

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3MTM Super 77TM Cylinder Spray Adhesive (clear or red)

Product Identification Numbers

62-4979-8030-0

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Industrial use.

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113

Telephone: 136 136

E Mail: productinfo.au@mmm.com

Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Flammable Liquid: Category 1.

Serious Eve Damage/Irritation: Category 2.

Specific Target Organ Toxicity (single exposure): Category 2. Specific Target Organ Toxicity (single exposure): Category 3

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms







Hazard statements

H224 Extremely flammable liquid and vapour.

H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness.

H371 May cause damage to organs; cardiovascular system.

Precautionary statements

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof electrical, ventilating and lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin

with water or shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P308 + P311 IF exposed or concerned: Call a POISON CENTER or doctor/physician.

P337 + P313 IF eye irritation persists: Get medical advice/attention.

P370 + P378 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry

chemical or carbon dioxide to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

May displace oxygen and cause rapid suffocation.

2.4. Other hazards which do not result in classification

Causes mild skin irritation.

Toxic to aquatic life.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight	
2-Methylpentane	107-83-5	15 - 40	
Dimethyl Ether	115-10-6	10 - 30	
Non-Volatile Components	Trade Secret	10 - 30	
Cyclohexane	110-82-7	10 - 24	
Petroleum Resins	64742-16-1	< 10	
Terpene Phenolic	Trade Secret	< 10	
Isobutane	75-28-5	3 - 7	
Propane	74-98-6	3 - 7	
Ethanol	64-17-5	< 5	
Pentane	109-66-0	< 5	
Non-Volatile Resin	Trade Secret	< 5	
Hexane	110-54-3	< 0.5	
Toluene	108-88-3	< 0.3	

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. Get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Formaldehyde	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: 2YE

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. WARNING! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust

ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
2-Methylpentane	107-83-5	ACGIH	TWA:500 ppm;STEL:1000	
			ppm	
Hexane (isomers other than n-	107-83-5	Australia OELs	TWA(8 hours): 1760 mg/m3	
hexane)			(500 ppm); STEL(15	
			minutes): 3500 mg/m3 (1000	
			ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human
				carcinogen, Ototoxicant
Toluene	108-88-3	Australia OELs	TWA(8 hours):191 mg/m3(50	SKIN
			ppm);STEL(15 minutes):574	
			mg/m3(150 ppm)	
Pentane	109-66-0	ACGIH	TWA:1000 ppm	
Pentane	109-66-0	Australia OELs	TWA(8 hours):1770	
			mg/m3(600 ppm);STEL(15	
			minutes):2210 mg/m3(750	
			ppm)	_
Hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous
				absorption
Hexane	110-54-3	Australia OELs	TWA(8 hours): 72 mg/m3 (20	
	110.00.5		ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	Australia OELs	TWA(8 hours):350	
			mg/m3(100 ppm);STEL(15	
			minutes):1050 mg/m3(300	
Di datad	115 10 6	A 777 A	ppm)	
Dimethyl Ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Dimethyl Ether	115-10-6	Australia OELs	TWA(8 hours):760	
			mg/m3(400 ppm);STEL(15	
Total 1	64.15.5	A COTT	minutes):950 mg/m3(500 ppm)	1.2 G G 1 : 1
Ethanol	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal
				carcinogen.
Ethanol	64-17-5	Australia OELs	TWA(8 hours):1880	
		1.00777	mg/m3(1000 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	asphyxiant
Propane	74-98-6	Australia OELs	Limit value not established:	Explosion hazard,
				asphyxiant
Isobutane	75-28-5	ACGIH	STEL:1000 ppm	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

Australia OELs: Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

3MTM Super 77TM Cylinder Spray Adhesive (clear or red)

CMRG: Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Nitrile rubber.

Polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator.

Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer. Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Multicolour
Odour	Solvent

Odour threshold	No data available.	
pH	Not applicable.	
Melting point/Freezing point	Not applicable.	
Boiling point/Initial boiling point/Boiling range	<=20 °C	
Flash point	-45.6 °C [Test Method:Closed Cup] [Details:Flammable Gas]	
Evaporation rate	No data available.	
Flammability (solid, gas)	Not applicable.	
Flammable Limits(LEL)	1.2 % volume	
Flammable Limits(UEL)	27 % volume	
Vapour pressure	583985.9 Pa [@ 20 °C]	
Vapor Density and/or Relative Vapor Density	>=1 [<i>Ref Std</i> :AIR=1]	
Density	0.735 g/ml	
Relative density	0.735 [<i>Ref Std</i> :WATER=1]	
Water solubility	Nil	
Solubility- non-water	No data available.	
Partition coefficient: n-octanol/water	No data available.	
Autoignition temperature	No data available.	
Decomposition temperature	Not applicable.	
Viscosity/Kinematic Viscosity	Not applicable.	
Volatile organic compounds (VOC)	No data available.	
Percent volatile	No data available.	
VOC less H2O & exempt solvents	<=576 g/l [Test Method:calculated SCAQMD rule 443.1]	
Molecular weight	No data available.	
Solids content	20 - 30 %	

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance
None known.

Condition

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Simple asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eve contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness. Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg

2-Methylpentane	Inhalation-Vapour		LC50 estimated to be > 50 mg/l
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Dimethyl Ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Non-Volatile Components	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Volatile Components	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Isobutane	Inhalation-Gas (4 hours)	Rat	LC50 276,000 ppm
Propane	Inhalation-Gas (4 hours)	Rat	LC50 > 200,000 ppm
Terpene Phenolic	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Terpene Phenolic	Ingestion	Rat	LD50 > 7,000 mg/kg
Petroleum Resins	Dermal	Rabbit	LD50 > 2,000 mg/kg
Petroleum Resins	Ingestion	Rat	LD50 > 5,000 mg/kg
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapour (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethanol	Inhalation-Vapour (4 hours)	Rat	LC50 124.7 mg/l
Ethanol	Ingestion	Rat	LD50 17,800 mg/kg
Non-Volatile Resin	Ingestion	Mouse	LD50 > 2,000 mg/kg
Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hexane	Inhalation-Vapour (4 hours)	Rat	LC50 170 mg/l
Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-Methylpentane	Professional judgement	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Non-Volatile Components	Professional judgement	Minimal irritation
Isobutane	Professional judgement	No significant irritation
Propane	Rabbit	Minimal irritation
Petroleum Resins	Human	Minimal irritation
Pentane	Rabbit	Minimal irritation
Ethanol	Rabbit	No significant irritation
Hexane	Human and animal	Mild irritant
Toluene	Rabbit	Irritant

Serious Eve Damage/Irritation

Name Name	Species	Value
2-Methylpentane	Professional judgement	Moderate irritant
Cyclohexane	Rabbit	Mild irritant

Isobutane	Professional judgement	No significant irritation
Propane	Rabbit	Mild irritant
Petroleum Resins	Human	Mild irritant
Pentane	Rabbit	Mild irritant
Ethanol	Rabbit	Severe irritant
Hexane	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value	
Terpene Phenolic	Human	Some positive data exist, but the data are not sufficient for classification	
Pentane	Guinea pig	Not classified	
Ethanol	Human	Not classified	
Hexane	Human	Not classified	
Toluene	Guinea pig	Not classified	

Photosensitisation

Name	Species	Value
Petroleum Resins	Human	Not sensitizing

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Isobutane	In Vitro	Not mutagenic
Propane	In Vitro	Not mutagenic
Petroleum Resins	In vivo	Not mutagenic
Petroleum Resins	In Vitro	Some positive data exist, but the data are not sufficient for classification
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Petroleum Resins	Not specified.	Human and animal	Some positive data exist, but the data are not sufficient for classification
Ethanol	Ingestion	Multiple animal	Some positive data exist, but the data

