



Safety Data Sheet

Copyright,2024, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 33-5566-6 | Version Number: | 1.03 |
| Issue Date: | 06/12/24 | Supersedes Date: | 06/30/23 |

Product identifier

3M(TM) Scotch-Weld(TM) Structural Adhesive Product Demo Kit

| ID Number | UPC | ID Number | UPC |
|----------------|-----|-----------|-----|
| 62-9876-9999-8 | | | |

7100085525

Recommended use

Structural adhesive

Supplier's details

MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

31-5471-3, 32-4140-3, 31-5464-8, 05-6630-7, 31-9758-9, 05-6631-5, 32-4143-7, 05-6813-9, 18-1419-3, 05-6814-7

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2022, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 31-9758-9 | Version Number: | 7.03 |
| Issue Date: | 09/20/22 | Supersedes Date: | 07/05/22 |

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8010 Blue and Structural Plastic Adhesive 8010 Blue, Part B

Product Identification Numbers

| ID Number | UPC | ID Number | UPC |
|----------------|-----|----------------|-----|
| 62-2863-8530-7 | | 62-2863-9530-6 | |
| 62-2863-9532-2 | | | |

7100036720, 7100153259

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive, Industrial use

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye damage.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 May damage fertility or the unborn child.
 Suspected of causing cancer.

Precautionary Statements

Prevention:

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 In case of inadequate ventilation wear respiratory protection.
 Wear protective gloves and eye/face protection.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 IF ON SKIN: Wash with plenty of soap and water.
 Immediately call a POISON CENTER or doctor/physician.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

4% of the mixture consists of ingredients of unknown acute oral toxicity.
 4% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--|---------------|------------------------|
| Tetrahydrofurfuryl Methacrylate | 2455-24-5 | 30 - 60 Trade Secret * |
| 2-Ethylhexyl Methacrylate | 688-84-6 | 10 - 30 Trade Secret * |
| Acrylate Polymer (NJTS Reg No 04499600-7169) | Trade Secret* | 10 - 30 Trade Secret * |
| Impact Modifier | 20882-04-6 | 1 - 9 Trade Secret * |
| Dibutyl Itaconate | 2155-60-4 | 0.1 - 5 Trade Secret * |

| | | |
|--|---------------|------------------------|
| Glass Microspheres (NJTS Reg. No. 04499600-7431) | Trade Secret* | 0.1 - 5 Trade Secret * |
| Succinic Anhydride | 108-30-5 | < 0.6 Trade Secret * |
| Tetrahydrofurfuryl Alcohol | 97-99-4 | < 0.3 Trade Secret * |
| Methyl Methacrylate | 80-62-6 | < 0.2 Trade Secret * |
| Styrene Monomer | 100-42-5 | < 0.2 Trade Secret * |
| Maleic Anhydride | 108-31-6 | < 0.002 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,

bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---------------------|------------|--------|--|---|
| Styrene Monomer | 100-42-5 | ACGIH | TWA:10 ppm;STEL:20 ppm | A3: Confirmed animal carcin., Ototoxicant |
| Styrene Monomer | 100-42-5 | OSHA | TWA:100 ppm;CEIL:200 ppm | |
| Maleic Anhydride | 108-31-6 | ACGIH | TWA(inhalable fraction and vapor):0.01 mg/m ³ | A4: Not class. as human carcin, Dermal/Respiratory Sensitizer |
| Maleic Anhydride | 108-31-6 | OSHA | TWA:1 mg/m ³ (0.25 ppm) | |
| Methyl Methacrylate | 80-62-6 | ACGIH | TWA:50 ppm;STEL:100 ppm | A4: Not class. as human carcin, Dermal Sensitizer |
| Methyl Methacrylate | 80-62-6 | OSHA | TWA:410 mg/m ³ (100 ppm) | |

| | | | | |
|----------------------------|---------|------|----------------------|------|
| Tetrahydrofurfuryl Alcohol | 97-99-4 | AIHA | TWA:2 mg/m3(0.5 ppm) | SKIN |
|----------------------------|---------|------|----------------------|------|

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

| | |
|-----------------------|------------|
| Physical state | Liquid |
| Color | Blue-Green |

Specific Physical Form:

| | |
|-----------------------|-------------------|
| Odor | Mild Acrylic |
| Odor threshold | No Data Available |
| pH | Not Applicable |

| | |
|--|--|
| Melting point | <i>Not Applicable</i> |
| Boiling Point | <i>No Data Available</i> |
| Flash Point | 223 °F [<i>Test Method: Closed Cup</i>] |
| Evaporation rate | <i>No Data Available</i> |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Vapor Pressure | <i>No Data Available</i> |
| Vapor Density | <i>No Data Available</i> |
| Density | 0.95 - 1.05 g/ml |
| Specific Gravity | 0.95 - 1.05 [<i>Ref Std: WATER=1</i>] |
| Solubility in Water | Slight (less than 10%) |
| Solubility- non-water | <i>No Data Available</i> |
| Partition coefficient: n-octanol/ water | <i>No Data Available</i> |
| Autoignition temperature | <i>No Data Available</i> |
| Decomposition temperature | <i>No Data Available</i> |
| Viscosity | <i>No Data Available</i> |
| Hazardous Air Pollutants | < 0.2 % weight |
| Molecular weight | <i>No Data Available</i> |
| Volatile Organic Compounds | 0.6 % weight [<i>Details: when used as intended with Part A</i>] |
| VOC Less H2O & Exempt Solvents | 5.5 g/l [<i>Details: when used as intended with Part A</i>] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong acids

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

| Ingredient | CAS No. | Class Description | Regulation |
|------------|----------|-------------------------------|---|
| Styrene | 100-42-5 | Grp. 2A: Probable human carc. | International Agency for Research on Cancer |
| Styrene | 100-42-5 | Anticipated human carcinogen | National Toxicology Program Carcinogens |

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---------------------------------|-----------|------------------------|--|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Tetrahydrofurfuryl Methacrylate | Ingestion | Rat | LD50 4,000 mg/kg |
| Tetrahydrofurfuryl Methacrylate | Dermal | similar health hazards | LD50 estimated to be 2,000 - 5,000 mg/kg |
| 2-Ethylhexyl Methacrylate | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| 2-Ethylhexyl Methacrylate | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Impact Modifier | Dermal | Professional judgement | LD50 estimated to be > 5,000 mg/kg |

| | | | |
|----------------------------|----------------------------|------------------------|--|
| | | nt | |
| Impact Modifier | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Succinic Anhydride | Dermal | Rat | LD50 > 2,000 mg/kg |
| Succinic Anhydride | Ingestion | Rat | LD50 1,510 mg/kg |
| Tetrahydrofurfuryl Alcohol | Dermal | Professional judgement | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Tetrahydrofurfuryl Alcohol | Inhalation-Vapor (4 hours) | Rat | LC50 > 3.1 mg/l |
| Tetrahydrofurfuryl Alcohol | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Methyl Methacrylate | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Methyl Methacrylate | Inhalation-Vapor (4 hours) | Rat | LC50 29 mg/l |
| Methyl Methacrylate | Ingestion | Rat | LD50 7,900 mg/kg |
| Styrene Monomer | Dermal | Rat | LD50 > 2,000 mg/kg |
| Styrene Monomer | Inhalation-Vapor (4 hours) | Rat | LC50 11.8 mg/l |
| Styrene Monomer | Ingestion | Rat | LD50 5,000 mg/kg |
| Maleic Anhydride | Dermal | Rabbit | LD50 2,620 mg/kg |
| Maleic Anhydride | Ingestion | Rat | LD50 1,030 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---------------------------------|------------------------|---------------------------|
| Tetrahydrofurfuryl Methacrylate | Rabbit | No significant irritation |
| 2-Ethylhexyl Methacrylate | Rabbit | Minimal irritation |
| Impact Modifier | Professional judgement | Mild irritant |
| Succinic Anhydride | In vitro data | Corrosive |
| Tetrahydrofurfuryl Alcohol | Rabbit | No significant irritation |
| Methyl Methacrylate | Human and animal | Mild irritant |
| Styrene Monomer | Professional judgement | Mild irritant |
| Maleic Anhydride | Human and animal | Corrosive |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---------------------------------|------------------------|---------------------------|
| Tetrahydrofurfuryl Methacrylate | Rabbit | No significant irritation |
| 2-Ethylhexyl Methacrylate | Rabbit | No significant irritation |
| Impact Modifier | In vitro data | Corrosive |
| Succinic Anhydride | similar health hazards | Corrosive |
| Tetrahydrofurfuryl Alcohol | Rabbit | Severe irritant |
| Methyl Methacrylate | Rabbit | Moderate irritant |
| Styrene Monomer | Professional judgement | Moderate irritant |

| | | |
|------------------|--------|-----------|
| Maleic Anhydride | Rabbit | Corrosive |
|------------------|--------|-----------|

Skin Sensitization

| Name | Species | Value |
|---------------------------------|-------------------------|----------------|
| Tetrahydrofurfuryl Methacrylate | In vitro data | Sensitizing |
| 2-Ethylhexyl Methacrylate | Guinea pig | Sensitizing |
| Impact Modifier | Professional judgement | Sensitizing |
| Succinic Anhydride | Mouse | Sensitizing |
| Tetrahydrofurfuryl Alcohol | Mouse | Not classified |
| Methyl Methacrylate | Human and animal | Sensitizing |
| Styrene Monomer | Guinea pig | Not classified |
| Maleic Anhydride | Multiple animal species | Sensitizing |

Respiratory Sensitization

| Name | Species | Value |
|---------------------|-------------------|----------------|
| Succinic Anhydride | similar compounds | Sensitizing |
| Methyl Methacrylate | Human | Not classified |
| Maleic Anhydride | Human | Sensitizing |

