



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ Citrus Base Industrial Cleaner for Metal Equipment (Aerosol)

Product Identification Numbers

62-4615-4930-5

1.2. Recommended use and restrictions on use

Recommended use

Aerosol cleaner, Industrial use.

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Flammable Aerosol: Category 1.

Gas under pressure: Liquefied gas.

Specific Target Organ Toxicity (single exposure): Category 1.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for

Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Danger

Symbols

Flame | Gas cylinder | Health Hazard |

Pictograms



Hazard statements

H222	Extremely flammable aerosol.
H229	Pressurised container: may burst if heated.
H280	Contains gas under pressure; may explode if heated.
H370	Causes damage to organs: cardiovascular system.

Precautionary statements

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.

Response:

P308 + P311	IF exposed or concerned: Call a POISON CENTER or doctor/physician.
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Storage:

P405	Store locked up.
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other assigned/identified product hazards

3M Intentional misuse by deliberately concentrating and inhaling contents can be harmful or fatal.

2.4. Other hazards which do not result in classification

Causes mild skin irritation.
May be harmful if inhaled.
Very toxic to aquatic life.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
D-Limonene	5989-27-5	70 - 90
Propane	74-98-6	10 - 20
Sorbitan monooleate, ethoxylated	9005-65-6	7 - 13
Non-ionic surfactant	Trade Secret	< 5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. Get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Hydrocarbons.
Carbon monoxide.
Carbon dioxide.
Ketones.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

Hazchem Code: 2YE

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. **WARNING !** A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Close cylinder. Cover spill area with a fire-extinguishing foam. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Store away from heat. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
D-Limonene	5989-27-5	AIHA	TWA:165.5 mg/m3(30 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	asphyxiant
Propane	74-98-6	Australia OELs	Limit value not established:	Explosion hazard, asphyxiant

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile rubber.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Gas. Aerosol
Specific Physical Form:	Aerosol
Colour	Light Yellow
Odour	Sweet Odour
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	-45.6 °C
Evaporation rate	<i>Not applicable.</i>
Flammability (solid, gas)	Flammable Aerosol: Category 1.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	3,733 Pa [@ 20 °C] [Details: Composite Vapour Pressure (Calculated)]
Vapor Density and/or Relative Vapor Density	<i>Not applicable.</i>
Density	0.784 g/ml

Relative density	0.784 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	Not applicable.
Viscosity/Kinematic Viscosity	Not applicable.
Volatile organic compounds (VOC)	95.7 % [Test Method: calculated per CARB title 2]
Volatile organic compounds (VOC)	751 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: Material VOC]
Percent volatile	
VOC less H ₂ O & exempt solvents	
Molecular weight	No data available.
Solids content	2 - 7 %

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition productsSubstanceCondition

None known.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Single exposure may cause target organ effects:

Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
D-Limonene	Inhalation-Vapour (4 hours)	Mouse	LC50 > 3.14 mg/l
D-Limonene	Dermal	Rabbit	LD50 > 5,000 mg/kg
D-Limonene	Ingestion	Rat	LD50 4,400 mg/kg
Propane	Inhalation-Gas (4 hours)	Rat	LC50 > 200,000 ppm
Sorbitan monooleate, ethoxylated	Dermal	Not available	LD50 > 5,000 mg/kg
Non-ionic surfactant	Dermal	Rabbit	LD50 > 19,340 mg/kg
Non-ionic surfactant	Inhalation-Dust/Mist	Rat	LC50 estimated to be 5 - 12.5 mg/l
Non-ionic surfactant	Ingestion	Rat	LD50 3,300 mg/kg
Sorbitan monooleate, ethoxylated	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Sorbitan monooleate, ethoxylated	Ingestion	Rat	LD50 20,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
D-Limonene	Rabbit	Mild irritant
Propane	Rabbit	Minimal irritation
Sorbitan monooleate, ethoxylated	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
D-Limonene	Rabbit	Mild irritant
Propane	Rabbit	Mild irritant
Sorbitan monooleate, ethoxylated	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Overall product	Guinea pig	Not classified
D-Limonene	Mouse	Sensitising
Sorbitan monooleate, ethoxylated	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
D-Limonene	In Vitro	Not mutagenic
D-Limonene	In vivo	Not mutagenic
Propane	In Vitro	Not mutagenic
Sorbitan monooleate, ethoxylated	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
D-Limonene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Sorbitan monooleate, ethoxylated	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
D-Limonene	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	pre mating & during gestation
D-Limonene	Ingestion	Not classified for development	Multiple animal species	NOAEL 591 mg/kg/day	during organogenesis
Sorbitan monooleate, ethoxylated	Ingestion	Not classified for female reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Sorbitan monooleate, ethoxylated	Ingestion	Not classified for male reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Sorbitan monooleate, ethoxylated	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
D-Limonene	Ingestion	nervous system	Not classified		NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
D-Limonene	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 75 mg/kg/day	103 weeks
D-Limonene	Ingestion	liver	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
D-Limonene	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	103 weeks
Sorbitan monooleate, ethoxylated	Ingestion	heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 4,132 mg/kg/day	90 days