		species	are not sufficient for classification
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Cyclohexane	Inhalation	Not classified for	Rat	NOAEL 24	2 generation
		female reproduction		mg/l	
Cyclohexane	Inhalation	Not classified for	Rat	NOAEL 24	2 generation
		male reproduction		mg/l	
Cyclohexane	Inhalation	Not classified for	Rat	NOAEL 6.9	2 generation
•		development		mg/l	
Dimethyl Ether	Inhalation	Not classified for	Rat	NOAEL	during
		development		40,000 ppm	organogenesis
Pentane	Ingestion	Not classified for	Rat	NOAEL	during
		development		1,000	organogenesis
				mg/kg/day	
Pentane	Inhalation	Not classified for	Rat	NOAEL 30	during
		development		mg/l	organogenesis
Ethanol	Inhalation	Not classified for	Rat	NOAEL 38	during gestation
		development		mg/l	
Ethanol	Ingestion	Not classified for	Rat	NOAEL	premating & during
		development		5,200	gestation
				mg/kg/day	
Hexane	Ingestion	Not classified for	Mouse	NOAEL	during
		development		2,200	organogenesis
				mg/kg/day	
Hexane	Inhalation	Not classified for	Rat	NOAEL 0.7	during gestation
		development		mg/l	
Hexane	Ingestion	Toxic to male	Rat	NOAEL	90 days
		reproduction		1,140	
				mg/kg/day	
Hexane	Inhalation	Toxic to male	Rat	LOAEL 3.52	28 days
		reproduction		mg/l	
Toluene	Inhalation	Not classified for	Human	NOAEL Not	occupational
		female reproduction		available	exposure
Toluene	Inhalation	Not classified for	Rat	NOAEL 2.3	1 generation
		male reproduction		mg/l	
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520	during gestation
				mg/kg/day	
Toluene	Inhalation	Toxic to development	Human	NOAEL Not	poisoning and/or
				available	abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-	Inhalation	central nervous	May cause	Professional	NOAEL Not	
Methylpentan		system	drowsiness or	judgement	available	

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e		depression	dizziness			
2- Methylpentan e	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2- Methylpentan e	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2- Methylpentan e	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Isobutane	Inhalation	cardiac sensitization	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available
Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not	Human	LOAEL 9.4 mg/l	not available

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			sufficient for classification			
Ethanol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	
Ethanol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
Ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2- Methylpentan e	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
2- Methylpentan e	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
2- Methylpentan e	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Isobutane	Inhalation	kidney and/or	Not classified	Rat	NOAEL 4,500	13 weeks

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		bladder			ppm	
Petroleum Resins	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the	Rat	NOAEL 1,140 mg/kg/day	90 days

			data are not sufficient for			
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Classification Not classified	Rat	NOAEL Not available	13 weeks
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

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Name	Value			
2-Methylpentane	Aspiration hazard			
Cyclohexane	Aspiration hazard			
Pentane	Aspiration hazard			
Hexane	Aspiration hazard			

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Toluene	Aspiration hazard

Exposure Levels

Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
2-Methylpentane	107-83-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Dimethyl Ether	115-10-6	Bacteria	Experimental	N/A	EC10	>1,600 mg/l
Dimethyl Ether	115-10-6	Guppy	Experimental	96 hours	LC50	>4,100 mg/l
Dimethyl Ether	115-10-6	Water flea	Experimental	48 hours	EC50	>4,400 mg/l
Non-Volatile Components	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
Cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Petroleum Resins	64742-16-1	Green algae	Endpoint not reached	72 hours	EL50	>100 mg/l
Petroleum Resins	64742-16-1	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Terpene Phenolic	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Isobutane	75-28-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Propane	74-98-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Ethanol	64-17-5	Fathead minnow	Experimental	96 hours	LC50	14,200 mg/l
Ethanol	64-17-5	Fish	Experimental	96 hours	LC50	11,000 mg/l
Ethanol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
Ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
Ethanol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
Ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
Non-Volatile Resin	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

