



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

Flat cutting off wheel

Product Identification Numbers

XC-0020-6260-9 XC-0020-6261-7 XC-0020-6262-5 XC-0020-6264-1

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product

label.

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard statements

H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.

Precautionary statements

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264 Wash thoroughly after handling.
 P272 Contaminated work clothing should not be allowed out of the workplace.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P337 + P313 IF eye irritation persists: Get medical advice/attention.
 P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

Causes mild skin irritation.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Aluminum Oxide Mineral	1344-28-1	55 - 65
Cured resin	9003-35-4	10 - 20
Inorganic Fluoride	13775-52-5	10 - 20
Glass	65997-17-3	5 - 10
Filler	Mixture	5 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid eye contact. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminum Oxide Mineral	1344-28-1	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m ³	
Glass	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Colour	Black, Gold-Yellow
Odour	Odourless
Odour threshold	<i>Not applicable.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	<i>Not applicable.</i>
Evaporation rate	<i>Not applicable.</i>
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Vapor Density and/or Relative Vapor Density	<i>Not applicable.</i>
Density	<i>No data available.</i>
Relative density	<i>No data available.</i>
Water solubility	<i>No data available.</i>
Solubility- non-water	<i>Not applicable.</i>
Partition coefficient: n-octanol/water	<i>Not applicable.</i>
Autoignition temperature	<i>Not applicable.</i>
Decomposition temperature	<i>Not applicable.</i>
Viscosity/Kinematic Viscosity	<i>Not applicable.</i>
Volatile organic compounds (VOC)	<i>No data available.</i>
Percent volatile	<i>No data available.</i>
VOC less H2O & exempt solvents	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

None known.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	Not specified.
Carbon dioxide.	Not specified.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system:

Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide Mineral	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide Mineral	Inhalation-Dust/Mist	Rat	LC50 > 2.3 mg/l

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	(4 hours)		
Aluminum Oxide Mineral	Ingestion	Rat	LD50 > 5,000 mg/kg
Cured resin	Dermal	Rat	LD50 > 2,000 mg/kg
Cured resin	Ingestion	Rat	LD50 > 2,900 mg/kg
Glass	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide Mineral	Rabbit	No significant irritation
Cured resin	Human and animal	Mild irritant
Glass	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Oxide Mineral	Rabbit	No significant irritation
Cured resin	Human and animal	Moderate irritant
Glass	Professional judgement	No significant irritation

Skin Sensitisation

Name	Species	Value
Cured resin	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
Cured resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide Mineral	In Vitro	Not mutagenic
Glass	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide Mineral	Inhalation	Rat	Not carcinogenic
Glass	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Cured resin	Inhalation	respiratory	Some positive	Human and	NOAEL Not	

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		irritation	data exist, but the data are not sufficient for classification	animal	available	
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Aluminum Oxide Mineral	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide Mineral	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Cured resin	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Glass	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Aluminum Oxide Mineral	1344-28-1	Fish	Experimental	96 hours	LC50	>100 mg/l
Aluminum Oxide Mineral	1344-28-1	Green Algae	Experimental	72 hours	EC50	>100 mg/l
Aluminum	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l

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Oxide Mineral						
Aluminum Oxide Mineral	1344-28-1	Green Algae	Experimental	72 hours	NOEC	>100 mg/l
Cured resin	9003-35-4		Data not available or insufficient for classification			n/a
Inorganic Fluoride	13775-52-5	Water flea	Experimental	48 hours	EC50	22.9 mg/l
Glass	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminum Oxide Mineral	1344-28-1	Data not available-insufficient	N/A	N/A	N/A	N/A
Cured resin	9003-35-4	Estimated Biodegradation	28 days	BOD	3 % BOD/ThOD	
Inorganic Fluoride	13775-52-5	Data not available-insufficient	N/A	N/A	N/A	N/A
Glass	65997-17-3	Data not available-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminum Oxide Mineral	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cured resin	9003-35-4	Estimated Bioconcentration		Bioaccumulation factor	2.57	
Inorganic Fluoride	13775-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glass	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: Not applicable.

Proper shipping name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper shipping name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: Not applicable.

Proper shipping name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

Not applicable, as this product/s aligns with the AICIS definition of an article.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au