



Safety Data Sheet

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| Document group: | 25-3938-5 | Version number: | 3.00 |
| Issue Date: | 17/10/2023 | Supersedes date: | 29/11/2018 |

This Safety Data Sheet has been prepared in accordance with the South African National Standard SANS 10234:2008.

IDENTIFICATION

1.1. Product identifier

Scotch-Weld DP-804, Clear

Product Identification Numbers

FS-9100-5006-1

1.2. Recommended use and restrictions on use

Structural adhesive.

1.3. Supplier's details

Address: 3M South Africa (Pty) Ltd, Private Bag X926, Rivonia 2128
Telephone: 011 806 2000
E Mail: Not available.
Website: www.3m.co.za

1.4. Emergency telephone number

011 806 2000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

25-3509-4, 25-3504-5

TRANSPORT INFORMATION

Compliance is required to South African Transport Information Road Traffic Act & Regulations and Railroad regulations, IATA Standards for airfreight and Maritime standards for ocean freight.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M South Africa SDSs are available at www.3m.co.za



Safety Data Sheet

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|------------------------|------------|-------------------------|------------|
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| Issue Date: | 08/08/2023 | Supersedes date: | 29/11/2018 |

This Safety Data Sheet has been prepared in accordance with the South African National Standard SANS 10234:2008.

SECTION 1: Identification

1.1. Product identifier

Scotch-Weld DP-804, Clear, Part B

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Two-part structural adhesive.

1.3. Supplier's details

Address: 3M South Africa (Pty) Ltd, Private Bag X926, Rivonia 2128
Telephone: 011 806 2000
E Mail: Not available.
Website: www.3m.co.za

1.4. Emergency telephone number

011 806 2000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable liquid: Category 3.
Acute Toxicity (dermal): Category 5.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1B.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Acute Aquatic Toxicity: Category 3.
Chronic Aquatic Toxicity: Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame |Corrosion |Exclamation mark |Health Hazard |

Pictograms



HAZARD STATEMENTS:

- H226 Flammable liquid and vapour.
- H313 May be harmful in contact with skin.
- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.

- H372 Causes damage to organs through prolonged or repeated exposure: sensory organs.

- H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P280B Wear protective gloves and eye/face protection.

Response:

- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P370 + P378 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | CAS Nbr | % by Wt |
|---------------------------------|--------------|---------|
| Acrylate/methacrylate copolymer | Trade Secret | 25 - 45 |
| Methyl methacrylate | 80-62-6 | 30 - 40 |
| acetyl-2-thiourea | 591-08-2 | < 2.5 |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | 5 - 15 |
| Methacrylic acid | 79-41-4 | < 5 |

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. WARNING ! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal

the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Vapours may travel long distances along the ground or floor to an ignition source and flash back. Do not use in a confined area with minimal air exchange. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | CAS Nbr | Agency | Limit type | Additional comments |
|---------------------|---------|-------------------|---|---|
| Methacrylic acid | 79-41-4 | ACGIH | TWA:20 ppm | |
| Methacrylic acid | 79-41-4 | South Africa RELs | TWA(8 hours):40 ppm | |
| Methyl methacrylate | 80-62-6 | ACGIH | TWA:50 ppm;STEL:100 ppm | A4: Not class. as human carcin, Dermal Sensitizer |
| Methyl methacrylate | 80-62-6 | South Africa RELs | TWA(8 hours):100 ppm;STEL(15 minutes):200 ppm | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

South Africa CLs : South Africa. Control Limits. Regulations for Hazardous Chemical Substances, Table 1

South Africa RELs : South Africa. Recommended Exposure Limits (RELs) Regulations for Hazardous Chemical Substances, Table 2

