Safety Data Sheet

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Document Group: 32-3406-9
Issue Date: 02/14/18
Supercedes Date: 04/15/15

Product identifier
7540S 3M™ ESPE™ ADPER™ SCOTCHBOND™ MULTI-PURPOSE ADHESIVE SYSTEM with UNIVERSAL ETCHANT

ID Number(s): 70-2010-9403-7, 70-2014-1215-5

Recommended use
Dental Product, Dental bonding

Restrictions on use
For use only by dental professionals

Supplier's details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN  55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

05-4869-3, 05-4866-9, 29-8286-6

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3M USA SDSs are available at www.3M.com
SECTION 1: Identification

1.1. Product identifier
3008/ 7542 3M™ ESPE™ ADPER™ SCOTCHBOND™ MULTIPURPOSE PRIMER

Product Identification Numbers
LE-F100-0351-0, 70-2010-1610-5, 70-2010-3500-6, FH-5000-3628-7, FH-5000-3629-5

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Adhesive

Restrictions on use
For use only by dental professionals

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning
Symbols
Exclamation mark |

Pictograms

Hazard Statements
Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES:  Rinse cautiously with water for several minutes.  Remove contact lenses, if present and easy to do.
Continue rinsing.
If eye irritation persists:  Get medical advice/attention.
IF ON SKIN:  Wash with plenty of soap and water.
If skin irritation or rash occurs:  Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>WATER</td>
<td>7732-18-5</td>
<td>40 - 50 Trade Secret *</td>
</tr>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>868-77-9</td>
<td>35 - 45 Trade Secret *</td>
</tr>
<tr>
<td>COPOLYMER OF ACRYLIC AND ITACONIC ACIDS</td>
<td>25948-33-8</td>
<td>10 - 20 Trade Secret *</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air.  If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water.  Remove contaminated clothing and wash before reuse.  If signs/symptoms develop, get medical attention.
Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage including any incompatibilities
Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Physical Form:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Specific Physical Form:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor, Color, Grade:</td>
<td>Slight acrylate odor, Clear to slightly yellowish</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No Data Available</td>
</tr>
<tr>
<td>pH</td>
<td>2.9 - 4</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt;= 212 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 214 °F</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits (LEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits (UEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;=16 psi [Ref Std: AIR=1]</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Density</td>
<td>1.08 g/ml</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.08 [Ref Std: WATER=1]</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Appreciable</td>
</tr>
<tr>
<td>Solubility - non-water</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/ water</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No Data Available</td>
</tr>
</tbody>
</table>
Viscosity: 9.9 centistoke
Molecular weight: No Data Available
Volatile Organic Compounds: No Data Available
Percent volatile: Not Applicable
VOC Less H2O & Exempt Solvents: No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong bases

10.6. Hazardous decomposition products
Substance | Condition
--- | ---
None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 5,564 mg/kg</td>
</tr>
<tr>
<td>COPOLYMER OF ACRYLIC AND ITACONIC ACIDS</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>COPOLYMER OF ACRYLIC AND ITACONIC ACIDS</td>
<td>Dermal</td>
<td>similar health hazards</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>Rabbit</td>
<td>Minimal irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>Rabbit</td>
<td>Moderate irritant</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>Human and animal</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>In vivo</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>2-HYDROXYETHYL METHACRYLATE (HEMA)</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>

### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Reproductive Toxicity

### Reproductive and/or Developmental Effects
Target Organ(s)

Specific Target Organ Toxicity - single exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>COPOLYMER OF ACRYLIC AND ITACONIC ACIDS</td>
<td>Ingestion</td>
<td>nervous system</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 5,000 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>COPOLYMER OF ACRYLIC AND ITACONIC ACIDS</td>
<td>Ingestion</td>
<td>endocrine system</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 200 mg/kg/day</td>
<td>28 days</td>
</tr>
<tr>
<td>COPOLYMER OF ACRYLIC AND ITACONIC ACIDS</td>
<td>Ingestion</td>
<td>heart</td>
<td>bone, teeth, nails, and/or hair</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 2,000 mg/kg/day</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility.
EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Serious eye damage or eye irritation