Germ Cell Mutagenicity

| Name | Route | Value |
|---------------------------------|----------|--|
| Tetrahydrofurfuryl Methacrylate | In Vitro | Not mutagenic |
| Impact Modifier | In Vitro | Not mutagenic |
| Succinic Anhydride | In Vitro | Not mutagenic |
| Tetrahydrofurfuryl Alcohol | In Vitro | Not mutagenic |
| Methyl Methacrylate | In vivo | Not mutagenic |
| Methyl Methacrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Styrene Monomer | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Styrene Monomer | In vivo | Some positive data exist, but the data are not sufficient for classification |
| Maleic Anhydride | In vivo | Not mutagenic |
| Maleic Anhydride | In Vitro | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---------------------|------------|-------------------------|------------------|
| Succinic Anhydride | Ingestion | Multiple animal species | Not carcinogenic |
| Methyl Methacrylate | Ingestion | Rat | Not carcinogenic |
| Methyl Methacrylate | Inhalation | Human and animal | Not carcinogenic |
| Styrene Monomer | Ingestion | Mouse | Carcinogenic |
| Styrene Monomer | Inhalation | Human and animal | Carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------------------------|------------|--|-------------------------|---------------------|----------------------------|
| Tetrahydrofurfuryl Methacrylate | Ingestion | Not classified for male reproduction | Rat | NOAEL 300 mg/kg/day | 29 days |
| Tetrahydrofurfuryl Methacrylate | Ingestion | Toxic to female reproduction | Rat | NOAEL 120 mg/kg/day | prematuring into lactation |
| Tetrahydrofurfuryl Methacrylate | Ingestion | Toxic to development | Rat | NOAEL 120 mg/kg/day | prematuring into lactation |
| Tetrahydrofurfuryl Alcohol | Ingestion | Toxic to female reproduction | Rat | NOAEL 50 mg/kg/day | prematuring into lactation |
| Tetrahydrofurfuryl Alcohol | Dermal | Toxic to male reproduction | Rat | NOAEL 100 mg/kg/day | 13 weeks |
| Tetrahydrofurfuryl Alcohol | Ingestion | Toxic to male reproduction | Rat | NOAEL 150 mg/kg/day | 47 days |
| Tetrahydrofurfuryl Alcohol | Inhalation | Toxic to male reproduction | Rat | NOAEL 0.6 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | Toxic to development | Rat | NOAEL 50 mg/kg/day | prematuring into lactation |
| Methyl Methacrylate | Inhalation | Not classified for male reproduction | Mouse | NOAEL 36.9 mg/l | |
| Methyl Methacrylate | Inhalation | Not classified for development | Rat | NOAEL 8.3 mg/l | during organogenesis |
| Styrene Monomer | Ingestion | Not classified for female reproduction | Rat | NOAEL 21 mg/kg/day | 3 generation |
| Styrene Monomer | Inhalation | Not classified for female reproduction | Rat | NOAEL 2.1 mg/l | 2 generation |
| Styrene Monomer | Inhalation | Not classified for male reproduction | Rat | NOAEL 2.1 mg/l | 2 generation |
| Styrene Monomer | Ingestion | Not classified for male reproduction | Rat | NOAEL 400 mg/kg/day | 60 days |
| Styrene Monomer | Ingestion | Not classified for development | Rat | NOAEL 400 mg/kg/day | during gestation |
| Styrene Monomer | Inhalation | Not classified for development | Multiple animal species | NOAEL 2.1 mg/l | during gestation |
| Maleic Anhydride | Ingestion | Not classified for female reproduction | Rat | NOAEL 55 mg/kg/day | 2 generation |
| Maleic Anhydride | Ingestion | Not classified for male reproduction | Rat | NOAEL 55 mg/kg/day | 2 generation |
| Maleic Anhydride | Ingestion | Not classified for development | Rat | NOAEL 140 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|----------------------------|------------|------------------------|--|------------------------|---------------------|-----------------------|
| Impact Modifier | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Succinic Anhydride | Inhalation | respiratory irritation | May cause respiratory irritation | similar health hazards | NOAEL Not available | |
| Tetrahydrofurfuryl Alcohol | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Methyl Methacrylate | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | occupational exposure |
| Styrene Monomer | Inhalation | auditory system | Causes damage to organs | Multiple | LOAEL 4.3 | not available |

| | | | | | | |
|------------------|------------|-----------------------------------|-----------------------------------|-------------------------|---------------------|-----------------------|
| | | | | animal species | mg/l | |
| Styrene Monomer | Inhalation | liver | Causes damage to organs | Mouse | LOAEL 2.1 mg/l | not available |
| Styrene Monomer | Inhalation | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | occupational exposure |
| Styrene Monomer | Inhalation | respiratory irritation | May cause respiratory irritation | Human and animal | NOAEL Not available | |
| Styrene Monomer | Inhalation | endocrine system | Not classified | Rat | NOAEL Not available | not available |
| Styrene Monomer | Inhalation | kidney and/or bladder | Not classified | Multiple animal species | NOAEL 2.1 mg/l | not available |
| Maleic Anhydride | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------------------|------------|--|--|-------------------------|---------------------|-----------------------|
| Tetrahydrofurfuryl Methacrylate | Ingestion | hematopoietic system nervous system | Not classified | Rat | NOAEL 300 mg/kg/day | 29 days |
| Succinic Anhydride | Ingestion | heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system | Not classified | Mouse | NOAEL 300 mg/kg/day | 13 weeks |
| Tetrahydrofurfuryl Alcohol | Inhalation | nervous system | Causes damage to organs through prolonged or repeated exposure | Rat | LOAEL 0.2 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Inhalation | hematopoietic system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 0.6 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Inhalation | eyes | Not classified | Rat | NOAEL 2.1 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | hematopoietic system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 69 mg/kg/day | 91 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | immune system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 150 mg/kg/day | 28 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | endocrine system kidney and/or bladder | Not classified | Rat | NOAEL 600 mg/kg/day | 28 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | liver eyes | Not classified | Rat | NOAEL 781 mg/kg/day | 91 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | heart nervous system | Not classified | Rat | NOAEL 600 mg/kg/day | 28 days |
| Methyl Methacrylate | Dermal | peripheral nervous system | Not classified | Human | NOAEL Not available | occupational exposure |
| Methyl Methacrylate | Inhalation | olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| Methyl Methacrylate | Inhalation | kidney and/or bladder | Not classified | Multiple animal species | NOAEL Not available | 14 weeks |
| Methyl Methacrylate | Inhalation | liver | Not classified | Mouse | NOAEL 12.3 mg/l | 14 weeks |
| Methyl Methacrylate | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| Styrene Monomer | Inhalation | auditory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL not available | occupational exposure |

| | | | | | | |
|------------------|------------|---|--|-------------------------|---------------------|-----------------------|
| Styrene Monomer | Inhalation | eyes | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| Styrene Monomer | Inhalation | liver | May cause damage to organs though prolonged or repeated exposure | Mouse | LOAEL 0.85 mg/l | 13 weeks |
| Styrene Monomer | Inhalation | nervous system | Some positive data exist, but the data are not sufficient for classification | Multiple animal species | LOAEL 1.1 mg/l | not available |
| Styrene Monomer | Inhalation | hematopoietic system | Not classified | Rat | NOAEL 0.85 mg/l | 7 days |
| Styrene Monomer | Inhalation | endocrine system | Not classified | Rat | NOAEL 0.6 mg/l | 10 days |
| Styrene Monomer | Inhalation | respiratory system | Not classified | Multiple animal species | LOAEL 0.09 mg/l | not available |
| Styrene Monomer | Inhalation | heart gastrointestinal tract bone, teeth, nails, and/or hair muscles kidney and/or bladder | Not classified | Multiple animal species | NOAEL 4.3 mg/l | 2 years |
| Styrene Monomer | Ingestion | nervous system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 500 mg/kg/day | 8 weeks |
| Styrene Monomer | Ingestion | immune system | Some positive data exist, but the data are not sufficient for classification | Multiple animal species | NOAEL Not available | not available |
| Styrene Monomer | Ingestion | liver kidney and/or bladder | Not classified | Rat | NOAEL 677 mg/kg/day | 6 months |
| Styrene Monomer | Ingestion | hematopoietic system | Not classified | Dog | NOAEL 600 mg/kg/day | 470 days |
| Styrene Monomer | Ingestion | heart respiratory system | Not classified | Rat | NOAEL 35 mg/kg/day | 105 weeks |
| Maleic Anhydride | Inhalation | respiratory system | Causes damage to organs through prolonged or repeated exposure | Rat | LOAEL 0.0011 mg/l | 6 months |
| Maleic Anhydride | Inhalation | endocrine system hematopoietic system nervous system kidney and/or bladder heart liver eyes | Not classified | Rat | NOAEL 0.0098 mg/l | 6 months |
| Maleic Anhydride | Ingestion | kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 55 mg/kg/day | 80 days |
| Maleic Anhydride | Ingestion | liver | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 250 mg/kg/day | 183 days |
| Maleic Anhydride | Ingestion | heart nervous system | Not classified | Rat | NOAEL 600 mg/kg/day | 183 days |
| Maleic Anhydride | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 150 mg/kg/day | 80 days |
| Maleic Anhydride | Ingestion | hematopoietic system | Not classified | Dog | NOAEL 60 mg/kg/day | 90 days |
| Maleic Anhydride | Ingestion | skin endocrine system immune system eyes respiratory system | Not classified | Rat | NOAEL 150 mg/kg/day | 80 days |

Aspiration Hazard

| Name | Value |
|-----------------|-------------------|
| Styrene Monomer | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

| |
|--------------------------------------|
| Physical Hazards |
| Not applicable |
| Health Hazards |
| Carcinogenicity |
| Reproductive toxicity |
| Respiratory or Skin Sensitization |
| Serious eye damage or eye irritation |

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

| <u>Ingredient</u> | <u>C.A.S. No</u> | <u>% by Wt</u> |
|-------------------|------------------|--------------------|
| Styrene Monomer | 100-42-5 | Trade Secret < 0.2 |

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 31-9758-9 | Version Number: | 7.03 |
| Issue Date: | 09/20/22 | Supersedes Date: | 07/05/22 |

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2024, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6813-9 | Version Number: | 19.02 |
| Issue Date: | 06/12/24 | Supersedes Date: | 03/31/22 |

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP125 Gray, Part B

Product Identification Numbers

| ID Number | UPC | ID Number | UPC |
|----------------|-----|-----------|-----|
| LA-D100-2964-7 | | | |

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|------------------|------------|------------------------|
| Epoxy Resin 1 | 25068-38-6 | 40 - 70 Trade Secret * |
| Epoxy Resin 2 | 30583-72-3 | 15 - 40 Trade Secret * |
| Kaolin | 1332-58-7 | 10 - 30 Trade Secret * |
| Amorphous Silica | 67762-90-7 | 1 - 5 Trade Secret * |
| Carbon Black | 1333-86-4 | < 0.5 Trade Secret * |
| Titanium Dioxide | 13463-67-7 | < 0.5 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical

attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes
Hydrocarbons
Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Ketones
Toxic Vapor, Gas, Particulate