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | Liquid. |
| Colour | Transparent Colorless |
| Odor | Ester |
| Odour threshold | <i>No data available.</i> |
| pH | <i>No data available.</i> |
| Melting point/Freezing point | <i>Not applicable.</i> |
| Boiling point/Initial boiling point/Boiling range | > 100 °C |
| Flash point | > 30 °C [Test Method: Closed Cup] |
| Evaporation rate | <i>No data available.</i> |
| Flammability (solid, gas) | Not applicable. |
| Flammable Limits(LEL) | 2,1 % |
| Flammable Limits(UEL) | 12,5 % |
| Vapour pressure | <i>No data available.</i> |
| Vapor Density and/or Relative Vapor Density | <i>No data available.</i> |
| Density | 0,9 - 1,1 g/cm ³ [@ 25 °C] |
| Relative density | 0,9 - 1,1 [@ 25 °C] [Ref Std: WATER=1] |
| Water solubility | Nil |
| Solubility- non-water | <i>No data available.</i> |
| Partition coefficient: n-octanol/water | <i>No data available.</i> |
| Autoignition temperature | <i>No data available.</i> |
| Decomposition temperature | <i>No data available.</i> |
| Viscosity/Kinematic Viscosity | <=7 500 mPa-s [@ 25 °C] |
| Volatile organic compounds (VOC) | <i>No data available.</i> |
| Percent volatile | <i>No data available.</i> |
| VOC less H ₂ O & exempt solvents | <i>No data available.</i> |

Molecular weight

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. At elevated temperatures.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

High shear and high temperature conditions

Sparks and/or flames.

Light.

Temperatures above the boiling point.

10.5 Incompatible materials

Aluminium or magnesium powder and high/shear temperature conditions.

Amines.

Metal powder

Reducing agents.

Strong oxidising agents.

Combustibles.

Drugs, medicines and/or food supplies.

Strong acids.

Strong bases.

10.6 Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| Carbon monoxide. | Not specified. |
| Carbon dioxide. | Not specified. |

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|-----------------------------|--------------------------------|---------|---|
| Overall product | Dermal | | No data available; calculated ATE >2 000 - =5 000 mg/kg |
| Overall product | Inhalation-Vapor(4 hr) | | No data available; calculated ATE >50 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >5 000 mg/kg |
| Methyl methacrylate | Dermal | Rabbit | LD50 > 5 000 mg/kg |
| Methyl methacrylate | Inhalation-Vapor (4 hours) | Rat | LC50 29,8 mg/l |
| Methyl methacrylate | Ingestion | Rat | LD50 7 900 mg/kg |
| 2-Phenoxyethyl methacrylate | Dermal | | LD50 estimated to be 2 000 - 5 000 mg/kg |
| 2-Phenoxyethyl methacrylate | Ingestion | | LD50 estimated to be 2 000 - 5 000 mg/kg |
| Methacrylic acid | Dermal | Rabbit | LD50 > 500 mg/kg |
| Methacrylic acid | Inhalation-Dust/Mist (4 hours) | Rat | LC50 7,1 mg/l |
| Methacrylic acid | Ingestion | Rat | LD50 1 320 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|-----------------------------|-------------------|-----------|
| Methyl methacrylate | Rabbit | Irritant |
| 2-Phenoxyethyl methacrylate | similar compounds | Irritant |
| Methacrylic acid | Rabbit | Corrosive |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---------------------|---------|---------------|
| Methyl methacrylate | Rabbit | Mild irritant |

| | | |
|-----------------------------|-------------------|-----------------|
| 2-Phenoxyethyl methacrylate | similar compounds | Severe irritant |
| Methacrylic acid | Rabbit | Corrosive |

Sensitization:

Skin Sensitisation

| Name | Species | Value |
|---------------------|------------------|----------------|
| Methyl methacrylate | Human and animal | Sensitising |
| Methacrylic acid | Guinea pig | Not classified |

Respiratory Sensitisation

| Name | Species | Value |
|---------------------|---------|----------------|
| Methyl methacrylate | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|-----------------------------|----------|--|
| Methyl methacrylate | In vivo | Not mutagenic |
| Methyl methacrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| 2-Phenoxyethyl methacrylate | In Vitro | Not mutagenic |
| Methacrylic acid | In Vitro | Not mutagenic |
| Methacrylic acid | In vivo | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---------------------|------------|------------------|------------------|
| Methyl methacrylate | Ingestion | Rat | Not carcinogenic |
| Methyl methacrylate | Inhalation | Human and animal | Not carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---------------------|------------|--|---------|---------------------|----------------------|
| Methyl methacrylate | Ingestion | Not classified for female reproduction | Rat | NOAEL 400 mg/kg/day | 2 generation |
| Methyl methacrylate | Ingestion | Not classified for male reproduction | Rat | NOAEL 400 mg/kg/day | 2 generation |
| Methyl methacrylate | Ingestion | Not classified for development | Rabbit | NOAEL 450 mg/kg/day | during gestation |
| Methyl methacrylate | Inhalation | Not classified for development | Rat | NOAEL 8,3 mg/l | during organogenesis |
| Methacrylic acid | Inhalation | Not classified for development | Rat | NOAEL 1,076 mg/l | during gestation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---------------------|------------|------------------------|----------------------------------|---------|---------------------|-----------------------|
| Methyl methacrylate | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | occupational exposure |

