Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the DENR Administrative Order No. 2015-09 Rules and Procedures for the Implementation of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) in Preparation of Safety Data Sheet (SDS) and Labelling Requirements of Toxic Chemical Substances.

SECTION 1: Identification

1.1. Product identifier
3M™ Primer 94

Product Identification Numbers
70-0160-5478-8

1.2. Recommended use and restrictions on use

Recommended use
Adhesion Promoter, Primer

For Industrial or Professional use only

1.3. Supplier's details
ADDRESS: 3M Philippines, 10th and 11th Floor, The Finance Center, 26th Street Corner 9th Avenue Bonifacio Global City, Taguig City, 1634 Philippines
Telephone: +632 827 11680
E Mail: mcvillalva@mmm.com
Website: www.3m.com/ph

1.4. Emergency telephone number
+632 827 11680

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1B.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Aspiration Hazard: Category 1.

Acute Aquatic Toxicity: Category 1.
Chronic Aquatic Toxicity: Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Flame |Exclamation mark |Health Hazard |Environment |

Pictograms

Hazard statements

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H360	May damage fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.
H370	Causes damage to organs: sensory organs.
H372	Causes damage to organs through prolonged or repeated exposure: nervous system.
H373	May cause damage to organs through prolonged or repeated exposure: sensory organs.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P273	Avoid release to the environment.
P280K	Wear protective gloves and respiratory protection.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P331	Do NOT induce vomiting.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Cyclohexane	110-82-7	40 - 60
Xylene	1330-20-7	15 - 35
Ethylbenzene	100-41-4	< 12
Ethyl Alcohol	64-17-5	5 - 10
Ethyl Acetate	141-78-6	1 - 5
Chlorinated Polyolefin	68609-36-9	< 2
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	< 1
Isopropyl Alcohol	67-63-0	< 1
Methyl Alcohol	67-56-1	< 0.5
MIBK	108-10-1	< 0.5
Toluene	108-88-3	< 0.5
Epoxy Resin	25068-38-6	< 0.5
Cumene	98-82-8	< 0.25
Chlorobenzene	108-90-7	< 0.11
Maleic Anhydride	108-31-6	< 0.1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash

contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Ethylbenzene	100-41-4	Philippines OELs	CEIL:435 mg/m3(100 ppm)	
MIBK	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal carcin.
MIBK	108-10-1	Philippines OELs	TWA(8 hours):410 mg/m3(100 ppm);Limit value not established:	
Maleic Anhydride	108-31-6	ACGIH	TWA(inhalable fraction and vapor):0.01 mg/m3	A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
Maleic Anhydride	108-31-6	Philippines OELs	TWA(8 hours):1 mg/m3(0.25 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	Philippines OELs	TWA(8 hours):375 mg/m3(100 ppm)	
Chlorobenzene	108-90-7	ACGIH	TWA:10 ppm	A3: Confirmed animal carcin.
Chlorobenzene	108-90-7	Philippines OELs	TWA(8 hours):350 mg/m3(75 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	Philippines OELs	TWA(8 hours):1050 mg/m3(300 ppm)	
Xylene	1330-20-7	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	Philippines OELs	TWA(8 hours):0.1 mg/m3;Limit value not established:	
Ethyl Acetate	141-78-6	ACGIH	TWA:400 ppm	
Ethyl Acetate	141-78-6	Philippines OELs	TWA(8 hours):1400 mg/m3(400 ppm)	
Ethyl Alcohol	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal carcin.

