



Safety Data Sheet

Copyright, 2022, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	11-2374-4	Version number:	8.00
Issue Date:	28/11/2022	Supersedes date:	11/07/2021

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Instant Adhesive CA50 Gel Clear

Product Identification Numbers

62-3872-0330-0

1.2. Recommended use and restrictions on use

Recommended use

Structural strength instant adhesive.

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Flammable Liquid: Category 4.

Serious Eye Damage/Irritation: Category 2.

Specific Target Organ Toxicity (single exposure): Category 3

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for

Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard statements

H227	Combustible Liquid
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

Precautionary statements

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

P403	Store in a well-ventilated place.
P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

2.3. Other assigned/identified product hazards

May bond tissue rapidly. Avoid eye and skin contact. If eyelids are bonded, do not force open. In case of skin bonding, quickly soak in warm water and avoid excessive force to free bonded area. Contact through clothing may cause thermal burns.

2.4. Other hazards which do not result in classification

Causes mild skin irritation.
Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Ethyl 2-cyanoacrylate	7085-85-0	60 - 100
Poly(methyl methacrylate)	9011-14-7	10 - 30
FILLER	Trade Secret	1 - 10
Hydroquinone	123-31-9	<= 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

For skin bonds: Quickly soak in warm water and avoid use of excessive force to free bonded area. If unable to free bonded area, or if lips or mouth are bonded, get medical attention. If irritation persists, get medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. DO NOT force eyelids open.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.
Carbon dioxide.
Irritant vapours or gases.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: 2Z

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. **WARNING !** A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

This product is classified as a C1 COMBUSTIBLE LIQUID. For more information please refer to AS 1940

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Hydroquinone	123-31-9	ACGIH	TWA:1 mg/m ³	A3: Confirmed animal carcin., Dermal Sensitizer
Hydroquinone	123-31-9	Australia OELs	TWA(8 hours): 2 mg/m ³	
Ethyl 2-cyanoacrylate	7085-85-0	ACGIH	TWA:0.2 ppm;STEL:1 ppm	Dermal/Respiratory Sensitiser

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Do not wear cotton gloves. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile rubber.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
----------------	---------

Specific Physical Form:	Gel
Colour	Colorless
Odour	Sharp Irritating
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	65 °C [<i>Details:CONDITIONS: @ 6mmHg</i>]
Flash point	85 °C [<i>Test Method:Tagliabue closed cup</i>]
Evaporation rate	Negligible
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	133.3 Pa [<i>Details:CONDITIONS: @ 20C</i>]
Vapor Density and/or Relative Vapor Density	<i>Not applicable.</i>
Density	1.05 g/ml
Relative density	1.05 [<i>Ref Std:WATER=1</i>]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity/Kinematic Viscosity	45,000 - 85,000 mPa-s
Volatile organic compounds (VOC)	<=6 g/l [<i>Details:EU VOC content</i>]
Percent volatile	60 - 90 % weight [<i>Test Method:Estimated</i>]
VOC less H2O & exempt solvents	<=6 g/l
VOC less H2O & exempt solvents	<=0.6 %
Bulk density	<i>No data available.</i>
Molecular weight	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

None known.

10.4. Possibility of hazardous reactions

Hazardous polymerisation may occur. May occur in large quantities only.

10.5 Incompatible materials

Strong bases.

Amines.

10.6 Hazardous decomposition products

Substance

None known.

Condition

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Bonds skin rapidly. Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Contact through clothing may cause thermal burns.

