



## Safety Data Sheet

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**Document group:** 19-0314-5 **Version number:** 5.00  
**Issue Date:** 13/04/2022 **Supersedes date:** 29/03/2020

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Plus Enhancing Performance Casting Tape (Standard Colors)

##### Product Identification Numbers

YP-2060-0001-7	YP-2060-0002-5	YP-2060-0003-3	YP-2060-0004-1	YP-2060-0006-6
YP-2060-0009-0	YP-2060-0014-0	YP-2060-0015-7	YP-2060-0016-5	YP-2060-0017-3
YP-2060-0019-9	YP-2060-0021-5	YP-2060-0022-3	YP-2060-0027-2	YP-2060-0028-0
YP-2060-0029-8	YP-2060-0032-2	YP-2060-0034-8	YP-2060-0035-5	YP-2060-0040-5

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Immobilisation of upper and lower extremities

For Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

### SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 2.

## 2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

### Signal word

Danger

### Symbols

Health Hazard |

### Pictograms



### Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

### Precautionary statements

#### Prevention:

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P272	Contaminated work clothing should not be allowed out of the workplace.
P284	Wear respiratory protection.

#### Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P314	Get medical advice/attention if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P362 + P364	Take off contaminated clothing and wash it before reuse.

#### Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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## 2.3. Other assigned/identified product hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

## 2.4. Other hazards which do not result in classification

May be harmful if swallowed.

Causes mild skin irritation.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>% by Weight</b>
Glass Yarn	65997-17-3	40 - 70
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	9048-57-1	15 - 40
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	3 - 6
Wollastonite	13983-17-0	1 - 5
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	0.1 - 1
P-Toluenesulfonyl Chloride	98-59-9	0.01 - 0.05

## **SECTION 4: First aid measures**

### **4.1. Description of first aid measures**

#### **Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### **Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### **If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

### **4.2. Most important symptoms and effects, both acute and delayed**

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

### **5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### **5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

### **Hazardous Decomposition or By-Products**

#### **Substance**

Carbon monoxide.  
Carbon dioxide.  
Hydrogen cyanide.  
Oxides of nitrogen.

#### **Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.

### **5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Keep container tightly closed. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from strong bases. Store away from oxidising agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	ACGIH	TWA(inhalable fraction and vapour):2 mg/m <sup>3</sup>	A4: Not class. as human carcin
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Australia OELs	TWA(8 hours):10 mg/m <sup>3</sup>	
Wollastonite	13983-17-0	ACGIH	TWA(inhalable fraction):1 mg/m <sup>3</sup>	A4: Not class. as human carcin
Free isocyanates	26447-40-5	Australia OELs	TWA(as NCO)(8 hours):0.02 mg/m <sup>3</sup> ;STEL(as NCO)(15 minutes):0.07 mg/m <sup>3</sup>	
CERAMIC FIBERS	65997-17-3	ACGIH	TWA(as fiber):0.2 fiber/cc	A2: Suspected human carcin.
CERAMIC FIBERS	65997-17-3	Australia OELs	TWA(as fiber)(8 hours):0.5 fibers/ml	
CONTINUOUS FILAMENT GLASS FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A4: Not class. as human carcin
CONTINUOUS FILAMENT GLASS FIBERS, INHALABLE FRACTION	65997-17-3	ACGIH	TWA(inhalable fraction):5 mg/m <sup>3</sup>	A4: Not class. as human carcin
Glass filaments	65997-17-3	Australia OELs	TWA(as fiber)(8 hours):0.5	

			fibers/ml;TWA(8 hours):0.5 fibers/ml	
GLASS WOOL FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
Glass Yarn	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m <sup>3</sup> ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m <sup>3</sup>	
ROCK WOOL FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
SLAG WOOL FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
SPECIAL PURPOSE GLASS FIBERS	65997-17-3	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
P-Toluenesulfonyl Chloride	98-59-9	AIHA	CEIL:5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Eye protection not required.

#### Skin/hand protection

Gloves providing sufficient protection must be worn while applying the casting tape. E.g. nitrile gloves with a minimum thickness of 0.127 mm (5 mil, 0.005 inch) have proven to provide effective protection. The cast surface should be free of monomer and polymer isocyanate within 30 minutes when proper wetting techniques are used.