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------------|------------|--------|--|--------------------------------|
| DUST, INERT OR NUISANCE | 1332-58-7 | OSHA | TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m ³);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m ³) | |
| Kaolin | 1332-58-7 | ACGIH | TWA(respirable fraction):2 mg/m ³ | A4: Not class. as human carcin |
| KAOLIN, TOTAL DUST | 1332-58-7 | OSHA | TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³ | |
| Carbon Black | 1333-86-4 | ACGIH | TWA(inhalable fraction):3 mg/m ³ | A3: Confirmed animal carcin. |
| Carbon Black | 1333-86-4 | OSHA | TWA:3.5 mg/m ³ | |
| Titanium Dioxide | 13463-67-7 | ACGIH | TWA(Respirable nanoscale particles):0.2 mg/m ³ ;TWA(Respirable finescale particles):2.5 mg/m ³ | A3: Confirmed animal carcin. |
| Titanium Dioxide | 13463-67-7 | OSHA | TWA(as total dust):15 mg/m ³ | |
| SILICA, AMORPHOUS | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³ | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Gray

Odor

Slight Epoxy

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

> 200 °F

Flash Point

> 200 °F [Test Method:Pensky-Martens Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.26 g/ml

Specific Gravity

Approximately 1.26 [Ref Std:WATER=1]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

Approximately 76,000 centipoise

Hazardous Air Pollutants

0 % weight [Test Method:Calculated]

Molecular weight

No Data Available

VOC Less H2O & Exempt Solvents

< 5 g/l [Test Method:calculated SCAQMD rule 443.1]

[Details:when used as intended with Part A]

VOC Less H2O & Exempt Solvents

< 1 % [Test Method:calculated per CARB title 2] [Details:when

VOC Less H2O & Exempt Solvents

used as intended with Part A]
< 10 g/l [Test Method:calculated SCAQMD rule 443.1]
[Details:as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids
Strong oxidizing agents

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

| Ingredient | CAS No. | Class Description | Regulation |
|------------------|------------|-------------------------------|---|
| Carbon black | 1333-86-4 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |
| Titanium dioxide | 13463-67-7 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|------------------|--------------------------------|---------|--|
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Epoxy Resin 1 | Dermal | Rat | LD50 > 1,600 mg/kg |
| Epoxy Resin 1 | Ingestion | Rat | LD50 > 1,000 mg/kg |
| Epoxy Resin 2 | Dermal | Rat | LD50 > 2,000 mg/kg |
| Epoxy Resin 2 | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Kaolin | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Kaolin | Ingestion | Human | LD50 > 15,000 mg/kg |
| Amorphous Silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Amorphous Silica | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Amorphous Silica | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Titanium Dioxide | Dermal | Rabbit | LD50 > 10,000 mg/kg |
| Titanium Dioxide | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 6.82 mg/l |
| Titanium Dioxide | Ingestion | Rat | LD50 > 10,000 mg/kg |
| Carbon Black | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| Carbon Black | Ingestion | Rat | LD50 > 8,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|------------------|------------------------|---------------------------|
| Epoxy Resin 1 | Rabbit | Mild irritant |
| Epoxy Resin 2 | Rabbit | Minimal irritation |
| Kaolin | Professional judgement | No significant irritation |
| Amorphous Silica | Rabbit | No significant irritation |
| Titanium Dioxide | Rabbit | No significant irritation |
| Carbon Black | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|------------------|------------------------|---------------------------|
| Epoxy Resin 1 | Rabbit | Moderate irritant |
| Epoxy Resin 2 | Rabbit | Mild irritant |
| Kaolin | Professional judgement | No significant irritation |
| Amorphous Silica | Rabbit | No significant irritation |
| Titanium Dioxide | Rabbit | No significant irritation |
| Carbon Black | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|------------------|------------------|----------------|
| Epoxy Resin 1 | Human and animal | Sensitizing |
| Epoxy Resin 2 | Mouse | Sensitizing |
| Amorphous Silica | Human and animal | Not classified |
| Titanium Dioxide | Human and animal | Not classified |

Respiratory Sensitization

| Name | Species | Value |
|---------------|---------|----------------|
| Epoxy Resin 1 | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|------------------|----------|--|
| Epoxy Resin 1 | In vivo | Not mutagenic |
| Epoxy Resin 1 | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Epoxy Resin 2 | In vivo | Not mutagenic |
| Epoxy Resin 2 | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Amorphous Silica | In Vitro | Not mutagenic |
| Titanium Dioxide | In Vitro | Not mutagenic |
| Titanium Dioxide | In vivo | Not mutagenic |
| Carbon Black | In Vitro | Not mutagenic |
| Carbon Black | In vivo | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|------------------|---------------|-------------------------|--|
| Epoxy Resin 1 | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Kaolin | Inhalation | Multiple animal species | Not carcinogenic |
| Amorphous Silica | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Titanium Dioxide | Ingestion | Multiple animal species | Not carcinogenic |
| Titanium Dioxide | Inhalation | Rat | Carcinogenic |
| Carbon Black | Dermal | Mouse | Not carcinogenic |
| Carbon Black | Ingestion | Mouse | Not carcinogenic |
| Carbon Black | Inhalation | Rat | Carcinogenic |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------|-----------|--|---------|---------------------|----------------------|
| Epoxy Resin 1 | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Epoxy Resin 1 | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Epoxy Resin 1 | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |

| | | | | | |
|------------------|-----------|--|-----|-----------------------|----------------------|
| Epoxy Resin 1 | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Epoxy Resin 2 | Ingestion | Not classified for development | Rat | NOAEL 300 mg/kg/day | during gestation |
| Amorphous Silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|------------------|------------|--|--|---------|-----------------------|-----------------------|
| Epoxy Resin 1 | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| Epoxy Resin 1 | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| Epoxy Resin 1 | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Epoxy Resin 2 | Ingestion | kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 100 mg/kg/day | 90 days |
| Epoxy Resin 2 | Ingestion | heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system vascular system skin muscles eyes respiratory system | Not classified | Rat | NOAEL 600 mg/kg/day | 90 days |
| Kaolin | Inhalation | pneumoconiosis | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL NA | occupational exposure |
| Kaolin | Inhalation | pulmonary fibrosis | Not classified | Rat | NOAEL Not available | |
| Amorphous Silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Titanium Dioxide | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 0.01 mg/l | 2 years |
| Titanium Dioxide | Inhalation | pulmonary fibrosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Carbon Black | Inhalation | pneumoconiosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6813-9 | Version Number: | 19.02 |
| Issue Date: | 06/12/24 | Supersedes Date: | 03/31/22 |

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright,2023, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 32-4140-3 | Version Number: | 3.03 |
| Issue Date: | 06/23/23 | Supersedes Date: | 08/05/22 |

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

Product Identification Numbers

| ID Number | UPC | ID Number | UPC |
|----------------|-----|----------------|-----|
| LA-D100-1411-0 | | LA-D100-1411-1 | |
| LA-D100-3350-9 | | | |

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary Statements

Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

11% of the mixture consists of ingredients of unknown acute oral toxicity.

11% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--|---------------|-------------------------|
| Dibenzoate Propanol | 27138-31-4 | 45 - 65 Trade Secret * |
| Acrylate Polymer | 25101-28-4 | 10 - 30 Trade Secret * |
| Catalyst (NJTS Reg. No. 04499600-6922) | Trade Secret* | 1 - 15 Trade Secret * |
| Benzoate Esters | None | < 11 Trade Secret * |
| Organic Peroxide | 13122-18-4 | 0.1 - 10 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid

Color

Blue

Specific Physical Form:

Paste

Odor

Ester

Odor threshold*No Data Available***pH***Not Applicable*

| | |
|--|---|
| Melting point | <i>Not Applicable</i> |
| Boiling Point | ≥ 150 °F |
| Flash Point | > 200 °F [Test Method: Closed Cup] |
| Evaporation rate | <i>No Data Available</i> |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Vapor Pressure | <i>No Data Available</i> |
| Vapor Density | <i>No Data Available</i> |
| Density | 1.08 g/ml |
| Specific Gravity | 1.08 [Ref Std: WATER=1] |
| Solubility in Water | Nil |
| Solubility- non-water | <i>No Data Available</i> |
| Partition coefficient: n-octanol/ water | <i>No Data Available</i> |
| Autoignition temperature | <i>No Data Available</i> |
| Decomposition temperature | <i>No Data Available</i> |
| Viscosity | 20,000 - 25,000 centipoise |
| Hazardous Air Pollutants | 0 % weight |
| Molecular weight | <i>No Data Available</i> |
| VOC Less H2O & Exempt Solvents | 2.8 g/l [Details: when used as intended with Part B.] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|--------------------------------|------------------------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Dibenzoate Propanol | Dermal | Rat | LD50 > 2,000 mg/kg |
| Dibenzoate Propanol | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 200 mg/l |
| Dibenzoate Propanol | Ingestion | Rat | LD50 3,295 mg/kg |
| Acrylate Polymer | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Acrylate Polymer | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Catalyst (NJTS Reg. No. 04499600-6922) | Dermal | Professional judgement | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Catalyst (NJTS Reg. No. 04499600-6922) | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Organic Peroxide | Dermal | Rat | LD50 > 2,000 mg/kg |
| Organic Peroxide | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.8 mg/l |
| Organic Peroxide | Ingestion | Rat | LD50 12,905 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---------------------|---------|---------------------------|
| Dibenzoate Propanol | Rabbit | No significant irritation |
| Organic Peroxide | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---------------------|---------|---------------------------|
| Dibenzoate Propanol | Rabbit | No significant irritation |

| | | |
|------------------|--------|---------------------------|
| Organic Peroxide | Rabbit | No significant irritation |
|------------------|--------|---------------------------|

Skin Sensitization

| Name | Species | Value |
|--|------------|----------------|
| Dibenzoate Propanol | Guinea pig | Not classified |
| Catalyst (NJTS Reg. No. 04499600-6922) | Mouse | Not classified |
| Organic Peroxide | Guinea pig | Sensitizing |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|---------------|
| Dibenzoate Propanol | In Vitro | Not mutagenic |
| Catalyst (NJTS Reg. No. 04499600-6922) | In Vitro | Not mutagenic |