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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1.1. Product identifier
3M™ Scotchbond™ Universal Etchant (41263)

Product Identification Numbers
<table>
<thead>
<tr>
<th>ID Number</th>
<th>UPC</th>
</tr>
</thead>
<tbody>
<tr>
<td>LE-F100-1014-5</td>
<td></td>
</tr>
<tr>
<td>70-2011-3906-3</td>
<td></td>
</tr>
<tr>
<td>70-2011-4007-9</td>
<td></td>
</tr>
</tbody>
</table>

7000055181, 7000055191, 7100007505

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Etching gel

Restrictions on use
For use only by dental professionals

1.3. Supplier's details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Corrosive to metal: Category 1.
Serious Eye Damage/Irritation: Category 1.
Skin Corrosion/Irritation: Category 1C.
2.2. Label elements

Signal word
Danger

Symbols
Corrosion |

Pictograms

Hazard Statements
May be corrosive to metals.
Causes severe skin burns and eye damage.

Precautionary Statements

Prevention:
Keep only in original container.
Wear protective gloves, protective clothing, and eye/face protection.
Wash thoroughly after handling.

Response:
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Wash contaminated clothing before reuse.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
Absorb spillage to prevent material damage.

Storage:
Store in a corrosive resistant container with a resistant inner liner.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
May cause chemical gastrointestinal burns.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>WATER</td>
<td>7732-18-5</td>
<td>50 - 65</td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>7664-38-2</td>
<td>30 - 40</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>112945-52-5</td>
<td>1 - 10</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>25322-68-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>1344-28-1</td>
<td>&lt; 2</td>
</tr>
</tbody>
</table>
SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.
6.3. Methods and material for containment and cleaning up
Contain spill. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with water. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Do not get in eyes.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Keep only in original container. Store in a corrosive resistant container with a resistant inner liner. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>112945-52-5</td>
<td>OSHA</td>
<td>TWA:20 millions of particles/cu. ft.; TWA concentration: 0.8 mg/m^3</td>
<td></td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>1344-28-1</td>
<td>OSHA</td>
<td>TWA (as total dust): 15 mg/m^3; TWA (respirable fraction): 5 mg/m^3</td>
<td></td>
</tr>
<tr>
<td>Aluminum, insoluble compounds</td>
<td>1344-28-1</td>
<td>ACGIH</td>
<td>TWA (respirable fraction): 1 mg/m^3</td>
<td>A4: Not class. as human carcinogen</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>25322-68-3</td>
<td>AIHA</td>
<td>TWA (as aerosol): 10 mg/m^3</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>7664-38-2</td>
<td>ACGIH</td>
<td>TWA: 1 mg/m^3; STEL: 3 mg/m^3</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>7664-38-2</td>
<td>OSHA</td>
<td>TWA: 1 mg/m^3</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH: American Conference of Governmental Industrial Hygienists
AIHA: American Industrial Hygiene Association
CMRG: Chemical Manufacturer's Recommended Guidelines
OSHA: United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

**Skin/hand protection**
See Section 7.1 for additional information on skin protection.

**Respiratory protection**
None required.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Blue</td>
</tr>
<tr>
<td>Specific Physical Form:</td>
<td>Gel</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight Odor, Characteristic Odor</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No Data Available</td>
</tr>
<tr>
<td>pH</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 100 °C [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits (LEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammable Limits (UEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Density</td>
<td>1.1 - 1.2 g/ml</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.1 - 1.2 [Ref Std: WATER=1]</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Complete</td>
</tr>
<tr>
<td>Solubility- non-water</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/ water</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Volatile Organic Compounds</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Percent volatile</td>
<td>No Data Available</td>
</tr>
<tr>
<td>VOC Less H2O &amp; Exempt Solvents</td>
<td>No Data Available</td>
</tr>
</tbody>
</table>