| | | | | | | |
|------------------|------------|------------------------|----------------------------------|-----|---------------------|--|
| Methacrylic acid | Inhalation | respiratory irritation | May cause respiratory irritation | Rat | NOAEL Not available | |
|------------------|------------|------------------------|----------------------------------|-----|---------------------|--|

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---------------------|------------|---|--|-------------------------|----------------------|-----------------------|
| Methyl methacrylate | Dermal | peripheral nervous system | Not classified | Human | NOAEL Not available | occupational exposure |
| Methyl methacrylate | Inhalation | olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| Methyl methacrylate | Inhalation | kidney and/or bladder | Not classified | Multiple animal species | NOAEL Not available | 14 weeks |
| Methyl methacrylate | Inhalation | liver | Not classified | Mouse | NOAEL 12,3 mg/l | 14 weeks |
| Methyl methacrylate | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| Methyl methacrylate | Ingestion | kidney and/or bladder heart skin endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system | Not classified | Rat | NOAEL 90,3 mg/kg/day | 2 years |
| Methacrylic acid | Inhalation | respiratory system | Not classified | Rat | NOAEL 0,352 mg/l | 90 days |
| Methacrylic acid | Inhalation | blood nervous system eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,232 mg/l | 90 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

| Material | CAS Nbr | Organism | Type | Exposure | Test endpoint | Test result |
|---------------------------------|--------------|----------|---|----------|---------------|-------------|
| Acrylate/methacrylate copolymer | Trade Secret | N/A | Data not available or insufficient for classification | N/A | N/A | N/A |

Scotch-Weld DP-804, Clear, Part B

| | | | | | | |
|-----------------------------|------------|------------------|---|------------|-------|---------------------------|
| Methyl methacrylate | 80-62-6 | Green algae | Experimental | 72 hours | EC50 | >110 mg/l |
| Methyl methacrylate | 80-62-6 | Rainbow trout | Experimental | 96 hours | LC50 | >79 mg/l |
| Methyl methacrylate | 80-62-6 | Water flea | Experimental | 48 hours | EC50 | 69 mg/l |
| Methyl methacrylate | 80-62-6 | Green algae | Experimental | 72 hours | NOEC | 110 mg/l |
| Methyl methacrylate | 80-62-6 | Water flea | Experimental | 21 days | NOEC | 37 mg/l |
| Methyl methacrylate | 80-62-6 | Activated sludge | Experimental | 30 minutes | EC20 | 150 mg/l |
| Methyl methacrylate | 80-62-6 | Soil microbes | Experimental | 28 days | NOEC | >1 000 mg/kg (Dry Weight) |
| acetyl-2-thiourea | 591-08-2 | N/A | Data not available or insufficient for classification | N/A | N/A | N/A |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Activated sludge | Analogous Compound | 3 hours | EC50 | 177 mg/l |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Golden Orfe | Analogous Compound | 96 hours | LC50 | 10 mg/l |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Green algae | Analogous Compound | 96 hours | ErC50 | 4,4 mg/l |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Water flea | Analogous Compound | 48 hours | EC50 | 1,21 mg/l |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Green algae | Analogous Compound | 96 hours | ErC10 | 0,74 mg/l |
| Methacrylic acid | 79-41-4 | Bacteria | Experimental | 17 hours | EC50 | 270 mg/l |
| Methacrylic acid | 79-41-4 | Green algae | Experimental | 72 hours | EC50 | 45 mg/l |
| Methacrylic acid | 79-41-4 | Water flea | Experimental | 48 hours | EC50 | >130 mg/l |
| Methacrylic acid | 79-41-4 | Green algae | Experimental | 72 hours | NOEC | 8,2 mg/l |
| Methacrylic acid | 79-41-4 | Water flea | Experimental | 21 days | NOEC | 53 mg/l |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|---------------------------------|--------------|------------------------------------|----------|-----------------------------|-----------------|--------------------------------|
| Acrylate/methacrylate copolymer | Trade Secret | Data not available or insufficient | N/A | N/A | N/A | N/A |
| Methyl methacrylate | 80-62-6 | Experimental Biodegradation | 14 days | BOD | 94 %BOD/ThOD | OECD 301C - MITI test (I) |
| acetyl-2-thiourea | 591-08-2 | Modeled Biodegradation | 28 days | BOD | 41 %BOD/ThOD | Catalogic™ |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Analogous Compound Biodegradation | 28 days | BOD | 22.3 %BOD/ThOD | OECD 301D - Closed bottle test |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Experimental Hydrolysis | | Hydrolytic half-life (pH 7) | 1 years (t 1/2) | OECD 111 Hydrolysis func of pH |
| Methacrylic acid | 79-41-4 | Experimental Biodegradation | 28 days | BOD | 86 %BOD/ThOD | OECD 301D - Closed bottle test |