#### Respiratory protection

Results from air sampling during simulated product application show that vapours of methylenediphenyl-diisocyanate as used in the product are not detectable during use in Health Care facility cast rooms. Detection limits were extremely low and far below international safety recommendations for working with isocyanates. Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. People with bronchial problems or with isocyanate sensitivity may still respond to low isocyanate concentrations. In general it is recommended to use synthetic casting material in rooms with normal general/dilution ventilation.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid.
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<b>Specific Physical Form:</b>	Roll of Tape. (Fiberglass knitted tape impregnated with moisture curable polyurethane prepolymer resin)
<b>Colour</b>	Clear White
<b>Odour</b>	Slight Urethane
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>No data available.</i>
<b>Melting point/Freezing point</b>	<i>No data available.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	<i>No data available.</i>
<b>Flash point</b>	No flash point
<b>Evaporation rate</b>	Negligible
<b>Flammability (solid, gas)</b>	Not classified
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Vapor Density and/or Relative Vapor Density</b>	<i>No data available.</i>
<b>Density</b>	1.1 g/ml
<b>Relative density</b>	1.1 [Ref Std: WATER=1] [Details: g/cm3]
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity/Kinematic Viscosity</b>	35,000 - 65,000 mPa-s [ @ 23 °C ]
<b>Volatile organic compounds (VOC)</b>	<i>No data available.</i>
<b>Percent volatile as Text</b>	Negligible
<b>VOC less H2O &amp; exempt solvents</b>	<i>No data available.</i>

#### Nanoparticles

This material does not contain nanoparticles.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3. Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Direct sunlight

Sparks and/or flames.

### 10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.5 Incompatible materials

Alcohols.

Amines.

Strong bases.

Strong oxidising agents.

Water

### 10.6 Hazardous decomposition products

**Substance**

None known.

**Condition****SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1 Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

**Skin contact**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion**

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

**Additional information:**

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates. Results from air sampling for simulated dry and wet product application show that vapours of methylenediphenyl-diisocyanate as used in the product are not detectable during use. Detection limits were extremely low and far below international safety recommendations for working with isocyanates. People with bronchial problems or with isocyanate sensitivity may still respond to low isocyanate concentrations.

Direct contact with the cast surface without the use of gloves should be avoided until curing has completed. The cast surface should be free of monomer and polymer isocyanate within 30 minutes when proper wetting techniques are used.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
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**3M™ Scotchcast™ Plus Enhancing Performance Casting Tape (Standard Colors)**

Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Glass Yarn	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass Yarn	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
1,1'-Methylenebis(Isocyanatobenzene)	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	Ingestion	Rat	LD50 31,600 mg/kg
Wollastonite	Dermal		LD50 estimated to be > 5,000 mg/kg
Wollastonite	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2,6-Di-Tert-Butyl-P-Cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	Rat	LD50 > 2,930 mg/kg
P-Toluenesulfonyl Chloride	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
P-Toluenesulfonyl Chloride	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Glass Yarn	Professional judgement	No significant irritation
1,1'-Methylenebis(Isocyanatobenzene)	official classification	Irritant
2,6-Di-Tert-Butyl-P-Cresol	Human and animal	Minimal irritation
P-Toluenesulfonyl Chloride	Rabbit	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Glass Yarn	Professional judgement	No significant irritation
1,1'-Methylenebis(Isocyanatobenzene)	official classification	Severe irritant
2,6-Di-Tert-Butyl-P-Cresol	Rabbit	Mild irritant
P-Toluenesulfonyl Chloride	Rabbit	Corrosive

**Skin Sensitisation**

Name	Species	Value
1,1'-Methylenebis(Isocyanatobenzene)	official classification	Sensitising
2,6-Di-Tert-Butyl-P-Cresol	Human	Not classified
P-Toluenesulfonyl Chloride	Mouse	Sensitising

**Respiratory Sensitisation**

Name	Species	Value
1,1'-Methylenebis(Isocyanatobenzene)	Human	Sensitising

**Germ Cell Mutagenicity**

Name	Route	Value
Glass Yarn	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1'-Methylenebis(Isocyanatobenzene)	In Vitro	Some positive data exist, but the data are not



		sufficient for classification
Wollastonite	In Vitro	Not mutagenic
2,6-Di-Tert-Butyl-P-Cresol	In Vitro	Not mutagenic
2,6-Di-Tert-Butyl-P-Cresol	In vivo	Not mutagenic
P-Toluenesulfonyl Chloride	In vivo	Not mutagenic
P-Toluenesulfonyl Chloride	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Glass Yarn	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation
P-Toluenesulfonyl Chloride	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	prematuring into lactation
P-Toluenesulfonyl Chloride	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	34 days
P-Toluenesulfonyl Chloride	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	prematuring into lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
P-Toluenesulfonyl Chloride	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Glass Yarn	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
1,1'-Methylenebis(Isocyanatobenzene)	Inhalation	respiratory system	Causes damage to organs through	Rat	LOAEL 0.004 mg/l	13 weeks

Isocyanatobenzene)			prolonged or repeated exposure			
Wollastonite	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Wollastonite	Inhalation	pulmonary fibrosis	Not classified	Human and animal	NOAEL Not available	
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-Tert-Butyl-P-Cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
P-Toluenesulfonyl Chloride	Ingestion	gastrointestinal tract	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 750 mg/kg/day	34 days
P-Toluenesulfonyl Chloride	Ingestion	heart   endocrine system   hematopoietic system   nervous system   kidney and/or bladder   liver   immune system   respiratory system	Not classified	Rat	NOAEL 750 mg/kg/day	34 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Exposure Levels**

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

**Interactive Effects**

Not determined.