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

#### 10.2. Chemical stability
Stable.

#### 10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

#### 10.4. Conditions to avoid
Heat
10.5. Incompatible materials
Strong bases

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

**Signs and Symptoms of Exposure**

*Based on test data and/or information on the components, this material may produce the following health effects:*

**Inhalation:**
This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**
Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

**Eye Contact:**
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**
Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

**Toxicological Data**
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Dermal</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 2,740 mg/kg</td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 1,530 mg/kg</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED.</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>Name</td>
<td>Species</td>
<td>Value</td>
<td></td>
</tr>
<tr>
<td>-------------------------------------------</td>
<td>--------------------------</td>
<td>-----------------------------</td>
<td></td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Rabbit</td>
<td>Corrosive</td>
<td></td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Rabbit</td>
<td>No significant irritation</td>
<td></td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Rabbit</td>
<td>Minimal irritation</td>
<td></td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>Rabbit</td>
<td>No significant irritation</td>
<td></td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHOSPHORIC ACID</td>
<td></td>
<td>official classification</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Human</td>
<td>Not classified</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Human and animal</td>
<td>Not classified</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Guinea pig</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHOSPHORIC ACID</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>In vivo</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>

### Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Not Specified</td>
<td>Mouse</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Ingestion</td>
<td>Rat</td>
<td>Not carcinogenic</td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>Inhalation</td>
<td>Rat</td>
<td>Not carcinogenic</td>
</tr>
</tbody>
</table>
Reproductive Toxicity

Reproductive and/or Developmental Effects

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Ingestion</td>
<td>Not classified for female reproduction</td>
<td>Rat</td>
<td>NOAEL 750 mg/kg/day</td>
<td>2 generation</td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Ingestion</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 750 mg/kg/day</td>
<td>2 generation</td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 750 mg/kg/day</td>
<td>2 generation</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Ingestion</td>
<td>Not classified for female reproduction</td>
<td>Rat</td>
<td>NOAEL 509 mg/kg/day</td>
<td>1 generation</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Ingestion</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 497 mg/kg/day</td>
<td>1 generation</td>
</tr>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 1,350 mg/kg/day</td>
<td>during organogenesis</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Ingestion</td>
<td>Not classified for female reproduction</td>
<td>Rat</td>
<td>NOAEL 1,125 mg/kg/day</td>
<td>during gestation</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Ingestion</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 5699 +/- 1341 mg/kg/day</td>
<td>5 days</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Not Specified</td>
<td>Not classified for reproduction and/or development</td>
<td>NOEL N/A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Mouse</td>
<td>NOAEL 562 mg/animal/day</td>
<td>during gestation</td>
</tr>
</tbody>
</table>

Target Organ(s)

Specific Target Organ Toxicity - single exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHOSPHORIC ACID</td>
<td>Inhalation</td>
<td>respiratory irritation</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Inhalation</td>
<td>respiratory irritation</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 1.008 mg/l</td>
<td>2 weeks</td>
</tr>
</tbody>
</table>

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>silicosis</td>
<td>Not classified</td>
<td>Human</td>
<td>NOAEL Not available</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 1.008 mg/l</td>
<td>2 weeks</td>
</tr>
<tr>
<td>POLYETHYLENE GLYCOL</td>
<td>Ingestion</td>
<td>kidney and/or bladder</td>
<td>heart</td>
<td>Not classified</td>
<td>Human</td>
<td>NOAEL 5,640 mg/kg/day</td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>Inhalation</td>
<td>pneumoconiosis</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>ALUMINUM OXIDE</td>
<td>Inhalation</td>
<td>pulmonary fibrosis</td>
<td>Not classified</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.
Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

EPA Hazardous Waste Number (RCRA): D002 (Corrosive)

**SECTION 14: Transport Information**

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

**Physical Hazards**
Corrosive to metal

**Health Hazards**
Hazard Not Otherwise Classified (HNOC)
Serious eye damage or eye irritation
Skin Corrosion or Irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALUMINUM OXIDE</td>
<td>1344-28-1</td>
<td>Trade Secret &lt; 2</td>
</tr>
</tbody>
</table>