12.3 : Bioaccumulative potential

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|---------------------------------|--------------|---|----------|------------------------|-------------|---------------------------------|
| Acrylate/methacrylate copolymer | Trade Secret | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Methyl methacrylate | 80-62-6 | Experimental Bioconcentration | | Log Kow | 1.38 | OECD 107 log Kow shke flask mtd |
| acetyl-2-thiourea | 591-08-2 | Modeled Bioconcentration | | Bioaccumulation factor | 3 | Catalogic™ |
| acetyl-2-thiourea | 591-08-2 | Modeled | | Log Kow | -0.69 | Episuite™ |

| | | | | | | |
|-----------------------------|------------|-------------------------------|--|------------------------|-------|------------------------------|
| | | Bioconcentration | | | | |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Modeled Bioconcentration | | Bioaccumulation factor | 5.8 | Catalogic™ |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Experimental Bioconcentration | | Log Kow | 3.137 | OECD 117 log Kow HPLC method |
| Methacrylic acid | 79-41-4 | Experimental Bioconcentration | | Log Kow | 0.93 | |

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product must only be disposed of by an authorized/permitted waste disposal contractor or incinerated in an industrial or commercial facility in the presence of a combustible material.

SECTION 14: Transport Information

Compliance is required to South African Transport Information Road Traffic Act & Regulations and Railroad regulations, IATA Standards for airfreight and Maritime standards for ocean freight.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

SECTION 16: Other information

Revision information:

US Section 01 Product Use - Recommended Use information was modified.
 Label: GHS Classification information was modified.
 Label: GHS Precautionary - Disposal information was deleted.
 Label: GHS Precautionary - Prevention information was modified.
 Label: GHS Precautionary - Response information was modified.
 Label: GHS Target Organ Hazard Statement information was modified.
 Label: Signal Word information was modified.
 Label: Symbol information was modified.
 Section 2: Ingredient table information was modified.
 Section 04: First Aid - Symptoms and Effects (GHS) information was added.
 Section 04: Information on toxicological effects information was deleted.
 Section 6: Accidental release clean-up information information was modified.
 Section 8: Occupational exposure limit table information was modified.
 Section 09: Color information was added.
 Section 9: Flash point information information was modified.
 Section 09: Odor information was added.
 Sections 3 and 9: Odour, colour, grade information information was deleted.
 Section 09: Percent Volatile information was added.
 Section 9: Property description for optional properties information was added.

Section 9: Property description for optional properties information was deleted.

Section 09: Vapor Density Value information was added.

Section 9: Vapour density value information was deleted.

Section 9: Viscosity information information was deleted.

Section 09: Viscosity information was added.

Section 09: VOC Less H2O & Exempt Solvents information was added.

Section 09: Volatile Organic Compounds information was added.

Section 11: Acute Toxicity table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 16: UK disclaimer information was deleted.