Aspiration Hazard

Name	Value
D-Limonene	Aspiration hazard

Exposure Levels

Refer Section 8.1 **Control Parameters** of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
D-Limonene	5989-27-5	Fathead minnow	Experimental	96 hours	LC50	0.702 mg/l
D-Limonene	5989-27-5	Green Algae	Experimental	72 hours	EC50	0.32 mg/l
D-Limonene	5989-27-5	Water flea	Experimental	48 hours	EC50	0.307 mg/l
D-Limonene	5989-27-5	Green Algae	Experimental	72 hours	EC10	0.174 mg/l
D-Limonene	5989-27-5	Water flea	Experimental	21 days	NOEC	0.08 mg/l
Propane	74-98-6		Data not available or insufficient for classification			N/A
Sorbitan monooleate, ethoxylated		Copepods	Estimated	48 hours	LL50	>10,000 mg/l
Sorbitan monooleate, ethoxylated		Green Algae	Estimated	72 hours	EL50	58.84 mg/l
Sorbitan monooleate, ethoxylated		Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Sorbitan monooleate, ethoxylated		Green Algae	Estimated	72 hours	EC10	19.05 mg/l
Sorbitan monooleate, ethoxylated		Water flea	Estimated	21 days	NOEL	10 mg/l
Non-ionic surfactant	Trade Secret	Activated sludge	Experimental	30 minutes	NOEC	>2,000 mg/l
Non-ionic surfactant	Trade Secret	Fathead minnow	Experimental	96 hours	LC50	11,619 mg/l
Non-ionic surfactant	Trade Secret	Water flea	Experimental	48 hours	EC50	>10,000 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
D-Limonene	5989-27-5	Experimental Biodegradation	14 days	BOD	98 % BOD/ThBOD	OECD 301C - MITI test (I)
Propane	74-98-6	Experimental Photolysis		Photolytic half-life (in air)	27.5 days (t _{1/2})	Non-standard method
Sorbitan monooleate, ethoxylated		Experimental Biodegradation	28 days	CO2 evolution	61 % weight	Non-standard method
Non-ionic surfactant	Trade Secret	Experimental Biodegradation	28 days	BOD	60 % BOD/ThBOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
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3M™ Citrus Base Industrial Cleaner for Metal Equipment (Aerosol)

D-Limonene	5989-27-5	Estimated Bioconcentration		Bioaccumulation factor	2100	Estimated: Bioconcentration factor
Propane	74-98-6	Experimental Bioconcentration		Log Kow	2.36	Non-standard method
Sorbitan monooleate, ethoxylated		Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non-ionic surfactant	Trade Secret	Experimental Bioconcentration		Log Kow	1.2	Non-standard method

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. The facility should be equipped to handle gaseous waste. As a disposal alternative, utilize an acceptable permitted waste disposal facility.

SECTION 14: Transport Information**Australian Dangerous Goods Code (ADG) - Road/Rail Transport**

UN No.: UN1950

Proper shipping name: AEROSOLS

Class/Division: 2.1

Sub Risk: Not applicable.

Packing Group: Not applicable.

Special Instructions: Limited quantity may apply

Hazchem Code: 2YE

IERG: 49

International Air Transport Association (IATA) - Air Transport

UN No.: UN1950

Proper shipping name: AEROSOLS, FLAMMABLE

Class/Division: 2.1

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN1950

Proper shipping name: AEROSOLS

Class/Division: 2.1

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

Special Instructions: Limited quantity may apply

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au