15.2. State Regulations
Contact 3M for more information.

California Proposition 65
15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 Flammability: 1 Instability: 0 Special Hazards: None
Corrosive: Yes

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date: 09/16/20
Version Number: 4.01
Supercedes Date: 11/06/18

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Safety Data Sheet

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1.1. Product identifier
3009/ 7543 3M™ ADPER™ SCOTCHBOND™ MULTI-PURPOSE ADHESIVE

1.2. Product Identification Numbers
LE-F100-0350-9, 70-2010-0402-8, 70-2010-1235-1, 70-2010-1611-3, 70-2010-3501-4, FH-5000-3626-1, FH-5000-3627-9
7000003071, 7000054274

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning
Symbols
Exclamation mark |

Pictograms

Hazard Statements
Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES:  Rinse cautiously with water for several minutes.  Remove contact lenses, if present and easy to do.  Continue rinsing.
If eye irritation persists:  Get medical advice/attention.
IF ON SKIN:  Wash with plenty of soap and water.
If skin irritation or rash occurs:  Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate</td>
<td>1565-94-2</td>
<td>55 - 65 Trade Secret *</td>
</tr>
<tr>
<td>(BISGMA)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>868-77-9</td>
<td>35 - 45 Trade Secret *</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air.  If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water.  Remove contaminated clothing and wash before reuse.  If signs/symptoms develop, get medical attention.
Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Irritant Vapors or Gases</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing
before reuse. Do not get in eyes.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Transparent Yellow</td>
</tr>
<tr>
<td>Color</td>
<td>Viscous Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight Acrylate</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No Data Available</td>
</tr>
<tr>
<td>pH</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt;=95 °F</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 214 °F [Test Method: Closed Cup]</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits(LEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits(UEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;=16 psi [Ref Std: AIR=1]</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Density</td>
<td>1.15 g/ml</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.15 [Ref Std: WATER=1]</td>
</tr>
</tbody>
</table>
Solubility in Water: Moderate
Solubility- non-water: No Data Available
Partition coefficient: n-octanol/ water: Not Applicable
Autoignition temperature: Not Applicable
Decomposition temperature: No Data Available
Viscosity: 355 - 455 centipoise
Molecular weight: No Data Available
Volatile Organic Compounds: No Data Available
Percent volatile: No Data Available
VOC Less H2O & Exempt Solvents: No Data Available

**SECTION 10: Stability and reactivity**

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:
Inhalation:
No known health effects.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>Dermal</td>
<td>Professional judgment</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Ingestion</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>Ingestion</td>
<td>Rat</td>
<td></td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Dermal</td>
<td>LD50 &gt; 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Ingestion</td>
<td>LD50 5,564 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Rabbit</td>
<td>Minimal irritation</td>
</tr>
</tbody>
</table>

Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>In vitro data</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Rabbit</td>
<td>Moderate irritant</td>
</tr>
</tbody>
</table>

Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>Mouse</td>
<td>Not classified</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Human and animal</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>

Respiratory Sensitization
For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>In vivo</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>
Carcinogenicity
For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 1,000 mg/kg/day</td>
<td>during gestation</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Ingestion</td>
<td>Not classified for female reproduction</td>
<td>Rat</td>
<td>NOAEL 1,000 mg/kg/day</td>
<td>premating &amp; during gestation</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Ingestion</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 1,000 mg/kg/day</td>
<td>49 days</td>
</tr>
<tr>
<td>2-Hydroxyethyl Methacrylate (HEMA)</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 1,000 mg/kg/day</td>
<td>premating &amp; during gestation</td>
</tr>
</tbody>
</table>

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)</td>
<td>Ingestion</td>
<td>endocrine system</td>
<td>hematopoietic system</td>
<td>liver</td>
<td>heart</td>
<td>skin</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.
SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): D018 (Benzene)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2  Flammability: 1  Instability: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include
the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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