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3M South Africa SDSs are available at www.3m.co.za



Safety Data Sheet

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|------------------------|------------|-------------------------|------------|
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This Safety Data Sheet has been prepared in accordance with the South African National Standard SANS 10234:2008.

SECTION 1: Identification

1.1. Product identifier

3M Scotch-Weld DP-804, Clear, Part A

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive.

1.3. Supplier's details

Address: 3M South Africa (Pty) Ltd, Private Bag X926, Rivonia 2128
Telephone: 011 806 2000
E Mail: Not available.
Website: www.3m.co.za

1.4. Emergency telephone number

011 806 2000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable liquid: Category 3.
Acute Toxicity (inhalation): Category 3.
Acute Toxicity (dermal): Category 5.
Serious Eye Damage/Irritation: Category 1.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Acute Aquatic Toxicity: Category 3.
Chronic Aquatic Toxicity: Category 3.

2.2. Label elements

Signal word

DANGER!

Symbols

Flame | Corrosion | Skull and crossbones | Health Hazard |

Pictograms



HAZARD STATEMENTS:

- H226 Flammable liquid and vapour.
- H331 Toxic if inhaled.
- H313 May be harmful in contact with skin.
- H318 Causes serious eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.

- H372 Causes damage to organs through prolonged or repeated exposure:
 - nervous system
 - respiratory system
 - sensory organs

- H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

- P210A Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P271 Use only outdoors or in a well-ventilated area.
- P280E Wear protective gloves.

Response:

- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P311 Call a POISON CENTER or doctor/physician.
- P312 Call a POISON CENTRE or doctor/physician if you feel unwell.
- P370 + P378G In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.

Disposal:

- P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | CAS Nbr | % by Wt |
|---|--------------|---------|
| Methyl methacrylate | 80-62-6 | 30 - 40 |
| Methacrylate copolymer | Trade Secret | 30 - 40 |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | 5 - 15 |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | < 5 |
| Cumene | 98-82-8 | < 1 |

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. Get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. **WARNING !** A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Vapours may travel long distances along the ground or floor to an ignition source and flash back. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | CAS Nbr | Agency | Limit type | Additional comments |
|---|---------|-------------------|---|---------------------|
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | AIHA | TWA:6 mg/m ³ (1 ppm) | SKIN |
| Methyl methacrylate | 80-62-6 | ACGIH | TWA:50 ppm;STEL:100 ppm | Dermal Sensitizer |
| Methyl methacrylate | 80-62-6 | South Africa RELs | TWA(8 hours):410 mg/m ³ (100 ppm);STEL(15 minutes):510 mg/m ³ (125 ppm) | |
| Cumene | 98-82-8 | ACGIH | TWA:50 ppm | |
| Cumene | 98-82-8 | South Africa RELs | TWA(8 hours):120 mg/m ³ (25 ppm);STEL(15 minutes):370 | SKIN |

| | | | | |
|--|--|--|----------------------------|--|
| | | | mg/m ³ (75 ppm) | |
|--|--|--|----------------------------|--|

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

South Africa CLs : South Africa. Control Limits. Regulations for Hazardous Chemical Substances, Table 1

South Africa RELs : South Africa. Recommended Exposure Limits (RELs) Regulations for Hazardous Chemical Substances, Table 2

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--|--------------------------------|
| Physical state | Liquid. |
| Appearance/Odour | Ester odour; semi-transparent. |
| Odour threshold | <i>No data available.</i> |
| pH | <i>No data available.</i> |
| Melting point/Freezing point | <i>Not applicable.</i> |
| Boiling point/Initial boiling point/Boiling range | > 100 °C |
| Flash point | > 30 °C |
| Evaporation rate | <i>No data available.</i> |

| | |
|--|---|
| Flammability (solid, gas) | Not applicable. |
| Flammable Limits(LEL) | 2,1 % volume |
| Flammable Limits(UEL) | 12,5 % volume |
| Vapour pressure | <i>No data available.</i> |
| Vapour density | <i>No data available.</i> |
| Density | 0,9 - 1,1 g/cm ³ [@ 25 °C] |
| Relative density | 0,9 - 1,1 [@ 25 °C] [Ref.Std:WATER=1] |
| Water solubility | Nil |
| Solubility- non-water | <i>No data available.</i> |
| Partition coefficient: n-octanol/water | <i>No data available.</i> |
| Autoignition temperature | <i>No data available.</i> |
| Decomposition temperature | <i>No data available.</i> |
| Viscosity | 7 500 mPa-s [@ 25 °C] |
| Molecular weight | <i>No data available.</i> |
| Volatile organic compounds (VOC) | <i>No data available.</i> |
| VOC less H₂O & exempt solvents | <i>No data available.</i> |

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. At elevated temperatures.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

High shear and high temperature conditions

Sparks and/or flames.

