



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

Scotchkote Fusion Bonded Epoxy Coating 6352HF, 4G and 8G

#### Product Identification Numbers

LH-A100-2314-3, 41-4800-0290-0, CE-1007-4284-6, CE-1007-4534-4, CE-1007-4575-7, CE-1007-4576-5  
7000135702, 7000135925, 7000135966, 7000135967

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Coating, Fusion Bonded Epoxy Coating

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division 3M Canada
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Combustible Dust.

Carcinogenicity: Category 1A.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Health Hazard |

**Pictograms****Hazard Statements**

May form combustible dust concentrations in air.

May cause cancer.

Causes damage to organs through prolonged or repeated exposure:  
respiratory system |

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
Do not eat, drink or smoke when using this product.  
Wash thoroughly after handling.

**Response:**

IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

3% of the mixture consists of ingredients of unknown acute oral toxicity.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
SODIUM ALUMINUM SILICATE	68476-25-5	30 - 60 Trade Secret *
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	25036-25-3	30 - 60 Trade Secret *
Quartz Silica	14808-60-7	3 - 7 Trade Secret *
POLYMER ADDITIVE	Trade Secret*	1 - 5 Trade Secret *
EPOXY RESIN AMINE CONDENSATE	68002-42-6	< 1 Trade Secret *
TITANIUM DIOXIDE	13463-67-7	< 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Powdered material may form explosive dust-air mixture. Avoid fire fighting methods that would cause powders to become airborne.

**Hazardous Decomposition or By-Products**

Substance

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Ammonia  
Oxides of Nitrogen

Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Eliminate all ignition sources if safe to do so. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with

compressed air). Vacuum to avoid dusting. **WARNING!** A motor could be an ignition source and cause combustible dust in the spill area to burn or explode. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Use personal protective equipment (gloves, respirators, etc.) as required. Dust clouds of this material in sufficient concentration in combination with an ignition source may be explosive. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions. Routine housekeeping should be instituted to ensure that combustible dusts do not accumulate on surfaces. Solids can generate static electricity charges when transferred and in mixing operations sufficient to be an ignition source. Evaluate the need for precautions, such as grounding and bonding, low energy transfer of material (e.g. low speed, short distance), or inert atmospheres.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. It is recommended that all dust control equipment (such as local exhaust ventilation), process equipment, and material transport systems involved in handling of this product be evaluated for the need for explosion-protection safeguards. Recognized safeguards include explosion relief vents, explosion suppression systems, and oxygen deficient process environments. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels,

and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Evaluate the need for electrically classified equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

No protective gloves required.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Powder
<b>Odor, Color, Grade:</b>	Brown Powder
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Density</b>	1.6 g/cm <sup>3</sup>
<b>Specific Gravity</b>	1.6 [Ref Std:WATER=1]
<b>Solubility in Water</b>	Nil
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	0 %
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	0 %
<b>*Dust deflagration index (Kst)</b>	70 - 250 bar.m/s [Details:Typical Range]
<b>Flash Point as text</b>	No flash point
<b>*Min. explosible conc.(MEC)</b>	35 - 55 g/m <sup>3</sup> [Details:Typical Range]
<b>*Min. ignition energy (MIE)</b>	3 - 100 mJ [Details:Typical Range]

**\*Min. ign temp(MIT)-dust cloud**450 - 550 °C [*Details: Typical Range*]

\* The values noted with an asterisk (\*) in the above table are representative values based on testing of raw materials and selected products. Additionally, a material's characteristics may change depending upon the process and conditions of use at a facility, including further changes in particle size, or mixture with other materials. In order to obtain specific data for the material, we recommend the user conduct characterization testing based on the use factors at the specific facility.

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Sparks and/or flames  
Heat

**10.5. Incompatible materials**

Strong acids  
Strong bases

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

**Eye Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:**

**Prolonged or repeated exposure may cause target organ effects:**

Silicosis: Signs/symptoms may include breathlessness, weakness, chest pain, persistent cough, increased amounts of sputum, and heart disease.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
SODIUM ALUMINUM SILICATE	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Dermal	Rat	LD50 > 1,600 mg/kg
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Ingestion	Rat	LD50 > 1,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
EPOXY RESIN AMINE CONDENSATE	Dermal	Rat	LD50 > 2,000 mg/kg
EPOXY RESIN AMINE CONDENSATE	Ingestion	Rat	LD50 > 2,000 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	No significant irritation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Rabbit	No significant irritation
Quartz Silica	Professional judgement	No significant irritation

EPOXY RESIN AMINE CONDENSATE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Rabbit	Mild irritant
EPOXY RESIN AMINE CONDENSATE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Guinea pig	Not classified
EPOXY RESIN AMINE CONDENSATE	Guinea pig	Sensitizing
TITANIUM DIOXIDE	Human and animal	Not classified

**Respiratory Sensitization**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	In vivo	Not mutagenic
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN AMINE CONDENSATE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	Inhalation	Human and animal	Carcinogenic
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis



BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	s 2 generation
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**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable

regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D018 (Benzene)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

### EPCRA 311/312 Hazard Classifications:

#### Physical Hazards

Combustible Dust

#### Health Hazards

Carcinogenicity

Specific target organ toxicity (single or repeated exposure)

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### HMIS Hazard Classification

**Health:** \*3    **Flammability:** 1    **Physical Hazard:** 0    **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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