



## Safety Data Sheet

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|                        |           |                         |          |
|------------------------|-----------|-------------------------|----------|
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| <b>Issue Date:</b>     | 01/07/22  | <b>Supersedes Date:</b> | 04/15/15 |

### Product identifier

3M™ Imprint™ 4 Heavy Refill (71492)

### ID Number(s):

70-2011-4147-3, UU-0098-0472-3

7000055258, 7100196238

### Recommended use

Dental Product, Impression Material

### Restrictions on use

For use only by dental professionals.

### Supplier's details

|                      |                              |
|----------------------|------------------------------|
| <b>MANUFACTURER:</b> | 3M                           |
| <b>DIVISION:</b>     | Oral Care Solutions Division |

|                   |   |
|-------------------|---|
| <b>ADDRESS:</b>   | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b> | 1-888-3M HELPS (1-888-364-3577)         |

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

31-4838-4, 31-4841-8

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|                        |           |                         |          |
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| <b>Document Group:</b> | 31-4841-8 | <b>Version Number:</b>  | 3.02     |
| <b>Issue Date:</b>     | 07/21/22  | <b>Supersedes Date:</b> | 02/19/20 |

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Imprint™ 4 Heavy Catalyst

#### Product Identification Numbers

LE-F100-1307-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals

#### 1.3. Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Oral Care Solutions Division            |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

**SECTION 3: Composition/information on ingredients**

| <b>Ingredient</b>                | <b>C.A.S. No.</b> | <b>% by Wt</b> |
|----------------------------------|-------------------|----------------|
| CRISTOBALITE                     | 14464-46-1        | 40 - 60        |
| VINYL-POLYDIMETHYLSILOXANE       | 68083-19-2        | 30 - 40        |
| POLY(DIMETHYLSILOXANE)           | 63148-62-9        | 1 - 10         |
| SILANE TREATED SILICA            | 67762-90-7        | 1 - 10         |
| 1,3-DIVINYLTETRAMETHYLDISILOXANE | 2627-95-4         | < 0.2          |
| C.I. PIGMENT BLUE 15             | 147-14-8          | < 0.2          |

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases**Condition**During Combustion  
During Combustion  
During Combustion**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient        | C.A.S. No. | Agency | Limit type   | Additional Comments         |
|-------------------|------------|--------|--|-----------------------------|
| CRISTOBALITE      | 14464-46-1 | ACGIH  | TWA(respirable fraction):0.025 mg/m3   | A2: Suspected human carcin. |
| CRISTOBALITE      | 14464-46-1 | OSHA   | TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.);TWA:0.05 mg/m3 |                             |
| COPPER COMPOUNDS  | 147-14-8   | ACGIH  | TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3                                 |                             |
| SILICA, AMORPHOUS | 67762-90-7 | OSHA   | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3                           |                             |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

**8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

None required.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

Physical state

Solid

Color

Blue

**Specific Physical Form:**

Paste

**Odor**

Slight Odor, Characteristic Odor

**Odor threshold**

*No Data Available*

**pH**

*No Data Available*

**Melting point**

*Not Applicable*

**Boiling Point**

*Not Applicable*

**Flash Point**

Flash point > 93 °C (200 °F)

**Evaporation rate**

*No Data Available*

**Flammability (solid, gas)**

Not Classified

**Flammable Limits(LEL)**

*Not Applicable*

**Flammable Limits(UEL)**

*Not Applicable*

**Vapor Pressure**

*No Data Available*

**Vapor Density**

*No Data Available*

**Density**

1.4 - 1.6 g/cm<sup>3</sup>

**Specific Gravity**

1.4 - 1.6 [Ref Std: WATER=1]