Light.

Temperatures above the boiling point.

10.5 Incompatible materials

Strong acids.

Amines.

Metal powder

Reducing agents.

Strong oxidising agents.

Strong bases.

Combustibles.

Drugs, medicines and/or food supplies.

10.6 Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| Carbon monoxide. | Not specified. |
| Carbon dioxide. | Not specified. |

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Toxic if inhaled.

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---------------------|----------------------------|---------|--|
| Overall product | Dermal | | No data available; calculated ATE2 000 - 5 000 mg/kg |
| Overall product | Inhalation-Vapor(4 hr) | | No data available; calculated ATE2 - 10 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >5 000 mg/kg |
| Methyl methacrylate | Dermal | Rabbit | LD50 > 5 000 mg/kg |
| Methyl methacrylate | Inhalation-Vapor (4 hours) | Rat | LC50 29 mg/l |
| Methyl methacrylate | Ingestion | Rat | LD50 7 900 mg/kg |

3M Scotch-Weld DP-804, Clear, Part A

| | | | |
|---|----------------------------|--------|--|
| 2-Phenoxyethyl methacrylate | Dermal | | LD50 estimated to be 2 000 - 5 000 mg/kg |
| 2-Phenoxyethyl methacrylate | Ingestion | | LD50 estimated to be 2 000 - 5 000 mg/kg |
| α,α -Dimethylbenzyl hydroperoxide | Dermal | Rat | LD50 500 mg/kg |
| α,α -Dimethylbenzyl hydroperoxide | Inhalation-Vapor (4 hours) | Rat | LC50 1,4 mg/l |
| α,α -Dimethylbenzyl hydroperoxide | Ingestion | Rat | LD50 382 mg/kg |
| Cumene | Dermal | Rabbit | LD50 > 3 160 mg/kg |
| Cumene | Inhalation-Vapor (4 hours) | Rat | LC50 39,4 mg/l |
| Cumene | Ingestion | Rat | LD50 1 400 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|-------------------|--------------------|
| Methyl methacrylate | Human and animal | Mild irritant |
| 2-Phenoxyethyl methacrylate | similar compounds | Irritant |
| α,α -Dimethylbenzyl hydroperoxide | Rabbit | Corrosive |
| Cumene | Rabbit | Minimal irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|-------------------|-------------------|
| Methyl methacrylate | Rabbit | Moderate irritant |
| 2-Phenoxyethyl methacrylate | similar compounds | Severe irritant |
| α,α -Dimethylbenzyl hydroperoxide | Rabbit | Corrosive |
| Cumene | Rabbit | Mild irritant |

Skin Sensitisation

| Name | Species | Value |
|---------------------|------------------|----------------|
| Methyl methacrylate | Human and animal | Sensitising |
| Cumene | Guinea pig | Not classified |

