



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the SS586 Specification for Hazard Communication for Hazardous Chemicals and Dangerous Goods.

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SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 72DA Engineered Fluid

Product Identification Numbers

98-0212-3095-2	98-0212-3096-0	98-0212-3097-8	98-0212-3163-8	98-0212-3440-0
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1.2. Recommended use and restrictions on use

Recommended use

For Industrial Use Only. See Limitations on Use for supplemental information on intended applications including Medical Device applications., Cleaning and Coating Solvent

Restrictions on use

Novec™ Engineered Fluids are used in a wide variety of applications including but not limited to precision cleaning of medical devices and as a lubricant deposition solvent for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec™ solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

1.3. Supplier's details

Address:	3M Technologies (S) Pte Ltd, 10 Ang Mo Kio Street 65, Singapore 569059
Telephone:	+65 6450 8888
Website:	www.3m.com.sg

1.4. Emergency telephone number

+65 6591 6601 (8.15am - 5.00pm, Monday - Friday)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2.

Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

SIGNAL WORD

WARNING!

Symbols

Exclamation mark |

Pictograms**HAZARD STATEMENTS**

H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.

PRECAUTIONARY STATEMENTS**Prevention:**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

In use, may form flammable/explosive vapour-air mixture.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
1,2-Trans-dichloroethylene	156-60-5	66 - 70
Ethyl nonafluoroisobutyl ether	163702-06-5	10 - 19
Ethyl nonafluorobutyl ether	163702-05-4	1 - 10
Methyl nonafluoroisobutyl ether	163702-08-7	5 - 10
Methyl Nonafluorobutyl Ether	163702-07-6	1 - 5
Propan-2-ol	67-63-0	1 - 3

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If you feel unwell, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and

unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

No closed-cup flash point but flam/expl. vapor air mixture Material displays no closed-cup flash point but may form flammable/explosive vapor air mixture.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide.

Carbon dioxide.

Hydrogen Chloride

Hydrogen Fluoride

Condition

During combustion.

During combustion.

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Keep away from sparks/flames/extreme heat Keep away from sparks, flames, and extreme heat. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Eliminate ignition sources when cleaning spill Eliminate all potential ignition sources when cleaning up spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Contents may be under pressure, open carefully. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Keep away from sparks/flames/extreme heat

Keep away from sparks, flames, and extreme heat.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store at temperatures not exceeding 38C/100F. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
1,2-Trans-dichloroethylene	156-60-5	ACGIH	TWA:200 ppm	
Ethyl nonafluorobutyl ether	163702-05-4	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
Ethyl nonafluoroisobutyl ether	163702-06-5	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
Methyl Nonafluorobutyl Ether	163702-07-6	AIHA	TWA:750 ppm	
Methyl nonafluoroisobutyl ether	163702-08-7	AIHA	TWA:750 ppm	
Propan-2-ol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
Propan-2-ol	67-63-0	Singapore PELs	TWA(8 hours):983 mg/m3(400 ppm);STEL(15 minutes):1230 mg/m3(500 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Singapore PELs : Singapore. Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide ventilation adequate to maintain vapor concentration below lower explosive concentration.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Skin/hand protection

