Safety Data Sheet

Document group:	11-2355-3	**Version number:**	13.00
Issue Date:	05/12/2021	**Supersedes date:**	14/01/2019

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear

Product Identification Numbers
62-3262-1436-8

1.2. Recommended use and restrictions on use

Recommended use
Structural adhesive.

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
Company Emergency Hotline:EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

11-2357-9, 11-2356-1

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Dangerous Goods Classification for the complete Kit is provided below:

UN No.: UN2810
Proper shipping name:
TOXIC LIQUID, ORGANIC, N.O.S., (4,4-Methylenebis(2-Methylcyclohexylamine)
Class/Division: 6.1
Packing Group: III
Marine Pollutant: Not applicable.

Hazchem Code: 2X
IERG: 36

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
Special Instructions: Limited quantity may apply

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
Special Instructions: Limited quantity may apply

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

Document group:	11-2357-9	**Version number:**	11.00
Issue Date:	05/12/2021	**Supersedes date:**	21/12/2018

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear, Part A

1.2. Recommended use and restrictions on use

Recommended use
Adhesive, Structural adhesive.

For Industrial or Professional use only.

1.3. Supplier's details
Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Acute Toxicity (oral): Category 4.
Acute Toxicity (dermal): Category 3.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 2.
Reproductive Toxicity: Category 2.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product

label.

Signal word
Danger

Symbols
Skull and crossbones |Health Hazard |

Pictograms

Hazard statements

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P330	Rinse mouth.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P361 + P364	Take off immediately all contaminated clothing and wash it before reuse.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
Very toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
4-Nonylphenol, branched	84852-15-3	40 - 60
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	15 - 40
2-Nonylphenol, branched	91672-41-2	< 10
Benzyl Alcohol	100-51-6	1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing. Get medical attention. Wash clothing before reuse.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Amine compounds.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: 2X

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Benzyl Alcohol	100-51-6	AIHA	TWA:44.2 mg/m3(10 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure

Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Colourless
Odour	Very Mild Odour, Pungent Odour
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	205 ºC [*Details:*CONDITIONS: @ 760mm Hg (benzyl alcohol)]
Flash point	> 115.6 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No data available.*
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	13.3 Pa [*Details:*CONDITIONS: @ 86F (30C); 13.3mm Hg @ 212F (100C).]
Vapor Density and/or Relative Vapor Density	3.72 [*Ref Std:*AIR=1]
Density	1 g/ml
Relative density	1 [*Ref Std:*WATER=1]

Water solubility	Slight (less than 10%)
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	12,000 - 15,000 mPa-s [*Details:*CONDITIONS: (@ Room Temperature)]
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	<= 10 g/l [*Test Method:*tested per EPA method 24] [*Details:*when used as intended with Part B]
VOC less H2O & exempt solvents	<= 1 % [*Test Method:*tested per EPA method 24] [*Details:*when used as intended with Part B]
VOC less H2O & exempt solvents	<= 90 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
Molecular weight	*No data available.*

Nanoparticles
This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong acids.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Toxic in contact with skin.
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >200 - ≤1,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - ≤2,000 mg/kg
4-Nonylphenol, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
4-Nonylphenol, branched	Ingestion	Rat	LD50 1,531 mg/kg
4,4'-Methylenebis(2-Methylcyclohexylamine)	Dermal	Rabbit	LD50 > 200 mg/kg
4,4'-Methylenebis(2-Methylcyclohexylamine)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.42 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	Ingestion	Rat	LD50 > 320 mg/kg
Benzyl Alcohol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 8.8 mg/l
Benzyl Alcohol	Ingestion	Rat	LD50 1,230 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	Irritant
4-Nonylphenol, branched	Rabbit	Corrosive
4,4'-Methylenebis(2-Methylcyclohexylamine)	Rabbit	Corrosive
Benzyl Alcohol	Multiple animal species	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	similar health hazards	Severe irritant
4-Nonylphenol, branched	Rabbit	Corrosive
4,4'-Methylenebis(2-Methylcyclohexylamine)	Rabbit	Corrosive
Benzyl Alcohol	Rabbit	Severe irritant