Respiratory Sensitisation

| Name | Species | Value |
|---------------------|---------|----------------|
| Methyl methacrylate | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Methyl methacrylate | In vivo | Not mutagenic |
| Methyl methacrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| 2-Phenoxyethyl methacrylate | In Vitro | Not mutagenic |
| α,α -Dimethylbenzyl hydroperoxide | In vivo | Not mutagenic |
| α,α -Dimethylbenzyl hydroperoxide | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Cumene | In Vitro | Not mutagenic |
| Cumene | In vivo | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---------------------|------------|-------------------------|------------------|
| Methyl methacrylate | Ingestion | Rat | Not carcinogenic |
| Methyl methacrylate | Inhalation | Human and animal | Not carcinogenic |
| Cumene | Inhalation | Multiple animal species | Carcinogenic. |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test result | Exposure Duration |
|---------------------|------------|--------------------------------------|---------|-----------------|----------------------|
| Methyl methacrylate | Inhalation | Not classified for male reproduction | Mouse | NOAEL 36,9 mg/l | |
| Methyl methacrylate | Inhalation | Not classified for development | Rat | NOAEL 8,3 mg/l | during organogenesis |
| Cumene | Inhalation | Not classified for development | Rabbit | NOAEL 11,3 mg/l | during organogenesis |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|-----------------------------------|-----------------------------------|-------------------------|---------------------|-----------------------|
| Methyl methacrylate | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | occupational exposure |
| α,α -Dimethylbenzyl hydroperoxide | Inhalation | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | occupational exposure |
| α,α -Dimethylbenzyl hydroperoxide | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | occupational exposure |
| α,α -Dimethylbenzyl hydroperoxide | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Professional judgement | NOAEL Not available | |
| Cumene | Inhalation | central nervous system depression | May cause drowsiness or dizziness | Multiple animal species | NOAEL Not available | not available |
| Cumene | Inhalation | respiratory irritation | May cause respiratory irritation | Human | LOAEL 0,2 mg/l | occupational exposure |
| Cumene | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Multiple animal species | NOAEL Not available | not available |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|---------------------------------------|--|-------------------------|---------------------|-----------------------|
| Methyl methacrylate | Dermal | peripheral nervous system | Not classified | Human | NOAEL Not available | occupational exposure |
| Methyl methacrylate | Inhalation | olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| Methyl methacrylate | Inhalation | kidney and/or bladder | Not classified | Multiple animal species | NOAEL Not available | 14 weeks |
| Methyl methacrylate | Inhalation | liver | Not classified | Mouse | NOAEL 12,3 mg/l | 14 weeks |
| Methyl methacrylate | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| α,α -Dimethylbenzyl hydroperoxide | Inhalation | nervous system respiratory system | Causes damage to organs through prolonged or repeated exposure | Rat | LOAEL 0,2 mg/l | 7 days |
| α,α -Dimethylbenzyl hydroperoxide | Inhalation | heart liver kidney and/or bladder | Not classified | Rat | NOAEL 0,03 mg/l | 90 days |

3M Scotch-Weld DP-804, Clear, Part A

| | | | | | | |
|--------|------------|--|----------------|-----|---------------------|----------|
| Cumene | Inhalation | auditory system endocrine system hematopoietic system liver nervous system eyes | Not classified | Rat | NOAEL 59 mg/l | 13 weeks |
| Cumene | Inhalation | kidney and/or bladder | Not classified | Rat | NOAEL 4,9 mg/l | 13 weeks |
| Cumene | Inhalation | respiratory system | Not classified | Rat | NOAEL 59 mg/l | 13 weeks |
| Cumene | Ingestion | kidney and/or bladder heart endocrine system hematopoietic system liver respiratory system | Not classified | Rat | NOAEL 769 mg/kg/day | 6 months |

Aspiration Hazard

| Name | Value |
|--------|-------------------|
| Cumene | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

| Material | CAS Nbr | Organism | Type | Exposure | Test endpoint | Test result |
|------------------------|--------------|---------------|---|----------|---------------|-------------|
| Methacrylate copolymer | Trade Secret | | Data not available or insufficient for classification | | | |
| Methyl methacrylate | 80-62-6 | Green Algae | Experimental | 72 hours | EC50 | >110 mg/l |
| Methyl methacrylate | 80-62-6 | Rainbow trout | Experimental | 96 hours | LC50 | >79 mg/l |
| Methyl methacrylate | 80-62-6 | Water flea | Experimental | 48 hours | EC50 | 69 mg/l |
| Methyl methacrylate | 80-62-6 | Green algae | Experimental | 72 hours | NOEC | 110 mg/l |
| Methyl methacrylate | 80-62-6 | Water flea | Experimental | 21 days | NOEC | 37 mg/l |
| 2-Phenoxyethyl | 10595-06-9 | Golden Orfe | Experimental | 96 hours | LC50 | 10 mg/l |