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity**

**Acute aquatic hazard:**

**3M™ Scotchcast™ Plus Enhancing Performance Casting Tape (Standard Colors)**

Not acutely toxic to aquatic life by GHS criteria.

**Chronic aquatic hazard:**

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Glass Yarn	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass Yarn	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass Yarn	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass Yarn	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	9048-57-1	Water flea	Estimated	24 hours	EC50	>100 mg/l
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	9048-57-1	Zebra Fish	Estimated	24 hours	LC50	>100 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Green algae	Analogous Compound	72 hours	EC50	>1,640 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Water flea	Analogous Compound	24 hours	EC50	>1,000 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Zebra Fish	Analogous Compound	96 hours	LC50	>1,000 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Green algae	Analogous Compound	72 hours	NOEC	1,640 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Water flea	Analogous Compound	21 days	NOEC	10 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Lettuce	Analogous Compound	17 days	NOEC	1,000 mg/kg (Dry Weight)
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Redworm	Analogous Compound	14 days	LC50	>1,000 mg/kg (Dry Weight)

**3M™ Scotchcast™ Plus Enhancing Performance Casting Tape (Standard Colors)**

ne)						
Wollastonite	13983-17-0		Data not available or insufficient for classification			N/A
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l
P-Toluenesulfonyl Chloride	98-59-9	Activated sludge	Estimated	3 hours	EC10	240 mg/l
P-Toluenesulfonyl Chloride	98-59-9	Green algae	Experimental	72 hours	EC50	>100 mg/l
P-Toluenesulfonyl Chloride	98-59-9	Medaka	Experimental	96 hours	LC50	>100 mg/l
P-Toluenesulfonyl Chloride	98-59-9	Water flea	Experimental	48 hours	EC50	>334 mg/l
P-Toluenesulfonyl Chloride	98-59-9	Green Algae	Experimental	72 hours	NOEC	2.6 mg/l

**12.2. Persistence and degradability**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Glass Yarn	65997-17-3	Data not available-insufficient	N/A	N/A	N/A	N/A
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	9048-57-1	Data not available-insufficient	N/A	N/A	N/A	N/A
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	<2 hours (t 1/2)	
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Analogous Compound Biodegradation	28 days	BOD	0 % BOD/ThOD	OECD 301C - MITI test (I)

**3M™ Scotchcast™ Plus Enhancing Performance Casting Tape (Standard Colors)**

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1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Analogous Compound Aquatic Inherent Biodegrad.	28 days	BOD	0 % BOD/ThOD	OECD 302C - Modified MITI (II)
Wollastonite	13983-17-0	Data not available-insufficient	N/A	N/A	N/A	N/A
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Data not available-insufficient	N/A	N/A	N/A	N/A
P-Toluenesulfonyl Chloride	98-59-9	Experimental Hydrolysis		Hydrolytic half-life	2.2 minutes (t 1/2)	Non-standard method
P-Toluenesulfonyl Chloride	98-59-9	Experimental Biodegradation	28 days	BOD	60 % BOD/ThOD	OECD 301D - Closed bottle test

**12.3 : Bioaccumulative potential**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Glass Yarn	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-Diphenylmethane Diisocyanate-Polypropylene Glycol Polymer	9048-57-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Analogous Compound BCF - Carp	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
1,1'-Methylenebis(Isocyanatobenzene)	26447-40-5	Analogous Compound Bioconcentration		Log Kow	4.51	OECD 117 log Kow HPLC method
Wollastonite	13983-17-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,6-Di-Tert-Butyl-P-Cresol	128-37-0	Experimental BCF - Carp	56 days	Bioaccumulation factor	1277	OECD 305E - Bioaccumulation flow-through fish test
P-Toluenesulfonyl Chloride	98-59-9	Estimated Bioconcentration		Log Kow	0.93	Non-standard method

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. During cleanup or disposal of open, uncured product, gloves providing sufficient protection must be worn. E.g. nitrile gloves with a minimum thickness of 0.127 mm (5 mil, 0.005 inch) have proven to provide effective protection. Additionally the following skin protection may be needed: laboratory coat or long-sleeve protective gauntlets.

## SECTION 14: Transport Information

### Australian Dangerous Goods Code (ADG) - Road/Rail Transport

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Hazchem Code:** Not applicable

**IERG:** Not applicable.

### International Air Transport Association (IATA) - Air Transport

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

### International Maritime Dangerous Goods Code (IMDG)- Marine Transport

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Marine Pollutant:** Not applicable.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Australian Inventory Status:

This product is regulated by the Therapeutics Goods Administration and is exempt from compliance with the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

## SECTION 16: Other information

### Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**