**Solubility in Water**

Negligible

**Solubility- non-water**

*No Data Available*

**Partition coefficient: n-octanol/ water**

*Not Applicable*

**Autoignition temperature**

*No Data Available*

**Decomposition temperature**

*No Data Available*

**Viscosity**

*No Data Available*

**Volatile Organic Compounds**

*Not Applicable*

**Percent volatile**

*Not Applicable*

**VOC Less H<sub>2</sub>O & Exempt Solvents**

*Not Applicable*

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

### 10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known.      |                  |

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

**Carcinogenicity:**

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

| Ingredient  | CAS No.    | Class Description              | Regulation                                  |
|---|------------|--------------------------------|---|
| Silica, Crystalline (Respirable Size)                           | 14464-46-1 | Known human carcinogen         | National Toxicology Program Carcinogens     |
| Special-purpose fibres such as E-glass and '475' glass fibres   | 14464-46-1 | Grp. 2B: Possible human carc.  | International Agency for Research on Cancer |
| GLASS WOOL FIBERS (INHALABLE), CERTAIN                          | 14464-46-1 | Anticipated human carcinogen   | National Toxicology Program Carcinogens     |
| Silica dust, crystalline, in the form of quartz or cristobalite | 14464-46-1 | Grp. 1: Carcinogenic to humans | International Agency for Research on Cancer |

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name                       | Route                          | Species | Value  |
|----------------------------|--------------------------------|---------|--|
| Overall product            | Ingestion                      |         | No data available; calculated ATE >5,000 mg/kg |
| CRISTOBALITE               | Dermal                         |         | LD50 estimated to be > 5,000 mg/kg             |
| CRISTOBALITE               | Ingestion                      |         | LD50 estimated to be > 5,000 mg/kg             |
| VINYL-POLYDIMETHYLSILOXANE | Dermal                         | Rabbit  | LD50 > 15,440 mg/kg                            |
| VINYL-POLYDIMETHYLSILOXANE | Ingestion                      | Rat     | LD50 > 15,440 mg/kg                            |
| SILANE TREATED SILICA      | Dermal                         | Rabbit  | LD50 > 5,000 mg/kg                             |
| SILANE TREATED SILICA      | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 > 0.691 mg/l                              |
| SILANE TREATED SILICA      | Ingestion                      | Rat     | LD50 > 5,110 mg/kg                             |
| POLY(DIMETHYLSILOXANE)     | Dermal                         | Rabbit  | LD50 > 19,400 mg/kg                            |
| POLY(DIMETHYLSILOXANE)     | Ingestion                      | Rat     | LD50 > 17,000 mg/kg                            |
| C.I. PIGMENT BLUE 15       | Dermal                         |         | LD50 estimated to be > 5,000 mg/kg             |
| C.I. PIGMENT BLUE 15       | Ingestion                      | Rat     | LD50 10,000 mg/kg                              |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name                       | Species               | Value                     |
|----------------------------|-----------------------|---------------------------|
| CRISTOBALITE               | Professional judgment | No significant irritation |
| VINYL-POLYDIMETHYLSILOXANE | Rabbit                | No significant irritation |
| SILANE TREATED SILICA      | Rabbit                | No significant irritation |
| POLY(DIMETHYLSILOXANE)     | Rabbit                | No significant irritation |
| C.I. PIGMENT BLUE 15       | Rabbit                | No significant irritation |

**Serious Eye Damage/Irritation**

| Name                       | Species | Value                     |
|----------------------------|---------|---------------------------|
| VINYL-POLYDIMETHYLSILOXANE | Rabbit  | Mild irritant             |
| SILANE TREATED SILICA      | Rabbit  | No significant irritation |
| POLY(DIMETHYLSILOXANE)     | Rabbit  | No significant irritation |
| C.I. PIGMENT BLUE 15       | Rabbit  | No significant irritation |

**Skin Sensitization**

| Name                  | Species          | Value          |
|-----------------------|------------------|----------------|
| SILANE TREATED SILICA | Human and animal | Not classified |
| C.I. PIGMENT BLUE 15  | Human            | Not classified |



