



## Safety Data Sheet

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<b>Issue Date:</b>	02/18/15	<b>Supersedes Date:</b>	01/28/13

### Product identifier

3M™ ESPE™ IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY Refill

### ID Number(s):

70-2011-4140-8

### Recommended use

Dental Product, Impression Material

### Restrictions on use

For use only by dental professionals.

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	3M ESPE Dental Products
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

31-6679-0, 31-6686-5

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<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	07/09/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ESPE™IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY BASE

#### Product Identification Numbers

LE-F100-1340-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

**Pictograms****Hazard Statements**

May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

1% of the mixture consists of ingredients of unknown acute oral toxicity.  
1% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
SILANE TREATED QUARTZ	None	50 - 60 Trade Secret *
VINYL-POLYDIMETHYL SILOXANE	68083-19-2	20 - 30 Trade Secret *
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	5 - 15 Trade Secret *
SILANE TREATED SILICA	67762-90-7	1 - 10 Trade Secret *
ALLYTRIMETHYLSILANE	762-72-1	< 2 Trade Secret *
ALUMINUM OXIDE	1344-28-1	< 2 Trade Secret *
POLYETHYLENE GLYCOL, SILOXANE TETRAMINATED	27306-78-1	< 2 Trade Secret *
TITANIUM DIOXIDE	13463-67-7	< 1.0 Trade Secret *
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	68917-18-0	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

Material will not burn.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
ALUMINUM OXIDE	1344-28-1	CMRG	TWA:1 fiber/cc	
ALUMINUM OXIDE	1344-28-1	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m <sup>3</sup>	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m <sup>3</sup>	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m <sup>3</sup>	
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m <sup>3</sup>	
SILANE TREATED SILICA	67762-90-7	CMRG	CEIL:5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

Respiratory protection is not required.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight minty odor; yellow color paste
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.5 g/cm <sup>3</sup> - 1.6 g/cm <sup>3</sup>
<b>Specific Gravity</b>	1.5 - 1.6 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>Not Applicable</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>Not Applicable</i>

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat

**10.5. Incompatible materials**

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance**

None known.

**Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:****Carcinogenicity:**

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

<b><u>Ingredient</u></b>	<b><u>CAS No.</u></b>	<b><u>Class Description</u></b>	<b><u>Regulation</u></b>
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

<b><u>Name</u></b>	<b><u>Route</u></b>	<b><u>Species</u></b>	<b><u>Value</u></b>
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg



Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Dermal	Rabbit	LD50 > 2,000 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Ingestion	Rat	LD50 > 2,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Dermal	Rabbit	LD50 > 2,000 mg/kg
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Inhalation-Dust/Mist (4 hours)	Rat	LC50 2 mg/l
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Ingestion	Rat	LD50 > 2,000 mg/kg
ALUMINUM OXIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
ALUMINUM OXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
ALUMINUM OXIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
ALLYTRIMETHYLSILANE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
ALLYTRIMETHYLSILANE	Ingestion	similar compounds	LD50 estimated to be 2,000 - 5,000 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Dermal	Rabbit	LD50 > 5,000 mg/kg
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Ingestion	Rat	LD50 1,240 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
VINYL-POLYDIMETHYL SILOXANE	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Rabbit	No significant irritation
ALUMINUM OXIDE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
VINYL-POLYDIMETHYL SILOXANE	Rabbit	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Rabbit	Severe irritant
ALUMINUM OXIDE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	In vitro data	Severe irritant

**Skin Sensitization**

Name	Species	Value
SILANE TREATED SILICA	Human and	Not sensitizing

	animal	
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Guinea pig	Not sensitizing
TITANIUM DIOXIDE	Human and animal	Not sensitizing
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Guinea pig	Sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	In vivo	Not mutagenic
ALUMINUM OXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
ALUMINUM OXIDE	Inhalation	Rat	Not carcinogenic
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Ingestion	Some positive reproductive/developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 450 mg/kg/day	premating & during gestation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
ALUMINUM OXIDE	Inhalation	pneumoconiosis   pulmonary fibrosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the	Rat	LOAEL 0.01	2 years

			data are not sufficient for classification		mg/l	
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

**Ingredient**

ALUMINUM OXIDE

**C.A.S. No**

1344-28-1

**% by Wt**

Trade Secret &lt; 2

**15.2. State Regulations**

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health: 2 Flammability: 0 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	31-6679-0	<b>Version Number:</b>	3.00
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<b>Issue Date:</b>	03/02/21	<b>Supersedes Date:</b>	02/25/16

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Imprint™ 4 Penta™ Super Quick Heavy Catalyst

#### Product Identification Numbers

LE-F100-1340-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
SODIUM ALUMINUM SILICATE	37244-96-5	60 - 70
VINYL-POLYDIMETHYLSILOXANE	68083-19-2	15 - 25
POLY(DIMETHYLSILOXANE)	63148-62-9	5 - 15
SILANE TREATED SILICA	67762-90-7	1 - 5
DL-ALPHA-TOCOPHEROL	10191-41-0	< 0.5

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Material will not burn.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases**Condition**During Combustion  
During Combustion  
During Combustion**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

None required.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Solid

**Color**

White

**Specific Physical Form:**

Paste

**Odor**

Slight Odor, Characteristic Odor

**Odor threshold***No Data Available***pH***No Data Available***Melting point***Not Applicable***Boiling Point***Not Applicable***Flash Point**

No flash point

**Evaporation rate***Not Applicable***Flammability (solid, gas)**

Not Classified

**Flammable Limits(LEL)***No Data Available***Flammable Limits(UEL)***No Data Available***Vapor Pressure***No Data Available***Vapor Density***No Data Available***Density**1.6 - 1.7 g/cm<sup>3</sup>**Specific Gravity**

1.6 - 1.7 [Ref Std: WATER=1]

**Solubility in Water**

Negligible

**Solubility- non-water***No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***No Data Available***Decomposition temperature***No Data Available***Viscosity***No Data Available***Volatile Organic Compounds***Not Applicable***Percent volatile***Not Applicable***VOC Less H<sub>2</sub>O & Exempt Solvents***Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat

**10.5. Incompatible materials**

Amines

Strong acids

Strong bases

Strong oxidizing agents



**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Dermal		LD50 estimated to be > 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-	Rat	LC50 > 0.691 mg/l

	Dust/Mist (4 hours)		
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
DL-ALPHA-TOCOPHEROL	Dermal	Rat	LD50 > 3,000 mg/kg
DL-ALPHA-TOCOPHEROL	Ingestion	Rat	LD50 > 4,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	No significant irritation
VINYL-POLYDIMETHYLSILOXANE	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
DL-ALPHA-TOCOPHEROL	Rabbit	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	Mild irritant
VINYL-POLYDIMETHYLSILOXANE	Rabbit	Mild irritant
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
DL-ALPHA-TOCOPHEROL	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
SILANE TREATED SILICA	Human and animal	Not classified
DL-ALPHA-TOCOPHEROL	Mouse	Sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic
DL-ALPHA-TOCOPHEROL	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation

SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
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**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information**

**NFPA Hazard Classification**

**Health:** 0 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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