Skin Sensitisation

Name	Species	Value
4-Nonylphenol, branched	Guinea pig	Not classified
4,4'-Methylenebis(2-Methylcyclohexylamine)	Guinea pig	Not classified
Benzyl Alcohol	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
4-Nonylphenol, branched	In Vitro	Not mutagenic
4-Nonylphenol, branched	In vivo	Not mutagenic
4,4'-Methylenebis(2-Methylcyclohexylamine)	In Vitro	Not mutagenic
Benzyl Alcohol	In vivo	Not mutagenic
Benzyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Benzyl Alcohol	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4-Nonylphenol, branched	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	28 days
4-Nonylphenol, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
4-Nonylphenol, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
4,4'-Methylenebis(2-Methylcyclohexylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 12 mg/kg/day	3 months
4,4'-Methylenebis(2-Methylcyclohexylamine)	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.048 mg/l	3 months
4,4'-Methylenebis(2-Methylcyclohexylamine)	Ingestion	Not classified for development	Rat	NOAEL 45 mg/kg/day	during gestation
Benzyl Alcohol	Ingestion	Not classified for development	Mouse	NOAEL 550 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
4-Nonylphenol, branched	Ingestion	Rat	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Methylenebis(2-Methylcyclohexylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	
Benzyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Benzyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Benzyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4-Nonylphenol, branched	Ingestion	endocrine system | hematopoietic system | liver	Not classified	Rat	NOAEL 400 mg/kg/day	28 days
4-Nonylphenol, branched	Ingestion	kidney and/or bladder | heart | bone, teeth, nails, and/or hair | immune system | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
4,4'-Methylenebis(2-Methylcyclohexylamine)	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.012 mg/l	3 months
4,4'-Methylenebis(2-Methylcyclohexylamine)	Inhalation	endocrine system | liver | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 0.048 mg/l	3 months
4,4'-Methylenebis(2-Methylcyclohexylamine)	Inhalation	skin	Not classified	Human	NOAEL Not available	occupational exposure
4,4'-Methylenebis(	Ingestion	heart	Some positive data exist, but the	Rat	NOAEL 2.5 mg/kg/day	3 months

2-Methylcyclohexylamine)			data are not sufficient for classification			
4,4'-Methylenebis(2-Methylcyclohexylamine)	Ingestion	hematopoietic system | liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 12 mg/kg/day	3 months
4,4'-Methylenebis(2-Methylcyclohexylamine)	Ingestion	endocrine system | kidney and/or bladder	Not classified	Rat	NOAEL 60 mg/kg/day	3 months
Benzyl Alcohol	Ingestion	endocrine system | muscles | kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	13 weeks
Benzyl Alcohol	Ingestion	nervous system | respiratory system	Not classified	Mouse	NOAEL 645 mg/kg/day	8 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
4-Nonylphenol, branched	84852-15-3	Crustecea other	Experimental	96 hours	EC50	0.043 mg/l
4-Nonylphenol, branched	84852-15-3	Diatom	Experimental	96 hours	EC50	0.027 mg/l
4-Nonylphenol, branched	84852-15-3	Fathead minnow	Experimental	96 hours	LC50	0.128 mg/l
4-Nonylphenol, branched	84852-15-3	Crustecea other	Experimental	28 days	NOEC	0.0039 mg/l

4-Nonylphenol, branched	84852-15-3	Fathead minnow	Experimental	33 days	NOEC	0.0074 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Activated sludge	Experimental	30 minutes	EC20	160 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Bacteria	Experimental	17 hours	EC50	96 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Green Algae	Experimental	72 hours	EC50	7.9 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Medaka	Experimental	96 hours	LC50	22 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Water flea	Experimental	48 hours	EC50	4.6 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Green Algae	Experimental	72 hours	NOEC	0.13 mg/l
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Water flea	Experimental	21 days	NOEC	4 mg/l
2-Nonylphenol, branched	91672-41-2		Data not available or insufficient for classification			N/A
Benzyl Alcohol	100-51-6	Activated sludge	Experimental	3 hours	EC50	1,385 mg/l
Benzyl Alcohol	100-51-6	Fathead minnow	Experimental	96 hours	LC50	460 mg/l
Benzyl Alcohol	100-51-6	Green Algae	Experimental	72 hours	EC50	770 mg/l
Benzyl Alcohol	100-51-6	Water flea	Experimental	48 hours	EC50	230 mg/l
Benzyl Alcohol	100-51-6	Green Algae	Experimental	72 hours	NOEC	310 mg/l
Benzyl Alcohol	100-51-6	Water flea	Experimental	21 days	NOEC	51 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4-Nonylphenol, branched	84852-15-3	Estimated Photolysis		Photolytic half-life (in air)	7.5 hours (t 1/2)	Non-standard method