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------------|-----------|--|---------|-----------------------|-------------------|
| Dibenzoate Propanol | Ingestion | Not classified for female reproduction | Rat | NOAEL 500 mg/kg/day | 2 generation |
| Dibenzoate Propanol | Ingestion | Not classified for male reproduction | Rat | NOAEL 400 mg/kg/day | 2 generation |
| Dibenzoate Propanol | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | during gestation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|--|-----------|-----------------|----------------|---------|-------------------|-------------------|
| Catalyst (NJTS Reg. No. 04499600-6922) | Ingestion | nervous system | Not classified | Rat | NOAEL 2,000 mg/kg | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------|-----------|------------------------------|----------------|---------|-----------------------|-------------------|
| Dibenzoate Propanol | Ingestion | hematopoietic system liver | Not classified | Rat | NOAEL 2,500 mg/kg/day | 90 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 32-4140-3
Issue Date: 06/23/23

Version Number: 3.03
Supersedes Date: 08/05/22

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright,2024, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 32-4143-7 | Version Number: | 3.08 |
| Issue Date: | 06/12/24 | Supersedes Date: | 06/30/23 |

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part B

Product Identification Numbers

| ID Number | UPC | ID Number | UPC |
|----------------|-----|-----------|-----|
| LA-D100-3351-0 | | | |

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:
sensory organs |

Precautionary Statements**Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Get medical advice/attention if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

6% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--|------------|-------------------------|
| Methyl Methacrylate | 80-62-6 | 45 - 65 Trade Secret * |
| Acrylonitrile-Butadiene Polymer | 9003-18-3 | 1 - 20 Trade Secret * |
| Kaolin | 1332-58-7 | 1 - 20 Trade Secret * |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | 41637-38-1 | 0.1 - 10 Trade Secret * |
| Hydroxyethyl Methacrylate | 868-77-9 | < 10 Trade Secret * |
| Calcium Stearate | 1592-23-0 | 0.1 - 5 Trade Secret * |
| Phosphate Esters of PPG Methacrylate | 95175-93-2 | < 3 Trade Secret * |
| Copper Naphthenates | 1338-02-9 | <= 1 Trade Secret * |
| Petroleum Distillates | 64742-55-8 | < 1 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

Hydrogen Chloride
Oxides of Nitrogen

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------------|------------|--------|--|---|
| DUST, INERT OR NUISANCE | 1332-58-7 | OSHA | TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3) | |
| Kaolin | 1332-58-7 | ACGIH | TWA(respirable fraction):2 mg/m3 | A4: Not class. as human carcin |
| KAOLIN, TOTAL DUST | 1332-58-7 | OSHA | TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3 | |
| COPPER COMPOUNDS | 1338-02-9 | ACGIH | TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3 | |
| STEARATES | 1592-23-0 | ACGIH | TWA(respirable fraction):3 mg/m3;TWA(inhalable fraction):10 mg/m3 | A4: Not class. as human carcin |
| Paraffin oil | 64742-55-8 | OSHA | TWA(as mist):5 mg/m3 | |
| Methyl Methacrylate | 80-62-6 | ACGIH | TWA:50 ppm;STEL:100 ppm | A4: Not class. as human carcin, Dermal Sensitizer |
| Methyl Methacrylate | 80-62-6 | OSHA | TWA:410 mg/m3(100 ppm) | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state
Color

Liquid
White

Specific Physical Form:

Paste

Odor

Strong Methacrylate

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

≥ 100 °F

Flash Point

≥ 50 °F [*Test Method: Closed Cup*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.07 g/ml

Specific Gravity

1.07 [*Ref Std: WATER=1*]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

50,000 - 80,000 centipoise

Hazardous Air Pollutants

50 - 55 % weight

Molecular weight

No Data Available

VOC Less H₂O & Exempt Solvents

17.2 g/l [*Details: when used as intended with Part A*]

VOC Less H₂O & Exempt Solvents

1.6 % [*Details: when used as intended with Part A*]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|--------------------------------|------------------------|--|
| Overall product | Inhalation-Vapor(4 hr) | | No data available; calculated ATE >50 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Methyl Methacrylate | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Methyl Methacrylate | Inhalation-Vapor (4 hours) | Rat | LC50 29.8 mg/l |
| Methyl Methacrylate | Ingestion | Rat | LD50 7,900 mg/kg |
| Acrylonitrile-Butadiene Polymer | Dermal | Rabbit | LD50 > 15,000 mg/kg |
| Acrylonitrile-Butadiene Polymer | Ingestion | Rat | LD50 > 30,000 mg/kg |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Dermal | Rat | LD50 > 2,000 mg/kg |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Ingestion | Rat | LD50 > 35,000 mg/kg |
| Kaolin | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Kaolin | Ingestion | Human | LD50 > 15,000 mg/kg |
| Hydroxyethyl Methacrylate | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Hydroxyethyl Methacrylate | Ingestion | Rat | LD50 5,564 mg/kg |
| Phosphate Esters of PPG Methacrylate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Phosphate Esters of PPG Methacrylate | Dermal | similar health hazards | LD50 estimated to be > 5,000 mg/kg |
| Calcium Stearate | Dermal | Rat | LD50 > 2,000 mg/kg |
| Calcium Stearate | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Petroleum Distillates | Dermal | similar compounds | LD50 > 2,000 mg/kg |
| Petroleum Distillates | Inhalation-Dust/Mist (4 hours) | similar compounds | LC50 > 5.53 mg/l |
| Petroleum Distillates | Ingestion | similar compounds | LD50 > 5,000 mg/kg |
| Copper Naphthenates | Dermal | similar compounds | LD50 > 2,000 mg/kg |
| Copper Naphthenates | Ingestion | similar compounds | LD50 >300, < 2,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--|-----------------------|---------------------------|
| Methyl Methacrylate | Rabbit | Irritant |
| Acrylonitrile-Butadiene Polymer | Professional judgment | No significant irritation |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Rabbit | Minimal irritation |
| Kaolin | Professional judgment | No significant irritation |
| Hydroxyethyl Methacrylate | Rabbit | Minimal irritation |
| Phosphate Esters of PPG Methacrylate | Not available | Irritant |

| | | |
|-----------------------|-------------------|---------------------------|
| Calcium Stearate | In vitro data | No significant irritation |
| Petroleum Distillates | similar compounds | No significant irritation |
| Copper Naphthenates | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--|------------------------|---------------------------|
| Methyl Methacrylate | Rabbit | Mild irritant |
| Acrylonitrile-Butadiene Polymer | Professional judgement | No significant irritation |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Rabbit | No significant irritation |
| Kaolin | Professional judgement | No significant irritation |
| Hydroxyethyl Methacrylate | Rabbit | Moderate irritant |
| Phosphate Esters of PPG Methacrylate | Not available | Corrosive |
| Calcium Stearate | In vitro data | No significant irritation |
| Petroleum Distillates | similar compounds | No significant irritation |
| Copper Naphthenates | In vitro data | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|--|-------------------|----------------|
| Methyl Methacrylate | Human and animal | Sensitizing |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Guinea pig | Not classified |
| Hydroxyethyl Methacrylate | Human and animal | Sensitizing |
| Calcium Stearate | similar compounds | Not classified |
| Petroleum Distillates | similar compounds | Not classified |
| Copper Naphthenates | Guinea pig | Not classified |

Respiratory Sensitization

| Name | Species | Value |
|---------------------|---------|----------------|
| Methyl Methacrylate | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|--|
| Methyl Methacrylate | In vivo | Not mutagenic |
| Methyl Methacrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | In Vitro | Not mutagenic |
| Hydroxyethyl Methacrylate | In vivo | Not mutagenic |
| Hydroxyethyl Methacrylate | In Vitro | Some positive data exist, but the data are not |

| | | |
|-----------------------|----------|-------------------------------|
| | | sufficient for classification |
| Calcium Stearate | In Vitro | Not mutagenic |
| Petroleum Distillates | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---------------------|------------|-------------------------|------------------|
| Methyl Methacrylate | Ingestion | Rat | Not carcinogenic |
| Methyl Methacrylate | Inhalation | Human and animal | Not carcinogenic |
| Kaolin | Inhalation | Multiple animal species | Not carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------------------|------------|--|---------|-----------------------|--------------------------------|
| Methyl Methacrylate | Ingestion | Not classified for female reproduction | Rat | NOAEL 400 mg/kg/day | 2 generation |
| Methyl Methacrylate | Ingestion | Not classified for male reproduction | Rat | NOAEL 400 mg/kg/day | 2 generation |
| Methyl Methacrylate | Ingestion | Not classified for development | Rabbit | NOAEL 450 mg/kg/day | during gestation |
| Methyl Methacrylate | Inhalation | Not classified for development | Rat | NOAEL 8.3 mg/l | during organogenesis |
| Hydroxyethyl Methacrylate | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | prematuring & during gestation |
| Hydroxyethyl Methacrylate | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 49 days |
| Hydroxyethyl Methacrylate | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | prematuring & during gestation |
| Calcium Stearate | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | prematuring into lactation |
| Calcium Stearate | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Calcium Stearate | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | prematuring into lactation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|--------------------------------------|------------|------------------------|--|------------------------|---------------------|-----------------------|
| Methyl Methacrylate | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | occupational exposure |
| Phosphate Esters of PPG Methacrylate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------|------------|---------------------------|--|-------------------------|---------------------|-----------------------|
| Methyl Methacrylate | Dermal | peripheral nervous system | Not classified | Human | NOAEL Not available | occupational exposure |
| Methyl Methacrylate | Inhalation | olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| Methyl Methacrylate | Inhalation | kidney and/or bladder | Not classified | Multiple animal species | NOAEL Not available | 14 weeks |

| | | | | | | |
|---------------------|------------|--|--|-------|-----------------------|-----------------------|
| Methyl Methacrylate | Inhalation | liver | Not classified | Mouse | NOAEL 12.3 mg/l | 14 weeks |
| Methyl Methacrylate | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| Methyl Methacrylate | Ingestion | kidney and/or bladder heart skin endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system | Not classified | Rat | NOAEL 90.3 mg/kg/day | 2 years |
| Kaolin | Inhalation | pneumoconiosis | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL NA | occupational exposure |
| Kaolin | Inhalation | pulmonary fibrosis | Not classified | Rat | NOAEL Not available | |
| Calcium Stearate | Ingestion | hematopoietic system nervous system kidney and/or bladder heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair liver immune system eyes respiratory system | Not classified | Rat | NOAEL 2,000 mg/kg/day | 28 days |

