

Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3MTM Scotch-WeldTM General Purpose Pipe Sealant PS77, Yellow

Product Identification Numbers

ID Number UPC ID Number UPC

62-3707-3967-4 62-3707-5067-1

62-3707-5068-9

7010366168, 7010330247, 7010310211

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division **ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1. Carcinogenicity: Category 1B.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms





Hazard Statements

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause cancer.

Causes damage to organs through prolonged or repeated exposure:

nervous system | respiratory system |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Triethylene Glycol Dimethacrylate	109-16-0	20 - 40 Trade Secret *
Polyester Resin (NJTS Reg. No. 04499600-7087)	Trade Secret*	20 - 40 Trade Secret *
Diisopropylnaphthalene	38640-62-9	10 - 30 Trade Secret *
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Trade Secret*	1 - 15 Trade Secret *
Hydroxypropyl Methacrylate	27813-02-1	1 - 10 Trade Secret *

Cumene Hydroperoxide	80-15-9	< 3 Trade Secret *
2,2'-(p-Tolylimino)diethanol	3077-12-1	< 1 Trade Secret *
Acrylic Acid	79-10-7	< 1 Trade Secret *
Naphthalene, (1-methylethyl)-	29253-36-9	< 1 Trade Secret *
Saccharin	81-07-2	<= 1 Trade Secret *
1-Acetyl-2-Phenylhydrazine	114-83-0	<= 0.7 Trade Secret *
N,N-Dimethyl-p-toluidine	99-97-8	<= 0.3 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition. None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbonyl Fluoride	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion
Oxides of Nitrogen	During Combustion
Perfluoroisobutylene (PFIB)	During Combustion
Oxides of Sulfur	During Combustion

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Acrylic Acid	79-10-7	ACGIH	TWA:2 ppm	A4: Not class. as human carcin, Danger of
				cutaneous absorption
Cumene Hydroperoxide	80-15-9	AIHA	TWA:6 mg/m3(1 ppm)	SKIN
N,N-Dimethyl-p-toluidine	99-97-8	AIHA	TWA:0.5 ppm	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical stateLiquidColorYellow

Specific Physical Form: Thixotropic Liquid

Odor Mild Odor

01/18/23

Odor threshold No Data Available nН Not Applicable

Not Applicable Melting point >=300 °F [@ 760 mmHg] **Boiling Point**

Flash Point >=212 °F [Test Method: Tagliabue Closed Cup]

Evaporation rate Negligible Flammability (solid, gas) Not Applicable Flammable Limits(LEL) No Data Available Flammable Limits(UEL) No Data Available

Vapor Pressure $\leq 5 \text{ mmHg}$

1.01 [*Ref Std*:AIR=1] Vapor Density **Density** 1.1 g/ml [@ 20 °C]

Specific Gravity 1.1 [@ 20 °C] [*Ref Std*:WATER=1]

Solubility in Water Negligible Solubility- non-water

No Data Available No Data Available Partition coefficient: n-octanol/ water **Autoignition temperature** No Data Available **Decomposition temperature** No Data Available

Viscosity 35,000 - 60,000 centipoise [@ 20 °C] [Test Method:Brookfield]

Hazardous Air Pollutants < 2 % weight [Test Method: Calculated]

< 15 g/l [Test Method: tested per EPA method 24] **VOC Less H2O & Exempt Solvents**

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat Light

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Dimethyl-p-toluidine	99-97-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Triethylene Glycol Dimethacrylate	Dermal	Professio nal judgeme nt	LD50 estimated to be > 5,000 mg/kg
Triethylene Glycol Dimethacrylate	Ingestion	Rat	LD50 10,837 mg/kg

Diisopropylnaphthalene	Dermal	Rat	LD50 > 4,500 mg/kg
Diisopropylnaphthalene	Inhalation- Dust/Mist	Rat	LC50 > 5.64 mg/l
Diisopropylnaphthalene	Ingestion	Rat	LD50 4,130 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 > 11,200 mg/kg
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Ingestion		LD50 estimated to be > 5,000 mg/kg
Cumene Hydroperoxide	Dermal	Rat	LD50 500 mg/kg
Cumene Hydroperoxide	Inhalation- Vapor (4 hours)	Rat	LC50 1.4 mg/l
Cumene Hydroperoxide	Ingestion	Rat	LD50 382 mg/kg
Saccharin	Dermal		LD50 estimated to be > 5,000 mg/kg
Saccharin	Ingestion	Mouse	LD50 17,000 mg/kg
Acrylic Acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
Acrylic Acid	Inhalation- Dust/Mist (4 hours)	Rat	LC50 3.8 mg/l
Acrylic Acid	Ingestion	Rat	LD50 1,250 mg/kg
1-Acetyl-2-Phenylhydrazine	Dermal		LD50 estimated to be 200 - 1,000 mg/kg
1-Acetyl-2-Phenylhydrazine	Ingestion	Mouse	LD50 270 mg/kg
2,2'-(p-Tolylimino)diethanol	Dermal	Rabbit	LD50 > 2,000 mg/kg
2,2'-(p-Tolylimino)diethanol	Ingestion	Rat	LD50 959 mg/kg
N,N-Dimethyl-p-toluidine	Ingestion	Mouse	LD50 140 mg/kg
N,N-Dimethyl-p-toluidine	Dermal	Rabbit	LD50 > 2,000 mg/kg
N,N-Dimethyl-p-toluidine	Inhalation- Dust/Mist (4 hours)	Rat	LC50 1.4 mg/l