Chemical protective gloves are not required under normal use conditions. However, when the product is subjected to extreme heat, HF may be formed. For those cases, neoprene gloves and apron are recommended.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Color	Colorless
Odor	Slight Solvent
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	45 °C
Flash point	No flash point [<i>Details:</i> Tested according to ASTM Method D-3278-96 e-1]
Evaporation rate	<i>No data available.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	5.9 % volume [<i>Details:</i> Tested according to ASTM Method E681-98 (per Annex A1)]
Flammable Limits(UEL)	14.5 % volume [<i>Details:</i> Tested according to ASTM Method E681-98 (per Annex A1)]
Vapour pressure	47,995.9 Pa [<i>@ 25 °C</i>]
Vapor Density and/or Relative Vapor Density	2.26 [<i>@ 25 °C</i>] [<i>Ref Std:</i> AIR=1]
Density	1.27 g/ml
Relative density	1.27 [<i>Ref Std:</i> WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	408 °C
Decomposition temperature	<i>Not applicable.</i>
Kinematic Viscosity	0.315 mm ² /sec
Volatile organic compounds (VOC)	889 g/l [<i>Test Method:</i> South Cost Air Qual Mgmt Dist]
Percent volatile	100 %
VOC less H₂O & exempt solvents	889 g/l [<i>Test Method:</i> South Cost Air Qual Mgmt Dist]
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	At elevated temperatures. - extreme conditions of heat
Carbon dioxide.	At elevated temperatures. - extreme conditions of heat
Hydrogen Chloride	At elevated temperatures. - extreme conditions of heat
Hydrogen Fluoride	At elevated temperatures. - extreme conditions of heat
Perfluoroisobutylene (PFIB).	At elevated temperatures. - extreme conditions of heat
Toxic vapour, gas, particulate.	At elevated temperatures. - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor (4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1,2-Trans-dichloroethylene	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,2-Trans-dichloroethylene	Inhalation-Vapor (4 hours)	Rat	LC50 95.6 mg/l
1,2-Trans-dichloroethylene	Ingestion	Rat	LD50 7,902 mg/kg
Ethyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
Ethyl nonafluorobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
Methyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl Nonafluorobutyl Ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl Nonafluorobutyl Ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl Nonafluorobutyl Ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Propan-2-ol	Dermal	Rabbit	LD50 12,870 mg/kg
Propan-2-ol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Propan-2-ol	Ingestion	Rat	LD50 4,710 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,2-Trans-dichloroethylene	Rabbit	Minimal irritation

Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl Nonafluorobutyl Ether	Rabbit	No significant irritation
Propan-2-ol	Multiple animal species	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
1,2-Trans-dichloroethylene	Rabbit	Moderate irritant
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl Nonafluorobutyl Ether	Rabbit	No significant irritation
Propan-2-ol	Rabbit	Severe irritant

Sensitization:**Skin Sensitisation**

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Guinea pig	Not classified
Ethyl nonafluorobutyl ether	Guinea pig	Not classified
Methyl nonafluoroisobutyl ether	Guinea pig	Not classified
Methyl Nonafluorobutyl Ether	Guinea pig	Not classified
Propan-2-ol	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1,2-Trans-dichloroethylene	In Vitro	Not mutagenic
1,2-Trans-dichloroethylene	In vivo	Not mutagenic
Ethyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Ethyl nonafluorobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluorobutyl ether	In vivo	Not mutagenic
Methyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Methyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Methyl Nonafluorobutyl Ether	In Vitro	Not mutagenic
Methyl Nonafluorobutyl Ether	In vivo	Not mutagenic
Propan-2-ol	In Vitro	Not mutagenic
Propan-2-ol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Propan-2-ol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	Not classified for development	Rat	NOAEL 24 mg/l	during organogenesis
Ethyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
Ethyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Methyl Nonafluorobutyl Ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl Nonafluorobutyl Ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl Nonafluorobutyl Ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Propan-2-ol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Propan-2-ol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Propan-2-ol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Propan-2-ol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
1,2-Trans-dichloroethylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,2-Trans-dichloroethylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4,500 mg/kg	not applicable
Ethyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluoroisobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
Ethyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluorobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
Methyl nonafluoroisobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Methyl Nonafluorobutyl Ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl Nonafluorobutyl Ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Propan-2-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propan-2-ol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Propan-2-ol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Propan-2-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	endocrine system liver kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-dichloroethylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	blood liver	Not classified	Rat	NOAEL 125 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	heart immune system respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	liver kidney and/or bladder respiratory system heart endocrine system gastrointestinal tract bone marrow hematopoietic system immune system nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Ingestion	blood liver kidney and/or bladder heart endocrine system bone marrow hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Inhalation	liver kidney and/or bladder respiratory system heart endocrine system gastrointestinal tract bone marrow hematopoietic system immune system nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Ingestion	blood liver kidney and/or bladder heart endocrine system bone marrow hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluoroisobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluoroisobutyl ether	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic	Not classified	Rat	NOAEL 155 mg/l	13 weeks