Aspiration Hazard

| Name | Value |
|-----------------------|-------------------|
| Petroleum Distillates | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**Ingredient**

Methyl Methacrylate

C.A.S. No

80-62-6

% by Wt

Trade Secret 45 - 65

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:

32-4143-7

Version Number:

3.08

Issue Date: 06/12/24**Supersedes Date:** 06/30/23

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright,2023, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 31-5471-3 | Version Number: | 2.03 |
| Issue Date: | 06/23/23 | Supersedes Date: | 08/08/22 |

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8805NS, Green, Part A

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

11% of the mixture consists of ingredients of unknown acute oral toxicity.
11% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--|---------------|-------------------------|
| Dibenzoate Propanol | 27138-31-4 | 45 - 65 Trade Secret * |
| Acrylate Polymer | 25101-28-4 | 10 - 30 Trade Secret * |
| Catalyst (NJTS Reg. No. 04499600-6922) | Trade Secret* | 1 - 15 Trade Secret * |
| Benzoate Esters | None | < 11 Trade Secret * |
| Organic Peroxide | 13122-18-4 | 0.1 - 10 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|------------------|-------------------|
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid

Color

Blue

Specific Physical Form:

Paste

Odor

Ester

Odor threshold*No Data Available***pH***Not Applicable***Melting point***Not Applicable***Boiling Point** ≥ 150 °F**Flash Point** > 200 °F [*Test Method: Closed Cup*]**Evaporation rate***No Data Available***Flammability (solid, gas)**

Not Applicable

Flammable Limits(LEL)*No Data Available***Flammable Limits(UEL)***No Data Available***Vapor Pressure***No Data Available*

| | |
|---|--|
| Vapor Density | No Data Available |
| Density | 1.08 g/ml |
| Specific Gravity | 1.08 [Ref Std:WATER=1] |
| Solubility in Water | Nil |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Viscosity | 20,000 - 25,000 centipoise |
| Hazardous Air Pollutants | 0 % weight |
| Molecular weight | No Data Available |
| VOC Less H2O & Exempt Solvents | 2.8 g/l [Details:when used as intended with Part B.] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|--------------------------------|------------------------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Dibenzoate Propanol | Dermal | Rat | LD50 > 2,000 mg/kg |
| Dibenzoate Propanol | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 200 mg/l |
| Dibenzoate Propanol | Ingestion | Rat | LD50 3,295 mg/kg |
| Acrylate Polymer | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Acrylate Polymer | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Catalyst (NJTS Reg. No. 04499600-6922) | Dermal | Professional judgement | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Catalyst (NJTS Reg. No. 04499600-6922) | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Organic Peroxide | Dermal | Rat | LD50 > 2,000 mg/kg |
| Organic Peroxide | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.8 mg/l |
| Organic Peroxide | Ingestion | Rat | LD50 12,905 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---------------------|---------|---------------------------|
| Dibenzoate Propanol | Rabbit | No significant irritation |
| Organic Peroxide | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---------------------|---------|---------------------------|
| Dibenzoate Propanol | Rabbit | No significant irritation |
| Organic Peroxide | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|--|------------|----------------|
| Dibenzoate Propanol | Guinea pig | Not classified |
| Catalyst (NJTS Reg. No. 04499600-6922) | Mouse | Not classified |
| Organic Peroxide | Guinea pig | Sensitizing |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|---------------|
| Dibenzoate Propanol | In Vitro | Not mutagenic |
| Catalyst (NJTS Reg. No. 04499600-6922) | In Vitro | Not mutagenic |

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------------|-----------|--|---------|-----------------------|-------------------|
| Dibenzoate Propanol | Ingestion | Not classified for female reproduction | Rat | NOAEL 500 mg/kg/day | 2 generation |
| Dibenzoate Propanol | Ingestion | Not classified for male reproduction | Rat | NOAEL 400 mg/kg/day | 2 generation |
| Dibenzoate Propanol | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | during gestation |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|--|-----------|-----------------|----------------|---------|-------------------|-------------------|
| Catalyst (NJTS Reg. No. 04499600-6922) | Ingestion | nervous system | Not classified | Rat | NOAEL 2,000 mg/kg | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------|-----------|------------------------------|----------------|---------|-----------------------|-------------------|
| Dibenzoate Propanol | Ingestion | hematopoietic system liver | Not classified | Rat | NOAEL 2,500 mg/kg/day | 90 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 31-5471-3

Version Number: 2.03

Issue Date: 06/23/23

Supersedes Date: 08/08/22

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright,2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 31-5464-8 | Version Number: | 5.01 |
| Issue Date: | 08/30/21 | Supersedes Date: | 12/06/18 |

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8805NS, Green, Part B

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
 May cause an allergic skin reaction.
 May damage fertility or the unborn child.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 Wear protective gloves and eye/face protection.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

1% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--|---------------|-------------------------|
| Tetrahydrofurfuryl Methacrylate | 2455-24-5 | 25 - 45 Trade Secret * |
| Hydroxyethyl Methacrylate | 868-77-9 | 10 - 30 Trade Secret * |
| Butadiene-Acrylonitrile Polymer | 9003-18-3 | 1 - 20 Trade Secret * |
| Isobornyl Methacrylate | 7534-94-3 | 1 - 20 Trade Secret * |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | 41637-38-1 | 0.1 - 10 Trade Secret * |
| Fillers (NJTS Reg. No. 04499600-6923) | Trade Secret* | 1 - 10 Trade Secret * |
| Phosphate Esters of PPG Methacrylate | 95175-93-2 | < 3 Trade Secret * |
| Tetrahydrofurfuryl Alcohol | 97-99-4 | < 1 Trade Secret * |
| Copper Naphthenates | 1338-02-9 | < 0.1 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by

a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---------------------------------------|--------------|--------|---|--------------------------------|
| COPPER COMPOUNDS | 1338-02-9 | ACGIH | TWA(as Cu, fume):0.2 mg/m ³ ;TWA(as Cu dust or mist):1 mg/m ³ | |
| Tetrahydrofurfuryl Alcohol | 97-99-4 | AIHA | TWA:2 mg/m ³ (0.5 ppm) | SKIN |
| Fillers (NJTS Reg. No. 04499600-6923) | Trade Secret | ACGIH | TWA(respirable fraction):2 mg/m ³ | A4: Not class. as human carcin |
| Fillers (NJTS Reg. No. 04499600-6923) | Trade Secret | OSHA | TWA(as total dust):15 mg/m ³ ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m ³);TWA(respirable fraction):5 mg/m ³ ;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m ³) | |
| Fillers (NJTS Reg. No. 04499600-6923) | Trade Secret | OSHA | TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³ | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

White

Specific Physical Form:

Paste

Odor

Acrylate

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

≥100 °F

Flash Point

> 200 °F [Test Method: Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.13 g/ml

Specific Gravity

1.13 [Ref Std: WATER=1]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

| | |
|--------------------------------|---|
| Decomposition temperature | No Data Available |
| Viscosity | 100,000 - 125,000 centipoise |
| Hazardous Air Pollutants | 0 % weight |
| Molecular weight | No Data Available |
| VOC Less H2O & Exempt Solvents | 2.8 g/l [Details:when used as intended with Part A] |
| VOC Less H2O & Exempt Solvents | 0.3 % [Details:when used as intended with Part A] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|----------------------------|------------------------|--|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Tetrahydrofurfuryl Methacrylate | Ingestion | Rat | LD50 4,000 mg/kg |
| Tetrahydrofurfuryl Methacrylate | Dermal | similar health hazards | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Hydroxyethyl Methacrylate | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Hydroxyethyl Methacrylate | Ingestion | Rat | LD50 5,564 mg/kg |
| Butadiene-Acrylonitrile Polymer | Dermal | Rabbit | LD50 > 15,000 mg/kg |
| Butadiene-Acrylonitrile Polymer | Ingestion | Rat | LD50 > 30,000 mg/kg |
| Isobornyl Methacrylate | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| Isobornyl Methacrylate | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Fillers (NJTS Reg. No. 04499600-6923) | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Fillers (NJTS Reg. No. 04499600-6923) | Ingestion | Human | LD50 > 15,000 mg/kg |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Dermal | Rat | LD50 > 2,000 mg/kg |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Ingestion | Rat | LD50 > 35,000 mg/kg |
| Phosphate Esters of PPG Methacrylate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Phosphate Esters of PPG Methacrylate | Dermal | similar health hazards | LD50 estimated to be > 5,000 mg/kg |
| Tetrahydrofurfuryl Alcohol | Dermal | Professional judgement | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Tetrahydrofurfuryl Alcohol | Inhalation-Vapor (4 hours) | Rat | LC50 > 3.1 mg/l |
| Tetrahydrofurfuryl Alcohol | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Copper Naphthenates | Dermal | similar compounds | LD50 > 2,000 mg/kg |
| Copper Naphthenates | Ingestion | similar compounds | LD50 >300, < 2,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--|------------------------|---------------------------|
| Tetrahydrofurfuryl Methacrylate | Rabbit | No significant irritation |
| Hydroxyethyl Methacrylate | Rabbit | Minimal irritation |
| Butadiene-Acrylonitrile Polymer | Professional judgement | No significant irritation |
| Isobornyl Methacrylate | Rabbit | Mild irritant |
| Fillers (NJTS Reg. No. 04499600-6923) | Professional judgement | No significant irritation |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Rabbit | Minimal irritation |
| Phosphate Esters of PPG Methacrylate | Not available | Irritant |
| Tetrahydrofurfuryl Alcohol | Rabbit | No significant irritation |
| Copper Naphthenates | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--|------------------------|---------------------------|
| Tetrahydrofurfuryl Methacrylate | Rabbit | No significant irritation |
| Hydroxyethyl Methacrylate | Rabbit | Moderate irritant |
| Butadiene-Acrylonitrile Polymer | Professional judgement | No significant irritation |
| Isobornyl Methacrylate | Rabbit | Mild irritant |
| Fillers (NJTS Reg. No. 04499600-6923) | Professional judgement | No significant irritation |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Rabbit | No significant irritation |
| Phosphate Esters of PPG Methacrylate | Not available | Corrosive |
| Tetrahydrofurfuryl Alcohol | Rabbit | Severe irritant |
| Copper Naphthenates | In vitro data | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|--|------------------|----------------|
| Tetrahydrofurfuryl Methacrylate | In vitro data | Sensitizing |
| Hydroxyethyl Methacrylate | Human and animal | Sensitizing |
| Isobornyl Methacrylate | Guinea pig | Not classified |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | Guinea pig | Not classified |
| Tetrahydrofurfuryl Alcohol | Mouse | Not classified |
| Copper Naphthenates | Guinea pig | Not classified |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|------|-------|-------|
|------|-------|-------|