Ethyl Alcohol	64-17-5	Philippines OELs	TWA(8 hours):1900 mg/m3(1000 ppm)	
Methyl Alcohol	67-56-1	ACGIH	TWA:200 ppm;STEL:250 ppm	Danger of cutaneous absorption
Methyl Alcohol	67-56-1	Philippines OELs	TWA(8 hours):260 mg/m3(200 ppm)	
Isopropyl Alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
Isopropyl Alcohol	67-63-0	Philippines OELs	TWA(8 hours):980 mg/m3(400 ppm)	
Cumene	98-82-8	ACGIH	TWA:5 ppm	A3: Confirmed animal carcin.
Cumene	98-82-8	Philippines OELs	TWA(8 hours):245 mg/m3(50 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
Philippines OELs : Philippines. Threshold Limit Values for Airborne Contaminants
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment. Provide appropriate local exhaust ventilation on open containers.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Liquid
Color	Amber
Odor	Mild Solvent
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	76.7 ºC
Flash Point	-17.2 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	1 %
Flammable Limits(UEL)	11 %
Vapor Pressure	9,065.9 Pa [@ 20 ºC]
Vapor Density and/or Relative Vapor Density	*No Data Available*
Density	0.82 g/ml
Relative Density	0.82 [@ 25 ºC] [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	12.2 mm2/sec
Volatile Organic Compounds	<=97 % [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	95.3 - 97 % weight [*Test Method:*Estimated]
VOC Less H2O & Exempt Solvents	781 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May be harmful if inhaled.
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
May be harmful in contact with skin.
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:
Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Additional Information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Ethyl Alcohol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethyl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 124.7 mg/l
Ethyl Alcohol	Ingestion	Rat	LD50 17,800 mg/kg
Ethyl Acetate	Dermal	Rabbit	LD50 > 18,000 mg/kg
Ethyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 70.5 mg/l
Ethyl Acetate	Ingestion	Rat	LD50 5,620 mg/kg
Chlorinated Polyolefin	Dermal	Guinea pig	LD50 > 1,000 mg/kg
Chlorinated Polyolefin	Ingestion	Rat	LD50 > 3,200 mg/kg

Isopropyl Alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl Alcohol	Ingestion	Rat	LD50 4,710 mg/kg
Methyl Alcohol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methyl Alcohol	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l
Methyl Alcohol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Dermal	Rabbit	LD50 6,700 mg/kg
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Inhalation-Vapor (4 hours)	Rat	LC50 > 7 mg/l
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Ingestion	Rat	LD50 13,100 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
MIBK	Dermal	Rabbit	LD50 > 16,000 mg/kg
MIBK	Inhalation-Vapor (4 hours)	Rat	LC50 11 mg/l
MIBK	Ingestion	Rat	LD50 3,038 mg/kg
Cumene	Dermal	Rabbit	LD50 > 3,160 mg/kg
Cumene	Inhalation-Vapor (4 hours)	Rat	LC50 39.4 mg/l
Cumene	Ingestion	Rat	LD50 2,260 mg/kg
Chlorobenzene	Dermal	Rabbit	LD50 2,212 mg/kg
Chlorobenzene	Inhalation-Vapor (4 hours)	Rat	LC50 16.7 mg/l
Chlorobenzene	Ingestion	Rat	LD50 1,419 mg/kg
Maleic Anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
Maleic Anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Cyclohexane	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Mild irritant
Ethyl Alcohol	Rabbit	No significant irritation
Ethyl Acetate	Rabbit	Minimal irritation
Chlorinated Polyolefin	Guinea pig	No significant irritation
Isopropyl Alcohol	Multiple animal species	No significant irritation
Methyl Alcohol	Rabbit	Mild irritant
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Rabbit	Minimal irritation
Epoxy Resin	Rabbit	Mild irritant
Toluene	Rabbit	Irritant
MIBK	Rabbit	Mild irritant
Cumene	Rabbit	Minimal irritation
Chlorobenzene	Rabbit	Irritant
Maleic Anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Cyclohexane	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
Ethyl Alcohol	Rabbit	Severe irritant
Ethyl Acetate	Rabbit	Mild irritant
Chlorinated Polyolefin	Professional judgement	Mild irritant
Isopropyl Alcohol	Rabbit	Severe irritant
Methyl Alcohol	Rabbit	Moderate irritant
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Moderate irritant
Toluene	Rabbit	Moderate irritant
MIBK	Rabbit	Mild irritant
Cumene	Rabbit	Mild irritant
Chlorobenzene	Rabbit	Mild irritant
Maleic Anhydride	Rabbit	Corrosive

Sensitization:

Skin Sensitization

Name	Species	Value
Ethylbenzene	Human	Not classified
Ethyl Alcohol	Human	Not classified
Ethyl Acetate	Guinea pig	Not classified
Isopropyl Alcohol	Guinea pig	Not classified
Methyl Alcohol	Guinea pig	Not classified
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	similar compounds	Sensitizing
Epoxy Resin	Human and animal	Sensitizing
Toluene	Guinea pig	Not classified
MIBK	Guinea pig	Not classified
Cumene	Guinea pig	Not classified
Chlorobenzene	Multiple animal species	Not classified
Maleic Anhydride	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Not classified
Maleic Anhydride	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value

Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Ethyl Acetate	In Vitro	Not mutagenic
Ethyl Acetate	In vivo	Not mutagenic
Isopropyl Alcohol	In Vitro	Not mutagenic
Isopropyl Alcohol	In vivo	Not mutagenic
Methyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
MIBK	In Vitro	Not mutagenic
Cumene	In Vitro	Not mutagenic
Cumene	In vivo	Not mutagenic
Chlorobenzene	In Vitro	Not mutagenic
Maleic Anhydride	In vivo	Not mutagenic
Maleic Anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Ethyl Alcohol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Isopropyl Alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Methyl Alcohol	Inhalation	Multiple animal species	Not carcinogenic
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
MIBK	Inhalation	Multiple animal	Carcinogenic

		species	
Cumene	Inhalation	Multiple animal species	Carcinogenic
Chlorobenzene	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
Ethyl Alcohol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
Ethyl Alcohol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
Isopropyl Alcohol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Isopropyl Alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Isopropyl Alcohol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl Alcohol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
Methyl Alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methyl Alcohol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methyl Alcohol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	Ingestion	Not classified for development	Rabbit	NOAEL 0.27 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520	during

				mg/kg/day	gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
MIBK	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
Cumene	Inhalation	Not classified for development	Rabbit	NOAEL 11.3 mg/l	during organogenesis
Chlorobenzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.07 mg/l	2 generation
Chlorobenzene	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	during organogenesis
Chlorobenzene	Inhalation	Not classified for development	Rat	NOAEL 2.07 mg/l	2 generation
Chlorobenzene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.07 mg/l	2 generation
Maleic Anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic Anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic Anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	

Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethyl Alcohol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	
Ethyl Alcohol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Ethyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethyl Acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Ethyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Isopropyl Alcohol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Methyl Alcohol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methyl Alcohol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
MIBK	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
MIBK	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
MIBK	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
MIBK	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Cumene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Cumene	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.2	occupational

					mg/l	exposure
Cumene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Chlorobenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Chlorobenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Maleic Anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart | endocrine system | gastrointestinal tract | hematopoietic system | muscles | kidney and/or bladder | respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart | skin | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | immune system | nervous system | respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4	5 days

					mg/l	
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair | muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart | immune system | respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver | kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Ethyl Alcohol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethyl Alcohol	Inhalation	hematopoietic system | immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethyl Alcohol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Ethyl Acetate	Inhalation	endocrine system | liver | nervous system	Not classified	Rat	NOAEL 0.043 mg/l	90 days
Ethyl Acetate	Inhalation	hematopoietic system	Not classified	Rabbit	LOAEL 16 mg/l	40 days
Ethyl Acetate	Ingestion	hematopoietic system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 3,600 mg/kg/day	90 days
Isopropyl Alcohol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Isopropyl Alcohol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
Methyl Alcohol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methyl Alcohol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methyl Alcohol	Ingestion	liver | nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Toluene	Inhalation	auditory system | nervous system | eyes | olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart | liver | kidney	Not classified	Rat	NOAEL 11.3	15 weeks

		and/or bladder			mg/l	
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system | vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
MIBK	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
MIBK	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
MIBK	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
MIBK	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
MIBK	Inhalation	endocrine system | hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
MIBK	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
MIBK	Ingestion	endocrine system | hematopoietic system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	heart | immune system | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Cumene	Inhalation	auditory system | endocrine system | hematopoietic system | liver | nervous system | eyes	Not classified	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4.9 mg/l	13 weeks
Cumene	Inhalation	respiratory system	Not classified	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Ingestion	kidney and/or bladder | heart | endocrine system | hematopoietic	Not classified	Rat	NOAEL 769 mg/kg/day	6 months

		system | liver | respiratory system				
Chlorobenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.69 mg/l	2 generation
Chlorobenzene	Inhalation	liver	Not classified	Rat	NOAEL 2.1 mg/l	2 generation
Chlorobenzene	Inhalation	blood	Not classified	Rat	NOAEL 0.35 mg/l	24 weeks
Chlorobenzene	Ingestion	bone marrow	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	13 weeks
Chlorobenzene	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 188 mg/kg/day	192 days
Chlorobenzene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	13 weeks
Chlorobenzene	Ingestion	immune system	Not classified	Rat	NOAEL 750 mg/kg/day	13 weeks
Maleic Anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
Maleic Anhydride	Inhalation	endocrine system | hematopoietic system | nervous system | kidney and/or bladder | heart | liver | eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
Maleic Anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
Maleic Anhydride	Ingestion	heart | nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic Anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
Maleic Anhydride	Ingestion	skin | endocrine system | immune system | eyes | respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
Cyclohexane	Aspiration hazard
Xylene	Aspiration hazard
Ethylbenzene	Aspiration hazard
Toluene	Aspiration hazard
MIBK	Some positive data exist, but the data are not sufficient for classification
Cumene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not

expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 3: Harmful to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Cyclohexane	110-82-7	Fathead Minnow	Experimental	96 hours	LC50	4.53 mg/l
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
Xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
Xylene	1330-20-7	Green algae	Estimated	72 hours	EC50	4.36 mg/l
Xylene	1330-20-7	Rainbow Trout	Estimated	96 hours	LC50	2.6 mg/l
Xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Xylene	1330-20-7	Green algae	Estimated	72 hours	NOEC	0.44 mg/l
Xylene	1330-20-7	Rainbow Trout	Estimated	56 days	NOEC	>1.3 mg/l
Xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
Ethylbenzene	100-41-4	Green algae	Estimated	73 hours	EC50	4.36 mg/l
Ethylbenzene	100-41-4	Rainbow Trout	Estimated	96 hours	LC50	2.6 mg/l
Ethylbenzene	100-41-4	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l
Ethylbenzene	100-41-4	Green algae	Estimated	73 hours	NOEC	0.44 mg/l
Ethylbenzene	100-41-4	Rainbow Trout	Estimated	56 days	NOEC	>1.3 mg/l
Ethylbenzene	100-41-4	Water flea	Estimated	7 days	NOEC	0.96 mg/l
Ethyl Alcohol	64-17-5	Fathead Minnow	Experimental	96 hours	LC50	14,200 mg/l
Ethyl Alcohol	64-17-5	Fish	Experimental	96 hours	LC50	11,000 mg/l
Ethyl Alcohol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
Ethyl Alcohol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
Ethyl Alcohol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
Ethyl Alcohol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
Ethyl Acetate	141-78-6	Bacteria	Experimental	18 hours	EC10	2,900 mg/l
Ethyl Acetate	141-78-6	Fish	Experimental	96 hours	LC50	212.5 mg/l
Ethyl Acetate	141-78-6	Invertebrate	Experimental	48 hours	EC50	165 mg/l
Ethyl Acetate	141-78-6	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Ethyl Acetate	141-78-6	Water flea	Experimental	21 days	NOEC	2.4 mg/l
Chlorinated Polyolefin	68609-36-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Activated sludge	Estimated	30 minutes	IC50	>100 mg/l
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Green algae	Estimated	72 hours	EC50	280 mg/l
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Rainbow Trout	Estimated	96 hours	LC50	180 mg/l
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Water flea	Estimated	48 hours	EC50	20 mg/l
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Green algae	Estimated	72 hours	NOEC	1 mg/l