Eye contact

Bonds eyelids rapidly. Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Ethyl 2-cyanoacrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Ethyl 2-cyanoacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly(methyl methacrylate)	Dermal		LD50 estimated to be > 5,000 mg/kg
Poly(methyl methacrylate)	Ingestion	Rat	LD50 > 5,000 mg/kg
FILLER	Dermal	Rabbit	LD50 > 5,000 mg/kg
FILLER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
FILLER	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydroquinone	Dermal	Rat	LD50 > 4,800 mg/kg
Hydroquinone	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethyl 2-cyanoacrylate	Rabbit	Mild irritant
Poly(methyl methacrylate)	Rabbit	No significant irritation
FILLER	Rabbit	No significant irritation
Hydroquinone	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
------	---------	-------

Ethyl 2-cyanoacrylate	Rabbit	Severe irritant
Poly(methyl methacrylate)	Rabbit	Mild irritant
FILLER	Rabbit	No significant irritation
Hydroquinone	Human	Corrosive

Skin Sensitisation

Name	Species	Value
Ethyl 2-cyanoacrylate	Human	Not classified
FILLER	Human and animal	Not classified
Hydroquinone	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
Ethyl 2-cyanoacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Ethyl 2-cyanoacrylate	In Vitro	Not mutagenic
FILLER	In Vitro	Not mutagenic
Hydroquinone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydroquinone	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
FILLER	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Hydroquinone	Dermal	Mouse	Not carcinogenic
Hydroquinone	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
FILLER	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
FILLER	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
FILLER	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Hydroquinone	Ingestion	Not classified for female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Hydroquinone	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Hydroquinone	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethyl 2-cyanoacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Hydroquinone	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
Hydroquinone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
FILLER	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Hydroquinone	Ingestion	blood	Not classified	Rat	NOAEL Not available	40 days
Hydroquinone	Ingestion	bone marrow liver	Not classified	Rat	NOAEL Not available	9 weeks
Hydroquinone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 50 mg/kg/day	15 months
Hydroquinone	Ocular	eyes	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Ethyl 2-cyanoacrylate	7085-85-0	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Poly(methyl methacrylate)	9011-14-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

3M™ Scotch-Weld™ Instant Adhesive CA50 Gel Clear

FILLER	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydroquinone	123-31-9	Activated sludge	Experimental	2 hours	IC50	71 mg/l
Hydroquinone	123-31-9	Green algae	Experimental	72 hours	EC50	0.053 mg/l
Hydroquinone	123-31-9	Rainbow trout	Experimental	96 hours	LC50	0.044 mg/l
Hydroquinone	123-31-9	Water flea	Experimental	48 hours	EC50	0.061 mg/l
Hydroquinone	123-31-9	Fathead minnow	Experimental	32 days	NOEC	>=0.066 mg/l
Hydroquinone	123-31-9	Green algae	Experimental	72 hours	NOEC	0.0015 mg/l
Hydroquinone	123-31-9	Water flea	Experimental	21 days	NOEC	0.0029 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Ethyl 2-cyanoacrylate	7085-85-0	Data not available-insufficient	N/A	N/A	N/A	N/A
Poly(methyl methacrylate)	9011-14-7	Data not available-insufficient	N/A	N/A	N/A	N/A
FILLER	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Hydroquinone	123-31-9	Experimental Biodegradation	14 days	BOD	70 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Ethyl 2-cyanoacrylate	7085-85-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Poly(methyl methacrylate)	9011-14-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
FILLER	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydroquinone	123-31-9	Experimental Bioconcentration		Log Kow	0.59	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3334

Proper shipping name: AVIATION REGULATED LIQUID, N.O.S. , (Ethyl 2-cyanoacrylate)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Special Provision 106. Not subject to this code. Dangerous goods only when transported by air.

Hazchem Code: 2Z

IERG: 47

International Air Transport Association (IATA) - Air Transport

UN No.: UN3334

Proper shipping name: AVIATION REGULATED LIQUID, N.O.S. , (Ethyl 2-cyanoacrylate)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3334

Proper shipping name: AVIATION REGULATED LIQUID, N.O.S. , (Ethyl 2-cyanoacrylate)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: Not applicable.

Special Instructions: Special Provision 960. Not subject to the provisions of this Code but may be subject to provisions governing the transport by other modes.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au