| | | |
|--|----------|--|
| Tetrahydrofurfuryl Methacrylate | In Vitro | Not mutagenic |
| Hydroxyethyl Methacrylate | In vivo | Not mutagenic |
| Hydroxyethyl Methacrylate | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Bisphenol A Polyethylene Glycol Diether Dimethacrylate | In Vitro | Not mutagenic |
| Tetrahydrofurfuryl Alcohol | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---------------------------------------|------------|-------------------------|------------------|
| Fillers (NJTS Reg. No. 04499600-6923) | Inhalation | Multiple animal species | Not carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------------------------|------------|--|---------|-----------------------|-------------------------------|
| Tetrahydrofurfuryl Methacrylate | Ingestion | Not classified for male reproduction | Rat | NOAEL 300 mg/kg/day | 29 days |
| Tetrahydrofurfuryl Methacrylate | Ingestion | Toxic to female reproduction | Rat | NOAEL 120 mg/kg/day | pre mating into lactation |
| Tetrahydrofurfuryl Methacrylate | Ingestion | Toxic to development | Rat | NOAEL 120 mg/kg/day | pre mating into lactation |
| Hydroxyethyl Methacrylate | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | pre mating & during gestation |
| Hydroxyethyl Methacrylate | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 49 days |
| Hydroxyethyl Methacrylate | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | pre mating & during gestation |
| Tetrahydrofurfuryl Alcohol | Ingestion | Toxic to female reproduction | Rat | NOAEL 50 mg/kg/day | pre mating into lactation |
| Tetrahydrofurfuryl Alcohol | Dermal | Toxic to male reproduction | Rat | NOAEL 100 mg/kg/day | 13 weeks |
| Tetrahydrofurfuryl Alcohol | Ingestion | Toxic to male reproduction | Rat | NOAEL 150 mg/kg/day | 47 days |
| Tetrahydrofurfuryl Alcohol | Inhalation | Toxic to male reproduction | Rat | NOAEL 0.6 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | Toxic to development | Rat | NOAEL 50 mg/kg/day | pre mating into lactation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|--------------------------------------|------------|------------------------|--|------------------------|---------------------|-------------------|
| Phosphate Esters of PPG Methacrylate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Tetrahydrofurfuryl Alcohol | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------------------------|------------|---------------------------------------|--|---------|---------------------|-----------------------|
| Tetrahydrofurfuryl Methacrylate | Ingestion | hematopoietic system nervous system | Not classified | Rat | NOAEL 300 mg/kg/day | 29 days |
| Fillers (NJTS Reg. No. 04499600-6923) | Inhalation | pneumoconiosis | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL NA | occupational exposure |

| | | | | | | |
|---------------------------------------|------------|--|--|-----|---------------------|---------|
| Fillers (NJTS Reg. No. 04499600-6923) | Inhalation | pulmonary fibrosis | Not classified | Rat | NOAEL Not available | |
| Tetrahydrofurfuryl Alcohol | Inhalation | nervous system | Causes damage to organs through prolonged or repeated exposure | Rat | LOAEL 0.2 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Inhalation | hematopoietic system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 0.6 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Inhalation | eyes | Not classified | Rat | NOAEL 2.1 mg/l | 90 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | hematopoietic system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 69 mg/kg/day | 91 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | immune system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 150 mg/kg/day | 28 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | endocrine system kidney and/or bladder | Not classified | Rat | NOAEL 600 mg/kg/day | 28 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | liver eyes | Not classified | Rat | NOAEL 781 mg/kg/day | 91 days |
| Tetrahydrofurfuryl Alcohol | Ingestion | heart nervous system | Not classified | Rat | NOAEL 600 mg/kg/day | 28 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 31-5464-8 | Version Number: | 5.01 |
| Issue Date: | 08/30/21 | Supersedes Date: | 12/06/18 |

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright,2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6814-7 | Version Number: | 17.01 |
| Issue Date: | 09/02/21 | Supersedes Date: | 04/24/20 |

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP125 Gray, Part A

Product Identification Numbers

| ID Number | UPC | ID Number | UPC |
|----------------|-----|-----------|-----|
| LA-D100-2964-8 | | | |

1.2. Recommended use and restrictions on use

Recommended use

Part A of 2-Component Epoxy Adhesive, Structural adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

May cause an allergic skin reaction.
 May cause drowsiness or dizziness.
 May damage fertility or the unborn child.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 Use only outdoors or in a well-ventilated area.
 Wear protective gloves.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
 Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|----------------------------------|------------|------------------------|
| Aliphatic Polymer Diamine | 68911-25-1 | 80 - 95 Trade Secret * |
| Calcium Salt | 55120-75-7 | 1 - 10 Trade Secret * |
| 4,7,10-Trioxadecane-1,13-Diamine | 4246-51-9 | < 5 Trade Secret * |
| Amorphous Silica | 67762-90-7 | 1 - 5 Trade Secret * |
| Toluene | 108-88-3 | < 1 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Amine Compounds
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Oxides of Sulfur

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate

solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------|------------|--------|--|---|
| Toluene | 108-88-3 | ACGIH | TWA:20 ppm | A4: Not class. as human carcin, Ototoxicant |
| Toluene | 108-88-3 | OSHA | TWA:200 ppm;CEIL:300 ppm | |
| SILICA, AMORPHOUS | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3 | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Light Amber

Odor

Slight Amine

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

Not Applicable

Flash Point

≥ 94 °C [*Test Method: Closed Cup*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

≤ 0.01 mmHg [*@ 25 °C*]

Vapor Density

Not Applicable

Density

1.05 g/ml

Specific Gravity

1.05 [*Ref Std: WATER=1*]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

Not Applicable

Decomposition temperature

No Data Available

Viscosity

45,000 - 65,000 centipoise [*@ 25 °C*]

Hazardous Air Pollutants

< 1 % weight [*Test Method: Calculated*]

Molecular weight

No Data Available

VOC Less H₂O & Exempt Solvents

≤ 5 g/l [*Test Method: calculated SCAQMD rule 443.1*]
[*Details: when used as intended with Part B*]

VOC Less H₂O & Exempt Solvents

≤ 10 g/l [*Test Method: calculated SCAQMD rule 443.1*]
[*Details: as supplied*]

VOC Less H₂O & Exempt Solvents

≤ 0.5 % [*Test Method: calculated per CARB title 2*]
[*Details: when used as intended with Part B*]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|----------------------------------|--------------------------------|------------------------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE 2,000 - 5,000 mg/kg |
| Aliphatic Polymer Diamine | Dermal | Rat | LD50 > 2,000 mg/kg |
| Aliphatic Polymer Diamine | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Calcium Salt | Dermal | Professional judgement | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Calcium Salt | Ingestion | Rat | LD50 > 2,000 mg/kg |
| 4,7,10-Trioxadecane-1,13-Diamine | Dermal | Rabbit | LD50 2,500 mg/kg |
| 4,7,10-Trioxadecane-1,13-Diamine | Ingestion | Rat | LD50 3,160 mg/kg |
| Amorphous Silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Amorphous Silica | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Amorphous Silica | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Toluene | Dermal | Rat | LD50 12,000 mg/kg |
| Toluene | Inhalation-Vapor (4 hours) | Rat | LC50 30 mg/l |
| Toluene | Ingestion | Rat | LD50 5,550 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|----------------------------------|---------------|---------------------------|
| Overall product | In vitro data | No significant irritation |
| Aliphatic Polymer Diamine | Rat | Irritant |
| Calcium Salt | Rabbit | Minimal irritation |
| 4,7,10-Trioxadecane-1,13-Diamine | Rabbit | Corrosive |
| Amorphous Silica | Rabbit | No significant irritation |
| Toluene | Rabbit | Irritant |

Serious Eye Damage/Irritation

| Name | Species | Value |
|----------------------------------|------------------------|---------------------------|
| Overall product | In vitro data | No significant irritation |
| Aliphatic Polymer Diamine | In vitro data | Severe irritant |
| Calcium Salt | Rabbit | Corrosive |
| 4,7,10-Trioxadecane-1,13-Diamine | similar health hazards | Corrosive |
| Amorphous Silica | Rabbit | No significant irritation |
| Toluene | Rabbit | Moderate irritant |