Isopropyl Alcohol	67-63-0	Bacteria	Experimental	16 hours	LOEC	1,050 mg/l
Isopropyl Alcohol	67-63-0	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Isopropyl Alcohol	67-63-0	Invertebrate	Experimental	24 hours	LC50	>10,000 mg/l
Isopropyl Alcohol	67-63-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
Isopropyl Alcohol	67-63-0	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
Isopropyl Alcohol	67-63-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
Isopropyl Alcohol	67-63-0	Water flea	Experimental	21 days	NOEC	100 mg/l
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow Trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Methyl Alcohol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
Methyl Alcohol	67-56-1	Bay mussel	Experimental	96 hours	LC50	15,900 mg/l
Methyl Alcohol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
Methyl Alcohol	67-56-1	Green algae	Experimental	96 hours	ErC50	22,000 mg/l
Methyl Alcohol	67-56-1	Sediment organism	Experimental	96 hours	LC50	54,890 mg/l
Methyl Alcohol	67-56-1	Water flea	Experimental	48 hours	LC50	3,289 mg/l
Methyl Alcohol	67-56-1	Green algae	Experimental	96 hours	NOEC	9.96 mg/l
Methyl Alcohol	67-56-1	Medaka	Experimental	8.33 days	NOEC	158,000 mg/l
Methyl Alcohol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
Methyl Alcohol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
Methyl Alcohol	67-56-1	Barley	Experimental	14 days	EC50	15,492 mg/kg (Dry Weight)
Methyl Alcohol	67-56-1	Redworm	Experimental	63 days	EC50	26,646 mg/kg (Dry Weight)
Methyl Alcohol	67-56-1	Springtail	Experimental	28 days	EC50	5,683 mg/kg (Dry Weight)
MIBK	108-10-1	Green algae	Experimental	96 hours	EC50	400 mg/l
MIBK	108-10-1	Water flea	Experimental	48 hours	EC50	>200 mg/l
MIBK	108-10-1	Zebra Fish	Experimental	96 hours	LC50	>179 mg/l
MIBK	108-10-1	Fathead Minnow	Experimental	32 days	NOEC	56.2 mg/l
MIBK	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
MIBK	108-10-1	Activated sludge	Experimental	30 minutes	EC50	>1,000
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Cumene	98-82-8	Activated sludge	Experimental	3 hours	EC10	>2,000 mg/l
Cumene	98-82-8	Green algae	Experimental	72 hours	EC50	2.6 mg/l
Cumene	98-82-8	Mysid Shrimp	Experimental	96 hours	EC50	1.2 mg/l
Cumene	98-82-8	Rainbow Trout	Experimental	96 hours	LC50	2.7 mg/l
Cumene	98-82-8	Water flea	Experimental	48 hours	EC50	2.14 mg/l
Cumene	98-82-8	Green algae	Experimental	72 hours	NOEC	0.22 mg/l
Cumene	98-82-8	Water flea	Experimental	21 days	NOEC	0.35 mg/l
Chlorobenzene	108-90-7	Bluegill	Experimental	96 hours	LC50	4.5 mg/l
Chlorobenzene	108-90-7	Green algae	Experimental	72 hours	ErC50	11.4 mg/l
Chlorobenzene	108-90-7	Midge	Experimental	96 hours	NOEC	0.7 mg/l
Chlorobenzene	108-90-7	Water flea	Experimental	48 hours	EC50	0.59 mg/l
Chlorobenzene	108-90-7	Green algae	Experimental	72 hours	ErC10	5.8 mg/l
Chlorobenzene	108-90-7	Medaka	Experimental	43 days	NOEC	0.247 mg/l
Chlorobenzene	108-90-7	Water flea	Experimental	8 days	NOEC	0.084 mg/l
Chlorobenzene	108-90-7	Bacteria	Experimental	24 hours	IC50	0.71 mg/l
Chlorobenzene	108-90-7	Lettuce	Experimental	14 days	EC50	>1,000 mg/kg (Dry Weight)
Maleic Anhydride	108-31-6	Bacteria	Experimental	18 hours	EC10	44.6 mg/l

Maleic Anhydride	108-31-6	Rainbow Trout	Experimental	96 hours	LC50	75 mg/l
Maleic Anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC50	74.4 mg/l
Maleic Anhydride	108-31-6	Water flea	Hydrolysis Product	48 hours	EC50	93.8 mg/l
Maleic Anhydride	108-31-6	Water flea	Experimental	21 days	NOEC	10 mg/l
Maleic Anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC10	11.8 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	Biological Oxygen Demand	77 %BOD/ThOD	OECD 301F - Manometric Respiro
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.3 days (t 1/2)	
Xylene	1330-20-7	Experimental Biodegradation	28 days	Biological Oxygen Demand	90-98 %BOD/ThOD	OECD 301F - Manometric Respiro
Xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
Ethylbenzene	100-41-4	Experimental Biodegradation	28 days	Biological Oxygen Demand	90-98 %BOD/ThOD	OECD 301F - Manometric Respiro
Ethyl Alcohol	64-17-5	Experimental Biodegradation	14 days	Biological Oxygen Demand	89 %BOD/ThOD	OECD 301C - MITI (I)
Ethyl Acetate	141-78-6	Experimental Biodegradation	14 days	Biological Oxygen Demand	94 %BOD/ThOD	OECD 301C - MITI (I)
Ethyl Acetate	141-78-6	Experimental Photolysis		Photolytic half-life (in air)	20.0 days (t 1/2)	
Chlorinated Polyolefin	68609-36-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Estimated Biodegradation	28 days	Biological Oxygen Demand	28 %BOD/ThOD	OECD 301D - Closed Bottle Test
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Estimated Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	
Isopropyl Alcohol	67-63-0	Experimental Biodegradation	14 days	Biological Oxygen Demand	86 %BOD/ThOD	OECD 301C - MITI (I)
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	Biological Oxygen Demand	5 %BOD/COD	OECD 301F - Manometric Respiro
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Methyl Alcohol	67-56-1	Experimental Biodegradation	3 days	Percent degraded	91 %degraded	
Methyl Alcohol	67-56-1	Experimental Biodegradation	14 days	Biological Oxygen Demand	92 %BOD/ThOD	OECD 301C - MITI (I)
Methyl Alcohol	67-56-1	Experimental Photolysis		Photolytic half-life (in air)	35 days (t 1/2)	
Methyl Alcohol	67-56-1	Experimental Soil Metabolism Aerobic	5 days	Carbon dioxide evolution	53.4 %CO2 evolution/THCO2 evolution	
MIBK	108-10-1	Experimental Biodegradation	28 days	Biological Oxygen Demand	83 %BOD/ThOD	OECD 301F - Manometric Respiro
MIBK	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.3 days (t 1/2)	
Toluene	108-88-3	Experimental Biodegradation	20 days	Biological Oxygen Demand	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Cumene	98-82-8	Experimental Biodegradation	14 days	Biological Oxygen Demand	33 %BOD/ThOD	OECD 301C - MITI (I)
Cumene	98-82-8	Experimental Photolysis		Photolytic half-life (in air)	4.5 days (t 1/2)	

