcentration
Lauryl Methacrylate	142-90-5	Analogous Compound Bioconcentration		Log Kow	7.08	OECD 117 log Kow HPLC method
Polymeric Methacrylate	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hexadecyl Methacryate	2495-27-4	Estimated BCF - Other	56 hours	Bioaccumulation factor	37	OECD305-Bioconcentration
Hydroxypropyl Methacrylate	27813-02-1	Experimental Bioconcentration		Log Kow	0.97	EC A.8 Partition Coefficient
Myristyl Methacrylate	2549-53-3	Estimated BCF - Other	56 hours	Bioaccumulation factor	37	OECD305-Bioconcentration
Phosphate Esters of PPG Methacrylate	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4-Methoxyphenol	150-76-5	Experimental Bioconcentration		Log Kow	1.58	
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Methyl Methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flsk mtd
Copper Naphthenates	1338-02-9	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Hazchem Code: Not applicable
IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.
Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Initial issue.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use

(except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

Document group:	42-2372-3	**Version number:**	1.00
Issue Date:	18/07/2023	**Supersedes date:**	Initial issue.

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8705NS, Part A

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Skin Sensitizer: Category 1B.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard statements

H317	May cause an allergic skin reaction.

Precautionary statements

Prevention:

P272	Contaminated work clothing should not be allowed out of the workplace.
P280E	Wear protective gloves.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
May be harmful if swallowed.
Toxic to aquatic life.
Harmful to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Dibenzoate Propanol	27138-31-4	45 - 65
Acrylate Polymer	25101-28-4	15 - 25
Benzoate Esters	None	< 15
Catalyst.	Trade Secret	10 - 15
Organic Peroxide	13122-18-4	< 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store in a dry place. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Butyl rubber.
Neoprene.

Select and use gloves according to AS/NZ 2161.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Gray
Odour	Hydrocarbon
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*Not applicable.*
Boiling point/Initial boiling point/Boiling range	>=65.6 ºC

Flash point	> 93.3 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No data available.*
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	*No data available.*
Vapor Density and/or Relative Vapor Density	*No data available.*
Density	1.08 g/ml
Relative density	1.08 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	20,000 mPa-s
Volatile organic compounds (VOC)	<=61 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*EU VOC content]
Percent volatile	< 6
VOC less H2O & exempt solvents	<=10 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part B]
VOC less H2O & exempt solvents	<=61 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC less H2O & exempt solvents	<=1 % [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part B]
Molecular weight	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
Heat.
Sparks and/or flames.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
This product may have a characteristic odour; however, no adverse health effects are anticipated.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
May be harmful if swallowed.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst.	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst.	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Catalyst.	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Catalyst.	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst.	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system | liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Dibenzoate Propanol	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Dibenzoate Propanol	27138-31-4	Green algae	Experimental	72 hours	EL50	4.9 mg/l
Dibenzoate Propanol	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Dibenzoate Propanol	27138-31-4	Green algae	Experimental	72 hours	EC10	0.89 mg/l
Acrylate Polymer	25101-28-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Catalyst.	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Organic Peroxide	13122-18-4	Activated sludge	Experimental	3 hours	NOEC	26.3 mg/l
Organic Peroxide	13122-18-4	Green algae	Experimental	N/A	EC50	0.51 mg/l
Organic Peroxide	13122-18-4	Rainbow trout	Experimental	N/A	LC50	7 mg/l
Organic Peroxide	13122-18-4	Water flea	Experimental	N/A	EC50	>100 mg/l
Organic Peroxide	13122-18-4	Green algae	Experimental	N/A	NOEC	0.125 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Dibenzoate Propanol	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Acrylate Polymer	25101-28-4	Data not available-insufficient	N/A	N/A	N/A	N/A
Catalyst.	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	29.1 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Catalyst.	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	1.48 days (t 1/2)	
Organic Peroxide	13122-18-4	Estimated Biodegradation	28	BOD	14 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Dibenzoate Propanol	27138-31-4	Modeled Bioconcentration		Bioaccumulation factor	8	Catalogic™
Acrylate Polymer	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Catalyst.	Trade Secret	Experimental Bioconcentration		Log Kow	2.57	
Organic Peroxide	13122-18-4	Estimated Bioconcentration		Bioaccumulation factor	363	

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Hazchem Code: Not applicable
IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Initial issue.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au