



Safety Data Sheet

Copyright,2022, 3M Company.All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

This Safety Data Sheet has been prepared in accordance with the SS586 Specification for Hazard Communication for Hazardous Chemicals and Dangerous Goods.

Document group:	10-5095-4	Version number:	1.08
Issue Date:	03/08/2022	Supersedes date:	09/06/2021

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

Product Identification Numbers

62-1357-5540-3 87-2500-0403-0 87-2500-0422-0

1.2. Recommended use and restrictions on use

Recommended use

Contact Adhesive

1.3. Supplier's details

Address: 3M Technologies (S) Pte Ltd,10 Ang Mo Kio Street 65, Singapore 569059
Telephone: +65 6450 8888
Website: www.3m.com.sg

1.4. Emergency telephone number

+65 6591 6888 (8.15am - 5.00pm, Monday - Friday)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2A
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1A.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

SIGNAL WORD

DANGER!

Symbols

Flame | Exclamation mark | Health Hazard | Environment |

Pictograms



HAZARD STATEMENTS

- H225 Highly flammable liquid and vapour.
- H319 Causes serious eye irritation.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H336 May cause drowsiness or dizziness.
- H360 May damage fertility or the unborn child.
- H372 Causes damage to organs through prolonged or repeated exposure: nervous system
- H373 May cause damage to organs through prolonged or repeated exposure: sensory organs
- H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

- P201 Obtain special instructions before use.
- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P280E Wear protective gloves.
- P273 Avoid release to the environment.

Response:

- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P370 + P378G In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Disposal:

- P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

Aspiration classification does not apply due to the viscosity of the product.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
NAPHTHA(PETROLEUM), SOLVENT-	64741-84-0	40 - 50

REFINED LIGHT		
n-Hexane	110-54-3	10 - 25
Acetone	67-64-1	10 - 20
MAGNESIUM RESINATE	25085-50-1	7 - 13
Butanone	78-93-3	7 - 13
Methylcyclopentane	96-37-7	4 - 13
Polychloroprene	9010-98-4	7 - 13
Heptane	142-82-5	2 - 12
2-Methylpentane	107-83-5	5 - 10
3-Methylpentane	96-14-0	5 - 10
Toluene	108-88-3	3 - 7
Cyclohexane	110-82-7	<= 5
Magnesium oxide	1309-48-4	<= 5
Methyl Acetate	79-20-9	<= 1.5
Zinc oxide	1314-13-2	< 1
Ethylbenzene	100-41-4	< 0.5
Styrenated phenol	61788-44-1	< 0.5
Methanol	67-56-1	< 0.2

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes.

Condition

During combustion.

Hydrocarbons.	During combustion.
Formaldehyde	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Ketones.	During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
Ethylbenzene	100-41-4	Singapore PELs	TWA(8 hours):434 mg/m ³ (100 ppm);STEL(15 minutes):543 mg/m ³ (125 ppm)	
2-Methylpentane	107-83-5	ACGIH	TWA:500 ppm;STEL:1000 ppm	
HEXANE (ISOMERS OTHER THAN N-HEXANE)	107-83-5	Singapore PELs	TWA(8 hours):1760 mg/m ³ (500 ppm);STEL(15 minutes):3500 mg/m ³ (1000 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	Singapore PELs	TWA(8 hours):188 mg/m ³ (50 ppm)	
n-Hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous absorption
n-Hexane	110-54-3	Singapore PELs	TWA(8 hours):176 mg/m ³ (50 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	Singapore PELs	TWA(8 hours):1030 mg/m ³ (300 ppm)	
Magnesium oxide	1309-48-4	ACGIH	TWA(inhalable fraction):10 mg/m ³	A4: Not class. as human carcin
Magnesium oxide	1309-48-4	Singapore PELs	TWA(as fume)(8 hours):10 mg/m ³	
Zinc oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m ³ ;STEL(respirable fraction):10 mg/m ³	
Zinc oxide	1314-13-2	Singapore PELs	TWA(as fume)(8 hours):5 mg/m ³ ;TWA(as dust)(8 hours):10 mg/m ³ ;STEL(as fume)(15 minutes):10 mg/m ³	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Heptane	142-82-5	Singapore PELs	TWA(8 hours):1640 mg/m ³ (400 ppm);STEL(15 minutes):2050 mg/m ³ (500 ppm)	
Methanol	67-56-1	ACGIH	TWA:200 ppm;STEL:250 ppm	Danger of cutaneous absorption
Methanol	67-56-1	Singapore PELs	TWA(8 hours):262 mg/m ³ (200 ppm);STEL(15 minutes):328 mg/m ³ (250 ppm)	
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human carcin
Acetone	67-64-1	Singapore PELs	TWA(8 hours):1780 mg/m ³ (750 ppm);STEL(15	

