



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the SS586 Specification for Hazard Communication for Hazardous Chemicals and Dangerous Goods.

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### SECTION 1: Identification

#### 1.1. Product identifier

Scotch(R) Permanent White Glue Stick 6008, 6015, 003, 0038, 6025

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

**Address:** 3M Technologies (S) Pte Ltd,10 Ang Mo Kio Street 65, Singapore 569059  
**Telephone:** +65 6450 8888  
**Website:** www.3m.com.sg

#### 1.4. Emergency telephone number

+65 6591 6601 (8.15am - 5.00pm, Monday - Friday)

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous per GHS criteria as implemented by Singapore Standard SS586: 2022.

#### 2.2. Label elements

##### SIGNAL WORD

Not applicable.

##### Symbols

Not applicable

##### Pictograms

Not applicable

#### 2.3. Other hazards

All or part of the classification is based on toxicity test data.

### SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Water	7732-18-5	40 - 55
Sucrose	57-50-1	20 - 25
Acrylic copolymer	Trade Secret	10 - 20
N-Vinylpyrrolidinone polymer	9003-39-8	5 - 10
Sodium stearate	822-16-2	5 - 10
Glycerol	56-81-5	1 - 5
Amino-2-methylpropanol	124-68-5	0.4 - 0.5

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you are concerned, get medical advice.

#### Skin contact

Wash with soap and water. If you are concerned, get medical advice.

#### Eye contact

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

#### If swallowed

Rinse mouth. If you are concerned, get medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

Non-combustible. Use a fire fighting agent suitable for surrounding fire.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide.

Carbon dioxide.

#### Condition

During combustion.

During combustion.

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

## 6.2. Environmental precautions

Avoid release to the environment.

## 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Use personal protective equipment (eg. gloves, respirators...) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Glycerol	56-81-5	Singapore PELs	TWA(as mist)(8 hours):10 mg/m <sup>3</sup>	
Sucrose	57-50-1	ACGIH	TWA:10 mg/m <sup>3</sup>	A4: Not class. as human carcin
Sucrose	57-50-1	Singapore PELs	TWA(8 hours):10 mg/m <sup>3</sup>	
STEARATES	822-16-2	ACGIH	TWA(respirable fraction):3 mg/m <sup>3</sup> ;TWA(inhalable fraction):10 mg/m <sup>3</sup>	A4: Not class. as human carcin
STEARATES	822-16-2	Singapore PELs	TWA(8 hours):10 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Singapore PELs : Singapore. Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Not applicable.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the

results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl rubber.

Nitrile rubber.

Natural rubber.

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Color	White
Odor	Slight Fatty Acid
Odour threshold	<i>No data available.</i>
pH	± 10.3
Melting point/Freezing point	± 60 °C
Boiling point/Initial boiling point/Boiling range	52 - 100 °C
Flash point	No flash point
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Vapor Density and/or Relative Vapor Density	<i>Not applicable.</i>
Density	0.95 - 1 g/cm <sup>3</sup>
Relative density	0.95 - 1 [Ref Std: WATER=1]
Water solubility	Appreciable
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>Not applicable.</i>
Decomposition temperature	<i>No data available.</i>
Kinematic Viscosity	2,051,282 mm <sup>2</sup> /sec
Percent volatile	60 - 65 % weight
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material is considered to be non reactive under normal use conditions

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

**10.4 Conditions to avoid**

None known.

**10.5 Incompatible materials**

None known.

**10.6 Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1 Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation**

No known health effects.

**Skin contact**

Contact with the skin during product use is not expected to result in significant irritation.

**Eye contact**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion**

May cause additional health effects (see below).

**Additional Health Effects:**

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Sucrose	Dermal		LD50 estimated to be > 5,000 mg/kg
Sucrose	Ingestion	Rat	LD50 29,700 mg/kg
N-Vinylpyrrolidinone polymer	Dermal		LD50 estimated to be > 5,000 mg/kg

N-Vinylpyrrolidinone polymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.2 mg/l
N-Vinylpyrrolidinone polymer	Ingestion	Rat	LD50 100,000 mg/kg
Sodium stearate	Dermal	similar compounds	LD50 > 2,000 mg/kg
Sodium stearate	Ingestion	similar compounds	LD50 > 2,000 mg/kg
Glycerol	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerol	Ingestion	Rat	LD50 > 5,000 mg/kg
Amino-2-methylpropanol	Dermal	Rabbit	LD50 > 2,000 mg/kg
Amino-2-methylpropanol	Ingestion	Rat	LD50 2,900 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	In vitro data	No significant irritation
N-Vinylpyrrolidinone polymer	Rabbit	No significant irritation
Sodium stearate	similar compounds	No significant irritation
Glycerol	Rabbit	No significant irritation
Amino-2-methylpropanol	Rabbit	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Overall product	In vitro data	No significant irritation
Sodium stearate	similar compounds	No significant irritation
Glycerol	Rabbit	No significant irritation
Amino-2-methylpropanol	Rabbit	Corrosive

**Sensitization:**

**Skin Sensitisation**

Name	Species	Value
N-Vinylpyrrolidinone polymer	Human	Not classified
Sodium stearate	similar compounds	Not classified
Glycerol	Guinea pig	Not classified
Amino-2-methylpropanol	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
N-Vinylpyrrolidinone polymer	In Vitro	Not mutagenic
Sodium stearate	In Vitro	Not mutagenic
Amino-2-methylpropanol	In Vitro	Not mutagenic