Pentane	109-66-0	Green algae	Experimental	72 hours	EC50	10.7 mg/l
Pentane	109-66-0	Rainbow trout	Experimental	96 hours	LC50	4.26 mg/l
Pentane	109-66-0	Water flea	Experimental	48 hours	EC50	2.7 mg/l
Pentane	109-66-0	Green algae	Experimental	72 hours	NOEC	2.04 mg/l
Hexane	110-54-3	Fathead minnow	Experimental	96 hours	LC50	2.5 mg/l
Hexane	110-54-3	Water flea	Experimental	48 hours	LC50	3.9 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-Methylpentane	107-83-5	Data not available- insufficient	N/A	N/A	N/A	N/A
Dimethyl Ether	115-10-6	Experimental Biodegradation	28 days	BOD	5 %BOD/ThOD	OECD 301D - Closed bottle test
Dimethyl Ether	115-10-6	Experimental Photolysis		Photolytic half-life (in air)	12.4 days (t 1/2)	
Non-Volatile Components	Trade Secret	Data not available- insufficient	N/A	N/A	N/A	N/A
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 %BOD/ThOD	OECD 301F - Manometric respirometry
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	
Petroleum Resins	64742-16-1	Estimated Biodegradation	28 days	CO2 evolution	18 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Terpene Phenolic	Trade Secret	Estimated Biodegradation	28 days	BOD	27.5 %BOD/ThOD	
Isobutane	75-28-5	Experimental Photolysis		Photolytic half-life (in air)	13.4 days (t 1/2)	
Propane	74-98-6	Experimental Photolysis		Photolytic half-life (in air)	27.5 days (t 1/2)	
Ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 %BOD/ThOD	OECD 301C - MITI test (I)
Non-Volatile Resin	Trade Secret	Estimated Biodegradation	28 days	CO2 evolution	24 %CO2 evolution/THCO2 evolution	Catalogic™
Pentane	109-66-0	Experimental Biodegradation	28 days	BOD	87 %BOD/ThOD	OECD 301F - Manometric respirometry
Pentane	109-66-0	Experimental Photolysis		Photolytic half-life (in air)	8.07 days (t 1/2)	
Hexane	110-54-3	Experimental Bioconcentration	28 days	BOD	100 %BOD/ThOD	OECD 301C - MITI test (I)
Hexane	110-54-3	Experimental Photolysis		Photolytic half-life (in air)	5.4 days (t 1/2)	
Toluene	108-88-3	Experimental	20 days	BOD	80 %BOD/ThOD	APHA Std Meth

		Biodegradation			Water/Wastewater
Toluene	108-88-3	Experimental	Photolytic half-life	5.2 days (t 1/2)	
		Photolysis	(in air)		

12.3: Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-Methylpentane	107-83-5	Estimated Bioconcentration		Bioaccumulation factor	150	
Dimethyl Ether	115-10-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non-Volatile Components	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cyclohexane	110-82-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	129	OECD305-Bioconcentration
Petroleum Resins	64742-16-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Terpene Phenolic	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	18.9	
Isobutane	75-28-5	Experimental Bioconcentration		Log Kow	2.76	
Propane	74-98-6	Experimental Bioconcentration		Log Kow	2.36	
Ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	
Non-Volatile Resin	Trade Secret	Estimated BCF - Other		Bioaccumulation factor	7.9	Catalogic TM
Pentane	109-66-0	Estimated Bioconcentration		Bioaccumulation factor	26	
Hexane	110-54-3	Modeled Bioconcentration		Bioaccumulation factor	50	Catalogic TM
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3501

Proper shipping name: CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S., (Dimethyl Ether, Cyclohexane)

Class/Division: 2.1 Sub Risk: Not applicable.

3MTM Super 77TM Cylinder Spray Adhesive (clear or red)

Packing Group: Not applicable.

Hazchem Code: 2YE

IERG: 04

International Air Transport Association (IATA) - Air Transport

UN No.: UN3501

Proper shipping name: CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S., (Dimethyl Ether, Cyclohexane)

Class/Division: 2.1 Sub Risk: Not applicable. Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3501

Proper shipping name: CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S., (Dimethyl Ether, Cyclohexane)

Class/Division: 2.1
Sub Risk: Not applicable.
Packing Group: Not applicable.
Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au