			minutes):2380 mg/m ³ (1000 ppm)	
Butanone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Butanone	78-93-3	Singapore PELs	TWA(8 hours):590 mg/m ³ (200 ppm);STEL(15 minutes):885 mg/m ³ (300 ppm)	
Methyl Acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	
Methyl Acetate	79-20-9	Singapore PELs	TWA(8 hours):606 mg/m ³ (200 ppm);STEL(15 minutes):757 mg/m ³ (250 ppm)	
3-Methylpentane	96-14-0	ACGIH	TWA:500 ppm;STEL:1000 ppm	
HEXANE (ISOMERS OTHER THAN N-HEXANE)	96-14-0	Singapore PELs	TWA(8 hours):1760 mg/m ³ (500 ppm);STEL(15 minutes):3500 mg/m ³ (1000 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Singapore PELs : Singapore. Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
 Half facepiece or full facepiece supplied-air respirator
 Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Color	Gray, Green
Odor	Strong Petroleum
Odour threshold	<i>No data available.</i>
pH	<i>No data available.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	55.6 °C [<i>Details:CONDITIONS: (acetone)</i>]
Flash point	-25.6 °C [<i>Test Method:Tagliabue closed cup</i>]
Evaporation rate	>=2 [<i>Ref Std:WATER=1</i>]
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	1 % volume
Flammable Limits(UEL)	12.8 % volume
Vapour pressure	23,998 Pa [<i>Details:CONDITIONS: @ 68F</i>]
Vapor Density and/or Relative Vapor Density	3 [<i>Ref Std:AIR=1</i>]
Density	0.84 g/ml
Relative density	0.84 [<i>Ref Std:WATER=1</i>]
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity/Kinematic Viscosity	200 - 1,000 mPa-s
Volatile organic compounds (VOC)	668 g/l [<i>Test Method:calculated SCAQMD rule 443.1</i>]
Percent volatile	80 %
VOC less H ₂ O & exempt solvents	813 g/l [<i>Test Method:calculated SCAQMD rule 443.1</i>]
Molecular weight	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Peripheral neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Dermal	Rat	LD50 > 2,800 mg/kg
NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Inhalation-Vapor (4 hours)	Rat	LC50 > 25.2 mg/l
NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Ingestion	Rat	LD50 > 5,840 mg/kg
n-Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
n-Hexane	Inhalation-Vapor (4 hours)	Rat	LC50 170 mg/l
n-Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l
Heptane	Ingestion	Rat	LD50 > 15,000 mg/kg
Methylcyclopentane	Dermal		LD50 estimated to be > 5,000 mg/kg
Methylcyclopentane	Ingestion	Rat	LD50 > 5,000 mg/kg
Butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Butanone	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
Butanone	Ingestion	Rat	LD50 2,737 mg/kg
Polychloroprene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polychloroprene	Ingestion	Rat	LD50 > 20,000 mg/kg
2-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Methylpentane	Inhalation-Vapor		LC50 estimated to be > 50 mg/l
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
3-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
3-Methylpentane	Inhalation-Vapor		LC50 estimated to be > 50 mg/l
3-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
MAGNESIUM RESINATE	Dermal		LD50 estimated to be > 5,000 mg/kg
MAGNESIUM RESINATE	Ingestion	Rat	LD50 5,660 mg/kg
Magnesium oxide	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Magnesium oxide	Ingestion	Rat	LD50 3,870 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-	Rat	LC50 > 32.9 mg/l

	Vapor (4 hours)		
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Methyl Acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Methyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l
Methyl Acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Zinc oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Styrenated phenol	Dermal	Rat	LD50 > 2,000 mg/kg
Styrenated phenol	Ingestion	Rat	LD50 > 2,000 mg/kg
Methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methanol	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l
Methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Rabbit	Irritant
n-Hexane	Human and animal	Mild irritant
Acetone	Mouse	Minimal irritation
Heptane	Human	Mild irritant
Methylcyclopentane	similar compounds	Minimal irritation
Butanone	Rabbit	Minimal irritation
Polychloroprene	Human	No significant irritation
2-Methylpentane	Professional judgement	Mild irritant
3-Methylpentane	Professional judgement	Mild irritant
Toluene	Rabbit	Irritant
Magnesium oxide	Professional judgement	No significant irritation
Cyclohexane	Rabbit	Mild irritant
Methyl Acetate	Rabbit	No significant irritation
Zinc oxide	Human and animal	No significant irritation
Ethylbenzene	Rabbit	Mild irritant
Styrenated phenol	Rabbit	No significant irritation
Methanol	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
------	---------	-------

NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Rabbit	Mild irritant
n-Hexane	Rabbit	Mild irritant
Acetone	Rabbit	Severe irritant
Heptane	Professional judgement	Moderate irritant
Methylcyclopentane	similar compounds	Mild irritant
Butanone	Rabbit	Severe irritant
Polychloroprene	Professional judgement	No significant irritation
2-Methylpentane	Professional judgement	Moderate irritant
3-Methylpentane	Professional judgement	Moderate irritant
Toluene	Rabbit	Moderate irritant
Cyclohexane	Rabbit	Mild irritant
Methyl Acetate	Rabbit	Moderate irritant
Zinc oxide	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
Styrenated phenol	Rabbit	Mild irritant
Methanol	Rabbit	Moderate irritant

Sensitization:

Skin Sensitisation

Name	Species	Value
NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Guinea pig	Not classified
n-Hexane	Human	Not classified
Toluene	Guinea pig	Not classified
MAGNESIUM RESINATE	Human	Some positive data exist, but the data are not sufficient for classification
Methyl Acetate	Human	Not classified
Zinc oxide	Guinea pig	Not classified
Ethylbenzene	Human	Not classified
Styrenated phenol	Mouse	Sensitising
Methanol	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
n-Hexane	In Vitro	Not mutagenic
n-Hexane	In vivo	Not mutagenic
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Heptane	In Vitro	Not mutagenic

Butanone	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Magnesium oxide	In Vitro	Not mutagenic
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Methyl Acetate	In Vitro	Not mutagenic
Methyl Acetate	In vivo	Not mutagenic
Zinc oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methanol	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
n-Hexane	Dermal	Mouse	Not carcinogenic
n-Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Acetone	Not specified.	Multiple animal species	Not carcinogenic
Butanone	Inhalation	Human	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Magnesium oxide	Not specified.	Human and animal	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
Methanol	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Ingestion	Toxic to male reproduction	similar compounds	NOAEL not available	not available
NAPTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Inhalation	Toxic to male reproduction	similar compounds	NOAEL not available	not available
n-Hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
n-Hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
n-Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
n-Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52	28 days

				mg/l	
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
Butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Zinc oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	prematuring & during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
Methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Inhalation	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL not available	not available
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Ingestion	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL not available	not available
n-Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
n-Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
n-Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Methylcyclopentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL Not available	
Methylcyclopentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
2-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
2-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
3-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
3-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
3-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
3-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Magnesium oxide	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	blindness	Not classified		NOAEL Not available	
Methyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
NAPHTHA(PETROLEUM) , SOLVENT-REFINED LIGHT	Inhalation	peripheral nervous system	May cause damage to organs though prolonged or repeated exposure	similar compounds	NOAEL not available	not available
n-Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
n-Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
n-Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
n-Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
n-Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
n-Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
n-Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
n-Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
n-Hexane	Ingestion	endocrine system hematopoietic system liver immune system	Not classified	Rat	NOAEL Not available	13 weeks

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

		kidney and/or bladder				
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Heptane	Inhalation	liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 12 mg/l	26 weeks
Butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Butanone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
2-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
2-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
2-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
3-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
3-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
3-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated	Human	NOAEL Not available	poisoning and/or abuse

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

			exposure			
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Methyl Acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl Acetate	Inhalation	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Zinc oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc oxide	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart immune system respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methanol	Ingestion	liver nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

Name	Value
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	Aspiration hazard
n-Hexane	Aspiration hazard
Heptane	Aspiration hazard
Methylcyclopentane	Aspiration hazard
2-Methylpentane	Aspiration hazard
3-Methylpentane	Aspiration hazard
Toluene	Aspiration hazard
Cyclohexane	Aspiration hazard
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	64741-84-0	Green algae	Estimated	72 hours	EC50	30 mg/l
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	64741-84-0	Rainbow trout	Estimated	96 hours	LL50	11.4 mg/l

