



# Safety Data Sheet

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## SECTION 1: Identification

**1.1. Product identifier**  
 3M™ Abrasive Products, 375L, 60-P400 Stikit™, Hookit™

**1.2. Recommended use and restrictions on use**

**Recommended use**  
 Abrasive Product, For industrial/occupational use only. Not for consumer sale or use.

**1.3. Supplier's details**  
**MANUFACTURER:** 3M  
**DIVISION:** Abrasive Systems Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

**1.4. Emergency telephone number**  
 1-800-364-3577 or (651) 737-6501 (24 hours)

## SECTION 2: Hazard identification

**2.1. Hazard classification**  
 Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**2.2. Label elements**  
**Signal word**  
 Not applicable.

**Symbols**  
 Not applicable.

**Pictograms**  
 Not applicable.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Cured Resin	Mixture	10 - 59
Film Backing	Mixture	10 - 55

Aluminum Oxide Mineral (non-fibrous)	1344-28-1	10 - 45
Hookit Backing	Mixture	< 30
Stikit Adhesive	Trade Secret*	< 15
Hookit Adhesive	Trade Secret*	< 9
Lubricant	Trade Secret*	< 2
Titanium Dioxide	13463-67-7	< 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide

Carbon dioxide

#### Condition

During Combustion

During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

### 6.2. Environmental precautions

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Not applicable.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not breathe thermal decomposition products. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1344-28-1	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1344-28-1	ACGIH	TWA(respirable particles):3 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Lubricant	Trade Secret	ACGIH	TWA(respirable fraction):3 mg/m3;TWA(inhalable fraction):10 mg/m3	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

### 8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Safety Glasses with side shields

#### Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

#### Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Solid

Color

Red

Odor

Slight Polymeric

Odor threshold

*Not Applicable*

pH

*Not Applicable*

Melting point

*Not Applicable*

Boiling Point

*Not Applicable*

Flash Point

*Not Applicable*

Evaporation rate

*Not Applicable*

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

*Not Applicable*

Vapor Density	<i>Not Applicable</i>
Density	<i>Not Applicable</i>
Specific Gravity	<i>Not Applicable</i>
Solubility In Water	<i>Not Applicable</i>
Solubility- non-water	<i>Not Applicable</i>
Partition coefficient: n-octanol/ water	<i>Not Applicable</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>Not Applicable</i>
Viscosity	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Hydrogen Fluoride	At Elevated Temperatures

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin Contact:

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

**Eye Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

No known health effects.

**Carcinogenicity:**

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Additional Information:**

This document covers only the product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered. This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide Mineral (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Stikit Adhesive	Dermal		LD50 estimated to be > 5,000 mg/kg
Stikit Adhesive	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Hookit Adhesive	Dermal		LD50 estimated to be > 5,000 mg/kg
Hookit Adhesive	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Lubricant	Dermal	Rat	LD50 > 2,000 mg/kg
Lubricant	Ingestion	Rat	LD50 > 2,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Stikit Adhesive	Professional judgement	No significant irritation
Lubricant	In vitro	No significant irritation

	data	
Titanium Dioxide	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Lubricant	In vitro data	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Stikit Adhesive	Professional judgement	Not classified
Lubricant	similar compounds	Not classified
Titanium Dioxide	Human and animal	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Aluminum Oxide Mineral (non-fibrous)	In Vitro	Not mutagenic
Lubricant	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Inhalation	Rat	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Lubricant	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Lubricant	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Lubricant	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Lubricant	Ingestion	hematopoietic system   nervous system   kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   liver   immune system   eyes   respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

## SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for



complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Not applicable

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride. During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

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