**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

| Name                  | Route    | Value  |
|-----------------------|----------|--|
| CRISTOBALITE          | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| CRISTOBALITE          | In vivo  | Some positive data exist, but the data are not sufficient for classification |
| SILANE TREATED SILICA | In Vitro | Not mutagenic  |
| C.I. PIGMENT BLUE 15  | In Vitro | Not mutagenic  |

**Carcinogenicity**

| Name                  | Route         | Species          | Value  |
|-----------------------|---------------|------------------|--|
| CRISTOBALITE          | Inhalation    | Human and animal | Carcinogenic   |
| SILANE TREATED SILICA | Not Specified | Mouse            | Some positive data exist, but the data are not sufficient for classification |
| C.I. PIGMENT BLUE 15  | Ingestion     | Mouse            | Not carcinogenic   |

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

| Name                  | Route     | Value                                  | Species | Test Result           | Exposure Duration          |
|-----------------------|-----------|--|---------|-----------------------|----------------------------|
| SILANE TREATED SILICA | Ingestion | Not classified for female reproduction | Rat     | NOAEL 509 mg/kg/day   | 1 generation               |
| SILANE TREATED SILICA | Ingestion | Not classified for male reproduction   | Rat     | NOAEL 497 mg/kg/day   | 1 generation               |
| SILANE TREATED SILICA | Ingestion | Not classified for development         | Rat     | NOAEL 1,350 mg/kg/day | during organogenesis       |
| C.I. PIGMENT BLUE 15  | Ingestion | Not classified for female reproduction | Rat     | NOAEL 1,000 mg/kg/day | prematuring into lactation |
| C.I. PIGMENT BLUE 15  | Ingestion | Not classified for male reproduction   | Rat     | NOAEL 1,000 mg/kg/day | 42 days                    |
| C.I. PIGMENT BLUE 15  | Ingestion | Not classified for development         | Rat     | NOAEL 1,000 mg/kg/day | prematuring into lactation |

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

| Name                  | Route      | Target Organ(s)  | Value  | Species                 | Test Result           | Exposure Duration     |
|-----------------------|------------|--|--|-------------------------|-----------------------|-----------------------|
| CRISTOBALITE          | Inhalation | silicosis  | Causes damage to organs through prolonged or repeated exposure | Human                   | NOAEL Not available   | occupational exposure |
| SILANE TREATED SILICA | Inhalation | respiratory system   silicosis                               | Not classified   | Human                   | NOAEL Not available   | occupational exposure |
| C.I. PIGMENT BLUE 15  | Ingestion  | endocrine system   hematopoietic system   respiratory system | Not classified   | Rat                     | NOAEL 1,000 mg/kg/day | 28 days               |
| C.I. PIGMENT BLUE 15  | Ingestion  | kidney and/or bladder  | Not classified   | Multiple animal species | NOAEL Not available   | not available         |

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**15.2. State Regulations**

Contact 3M for more information.

**California Proposition 65**

**Ingredient**

GLASS WOOL FIBERS (INHALABLE AND BIOPERSISTENT)

**C.A.S. No.**

None

**Listing**

Carcinogen

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

|                        |           |                         |          |
|------------------------|-----------|-------------------------|----------|
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|                        |           |                         |          |
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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ IMPRINT™ 4 HEAVY BASE

#### Product Identification Numbers

LE-F100-1307-2

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Oral Care Solutions Division            |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