ROLEUM), SOLVENT- REFINED LIGHT						
NAPHTHA(PET ROLEUM), SOLVENT- REFINED LIGHT	64741-84-0	Water flea	Estimated	48 hours	EL50	3 mg/l
NAPHTHA(PET ROLEUM), SOLVENT- REFINED LIGHT	64741-84-0	Green algae	Estimated	72 hours	NOEL	3 mg/l
NAPHTHA(PET ROLEUM), SOLVENT- REFINED LIGHT	64741-84-0	Water flea	Estimated	21 days	NOEL	1 mg/l
n-Hexane	110-54-3	Fathead minnow	Experimental	96 hours	LC50	2.5 mg/l
n-Hexane	110-54-3	Water flea	Experimental	48 hours	LC50	3.9 mg/l
Acetone	67-64-1	Algae or other aquatic plants	Experimental	96 hours	EC50	11,493 mg/l
Acetone	67-64-1	Invertebrate	Experimental	24 hours	LC50	2,100 mg/l
Acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
Acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
Acetone	67-64-1	Bacteria	Experimental	16 hours	NOEC	1,700 mg/l
Acetone	67-64-1	Redworm	Experimental	48 hours	LC50	>100
MAGNESIUM RESINATE	25085-50-1		Data not available or insufficient for classification			N/A
Butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
Butanone	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
Butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
Butanone	78-93-3	Green algae	Experimental	96 hours	ErC10	1,289 mg/l
Butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
Butanone	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
Methylcyclope ntane	96-37-7		Data not available or insufficient for classification			N/A
Polychloropren e	9010-98-4		Data not available or insufficient for classification			N/A
Heptane	142-82-5	Water flea	Experimental	48 hours	EC50	1.5 mg/l
Heptane	142-82-5	Water flea	Estimated	21 days	NOEC	0.17 mg/l
2- Methylpentane	107-83-5		Data not available or insufficient for classification			N/A

3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive EC-1357 Grey-Green

3-Methylpentane	96-14-0		Data not available or insufficient for classification			N/A
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
Cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Magnesium oxide	1309-48-4		Data not available or insufficient for classification			N/A
Methyl Acetate	79-20-9	Bacteria	Experimental	16 hours	EC50	6,000 mg/l
Methyl Acetate	79-20-9	Green algae	Experimental	72 hours	ErC50	>120 mg/l
Methyl Acetate	79-20-9	Water flea	Experimental	48 hours	EC50	1,026.7 mg/l
Methyl Acetate	79-20-9	Green algae	Experimental	72 hours	NOEC	120 mg/l
Zinc oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
Zinc oxide	1314-13-2	Green algae	Estimated	72 hours	EC50	0.052 mg/l
Zinc oxide	1314-13-2	Rainbow trout	Estimated	96 hours	LC50	0.21 mg/l
Zinc oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l
Zinc oxide	1314-13-2	Green algae	Estimated	72 hours	NOEC	0.006 mg/l
Zinc oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
Ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l
Ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
Ethylbenzene	100-41-4	Green algae	Experimental	96 hours	EC50	3.6 mg/l
Ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
Ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l
Styrenated phenol	61788-44-1	Activated sludge	Experimental	3 hours	EC50	362 mg/l
Styrenated phenol	61788-44-1	Green algae	Experimental	72 hours	EC50	1.35 mg/l

Styrenated phenol	61788-44-1	Medaka	Experimental	96 hours	LC50	5.6 mg/l
Styrenated phenol	61788-44-1	Water flea	Experimental	48 hours	EC50	4.6 mg/l
Styrenated phenol	61788-44-1	Green algae	Experimental	72 hours	NOEC	0.42 mg/l
Styrenated phenol	61788-44-1	Water flea	Experimental	21 days	NOEC	0.2 mg/l
Methanol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
Methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
Methanol	67-56-1	Green algae	Experimental	96 hours	EC50	22,000 mg/l
Methanol	67-56-1	Water flea	Experimental	24 hours	EC50	20,803 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	NOEC	9.96 mg/l
Methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	64741-84-0	Estimated Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301F - Manometric respirometry
n-Hexane	110-54-3	Experimental Bioconcentration	28 days	BOD	100 %BOD/ThOD	OECD 301C - MITI test (I)
n-Hexane	110-54-3	Experimental Photolysis		Photolytic half-life (in air)	5.4 days (t 1/2)	
Acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 %BOD/ThOD	OECD 301D - Closed bottle test
Acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	
MAGNESIUM RESINATE	25085-50-1	Experimental Biodegradation	28 days	CO2 evolution	0 %CO2 evolution/THCO2 evolution	
Butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301D - Closed bottle test
Methylcyclopentane	96-37-7	Experimental Biodegradation	28 days	BOD	2 %BOD/ThOD	OECD 301C - MITI test (I)
Methylcyclopentane	96-37-7	Estimated Photolysis		Photolytic half-life (in air)	5.33 days (t 1/2)	
Polychloroprene	9010-98-4	Data not available-insufficient	N/A	N/A	N/A	N/A
Heptane	142-82-5	Experimental Biodegradation	28 days	BOD	101 %BOD/ThOD	OECD 301C - MITI test (I)
Heptane	142-82-5	Experimental Photolysis		Photolytic half-life (in air)	4.24 days (t 1/2)	
2-Methylpentane	107-83-5	Experimental Biodegradation	28 days	BOD	93 %BOD/ThOD	OECD 301C - MITI test (I)

