Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Green Corps™ Cut Off Wheels, All Sizes

Product Identification Numbers
60-9800-1391-0 60-9800-2880-1 60-9800-2881-9 60-9800-3022-9

1.2. Recommended use and restrictions on use

Recommended use
Abrasive Product

For Industrial or Professional use only.

1.3. Supplier's details
Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is NOT classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Not applicable.

2.2. Label elements

Signal word
Not applicable.

Symbols
Not applicable.

Pictograms
Not applicable

Precautionary statements

Prevention:
P280E Wear protective gloves.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
Harmful to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	45 - 65
Fiber Glass Cloth Screen	None	10 - 30
Inorganic Fluoride	15096-52-3	10 - 20
Cured resin	Mixture	10 - 20
Pigment	1332-37-2	0.5 - 2
Silicon dioxide	7631-86-9	0.5 - 2

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Fluoride	During combustion.

5.3. Special protective actions for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,tunic and trousers (leggings),bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Observe precautions from other sections.

6.2. Environmental precautions
Not applicable. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid inhalation of thermal decomposition products. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial/occupational use only. Not for consumer sale or use. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Avoid release to the environment. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin

Aluminum, insoluble compounds	15096-52-3	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Fluorides	15096-52-3	ACGIH	TWA(as F):2.5 mg/m3	A4: Not class. as human carcin
Fluorides	15096-52-3	Australia OELs	TWA(as F)(8 hours): 2.5 mg/m3	
Silicon dioxide	7631-86-9	Australia OELs	TWA(respirable fraction)(8 hours):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimise the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Wear appropriate gloves to minimise risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates.

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance

specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Colour	Black
Odour	Slight Polymeric
Odour threshold	*Not applicable.*
pH	*Not applicable.*
Melting point/Freezing point	*Not applicable.*
Boiling point/Initial boiling point/Boiling range	*Not applicable.*
Flash point	*Not applicable.*
Evaporation rate	*Not applicable.*
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*Not applicable.*
Vapor Density and/or Relative Vapor Density	*Not applicable.*
Relative density	*Not applicable.*
Water solubility	*Not applicable.*
Solubility- non-water	*Not applicable.*
Partition coefficient: n-octanol/water	*Not applicable.*
Autoignition temperature	*Not applicable.*
Decomposition temperature	*Not applicable.*
Viscosity/Kinematic Viscosity	*Not applicable.*
Volatile organic compounds (VOC)	
Percent volatile	
VOC less H2O & exempt solvents	
Molecular weight	*No data available.*

Nanoparticles
This material contains nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
None known.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	Condition

None known.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Dust created by grinding, sanding, or machining may cause irritation of the respiratory system. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin contact
Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact
Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
No known health effects.

Additional information:
- This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered. Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide Mineral (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Inorganic Fluoride	Dermal	Rabbit	LD50 > 2,100 mg/kg
Inorganic Fluoride	Inhalation-Dust/Mist	Rat	LC50 4.5 mg/l

	(4 hours)		
Inorganic Fluoride	Ingestion	Rat	LD50 5,000 mg/kg
Pigment	Dermal	Not available	LD50 3,100 mg/kg
Pigment	Ingestion	Not available	LD50 3,700 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Multiple animal species	No significant irritation
Pigment	Rabbit	No significant irritation
Silicon dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	Mild irritant
Pigment	Rabbit	No significant irritation
Silicon dioxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Pigment	Human	Not classified
Silicon dioxide	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide Mineral (non-fibrous)	In Vitro	Not mutagenic
Pigment	In Vitro	Not mutagenic
Silicon dioxide	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Inhalation	Rat	Not carcinogenic
Pigment	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Silicon dioxide	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Silicon dioxide	Ingestion	Not classified for	Rat	NOAEL 509	1 generation

		female reproduction		mg/kg/day	
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Inorganic Fluoride	Inhalation	bone, teeth, nails, and/or hair	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.0005 mg/l	5 months
Inorganic Fluoride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.00021 mg/l	90 days
Inorganic Fluoride	Ingestion	bone, teeth, nails, and/or hair	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.58 mg/kg/day	14 weeks
Pigment	Inhalation	pulmonary fibrosis | pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Silicon dioxide	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:
GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Aluminum Oxide Mineral (non-fibrous)	1344-28-1		Experimental	96 hours	LC50	>100 mg/l
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Inorganic Fluoride	15096-52-3	Activated sludge	Experimental	3 hours	EC50	>160 mg/l
Inorganic Fluoride	15096-52-3	Green Algae	Experimental	72 hours	EC50	8.8 mg/l
Inorganic Fluoride	15096-52-3	Rainbow trout	Experimental	96 hours	LC50	42.5 mg/l
Inorganic Fluoride	15096-52-3	Water flea	Experimental	48 hours	EC50	5 mg/l
Inorganic Fluoride	15096-52-3	Green Algae	Experimental	72 hours	NOEC	1 mg/l
Pigment	1332-37-2	Fish other	Experimental	48 hours	LC50	>1,000 mg/l
Silicon dioxide	7631-86-9		Data not available or insufficient for classification			N/A

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Data not available-insufficient			N/A	
Inorganic Fluoride	15096-52-3	Data not available-insufficient			N/A	
Pigment	1332-37-2	Data not available-insufficient			N/A	
Silicon dioxide	7631-86-9	Data not available-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inorganic Fluoride	15096-52-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Pigment	1332-37-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Hazchem Code: Not applicable
IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.
Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
This product is defined as an article under the Industrial Chemicals (Notification and Assessment) Act 1989, as amended, and is exempt from inventory requirements under the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is an article therefore the Standard for the Uniform Scheduling of Medicines and Poisons Schedule is not applicable.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au