



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Fused Silica Castables 120

Product Identification Numbers

98-0213-3227-9
7010321446

1.2. Recommended use and restrictions on use

Recommended use

Refractory Applications

1.3. Supplier's details

MANUFACTURER: 3M Technical Ceramics, Inc.
DIVISION: 3M Technical Ceramics, Inc.
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-800-364-3577

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.
Reproductive Toxicity: Category 1A.
Carcinogenicity: Category 1A.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

Causes serious eye irritation.
May damage fertility or the unborn child.
May cause cancer.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves and eye/face protection.
Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

May cause thermal burns.

25% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Amorphous Fused Silica	60676-86-0	75 - 85
Calcium aluminate	65997-16-2	8 - 25 Trade Secret *
Aluminum Oxide (non-fibrous)	1344-28-1	<= 15
Quartz Silica	14808-60-7	<= 0.2 Trade Secret *
Lithium Carbonate	554-13-2	<= 0.1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin contact with hot material. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum Oxide (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1344-28-1	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1344-28-1	ACGIH	TWA(respirable particles):3 mg/m ³	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m ³ ;TWA Table Z-3(respirable):0.1 mg/m ³ ;TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.)	
DUST, INERT OR NUISANCE	60676-86-0	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m ³);TWA(respirable fraction):5 mg/m ³ ;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m ³)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	60676-86-0	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	60676-86-0	ACGIH	TWA(respirable particles):3 mg/m ³	
SILICA, AMORPHOUS	60676-86-0	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
Fluoroelastomer
Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

White

Specific Physical Form:

Powder

Odor

Odorless

Odor threshold

No Data Available

pH

Not Applicable

Melting point

723 °C

Boiling Point

1310 °C

Flash Point

No flash point

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Not Applicable

Vapor Density

Not Applicable

Density	2.3 - 2.4 g/cm ³
Specific Gravity	2.3 - 2.4 [Ref Std: WATER=1]
Solubility In Water	1.3 g/100 ml
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Viscosity	Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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Toxic Vapor, Gas, Particulate	At Elevated Temperatures
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SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction. Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Silica, Crystalline (Respirable Size)	14808-60-7	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Silica dust, crystalline, in the form of quartz or cristobalite	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Amorphous Fused Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Fused Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Fused Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Calcium aluminate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium aluminate	Ingestion	Rat	LD50 > 2,000 mg/kg
Aluminum Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
Lithium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Lithium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.2 mg/l
Lithium Carbonate	Ingestion	Rat	LD50 525 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

<u>Name</u>	<u>Species</u>	<u>Value</u>
Amorphous Fused Silica	Rabbit	No significant irritation
Calcium aluminate	In vitro	No significant irritation

	data	
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Quartz Silica	Professional judgement	No significant irritation
Lithium Carbonate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Amorphous Fused Silica	Rabbit	No significant irritation
Calcium aluminate	In vitro data	Severe irritant
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Lithium Carbonate	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Amorphous Fused Silica	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Amorphous Fused Silica	In Vitro	Not mutagenic
Calcium aluminate	In Vitro	Not mutagenic
Aluminum Oxide (non-fibrous)	In Vitro	Not mutagenic
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Amorphous Fused Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic
Quartz Silica	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Amorphous Fused Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Fused Silica	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Fused Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Lithium Carbonate	Ingestion	Toxic to development	Human	NOAEL Not available	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Calcium aluminate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Lithium Carbonate	Ingestion	nervous system	Causes damage to organs	Human	LOAEL 500 mg/day	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Amorphous Fused Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Please contact the emergency numbers listed on the first page of the SDS for Transportation Information for this material.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact manufacturer for more information

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Carcinogenicity

Reproductive toxicity

Serious eye damage or eye irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient

Aluminum Oxide (non-fibrous)

C.A.S. No

1344-28-1

% by Wt

<= 15

15.2. State Regulations

Contact manufacturer for more information

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact manufacturer for more information

15.4. International Regulations

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: *2 **Flammability:** 0 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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