		system immune system muscles nervous system eyes kidney and/or bladder respiratory system				
Methyl nonafluoroisobutyl ether	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl Nonafluorobutyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl Nonafluorobutyl Ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl Nonafluorobutyl Ether	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl Nonafluorobutyl Ether	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Propan-2-ol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Propan-2-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Propan-2-ol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

Material	Organism	Type	Exposure	Test endpoint	Test result
3M™ Novec™ 72DA Engineered Fluid	Water flea	Calculated-Additive Toxicity	48 hours	EC50	>300 mg/l
3M™ Novec™ 72DA Engineered Fluid	Bluegill	Calculated-Additive Toxicity	96 hours	LC50	>190 mg/l

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
1,2-Trans-dichloroethylene	156-60-5	Anaerobic sludge	Experimental	96 hours	IC50	48 mg/l
Ethyl nonafluoroisobutyl ether	163702-06-5	Green algae	Estimated	72 hours	EC10	2.37 mg/l
Ethyl nonafluorobutyl ether	163702-05-4	Green algae	Estimated	72 hours	EC10	2.37 mg/l
Methyl nonafluoroisobutyl ether	163702-08-7	Green algae	Estimated	72 hours	NOEC	100 mg/l
Methyl Nonafluorobutyl Ether	163702-07-6	Green algae	Estimated	72 hours	NOEC	100 mg/l
Propan-2-ol	67-63-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
Propan-2-ol	67-63-0	Water flea	Experimental	21 days	NOEC	100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
1,2-Trans-dichloroethylene	156-60-5	Experimental Biodegradation	28 days	Percent degraded	8 %BOD/ThOD	OECD 301D - Closed bottle test
1,2-Trans-dichloroethylene	156-60-5	Experimental Photolysis		Photolytic half-life (in air)	13 days (t 1/2)	
Ethyl nonafluoroisobutyl ether	163702-06-5	Estimated Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test
Ethyl nonafluorobutyl ether	163702-05-4	Estimated Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test
Methyl nonafluoroisobutyl ether	163702-08-7	Estimated Biodegradation	28 days	BOD	22 %BOD/ThOD	OECD 301D - Closed bottle test
Methyl Nonafluorobutyl Ether	163702-07-6	Estimated Biodegradation	28 days	BOD	22 %BOD/ThOD	OECD 301D - Closed bottle test
Propan-2-ol	67-63-0	Experimental Biodegradation	14 days	BOD	86 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
1,2-Trans-dichloroethylene	156-60-5	Experimental Bioconcentration		Log Kow	2.06	
Methyl nonafluoroisobutyl	163702-08-7	Estimated Bioconcentration		Log Kow	4.0	

ether						
Methyl Nonafluorobutyl Ether	163702-07-6	Estimated Bioconcentration		Log Kow	4.0	
Propan-2-ol	67-63-0	Experimental Bioconcentration		Log Kow	0.05	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

International Regulations

UN No.: Not restricted for transport.

UN Proper shipping name: Not restricted for transport.

Transportation Class (IMO): None assigned

Transportation Class (IATA): None assigned

Other Dangerous Goods Descriptions (IMO): None assigned

Other Dangerous Goods Descriptions (IATA): None assigned

Packing Group: None assigned

Marine pollutant: None assigned

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

This product may contain component(s) that are regulated by the following:

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations: this product is subject to

SDS, labelling, PEL and other requirements in the Act/Regulations.

Fire Safety (Petroleum and Flammable Materials) Regulations: This product is subject to the requirements in the Regulations

Misuse of Drug Act: This product is subject to the requirements of the Act.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Singapore SDSs are available at www.3m.com.sg