



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the SS586 Specification for Hazard Communication for Hazardous Chemicals and Dangerous Goods.

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### SECTION 1: Identification

#### 1.1. Product identifier

3M Process Colour 885I, Black

#### Product Identification Numbers

42-0019-9656-2      75-0301-1089-6

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Ink

#### 1.3. Supplier's details

**Address:** 3M Technologies (S) Pte Ltd, 10 Ang Mo Kio Street 65, Singapore 569059  
**Telephone:** +65 6450 8888  
**Website:** [www.3m.com.sg](http://www.3m.com.sg)

#### 1.4. Emergency telephone number

+65 6591 6601 (8.15am - 5.00pm, Monday - Friday)

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Flammable liquid: Category 3.

Serious Eye Damage/Irritation: Category 1.

Carcinogenicity: Category 2.

#### 2.2. Label elements

##### SIGNAL WORD

DANGER!

##### Symbols

Flame | Corrosion | Health Hazard |

##### Pictograms



**HAZARD STATEMENTS**

H226	Flammable liquid and vapour.
H318	Causes serious eye damage.
H351	Suspected of causing cancer.

**PRECAUTIONARY STATEMENTS****Prevention:**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P280B	Wear protective gloves and eye/face protection.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**2.3. Other hazards**

None known.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>% by Wt</b>
Dipropylene glycol methyl ether acetate	88917-22-0	30 - 60
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	28262-63-7	7 - 13
Acrylic polymers	Trade Secret	7 - 13
1-Methoxy-2-propyl acetate	108-65-6	< 10
Cyclohexanone	108-94-1	< 10
Vinyl polymer (NJ TSR # 04499600-5238P)	Trade Secret	3 - 7
Carbon black	1333-86-4	1 - 5
Xylene	1330-20-7	< 1
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	< 0.5
Ethylbenzene	100-41-4	< 0.3
n-Butyl methacrylate	97-88-1	< 0.2

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**



Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode. Exposure to extreme heat can give rise to thermal decomposition.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes.  
Hydrocarbons.  
Carbon monoxide.  
Carbon dioxide.  
Hydrogen Chloride  
Hydrogen Fluoride

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in



sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidising agents.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Ethylbenzene	100-41-4	Singapore PELs	TWA(8 hours):434 mg/m <sup>3</sup> (100 ppm);STEL(15 minutes):543 mg/m <sup>3</sup> (125 ppm)	
1-Methoxy-2-propyl acetate	108-65-6	AIHA	TWA:50 ppm	
Cyclohexanone	108-94-1	ACGIH	TWA:20 ppm;STEL:50 ppm	A3: Confirmed animal carcin., Danger of cutaneous absorption
Cyclohexanone	108-94-1	Singapore PELs	TWA(8 hours):100 mg/m <sup>3</sup> (25 ppm)	
Xylene	1330-20-7	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	Singapore PELs	TWA(8 hours):434 mg/m <sup>3</sup> (100 ppm);STEL(15 minutes):651 mg/m <sup>3</sup> (150 ppm)	
Carbon black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m <sup>3</sup>	A3: Confirmed animal carcin.
Carbon black	1333-86-4	Singapore PELs	TWA(8 hours):3.5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Singapore PELs : Singapore. Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order



TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Liquid.
<b>Color</b>	Black
<b>Odor</b>	Sweet Ether
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Melting point/Freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	>=140 °C
<b>Flash point</b>	42.2 °C [Test Method: Tagliabue closed cup]
<b>Evaporation rate</b>	<=0.4 [Ref Std: BUOAC=1]



<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	1.1 % volume
<b>Flammable Limits(UEL)</b>	8.6 % volume
<b>Vapour pressure</b>	$\leq 493.3$ Pa [ <i>@ 20 °C</i> ]
<b>Vapor Density and/or Relative Vapor Density</b>	<i>No data available.</i>
<b>Density</b>	0.95 g/ml
<b>Relative density</b>	0.95 [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	<i>No data available.</i>
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity/Kinematic Viscosity</b>	1,000 - 1,200 mPa-s [ <i>Details:DTM-300 (#3 @ 30 rpm)</i> ]
<b>Volatile organic compounds (VOC)</b>	600 - 800 g/l [ <i>Details:As Packaged.</i> ]
<b>Percent volatile</b>	65 - 75 %
<b>VOC less H<sub>2</sub>O &amp; exempt solvents</b>	<i>No data available.</i>
<b>Molecular weight</b>	<i>Not applicable.</i>

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Sparks and/or flames.

### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.