Chlorobenzene	108-90-7	Experimental Biodegradation	28 days	Biological Oxygen Demand	15 %BOD/ThOD	OECD 301F - Manometric Respiro
Chlorobenzene	108-90-7	Experimental Photolysis		Photolytic half-life (in air)	42 days (t 1/2)	
Chlorobenzene	108-90-7	Experimental Biodegradation		Half-life (t 1/2)	46.2 days (t 1/2)	
Maleic Anhydride	108-31-6	Hydrolysis product Biodegradation	25 days	Carbon dioxide evolution	>90 %CO2 evolution/THCO2 evolution	OECD 301B - Mod. Sturm or CO2
Maleic Anhydride	108-31-6	Experimental Hydrolysis		Hydrolytic half-life	0.37 minutes (t 1/2)	

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Cyclohexane	110-82-7	Experimental BCF - Fish	56 days	Bioaccumulation Factor	129	OECD305-Bioconcentration
Cyclohexane	110-82-7	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	3.44	
Xylene	1330-20-7	Experimental BCF - Fish	56 days	Bioaccumulation Factor	25.9	
Ethylbenzene	100-41-4	Experimental BCF - Fish	56 days	Bioaccumulation Factor	25.9	
Ethyl Alcohol	64-17-5	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	-0.35	
Ethyl Acetate	141-78-6	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	0.68	
Chlorinated Polyolefin	68609-36-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Beta-(3,4-Epoxycyclohexyl)Ethyltrimethoxy Silane	3388-04-3	Estimated Bioconcentration		Bioaccumulation Factor	2.3	
Isopropyl Alcohol	67-63-0	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	0.05	
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log of Octanol/H2O part. coeff	3.242	
Methyl Alcohol	67-56-1	Experimental BCF - Fish	3 days	Bioaccumulation Factor	<4.5	
Methyl Alcohol	67-56-1	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	-0.77	
MIBK	108-10-1	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	1.9	OECD 117 log Kow HPLC method
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation Factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	2.73	
Cumene	98-82-8	Modeled Bioconcentration		Bioaccumulation Factor	140	Catalogic™
Cumene	98-82-8	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	3.55	OECD 107 log Kow shke flsk mtd
Chlorobenzene	108-90-7	Experimental BCF - Fish	56 days	Bioaccumulation Factor	39.6	OECD305-Bioconcentration
Chlorobenzene	108-90-7	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	2.84	

Maleic Anhydride	108-31-6	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	-2.61	OECD 107 log Kow shke flsk mtd

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN1993
Proper Shipping Name:FLAMMABLE LIQUID, N.O.S.
Technical Name:(Cyclohexane, Xylene)
Hazard Class/Division:3
Subsidiary Risk: None assigned.
Packing Group:II
Limited Quantity: Yes
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Air Transport (IATA)

UN Number:UN1993
Proper Shipping Name:FLAMMABLE LIQUID, N.O.S.
Technical Name:(Cyclohexane, Xylene)
Hazard Class/Division:3
Subsidiary Risk: None assigned.
Packing Group:II
Limited Quantity: None assigned.
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current

regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

Revision information:
Section 01: Product identification numbers information was added.
Section 03: Ingredient table information was modified.
Section 09: Odor information was modified.
Section 09: VOC Less H2O & Exempt Solvents information was modified.
Section 09: Volatile Organic Compounds information was modified.
Section 11: Acute Toxicity table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 14: IMO Limited Quantity information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Philippines SDSs are available at www.3m.com/ph