2-Methylpentane	107-83-5	Experimental Photolysis		Photolytic half-life (in air)	5.4 days (t 1/2)	
3-Methylpentane	96-14-0	Estimated Biodegradation	28 days	BOD	93 %BOD/ThOD	OECD 301C - MITI test (I)
3-Methylpentane	96-14-0	Experimental Photolysis		Photolytic half-life (in air)	5.3 days (t 1/2)	
Toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 %BOD/ThOD	OECD 301F - Manometric respirometry
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	
Magnesium oxide	1309-48-4	Data not available-insufficient	N/A	N/A	N/A	N/A
Methyl Acetate	79-20-9	Experimental Biodegradation	28 days	BOD	70 %BOD/ThOD	OECD 301D - Closed bottle test
Zinc oxide	1314-13-2	Data not available-insufficient	N/A	N/A	N/A	N/A
Ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2 evolution	ISO 14593 Inorg C Headspace
Ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	
Styrenated phenol	61788-44-1	Experimental Biodegradation	28 days	BOD	7 %BOD/ThOD	OECD 301F - Manometric respirometry
Methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
NAPHTHA(PETROLEUM), SOLVENT-REFINED LIGHT	64741-84-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
n-Hexane	110-54-3	Modeled Bioconcentration		Bioaccumulation factor	50	Catalogic™
Acetone	67-64-1	Experimental BCF - Other		Bioaccumulation factor	0.65	
Acetone	67-64-1	Experimental Bioconcentration		Log Kow	-0.24	
MAGNESIUM RESINATE	25085-50-1	Estimated Bioconcentration		Bioaccumulation factor	7.4	
Butanone	78-93-3	Experimental		Log Kow	0.3	OECD 117 log Kow

		Bioconcentration				HPLC method
Methylcyclopentane	96-37-7	Experimental Bioconcentration		Log Kow	3.37	
Polychloroprene	9010-98-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Heptane	142-82-5	Estimated Bioconcentration		Bioaccumulation factor	105	
2-Methylpentane	107-83-5	Estimated Bioconcentration		Bioaccumulation factor	63	
3-Methylpentane	96-14-0	Estimated Bioconcentration		Bioaccumulation factor	150	
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
Cyclohexane	110-82-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	129	OECD305-Bioconcentration
Magnesium oxide	1309-48-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Methyl Acetate	79-20-9	Experimental Bioconcentration		Log Kow	0.18	
Zinc oxide	1314-13-2	Experimental BCF - Fish	56 days	Bioaccumulation factor	≤217	OECD305-Bioconcentration
Ethylbenzene	100-41-4	Experimental BCF - Fish	42 days	Bioaccumulation factor	1	
Styrenated phenol	61788-44-1	Experimental BCF - Fish	10 days	Bioaccumulation factor	10395	
Methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility

must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

International Regulations

UN No.: UN1133

UN Proper shipping name: Adhesives

Transportation Class (IMO): 3-3 Flammable liquid

Transportation Class (IATA): 3-3 Flammable liquid

Other Dangerous Goods Descriptions (IMO): None assigned

Other Dangerous Goods Descriptions (IATA): None assigned

Packing Group: II

Marine pollutant: None assigned

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

This product may contain component(s) that are regulated by the following:

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations: this product is subject to SDS, labelling, PEL and other requirements in the Act/Regulations.

Fire Safety (Petroleum and Flammable Materials) Regulations: This product is subject to the requirements in the Regulations
Sewerage & Drainage Act and Sewerage and Drainage (Trade Effluent) Regulations: This product is subject to the requirements in the act/regulation.

Misuse of Drug Act: This product is subject to the requirements of the Act.

Environmental Protection and Management (Hazardous Substances) Regulations: This product is subject to the requirements in the Regulations

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Singapore SDSs are available at www.3m.com.sg