## 11.1 Information on Toxicological effects

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

#### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

#### Additional Health Effects:

#### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Dipropylene glycol methyl ether acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Dipropylene glycol methyl ether acetate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Dipropylene glycol methyl ether acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
1-Methoxy-2-propyl acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
1-Methoxy-2-propyl acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 28.8 mg/l
1-Methoxy-2-propyl acetate	Ingestion	Rat	LD50 8,532 mg/kg
Cyclohexanone	Dermal	Rabbit	LD50 > 794, <3160 mg/kg
Cyclohexanone	Inhalation-Vapor (4 hours)	Rat	LC50 > 6.2 mg/l
Cyclohexanone	Ingestion	Rat	LD50 1,296 mg/kg
Vinyl polymer (NJ TSR # 04499600-5238P)	Dermal	Rabbit	LD50 > 8,000 mg/kg
Vinyl polymer (NJ TSR # 04499600-5238P)	Ingestion	Rat	LD50 > 8,000 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg



Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Dermal	Rat	LD50 > 2,000 mg/kg
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Ingestion	Rat	LD50 5,000 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
n-Butyl methacrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
n-Butyl methacrylate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 27 mg/l
n-Butyl methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Dipropylene glycol methyl ether acetate	Rabbit	No significant irritation
1-Methoxy-2-propyl acetate	Rabbit	No significant irritation
Cyclohexanone	Rabbit	Irritant
Vinyl polymer (NJ TSR # 04499600-5238P)	Professional judgement	No significant irritation
Carbon black	Rabbit	No significant irritation
Xylene	Rabbit	Mild irritant
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Rabbit	Minimal irritation
Ethylbenzene	Rabbit	Mild irritant
n-Butyl methacrylate	Rabbit	Irritant

### Serious Eye Damage/Irritation

Name	Species	Value
Dipropylene glycol methyl ether acetate	Rabbit	No significant irritation
1-Methoxy-2-propyl acetate	Rabbit	Mild irritant
Cyclohexanone	In vitro data	Corrosive
Vinyl polymer (NJ TSR # 04499600-5238P)	Professional judgement	No significant irritation
Carbon black	Rabbit	No significant irritation
Xylene	Rabbit	Mild irritant
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
n-Butyl methacrylate	Rabbit	Mild irritant

### Sensitization:

#### Skin Sensitisation

Name	Species	Value
Dipropylene glycol methyl ether acetate	Guinea pig	Not classified
1-Methoxy-2-propyl acetate	Guinea	Not classified



	pig	
Cyclohexanone	Guinea pig	Not classified
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Guinea pig	Sensitising
Ethylbenzene	Human	Not classified
n-Butyl methacrylate	Guinea pig	Sensitising

### Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Dipropylene glycol methyl ether acetate	In Vitro	Not mutagenic
Dipropylene glycol methyl ether acetate	In vivo	Not mutagenic
1-Methoxy-2-propyl acetate	In Vitro	Not mutagenic
Cyclohexanone	In vivo	Not mutagenic
Cyclohexanone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	In vivo	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
n-Butyl methacrylate	In Vitro	Not mutagenic
n-Butyl methacrylate	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Cyclohexanone	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Dermal	Mouse	Not carcinogenic
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
n-Butyl methacrylate	Inhalation	Multiple animal species	Carcinogenic.

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
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1-Methoxy-2-propyl acetate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
1-Methoxy-2-propyl acetate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
1-Methoxy-2-propyl acetate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
1-Methoxy-2-propyl acetate	Inhalation	Not classified for development	Rat	NOAEL 21.6 mg/l	during organogenesis
Cyclohexanone	Inhalation	Not classified for female reproduction	Rat	NOAEL 4 mg/l	2 generation
Cyclohexanone	Inhalation	Not classified for male reproduction	Rat	NOAEL 2 mg/l	2 generation
Cyclohexanone	Ingestion	Not classified for development	Mouse	LOAEL 1,100 mg/kg/day	during organogenesis
Cyclohexanone	Inhalation	Not classified for development	Rat	NOAEL 2 mg/l	2 generation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Ingestion	Not classified for development	Rat	NOAEL 125 mg/kg/day	during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
n-Butyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
n-Butyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
n-Butyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during gestation
n-Butyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 1.8 mg/l	during gestation

## Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-Methoxy-2-propyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1-Methoxy-2-propyl acetate	Ingestion	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL not available	
Cyclohexanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Guinea pig	LOAEL 16.1 mg/l	6 hours
Cyclohexanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Cyclohexanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional	NOAEL Not available	



				judgement		
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
n-Butyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dipropylene glycol methyl ether acetate	Ingestion	liver   heart   endocrine system   hematopoietic system   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks
1-Methoxy-2-propyl acetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16.2 mg/l	9 days
1-Methoxy-2-propyl acetate	Inhalation	olfactory system	Not classified	Mouse	LOAEL 1.62 mg/l	9 days
1-Methoxy-2-propyl acetate	Inhalation	blood	Not classified	Multiple animal species	NOAEL 16.2 mg/l	9 days
1-Methoxy-2-propyl acetate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days
Cyclohexanone	Inhalation	liver   kidney and/or bladder	Not classified	Rabbit	NOAEL 0.76 mg/l	50 days
Cyclohexanone	Ingestion	liver	Not classified	Mouse	NOAEL 4,800 mg/kg/day	90 days
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks



		system				
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Ingestion	olfactory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 50 mg/kg/day	91 days
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	Ingestion	liver   kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   immune system   nervous system   eyes   respiratory system   vascular system	Not classified	Rat	NOAEL 500 mg/kg/day	91 days
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
n-Butyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11 mg/l	28 days
n-Butyl methacrylate	Inhalation	olfactory system	Not classified	Rat	NOAEL 1.8 mg/l	28 days
n-Butyl methacrylate	Inhalation	heart   endocrine system   hematopoietic system   liver   nervous system   respiratory system	Not classified	Rat	NOAEL 11 mg/l	28 days
n-Butyl methacrylate	Ingestion	olfactory system	Not classified	Rat	NOAEL 60 mg/kg/day	90 days
n-Butyl methacrylate	Ingestion	endocrine system   hematopoietic	Not classified	Rat	NOAEL 360 mg/kg/day	90 days



		system   liver   nervous system   kidney and/or bladder   heart   immune system				
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**Aspiration Hazard**

Name	Value
Xylene	Aspiration hazard
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity****Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

**Chronic aquatic hazard:**

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Dipropylene glycol methyl ether acetate	88917-22-0	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Green algae	Experimental	72 hours	ErC50	>1,000 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Rainbow trout	Experimental	96 hours	LC50	111 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Water flea	Experimental	48 hours	LC50	1,090 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	28262-63-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1-Methoxy-2-propyl acetate	108-65-6	Activated sludge	Experimental	30 minutes	EC10	>1,000 mg/l
1-Methoxy-2-propyl acetate	108-65-6	Green algae	Experimental	72 hours	ErC50	>1,000 mg/l
1-Methoxy-2-propyl acetate	108-65-6	Rainbow trout	Experimental	96 hours	LC50	134 mg/l
1-Methoxy-2-	108-65-6	Water flea	Experimental	48 hours	EC50	370 mg/l



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propyl acetate						
1-Methoxy-2-propyl acetate	108-65-6	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
1-Methoxy-2-propyl acetate	108-65-6	Water flea	Experimental	21 days	NOEC	100 mg/l
Cyclohexanone	108-94-1	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l
Cyclohexanone	108-94-1	Algae or other aquatic plants	Experimental	72 hours	ErC50	32.9 mg/l
Cyclohexanone	108-94-1	Fathead minnow	Experimental	96 hours	LC50	527 mg/l
Cyclohexanone	108-94-1	Water flea	Experimental	24 hours	EC50	800 mg/l
Cyclohexanone	108-94-1	Algae or other aquatic plants	Experimental	72 hours	ErC10	3.56 mg/l
Vinyl polymer (NJ TSR # 04499600-5238P)	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l
Xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
Xylene	1330-20-7	Green algae	Estimated	72 hours	EC50	4.36 mg/l
Xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
Xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Xylene	1330-20-7	Green algae	Estimated	72 hours	NOEC	0.44 mg/l
Xylene	1330-20-7	Rainbow trout	Estimated	56 days	NOEC	>1.3 mg/l
Xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Activated sludge	Experimental	3 hours	EC50	>2,000 mg/l
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Green algae	Experimental	72 hours	ErC50	>110 mg/l
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Rainbow trout	Experimental	96 hours	LC50	24 mg/l
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Water flea	Experimental	48 hours	EC50	40 mg/l
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Green algae	Experimental	72 hours	NOEC	30 mg/l
Ethylbenzene	100-41-4	Green algae	Estimated	73 hours	EC50	4.36 mg/l
Ethylbenzene	100-41-4	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
Ethylbenzene	100-41-4	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l
Ethylbenzene	100-41-4	Green algae	Estimated	73 hours	NOEC	0.44 mg/l
Ethylbenzene	100-41-4	Rainbow trout	Estimated	56 days	NOEC	>1.3 mg/l
Ethylbenzene	100-41-4	Water flea	Estimated	7 days	NOEC	0.96 mg/l
n-Butyl	97-88-1	Bacteria	Experimental	18 hours	EC50	>254 mg/l