Skin Sensitization

| Name | Species | Value |
|------|---------|-------|
|------|---------|-------|

| | | |
|---------------------------|------------------|----------------|
| Aliphatic Polymer Diamine | Guinea pig | Sensitizing |
| Calcium Salt | Guinea pig | Not classified |
| Amorphous Silica | Human and animal | Not classified |
| Toluene | Guinea pig | Not classified |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---------------------------|----------|---------------|
| Aliphatic Polymer Diamine | In Vitro | Not mutagenic |
| Calcium Salt | In Vitro | Not mutagenic |
| Amorphous Silica | In Vitro | Not mutagenic |
| Toluene | In Vitro | Not mutagenic |
| Toluene | In vivo | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|------------------|---------------|---------|--|
| Amorphous Silica | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Toluene | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Toluene | Ingestion | Rat | Some positive data exist, but the data are not sufficient for classification |
| Toluene | Inhalation | Mouse | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---------------------------|------------|--|---------|-----------------------|----------------------------|
| Aliphatic Polymer Diamine | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | prematuring into lactation |
| Aliphatic Polymer Diamine | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 29 days |
| Aliphatic Polymer Diamine | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | prematuring into lactation |
| Amorphous Silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |
| Toluene | Inhalation | Not classified for female reproduction | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | Not classified for male reproduction | Rat | NOAEL 2.3 mg/l | 1 generation |
| Toluene | Ingestion | Toxic to development | Rat | LOAEL 520 mg/kg/day | during gestation |
| Toluene | Inhalation | Toxic to development | Human | NOAEL Not available | poisoning and/or abuse |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|----------------------------------|------------|-----------------------------------|--|------------------------|---------------------|------------------------|
| Aliphatic Polymer Diamine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | Irritation Positive | |
| Aliphatic Polymer Diamine | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Rat | NOAEL Not available | |
| Calcium Salt | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL not available | |
| 4,7,10-Trioxadecane-1,13-Diamine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | | NOAEL Not available | |
| Toluene | Inhalation | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | |
| Toluene | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | |
| Toluene | Inhalation | immune system | Not classified | Mouse | NOAEL 0.004 mg/l | 3 hours |
| Toluene | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | poisoning and/or abuse |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------------|------------|--|--|-------------------------|-----------------------|------------------------|
| Aliphatic Polymer Diamine | Ingestion | heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 29 days |
| Amorphous Silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | auditory system eyes olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| Toluene | Inhalation | nervous system | May cause damage to organs though prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| Toluene | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 2.3 mg/l | 15 months |
| Toluene | Inhalation | heart liver kidney and/or bladder | Not classified | Rat | NOAEL 11.3 mg/l | 15 weeks |
| Toluene | Inhalation | endocrine system | Not classified | Rat | NOAEL 1.1 mg/l | 4 weeks |
| Toluene | Inhalation | immune system | Not classified | Mouse | NOAEL Not available | 20 days |
| Toluene | Inhalation | bone, teeth, nails, and/or hair | Not classified | Mouse | NOAEL 1.1 mg/l | 8 weeks |
| Toluene | Inhalation | hematopoietic system vascular system | Not classified | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | gastrointestinal tract | Not classified | Multiple animal species | NOAEL 11.3 mg/l | 15 weeks |
| Toluene | Ingestion | nervous system | Some positive data exist, but the data are not sufficient for | Rat | NOAEL 625 mg/kg/day | 13 weeks |

| | | | classification | | | |
|---------|-----------|----------------------------------|----------------|-------------------------------|-----------------------------|----------|
| Toluene | Ingestion | heart | Not classified | Rat | NOAEL 2,500 mg/kg/day | 13 weeks |
| Toluene | Ingestion | liver kidney and/or bladder | Not classified | Multiple animal species | NOAEL 2,500 mg/kg/day | 13 weeks |
| Toluene | Ingestion | hematopoietic system | Not classified | Mouse | NOAEL 600 mg/kg/day | 14 days |
| Toluene | Ingestion | endocrine system | Not classified | Mouse | NOAEL 105 mg/kg/day | 28 days |
| Toluene | Ingestion | immune system | Not classified | Mouse | NOAEL 105 mg/kg/day | 4 weeks |

Aspiration Hazard

| Name | Value |
|---------|-------------------|
| Toluene | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity

Respiratory or Skin Sensitization

Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification**Health: *2 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6814-7 | Version Number: | 17.01 |
| Issue Date: | 09/02/21 | Supersedes Date: | 04/24/20 |

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness

or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright,2022, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 18-1419-3 | Version Number: | 11.04 |
| Issue Date: | 04/08/22 | Supersedes Date: | 04/12/21 |

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8010 and Structural Plastic Adhesive 8010, Part A

Product Identification Numbers

| ID Number | UPC | ID Number | UPC |
|----------------|-------------------|----------------|-------------------|
| 62-2883-7530-6 | 000-21200-49113-9 | 62-2883-8530-5 | 500-21200-49115-8 |

7000046400, 7100050479

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive, Industrial use

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Acute Toxicity (oral): Category 4.
Serious Eye Damage/Irritation: Category 1.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1A.
Germ Cell Mutagenicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Harmful if swallowed.
 Causes serious eye damage.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 Suspected of causing genetic defects.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 In case of inadequate ventilation wear respiratory protection.
 Wear protective gloves and eye/face protection.
 Do not eat, drink or smoke when using this product.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 IF ON SKIN: Wash with plenty of soap and water.
 Immediately call a POISON CENTER or doctor/physician.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
 Rinse mouth.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

62% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--|---------------|------------------------|
| Synthetic Rubber Oligomer (NJTS Reg No 04499600- | Trade Secret* | 40 - 70 Trade Secret * |

| | | |
|--------------------------|-------------|------------------------|
| 7168) | | |
| Polyfunctional Aziridine | 64265-57-2 | 10 - 30 Trade Secret * |
| Amine Borane Complex | 223674-50-8 | 1 - 15 Trade Secret * |
| Amorphous Silica | 67762-90-7 | 1 - 5 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Amine Compounds
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Toxic Vapor, Gas, Particulate

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------|------------|--------|--|---------------------|
| SILICA, AMORPHOUS | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3 | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Colorless

Specific Physical Form:

Viscous Liquid

Odor

Mild Acrylic

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

>=210 °F [@ 1 atm]

Flash Point

206 °F [Test Method: Closed Cup] [Details: SPECIFIC METHOD: SETAFLASH ASTM D-3278-96]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

0.1 mmHg [@ 68 °F] [Details: MITS data]

Vapor Density

No Data Available

Density

1.063 g/ml [@ 68 °F]

Specific Gravity

1.063 [Ref Std: WATER=1]

Solubility in Water

Slight (less than 10%)

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

| | |
|--------------------------------|--|
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Viscosity | 25,000 - 35,000 centipoise |
| Hazardous Air Pollutants | 0 % weight [Test Method:Calculated] |
| Molecular weight | No Data Available |
| Volatile Organic Compounds | 0 g/l |
| Percent volatile | 0 % [Test Method:ACS METHOD] |
| VOC Less H2O & Exempt Solvents | 0 g/l [Test Method:tested per EPA method 24] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction

(non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--------------------------|--------------------------------|---------|---|
| Overall product | Ingestion | | No data available; calculated ATE >300 - =2,000 mg/kg |
| Polyfunctional Aziridine | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| Polyfunctional Aziridine | Inhalation-Dust/Mist (4 hours) | Rat | LC50 0.252 mg/l |
| Polyfunctional Aziridine | Ingestion | Rat | LD50 3,038 mg/kg |
| Amine Borane Complex | Ingestion | Rat | LD50 693 mg/kg |
| Amorphous Silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Amorphous Silica | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Amorphous Silica | Ingestion | Rat | LD50 > 5,110 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--------------------------|---------|---------------------------|
| Polyfunctional Aziridine | Rabbit | Mild irritant |
| Amine Borane Complex | Rabbit | No significant irritation |
| Amorphous Silica | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--------------------------|------------------------|---------------------------|
| Polyfunctional Aziridine | Rabbit | Corrosive |
| Amine Borane Complex | Professional judgement | Severe irritant |
| Amorphous Silica | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|--------------------------|-----------|-------------|
| Polyfunctional Aziridine | Human and | Sensitizing |

| | | |
|----------------------|------------------|----------------|
| | animal | |
| Amine Borane Complex | Guinea pig | Sensitizing |
| Amorphous Silica | Human and animal | Not classified |

Respiratory Sensitization

| Name | Species | Value |
|--------------------------|---------|-------------|
| Polyfunctional Aziridine | Human | Sensitizing |

Germ Cell Mutagenicity

| Name | Route | Value |
|--------------------------|----------|---------------|
| Polyfunctional Aziridine | In vivo | Mutagenic |
| Amine Borane Complex | In Vitro | Not mutagenic |
| Amorphous Silica | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|------------------|---------------|---------|--|
| Amorphous Silica | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test Result | Exposure Duration |
|------------------|-----------|--|---------|-----------------------|----------------------|
| Amorphous Silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|--------------------------|------------|------------------------|--|---------|---------------------|-------------------|
| Polyfunctional Aziridine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL Not available | 4 hours |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|------------------|------------|--------------------------------|----------------|---------|---------------------|-----------------------|
| Amorphous Silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Acute toxicity

Germ cell mutagenicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Additional TSCA Information

| <u>Components</u> | <u>CAS No</u> | <u>Additional Information</u> |
|----------------------|---------------|-------------------------------|
| Amine Borane Complex | 223674-50-8 | Allowed use(s): Catalyst. |

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. One or more of the

components in this material is not listed on the TSCA inventory, but is approved for specific commercial use(s) under a US EPA low volume exemption.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 18-1419-3 | Version Number: | 11.04 |
| Issue Date: | 04/08/22 | Supersedes Date: | 04/12/21 |

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2023, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6630-7 | Version Number: | 18.02 |
| Issue Date: | 09/25/23 | Supersedes Date: | 06/01/22 |

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear, Part A

1.2. Recommended use and restrictions on use

Recommended use

Part A of 2-part adhesive, Structural adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

4% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|------------------------------------|------------|------------------------|
| Mercaptan Polymer | 72244-98-5 | 90 - 99 Trade Secret * |
| Triethylenetetramine, Propoxylated | 26950-63-0 | 1 - 10 Trade Secret * |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | 6674-22-2 | < 1.5 Trade Secret * |
| bis(dimethylaminoethyl) ether | 3033-62-3 | < 1.5 Trade Secret * |
| Triethylenetetramine | 112-24-3 | < 1 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|------------------|-------------------|
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Hydrogen Sulfide | During Combustion |
| Oxides of Sulfur | During Combustion |

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------------------|------------|--------|---------------------------------|--------------------------------|
| Triethylenetetramine | 112-24-3 | AIHA | TWA:6 mg/m ³ (1 ppm) | SKIN |
| bis(dimethylaminoethyl) ether | 3033-62-3 | ACGIH | TWA:0.05 ppm;STEL:0.15 ppm | Danger of cutaneous absorption |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

Physical state

Liquid

Color

Colorless

Specific Physical Form:

Viscous

| | |
|---|---|
| Odor | Mercaptan |
| Odor threshold | No Data Available |
| pH | Not Applicable |
| Melting point | Not Applicable |
| Boiling Point | Not Applicable |
| Flash Point | >=115 °C [Test Method:Estimated] |
| Evaporation rate | Not Applicable |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | Not Applicable |
| Flammable Limits(UEL) | Not Applicable |
| Vapor Pressure | <=0.01 mmHg [@ 20 °C] |
| Vapor Density | Not Applicable |
| Density | 1.15 g/ml |
| Specific Gravity | 1.15 [Ref Std:WATER=1] |
| Solubility in Water | Negligible |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Viscosity | 19,400 centipoise [@ 20 °C] |
| Hazardous Air Pollutants | 0 % weight [Test Method:Calculated] |
| Molecular weight | No Data Available |
| VOC Less H2O & Exempt Solvents | 7.8 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part B] |
| VOC Less H2O & Exempt Solvents | 0.7 % [Test Method:calculated per CARB title 2] [Details:when used as intended with Part B] |
| VOC Less H2O & Exempt Solvents | 15.6 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|------------------------------------|--------------------------------|---------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Inhalation-Vapor(4 hr) | | No data available; calculated ATE >50 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Mercaptan Polymer | Dermal | Rabbit | LD50 > 10,200 mg/kg |
| Mercaptan Polymer | Ingestion | Rat | LD50 2,600 mg/kg |
| Triethylenetetramine, Propoxylated | Dermal | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Triethylenetetramine, Propoxylated | Ingestion | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| bis(dimethylaminoethyl) ether | Dermal | Rabbit | LD50 311 mg/kg |
| bis(dimethylaminoethyl) ether | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 3.4 mg/l |
| bis(dimethylaminoethyl) ether | Inhalation-Vapor (4 hours) | Rat | LC50 > 2.2 mg/l |
| bis(dimethylaminoethyl) ether | Ingestion | Rat | LD50 571 mg/kg |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | Dermal | Rabbit | LD50 1,233 mg/kg |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | Ingestion | Rat | LD50 > 300, < 681 mg/kg |
| Triethylenetetramine | Dermal | Rabbit | LD50 550 mg/kg |
| Triethylenetetramine | Ingestion | Rat | LD50 2,500 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|------------------------------------|---------------|---------------------------|
| Overall product | Rabbit | Mild irritant |
| Mercaptan Polymer | Rabbit | No significant irritation |
| bis(dimethylaminoethyl) ether | Rabbit | Corrosive |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | In vitro data | Corrosive |
| Triethylenetetramine | Rabbit | Corrosive |

Serious Eye Damage/Irritation

| Name | Species | Value |
|------------------------------------|------------------------|-----------------|
| Overall product | Rabbit | Mild irritant |
| Mercaptan Polymer | Rabbit | Mild irritant |
| Triethylenetetramine, Propoxylated | Rabbit | Severe irritant |
| bis(dimethylaminoethyl) ether | Rabbit | Corrosive |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | similar health hazards | Corrosive |
| Triethylenetetramine | Rabbit | Corrosive |

Skin Sensitization

| Name | Species | Value |
|------------------------------------|-------------------------|----------------|
| Mercaptan Polymer | Mouse | Sensitizing |
| Triethylenetetramine, Propoxylated | Mouse | Sensitizing |
| bis(dimethylaminoethyl) ether | Multiple animal species | Not classified |
| Triethylenetetramine | Guinea pig | Sensitizing |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|------------------------------------|----------|--|
| Mercaptan Polymer | In Vitro | Not mutagenic |
| Triethylenetetramine, Propoxylated | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| bis(dimethylaminoethyl) ether | In Vitro | Not mutagenic |
| bis(dimethylaminoethyl) ether | In vivo | Not mutagenic |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | In Vitro | Not mutagenic |

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test Result | Exposure Duration |
|------------------------------------|-----------|--|---------|---------------------|----------------------------|
| Triethylenetetramine, Propoxylated | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | prematuring into lactation |
| Triethylenetetramine, Propoxylated | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 43 days |
| Triethylenetetramine, Propoxylated | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | prematuring into lactation |
| bis(dimethylaminoethyl) ether | Dermal | Not classified for development | Rabbit | NOAEL 12 | during |

| | | | | | |
|------------------------------------|-----------|--|-----|---------------------|---------------------------|
| | | | | mg/kg/day | organogenesis |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | Ingestion | Not classified for female reproduction | Rat | NOAEL 150 mg/kg/day | prematings into lactation |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | Ingestion | Not classified for male reproduction | Rat | NOAEL 150 mg/kg/day | 29 days |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | Ingestion | Not classified for development | Rat | NOAEL 150 mg/kg/day | during gestation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|------------------------------------|------------|------------------------|--|------------------------|---------------------|-------------------|
| Triethylenetetramine, Propoxylated | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL not available | |
| bis(dimethylaminoethyl) ether | Inhalation | respiratory irritation | May cause respiratory irritation | similar health hazards | NOAEL Not available | |
| 1,8-diazabicyclo[5.4.0]undec-7-ene | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|------------------------------------|------------|---|--|---------|-----------------------|-------------------|
| Mercaptan Polymer | Ingestion | hematopoietic system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 75 mg/kg/day | 90 days |
| Mercaptan Polymer | Ingestion | liver | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 250 mg/kg/day | 90 days |
| Mercaptan Polymer | Ingestion | endocrine system heart skin immune system nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 90 days |
| Triethylenetetramine, Propoxylated | Ingestion | kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 300 mg/kg/day | 43 days |
| bis(dimethylaminoethyl) ether | Dermal | skin heart endocrine system gastrointestinal tract hematopoietic system liver immune system muscles nervous system kidney and/or bladder respiratory system vascular system | Not classified | Rabbit | NOAEL 8 mg/kg/day | 90 days |
| bis(dimethylaminoethyl) ether | Inhalation | skin endocrine system eyes respiratory system heart hematopoietic system liver immune system nervous system kidney and/or bladder | Not classified | Rat | NOAEL 0.038 mg/l | 14 weeks |
| bis(dimethylaminoethyl) | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 150 | 7 days |

| | | | | | | |
|--|-----------|---|----------------|-----|------------------------|---------|
| ether | | liver kidney and/or bladder respiratory system | | | mg/kg/day | |
| bis(dimethylaminoethyl) ether | Ingestion | heart endocrine system hematopoietic system nervous system | Not classified | Rat | NOAEL 220 mg/kg/day | 7 days |
| 1,8- diazabicyclo[5.4.0]undec- 7-ene | Ingestion | heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 120 mg/kg/day | 90 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6630-7 | Version Number: | 18.02 |
| Issue Date: | 09/25/23 | Supersedes Date: | 06/01/22 |

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2023, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

| | | | |
|------------------------|-----------|-------------------------|----------|
| Document Group: | 05-6631-5 | Version Number: | 12.04 |
| Issue Date: | 01/16/23 | Supersedes Date: | 10/03/22 |

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear, Part B

Product Identification Numbers

DP-100

1.2. Recommended use and restrictions on use

Recommended use

Part B of 2-part adhesive, Structural adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves and eye/face protection.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--------------|------------|---------------------|
| Epoxy Resin | 25068-38-6 | > 98 Trade Secret * |
| Organosilane | 2530-83-8 | < 2 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|-------------------|-------------------|
| Aldehydes | During Combustion |
| Hydrocarbons | During Combustion |
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Hydrogen Chloride | During Combustion |
| Ketones | During Combustion |

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid

Color

Light Straw

Specific Physical Form:

Viscous

Odor

Epoxy

| | |
|---|--|
| Odor threshold | No Data Available |
| pH | Not Applicable |
| Melting point | No Data Available |
| Boiling Point | Not Applicable |
| Flash Point | >=240 °F [Test Method: Closed Cup] [Details: MITS data] |
| Evaporation rate | Not Applicable |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | Not Applicable |
| Flammable Limits(UEL) | Not Applicable |
| Vapor Pressure | 0.03 mmHg [@ 20 °C] |
| Vapor Density | No Data Available |
| Density | 1.17 g/ml |
| Specific Gravity | 1.17 [Ref Std: WATER=1] |
| Solubility in Water | Insoluble [Details: Not soluble] |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Viscosity | 4,000 - 11,000 centipoise [@ 80 °F] [Test Method: Brookfield] |
| Hazardous Air Pollutants | 0 % weight [Test Method: Calculated] |
| Molecular weight | No Data Available |
| Percent volatile | No Data Available |
| VOC Less H2O & Exempt Solvents | < 10 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A] |
| VOC Less H2O & Exempt Solvents | < 1 % [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A] |
| VOC Less H2O & Exempt Solvents | < 15 g/l [Test Method: calculated per CARB title 2] [Details: as supplied] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|-----------------|--------------------------------|---------|--|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Epoxy Resin | Dermal | Rat | LD50 > 1,600 mg/kg |
| Epoxy Resin | Ingestion | Rat | LD50 > 1,000 mg/kg |
| Organosilane | Dermal | Rabbit | LD50 4,000 mg/kg |
| Organosilane | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 5.3 mg/l |
| Organosilane | Ingestion | Rat | LD50 7,010 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--------------|---------|---------------|
| Epoxy Resin | Rabbit | Mild irritant |
| Organosilane | Rabbit | Mild irritant |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--------------|---------|-------------------|
| Epoxy Resin | Rabbit | Moderate irritant |
| Organosilane | Rabbit | Corrosive |

Skin Sensitization

| Name | Species | Value |
|--------------|------------------|----------------|
| Epoxy Resin | Human and animal | Sensitizing |
| Organosilane | Guinea pig | Not classified |

Respiratory Sensitization

| Name | Species | Value |
|-------------|---------|----------------|
| Epoxy Resin | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|--------------|----------|--|
| Epoxy Resin | In vivo | Not mutagenic |
| Epoxy Resin | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Organosilane | In vivo | Not mutagenic |
| Organosilane | In Vitro | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|--------------|--------|---------|--|
| Epoxy Resin | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Organosilane | Dermal | Mouse | Not carcinogenic |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test Result | Exposure Duration |
|--------------|-----------|--|---------|-----------------------|----------------------|
| Epoxy Resin | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Epoxy Resin | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Epoxy Resin | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| Epoxy Resin | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Organosilane | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | 1 generation |
| Organosilane | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 1 generation |
| Organosilane | Ingestion | Not classified for development | Rat | NOAEL 3,000 mg/kg/day | during organogenesis |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|-------------|--------|-----------------|----------------|---------|-----------------------|-------------------|
| Epoxy Resin | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |

| | | | | | | |
|--------------|-----------|---|----------------|-----|-----------------------------|----------|
| Epoxy Resin | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| Epoxy Resin | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Organosilane | Ingestion | heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 05-6631-5
Issue Date: 01/16/23

Version Number: 12.04
Supersedes Date: 10/03/22

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com