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Triethylene Glycol Dimethacrylate	Guinea pig	Mild irritant
Diisopropylnaphthalene	Rabbit	Minimal irritation
Hydroxypropyl Methacrylate	Rabbit	Minimal irritation
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Human	No significant irritation
	and	
	animal	
Cumene Hydroperoxide	Rabbit	Corrosive
Acrylic Acid	Rabbit	Corrosive
2,2'-(p-Tolylimino)diethanol	Rabbit	No significant irritation
N,N-Dimethyl-p-toluidine	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Triethylene Glycol Dimethacrylate	Professio	Moderate irritant
	nal	
	judgeme	
	nt	
Diisopropylnaphthalene	Rabbit	Severe irritant
Hydroxypropyl Methacrylate	Rabbit	Moderate irritant
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Professio	No significant irritation
	nal	
	judgeme	
	nt	
Cumene Hydroperoxide	Rabbit	Corrosive
Acrylic Acid	Rabbit	Corrosive
2,2'-(p-Tolylimino)diethanol	Rabbit	Corrosive
N,N-Dimethyl-p-toluidine	Rabbit	No significant irritation

Page 8 **of** 13

Skin Sensitization

Name	Species	Value
Triethylene Glycol Dimethacrylate	Human	Sensitizing
	and	
	animal	
Diisopropylnaphthalene	Guinea	Not classified
	pig	
Hydroxypropyl Methacrylate	Human	Sensitizing
	and	
	animal	
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Human	Not classified
Acrylic Acid	Guinea	Not classified
	pig	
1-Acetyl-2-Phenylhydrazine	Professio	Sensitizing
	nal	
	judgeme	
	nt	
2,2'-(p-Tolylimino)diethanol	Mouse	Sensitizing
N,N-Dimethyl-p-toluidine	Guinea	Sensitizing
	pig	

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Triethylene Glycol Dimethacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Diisopropylnaphthalene	In Vitro	Not mutagenic
Diisopropylnaphthalene	In vivo	Not mutagenic
Hydroxypropyl Methacrylate	In vivo	Not mutagenic
Hydroxypropyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Cumene Hydroperoxide	In vivo	Not mutagenic
Cumene Hydroperoxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Acrylic Acid	In vivo	Not mutagenic
Acrylic Acid	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-Acetyl-2-Phenylhydrazine	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,2'-(p-Tolylimino)diethanol	In Vitro	Not mutagenic
N,N-Dimethyl-p-toluidine	In vivo	Not mutagenic
N,N-Dimethyl-p-toluidine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Triethylene Glycol Dimethacrylate	Dermal	Mouse	Not carcinogenic
Diisopropylnaphthalene	Ingestion	Rat	Not carcinogenic
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Acrylic Acid	Ingestion	Rat	Not carcinogenic
Acrylic Acid	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
N,N-Dimethyl-p-toluidine	Ingestion	Multiple animal species	Carcinogenic

Reproductive Toxicity

Page 9 of

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Triethylene Glycol Dimethacrylate	Ingestion	Not classified for female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
Triethylene Glycol Dimethacrylate	Ingestion	Not classified for male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
Triethylene Glycol Dimethacrylate	Ingestion	Not classified for development	Mouse	NOAEL 1 mg/kg/day	1 generation
Diisopropylnaphthalene	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	during organogenesi s
Hydroxypropyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Hydroxypropyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxypropyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Acrylic Acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 460 mg/kg/day	2 generation
Acrylic Acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 460 mg/kg/day	2 generation
Acrylic Acid	Inhalation	Not classified for development	Rat	NOAEL 1.1 mg/l	during organogenesi s
Acrylic Acid	Ingestion	Not classified for development	Rat	NOAEL 53 mg/kg/day	2 generation
N,N-Dimethyl-p-toluidine	Ingestion	Not classified for female reproduction	Rat	NOAEL 60 mg/kg/day	90 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Diisopropylnaphthalene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydroxypropyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Cumene Hydroperoxide	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Cumene Hydroperoxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Cumene Hydroperoxide	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Acrylic Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
2,2'-(p- Tolylimino)diethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Triethylene Glycol Dimethacrylate	Dermal	kidney and/or bladder blood	Not classified	Mouse	NOAEL 833 mg/kg/day	78 weeks
Diisopropylnaphthalene	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 170 mg/kg/day	6 months

Page 10 **of** 13

Diisopropylnaphthalene	Ingestion	liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 170 mg/kg/day	6 months
Hydroxypropyl Methacrylate	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Hydroxypropyl Methacrylate	Ingestion	hematopoietic system heart endocrine system liver immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Non-Hazardous Additives (NJTS Reg. No. 04499600-7088)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL Not available	90 days
Cumene Hydroperoxide	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	7 days
Cumene Hydroperoxide	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 0.03 mg/l	90 days
1-Acetyl-2- Phenylhydrazine	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Dog	LOAEL 4 mg/kg/day	7 days
N,N-Dimethyl-p-toluidine	Ingestion	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 20 mg/kg/day	3 months
N,N-Dimethyl-p-toluidine	Ingestion	respiratory system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 20 mg/kg/day	2 years
N,N-Dimethyl-p-toluidine	Ingestion	liver immune system kidney and/or bladder heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair muscles nervous system eyes vascular system	Not classified	Rat	NOAEL 60 mg/kg/day	2 years

Aspiration Hazard

-		
	Name	Value
	Diisopropylnaphthalene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Carcinogenicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cumene Hydroperoxide	80-15-9	Trade Secret < 3
Saccharin	81-07-2	Trade Secret <= 1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

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