Amino-2-methylpropanol	In vivo	Not mutagenic
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**Carcinogenicity**

Name	Route	Species	Value
N-Vinylpyrrolidinone polymer	Ingestion	Rat	Not carcinogenic
Glycerol	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
N-Vinylpyrrolidinone polymer	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during gestation
Glycerol	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerol	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerol	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation
Amino-2-methylpropanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Amino-2-methylpropanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	37 days
Amino-2-methylpropanol	Dermal	Not classified for development	Rat	NOAEL 300 mg/kg/day	during gestation
Amino-2-methylpropanol	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	premating into lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Amino-2-methylpropanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Glycerol	Inhalation	respiratory system   heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerol	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years
Amino-2-methylpropanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 23 mg/kg/day	90 days
Amino-2-methylpropanol	Ingestion	blood   eyes   kidney and/or bladder	Not classified	Dog	NOAEL 2.8 mg/kg/day	1 years

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

### 12.1. Toxicity

#### Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

#### Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Sucrose	57-50-1	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Acrylic copolymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
N-Vinylpyrrolidinone polymer	9003-39-8	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Sodium stearate	822-16-2	Green algae	Experimental	72 hours	EC50	150 mg/l
Sodium stearate	822-16-2	Medaka	Experimental	96 hours	LC50	>100 mg/l
Sodium stearate	822-16-2	Water flea	Experimental	48 hours	EC50	19 mg/l
Sodium stearate	822-16-2	Green algae	Experimental	72 hours	NOEC	31 mg/l
Sodium stearate	822-16-2	Water flea	Experimental	21 days	NOEC	0.48 mg/l
Glycerol	56-81-5	Bacteria	Experimental	16 hours	NOEC	10,000 mg/l
Glycerol	56-81-5	Rainbow trout	Experimental	96 hours	LC50	54,000 mg/l
Glycerol	56-81-5	Water flea	Experimental	48 hours	LC50	1,955 mg/l
Amino-2-methylpropanol	124-68-5	Bluegill	Experimental	96 hours	LC50	180 mg/l
Amino-2-methylpropanol	124-68-5	Common shrimp	Experimental	96 hours	LC50	170 mg/l
Amino-2-methylpropanol	124-68-5	Diatom	Experimental	72 hours	ErC50	>103 mg/l
Amino-2-methylpropanol	124-68-5	Fish	Experimental	96 hours	LC50	175 mg/l
Amino-2-methylpropanol	124-68-5	Green algae	Experimental	72 hours	ErC50	>103 mg/l
Amino-2-methylpropanol	124-68-5	Water flea	Experimental	24 hours	EC50	59 mg/l
Amino-2-methylpropanol	124-68-5	Diatom	Experimental	72 hours	ErC10	>103 mg/l
Amino-2-methylpropanol	124-68-5	Green algae	Experimental	72 hours	ErC10	68.8 mg/l
Amino-2-methylpropanol	124-68-5	Activated sludge	Experimental	3 hours	EC50	342.9 mg/l

### 12.2. Persistence and degradability



Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Sucrose	57-50-1	Data not available-insufficient	N/A	N/A	N/A	N/A
Acrylic copolymer	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
N-Vinylpyrrolidinone polymer	9003-39-8	Data not available-insufficient	N/A	N/A	N/A	N/A
Sodium stearate	822-16-2	Experimental Biodegradation	28 days	BOD	83 %BOD/ThOD	OECD 301C - MITI test (I)
Glycerol	56-81-5	Experimental Biodegradation	14 days	BOD	63 %BOD/ThOD	OECD 301C - MITI test (I)
Amino-2-methylpropanol	124-68-5	Experimental Biodegradation	28 days	BOD	89.3 %BOD/ThOD	OECD 301F - Manometric respirometry
Amino-2-methylpropanol	124-68-5	Experimental Photolysis		Photolytic half-life (in air)	1.1 days (t 1/2)	
Amino-2-methylpropanol	124-68-5	Experimental Soil Metabolism Aerobic	30 days	CO2 evolution	50 %CO2 evolution/THCO2 evolution	

### 12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Sucrose	57-50-1	Experimental Bioconcentration		Log Kow	-3.70	
Acrylic copolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
N-Vinylpyrrolidinone polymer	9003-39-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Sodium stearate	822-16-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glycerol	56-81-5	Experimental Bioconcentration		Log Kow	-1.76	
Amino-2-methylpropanol	124-68-5	Experimental Bioconcentration		Log Kow	-0.63	OECD 107 log Kow shke flask mtd

### 12.4. Mobility in soil

Please contact manufacturer for more details

### 12.5 Other adverse effects

No information available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

### International Regulations

UN No.: None assigned

UN Proper shipping name: None assigned

Transportation Class (IMO): None assigned

Transportation Class (IATA): None assigned

Other Dangerous Goods Descriptions (IMO): None assigned

Other Dangerous Goods Descriptions (IATA): None assigned

Packing Group: None assigned

Marine pollutant: None assigned

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### This product may contain component(s) that are regulated by the following:

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations: this product is subject to SDS, labelling, PEL and other requirements in the Act/Regulations.

Environmental Protection and Management (Hazardous Substances) Regulations: This product is subject to the requirements in the Regulations

## SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Singapore SDSs are available at [www.3m.com.sg](http://www.3m.com.sg)