| | | | | | | |
|---|------------|---------------|--------------|----------|--------------------------|------------|
| methacrylate | | | | | | |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Green algae | Experimental | 96 hours | EC50 | 4,1 mg/l |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Water flea | Experimental | 48 hours | EC50 | 1,21 mg/l |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Green algae | Experimental | 96 hours | Effect Concentration 10% | 0,42 mg/l |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | Green algae | Experimental | 72 hours | EC50 | 3,1 mg/l |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | Rainbow trout | Experimental | 96 hours | LC50 | 3,9 mg/l |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | Water flea | Experimental | 48 hours | EC50 | 18,84 mg/l |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | Green algae | Experimental | 72 hours | NOEC | 1 mg/l |
| Cumene | 98-82-8 | Green algae | Experimental | 72 hours | EC50 | 2,6 mg/l |
| Cumene | 98-82-8 | Mysid Shrimp | Experimental | 96 hours | EC50 | 1,3 mg/l |
| Cumene | 98-82-8 | Rainbow trout | Experimental | 96 hours | LC50 | 4,8 mg/l |
| Cumene | 98-82-8 | Green algae | Experimental | 72 hours | NOEC | 0,22 mg/l |
| Cumene | 98-82-8 | Water flea | Experimental | 21 days | NOEC | 0,35 mg/l |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|---|--------------|-----------------------------------|----------|-------------------------------|------------------|--------------------------------|
| Methacrylate copolymer | Trade Secret | Data not available - insufficient | | | N/A | |
| Methyl methacrylate | 80-62-6 | Experimental Biodegradation | 14 days | BOD | 94 % BOD/ThBOD | OECD 301C - MITI test (I) |
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Experimental Biodegradation | 28 days | BOD | 22.3 % BOD/ThBOD | OECD 301D - Closed bottle test |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | Experimental Biodegradation | 28 days | BOD | 0 % BOD/ThBOD | OECD 301C - MITI test (I) |
| Cumene | 98-82-8 | Experimental Photolysis | | Photolytic half-life (in air) | 4.5 days (t 1/2) | Other methods |
| Cumene | 98-82-8 | Experimental Biodegradation | 14 days | BOD | 33 % weight | OECD 301C - MITI test (I) |

12.3 : Bioaccumulative potential

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|------------------------|--------------|---|----------|------------|-------------|---------------|
| Methacrylate copolymer | Trade Secret | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Methyl methacrylate | 80-62-6 | Experimental Bioconcentration | | Log Kow | 1.38 | Other methods |

| | | | | | | |
|---|------------|-------------------------------|--|------------------------|------|------------------------------------|
| 2-Phenoxyethyl methacrylate | 10595-06-9 | Estimated Bioconcentration | | Bioaccumulation factor | 5.8 | Estimated: Bioconcentration factor |
| α,α -Dimethylbenzyl hydroperoxide | 80-15-9 | Experimental Bioconcentration | | Log Kow | 1.82 | Other methods |
| Cumene | 98-82-8 | Estimated Bioconcentration | | Bioaccumulation factor | 140 | Other methods |

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product must only be disposed of by an authorized/permitted waste disposal contractor or incinerated in an industrial or commercial facility in the presence of a combustible material.

SECTION 14: Transport Information

Compliance is required to South African Transport Information Road Traffic Act & Regulations and Railroad regulations, IATA Standards for airfreight and Maritime standards for ocean freight.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

SECTION 16: Other information

Revision information:

US Section 01 Product Use - Recommended Use information was added.
 Label: GHS Precautionary - Prevention information was modified.
 Section 5: Fire - Advice for fire fighters information information was modified.
 Section 6: Accidental release clean-up information information was modified.
 Section 7: Conditions safe storage information was modified.
 Section 9: Density information information was modified.
 Section 9: Flammable limits (LEL) information information was modified.
 Section 9: Flammable limits (UEL) information information was modified.
 Section 9: Relative density information information was modified.
 Section 11: Acute Toxicity table information was modified.
 Section 11: Reproductive Toxicity Table information was modified.
 Section 11: Respiratory Sensitization Table information was modified.
 Section 11: Skin Sensitization Table information was modified.
 Section 11: Target Organs - Repeated Table information was modified.
 Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Biocumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M South Africa SDSs are available at www.3m.co.za