**SECTION 3: Composition/information on ingredients**

| Ingredient   | C.A.S. No. | % by Wt                |
|--|------------|------------------------|
| CRISTOBALITE   | 14464-46-1 | 40 - 60 Trade Secret * |
| VINYL-POLYDIMETHYL SILOXANE  | 68083-19-2 | 20 - 40 Trade Secret * |
| DIMETHYL METHYL HYDROGEN SILICONE FLUID                                | 68037-59-2 | 1 - 10 Trade Secret *  |
| SILANE TREATED SILICA  | 67762-90-7 | 1 - 10 Trade Secret *  |
| ALLYLTRIMETHYLSILANE   | 762-72-1   | < 5 Trade Secret *     |
| POLY(DIMETHYLSILOXANE)   | 63148-62-9 | < 5 Trade Secret *     |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED                               | 27306-78-1 | < 5 Trade Secret *     |
| QUARTZ SILICA  | 14808-60-7 | < 1 Trade Secret *     |
| Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae. | 90063-97-1 | < 0.5 Trade Secret *   |

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

**Condition**

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient    | C.A.S. No. | Agency | Limit type   | Additional Comments         |
|---------------|------------|--------|--|-----------------------------|
| CRISTOBALITE  | 14464-46-1 | ACGIH  | TWA(respirable fraction):0.025 mg/m3   | A2: Suspected human carcin. |
| CRISTOBALITE  | 14464-46-1 | OSHA   | TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.);TWA:0.05 mg/m3 |                             |
| QUARTZ SILICA | 14808-60-7 | ACGIH  | TWA(respirable fraction):0.025 mg/m3   | A2: Suspected human carcin. |
| QUARTZ SILICA | 14808-60-7 | OSHA   | TWA Table Z-1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3;TWA               |                             |

|                   |            |      |  |
|-------------------|------------|------|--|
|                   |            |      | concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.) |
| SILICA, AMORPHOUS | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3       |

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

None required.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

**Appearance**

**Physical state**

Solid

**Color**

White

**Specific Physical Form:**

Paste

**Odor**

Minty

**Odor threshold**

*No Data Available*

**pH**

*No Data Available*

**Melting point**

*Not Applicable*

**Boiling Point**

*Not Applicable*

**Flash Point**

No flash point

**Evaporation rate**

*No Data Available*

**Flammability (solid, gas)**

Not Classified

**Flammable Limits(LEL)**

*Not Applicable*

**Flammable Limits(UEL)**

*Not Applicable*

**Vapor Pressure**

*No Data Available*

**Vapor Density**

*No Data Available*

**Density**

1.3 - 1.5 g/cm3

**Specific Gravity**

1.3 - 1.5 [Ref Std: WATER=1]

**Solubility in Water**

Negligible

|   |                   |
|---|-------------------|
| Solubility- non-water                   | No Data Available |
| Partition coefficient: n-octanol/ water | Not Applicable    |
| Autoignition temperature                | No Data Available |
| Decomposition temperature               | No Data Available |
| Viscosity                               | No Data Available |
| Volatile Organic Compounds              | Not Applicable    |
| Percent volatile                        | Not Applicable    |
| VOC Less H2O & Exempt Solvents          | Not Applicable    |

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Strong acids

Strong bases

Strong oxidizing agents

Amines

### 10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
|------------------|------------------|

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:



**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:****Carcinogenicity:**

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

| Ingredient  | CAS No.    | Class Description              | Regulation                                  |
|---|------------|--------------------------------|---|
| Silica, Crystalline (Respirable Size)                           | 14464-46-1 | Known human carcinogen         | National Toxicology Program Carcinogens     |
| Silica, Crystalline (Respirable Size)                           | 14808-60-7 | Known human carcinogen         | National Toxicology Program Carcinogens     |
| Silica dust, crystalline, in the form of quartz or cristobalite | 14464-46-1 | Grp. 1: Carcinogenic to humans | International Agency for Research on Cancer |
| Silica dust, crystalline, in the form of quartz or cristobalite | 14808-60-7 | Grp. 1: Carcinogenic to humans | International Agency for Research on Cancer |