methacrylate						
n-Butyl methacrylate	97-88-1	Green algae	Experimental	72 hours	EC50	31.2 mg/l
n-Butyl methacrylate	97-88-1	Medaka	Experimental	96 hours	LC50	5.6 mg/l
n-Butyl methacrylate	97-88-1	Water flea	Experimental	48 hours	EC50	25 mg/l
n-Butyl methacrylate	97-88-1	Green algae	Experimental	72 hours	NOEC	24.8 mg/l
n-Butyl methacrylate	97-88-1	Water flea	Experimental	21 days	NOEC	1.1 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Dipropylene glycol methyl ether acetate	88917-22-0	Analogous Compound Biodegradation	28 days	Dissolv. Organic Carbon Deplet	90 %removal of DOC	OECD 301F - Manometric respirometry
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	28262-63-7	Data not available-insufficient	N/A	N/A	N/A	N/A
1-Methoxy-2-propyl acetate	108-65-6	Experimental Biodegradation	28 days	BOD	87.2 %BOD/ThOD	OECD 301C - MITI test (I)
1-Methoxy-2-propyl acetate	108-65-6	Experimental Aquatic Inherent Biodegrad.		Dissolv. Organic Carbon Deplet	>100 %removal of DOC	similar to OECD 302B
Cyclohexanone	108-94-1	Experimental Biodegradation	14 days	BOD	87 %BOD/ThOD	OECD 301C - MITI test (I)
Vinyl polymer (NJ TSR # 04499600-5238P)	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available-insufficient	N/A	N/A	N/A	N/A
Xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 %BOD/ThOD	OECD 301F - Manometric respirometry
Xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Experimental Biodegradation	28 days	CO2 evolution	71 %CO2 evolution/THCO2 evolution (does not pass 10-day window)	OECD 301B - Modified sturm or CO2
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Experimental Hydrolysis		Hydrolytic half-life	47 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Ethylbenzene	100-41-4	Experimental Biodegradation	28 days	BOD	90-98 %BOD/ThOD	OECD 301F - Manometric respirometry
n-Butyl methacrylate	97-88-1	Experimental Biodegradation	28 days	BOD	88 %BOD/ThOD	OECD 301C - MITI test (I)

## 12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
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Dipropylene glycol methyl ether acetate	88917-22-0	Experimental Bioconcentration		Log Kow	0.61	EC A.8 Partition Coefficient
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	28262-63-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1-Methoxy-2-propyl acetate	108-65-6	Experimental Bioconcentration		Log Kow	0.36	OECD 107 log Kow shke flask mtd
Cyclohexanone	108-94-1	Experimental Bioconcentration		Log Kow	0.86	OECD 107 log Kow shke flask mtd
Vinyl polymer (NJ TSR # 04499600-5238P)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Xylene	1330-20-7	Experimental BCF - Fish	56 days	Bioaccumulation factor	25.9	
7-oxabicyclo[4.1.0]hept-3-ylmethyl 7-oxabicyclo[4.1.0]heptane-3-carboxylate	2386-87-0	Experimental Bioconcentration		Log Kow	1.34	OECD 107 log Kow shke flask mtd
Ethylbenzene	100-41-4	Experimental BCF - Fish	56 days	Bioaccumulation factor	25.9	
n-Butyl methacrylate	97-88-1	Experimental Bioconcentration		Log Kow	2.88	

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

## SECTION 13: Disposal considerations

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

**International Regulations**

UN No.: UN1210

UN Proper shipping name: PRINTING INK

Transportation Class (IMO): 3-3 Flammable liquid

Transportation Class (IATA): 3-3 Flammable liquid

Other Dangerous Goods Descriptions (IMO): None assigned



**Other Dangerous Goods Descriptions (IATA):** None assigned

**Packing Group:** III

**Marine pollutant:** None assigned

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### This product may contain component(s) that are regulated by the following:

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations: this product is subject to SDS, labelling, PEL and other requirements in the Act/Regulations.

Fire Safety (Petroleum and Flammable Materials) Regulations: This product is subject to the requirements in the Regulations  
Sewerage & Drainage Act and Sewerage and Drainage (Trade Effluent) Regulations: This product is subject to the requirements in the act/regulation.

Misuse of Drug Act: This product is subject to the requirements of the Act.

Environmental Protection and Management (Hazardous Substances) Regulations: This product is subject to the requirements in the Regulations

## SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Singapore SDSs are available at [www.3m.com.sg](http://www.3m.com.sg)