4-Nonylphenol, branched	84852-15-3	Experimental Biodegradation	28 days	CO2 evolution	53 % weight	OECD 301B - Modified sturm or CO2
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Experimental Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
2-Nonylphenol, branched	91672-41-2	Data not available-insufficient			N/A	
Benzyl Alcohol	100-51-6	Experimental Biodegradation	14 days	BOD	94 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4-Nonylphenol, branched	84852-15-3	Experimental BCF - Other	16 days	Bioaccumulation factor	2168	Non-standard method
4,4'-Methylenebis(2-Methylcyclohexylamine)	6864-37-5	Experimental BCF-Carp	60 days	Bioaccumulation factor	60	OECD 305E - Bioaccumulation flow-through fish test
2-Nonylphenol, branched	91672-41-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Benzyl Alcohol	100-51-6	Experimental Bioconcentration		Log Kow	1.10	Non-standard method

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN2810
Proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. , (4,4-Methylenebis(2-Methylcyclohexylamine))
Class/Division: 6.1
Sub Risk: Not applicable.
Packing Group: III

Special Instructions: Limited quantity may apply
Hazchem Code: 2X
IERG: 36

International Air Transport Association (IATA) - Air Transport
UN No.: UN2810
Proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. , (4,4-Methylenebis(2-Methylcyclohexylamine))
Class/Division: 6.1
Sub Risk: Not applicable.
Packing Group: III

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN2810
Proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. , (4,4-Methylenebis(2-Methylcyclohexylamine))
Class/Division: 6.1
Sub Risk: Not applicable.
Packing Group: III
Marine Pollutant: Not applicable.
Special Instructions: Limited quantity may apply

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The ‘Low VOC’ reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear, Part B

1.2. Recommended use and restrictions on use

Recommended use
Structural adhesive.

For Industrial or Professional use only.

1.3. Supplier's details
Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Danger

Symbols
Exclamation mark |Health Hazard |

Pictograms

Hazard statements

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H360	May damage fertility or the unborn child.

Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
Causes mild skin irritation.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight

Epoxy Resin	25068-38-6	90 - 99
Hydrocarbon resin	9003-53-6	1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Ketones.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for

information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Colourless
Odour	Very Mild Odour
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	>=148.9 ºC
Flash point	>=148.9 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not applicable.*
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	<=86,659.3 Pa [@ 55 ºC]
Vapor Density and/or Relative Vapor Density	*Not applicable.*
Density	1.15 g/ml
Relative density	1.15 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	13,000 - 16,000 mPa-s [*Details:*CONDITIONS: (@ Room Temperature)]
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	< 10 g/l [*Test Method:*tested per EPA method 24] [*Details:*when used as intended with Part A]
VOC less H2O & exempt solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC less H2O & exempt solvents	<= 1 % [*Test Method:*tested per EPA method 24] [*Details:*when used as intended with Part A]
Molecular weight	*No data available.*

Nanoparticles
This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong acids.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
Epoxy Resin	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration

Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Hydrocarbon resin	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green Algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green Algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Hydrocarbon resin	9003-53-6		Data not available or insufficient for classification			N/A

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Hydrocarbon resin	9003-53-6	Data not available-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log Kow	3.242	Non-standard method
Hydrocarbon resin	9003-53-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Epoxy Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III

Hazchem Code: •3Z
IERG: 47

International Air Transport Association (IATA) - Air Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Epoxy Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Epoxy Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Marine Pollutant: Epoxy Resin

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

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