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name                                     | Route                          | Species                | Value  |
|--|--------------------------------|------------------------|--|
| Overall product                          | Dermal                         |                        | No data available; calculated ATE >5,000 mg/kg |
| Overall product                          | Ingestion                      |                        | No data available; calculated ATE >5,000 mg/kg |
| CRISTOBALITE                             | Dermal                         |                        | LD50 estimated to be > 5,000 mg/kg             |
| CRISTOBALITE                             | Ingestion                      |                        | LD50 estimated to be > 5,000 mg/kg             |
| VINYL-POLYDIMETHYL SILOXANE              | Dermal                         | Rabbit                 | LD50 > 15,440 mg/kg                            |
| VINYL-POLYDIMETHYL SILOXANE              | Ingestion                      | Rat                    | LD50 > 15,440 mg/kg                            |
| DIMETHYL METHYL HYDROGEN SILICONE FLUID  | Dermal                         | Rabbit                 | LD50 > 2,000 mg/kg                             |
| DIMETHYL METHYL HYDROGEN SILICONE FLUID  | Ingestion                      | Rat                    | LD50 > 2,000 mg/kg                             |
| SILANE TREATED SILICA                    | Dermal                         | Rabbit                 | LD50 > 5,000 mg/kg                             |
| SILANE TREATED SILICA                    | Inhalation-Dust/Mist (4 hours) | Rat                    | LC50 > 0.691 mg/l                              |
| SILANE TREATED SILICA                    | Ingestion                      | Rat                    | LD50 > 5,110 mg/kg                             |
| ALLYLTRIMETHYLSILANE                     | Dermal                         | Professional judgement | LD50 estimated to be 2,000 - 5,000 mg/kg       |
| ALLYLTRIMETHYLSILANE                     | Ingestion                      | similar compounds      | LD50 estimated to be 2,000 - 5,000 mg/kg       |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED | Dermal                         | Rabbit                 | LD50 > 2,000 mg/kg                             |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED | Inhalation-Dust/Mist (4 hours) | Rat                    | LC50 2 mg/l                                    |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED | Ingestion                      | Rat                    | LD50 > 2,000 mg/kg                             |
| POLY(DIMETHYLSILOXANE)                   | Dermal                         | Rabbit                 | LD50 > 19,400 mg/kg                            |
| POLY(DIMETHYLSILOXANE)                   | Ingestion                      | Rat                    | LD50 > 17,000 mg/kg                            |

|  |           |        |                                    |
|--|-----------|--------|------------------------------------|
| QUARTZ SILICA  | Dermal    |        | LD50 estimated to be > 5,000 mg/kg |
| QUARTZ SILICA  | Ingestion |        | LD50 estimated to be > 5,000 mg/kg |
| Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae. | Dermal    | Rabbit | LD50 > 5,000 mg/kg                 |
| Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae. | Ingestion | Rat    | LD50 1,240 mg/kg                   |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name   | Species                | Value                     |
|--|------------------------|---------------------------|
| CRISTOBALITE   | Professional judgement | No significant irritation |
| VINYL-POLYDIMETHYL SILOXANE  | Rabbit                 | No significant irritation |
| DIMETHYL METHYL HYDROGEN SILICONE FLUID                                | Rabbit                 | No significant irritation |
| SILANE TREATED SILICA  | Rabbit                 | No significant irritation |
| ALLYLTRIMETHYLSILANE   | Not available          | Irritant                  |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED                               | Rabbit                 | No significant irritation |
| POLY(DIMETHYLSILOXANE)   | Rabbit                 | No significant irritation |
| QUARTZ SILICA  | Professional judgement | No significant irritation |
| Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae. | Rabbit                 | Mild irritant             |

**Serious Eye Damage/Irritation**

| Name   | Species       | Value                     |
|--|---------------|---------------------------|
| VINYL-POLYDIMETHYL SILOXANE  | Rabbit        | Mild irritant             |
| DIMETHYL METHYL HYDROGEN SILICONE FLUID                                | Rabbit        | Mild irritant             |
| SILANE TREATED SILICA  | Rabbit        | No significant irritation |
| ALLYLTRIMETHYLSILANE   | Not available | Severe irritant           |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED                               | Rabbit        | Severe irritant           |
| POLY(DIMETHYLSILOXANE)   | Rabbit        | No significant irritation |
| Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae. | In vitro data | Severe irritant           |

**Skin Sensitization**

| Name   | Species          | Value          |
|--|------------------|----------------|
| DIMETHYL METHYL HYDROGEN SILICONE FLUID                                | Guinea pig       | Not classified |
| SILANE TREATED SILICA  | Human and animal | Not classified |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED                               | Guinea pig       | Not classified |
| Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae. | Guinea pig       | Sensitizing    |

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

| Name         | Route    | Value  |
|--------------|----------|--|
| CRISTOBALITE | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| CRISTOBALITE | In vivo  | Some positive data exist, but the data are not                               |

|  |          |  |
|--|----------|--|
|  |          | sufficient for classification  |
| DIMETHYL METHYL HYDROGEN SILICONE FLUID  | In Vitro | Not mutagenic  |
| SILANE TREATED SILICA                    | In Vitro | Not mutagenic  |
| ALLYLTRIMETHYLSILANE                     | In Vitro | Not mutagenic  |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED | In Vitro | Not mutagenic  |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED | In vivo  | Not mutagenic  |
| QUARTZ SILICA                            | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| QUARTZ SILICA                            | In vivo  | Some positive data exist, but the data are not sufficient for classification |

### Carcinogenicity

| Name                  | Route         | Species          | Value  |
|-----------------------|---------------|------------------|--|
| CRISTOBALITE          | Inhalation    | Human and animal | Carcinogenic   |
| SILANE TREATED SILICA | Not Specified | Mouse            | Some positive data exist, but the data are not sufficient for classification |
| QUARTZ SILICA         | Inhalation    | Human and animal | Carcinogenic   |

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

| Name                                     | Route     | Value  | Species | Test Result           | Exposure Duration             |
|--|-----------|--|---------|-----------------------|-------------------------------|
| SILANE TREATED SILICA                    | Ingestion | Not classified for female reproduction             | Rat     | NOAEL 509 mg/kg/day   | 1 generation                  |
| SILANE TREATED SILICA                    | Ingestion | Not classified for male reproduction               | Rat     | NOAEL 497 mg/kg/day   | 1 generation                  |
| SILANE TREATED SILICA                    | Ingestion | Not classified for development                     | Rat     | NOAEL 1,350 mg/kg/day | during organogenesis          |
| POLYETHYLENE GLYCOL, SILOXANE TERMINATED | Ingestion | Not classified for reproduction and/or development | Rat     | NOAEL 450 mg/kg/day   | prematings & during gestation |

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

| Name                 | Route      | Target Organ(s)        | Value                            | Species       | Test Result         | Exposure Duration |
|----------------------|------------|------------------------|----------------------------------|---------------|---------------------|-------------------|
| ALLYLTRIMETHYLSILANE | Inhalation | respiratory irritation | May cause respiratory irritation | Not available | NOAEL Not available |                   |

#### Specific Target Organ Toxicity - repeated exposure

| Name                  | Route      | Target Organ(s)                | Value  | Species | Test Result         | Exposure Duration     |
|-----------------------|------------|--------------------------------|--|---------|---------------------|-----------------------|
| CRISTOBALITE          | Inhalation | silicosis                      | Causes damage to organs through prolonged or repeated exposure | Human   | NOAEL Not available | occupational exposure |
| SILANE TREATED SILICA | Inhalation | respiratory system   silicosis | Not classified   | Human   | NOAEL Not available | occupational exposure |
| QUARTZ SILICA         | Inhalation | silicosis                      | Causes damage to organs through prolonged or repeated exposure | Human   | NOAEL Not available | occupational exposure |

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Not applicable

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

### SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

|                        |           |                         |          |
|------------------------|-----------|-------------------------|----------|
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