



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Dyneon™ Fluoroelastomer BRE 7231X

Product Identification Numbers

98-0213-0287-6, 98-0213-0288-4
7100152862, 7100106576

1.2. Recommended use and restrictions on use

Recommended use

Fluoroelastomer

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Advanced Materials Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.
Reproductive Toxicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

Causes serious eye irritation.
May damage fertility or the unborn child.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves and eye/face protection.
Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
PROPENE-TETRAFLUOROETHYLENE-VINYLDENE FLUORIDE COPOLYMER	54675-89-7	90 - 99
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-, ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	181531-28-2	< 3 Trade Secret *
BISPHENOL AF	1478-61-1	< 1 Trade Secret *
Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefulfonamide (1:1)	332350-90-0	< 1
Silica	7631-86-9	< 1
SULFOLANE	126-33-0	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Avoid skin contact with hot material. Store work clothes separately from other clothing, food and tobacco products. Do not handle until all safety precautions have been read and understood. Do

not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Local exhaust required above 400 C.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating:

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Straw, White

Specific Physical Form:

Solid Block or Slab

Odor

Odorless

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

Not Applicable

Flash Point

No flash point

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Not Applicable

Vapor Density

Not Applicable

Density

1.8 g/cm³

Specific Gravity

1.8 [Ref Std: WATER=1]

Solubility in Water

Negligible

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

Not Applicable

Decomposition temperature

No Data Available

Viscosity

Not Applicable

Molecular weight

No Data Available

Volatile Organic Compounds

No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Al or Mg powder and high/shear temperature conditions

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures
Hydrogen Fluoride	At Elevated Temperatures
Perfluoroisobutylene (PFIB)	At Elevated Temperatures
Oxides of Sulfur	At Elevated Temperatures
Toxic Vapor, Gas, Particulate	At Elevated Temperatures

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
PROPENE-TETRAFLUOROETHYLENE-VINYLDENE FLUORIDE COPOLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
PROPENE-TETRAFLUOROETHYLENE-VINYLDENE FLUORIDE COPOLYMER	Ingestion	Rat	LD50 > 5,000 mg/kg
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-,ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	Ingestion	Rat	LD50 > 2,000 mg/kg
SULFOLANE	Dermal	Rabbit	LD50 4,897 mg/kg
SULFOLANE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 12 mg/l
SULFOLANE	Ingestion	Rat	LD50 1,846 mg/kg
Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefulfonamide (1:1)	Ingestion	Rat	LD50 200-2000 mg/kg
BISPHENOL AF	Dermal	Rat	LD50 > 2,000 mg/kg
BISPHENOL AF	Ingestion	Rat	LD50 > 2,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-,ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	similar compounds	Irritant
SULFOLANE	Rabbit	Minimal irritation
Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefulfonamide (1:1)	Rabbit	Minimal irritation
BISPHENOL AF	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-,ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	similar compounds	Corrosive
SULFOLANE	Rabbit	Moderate irritant

Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefulfonamide (1:1)	Rabbit	Severe irritant
BISPHENOL AF	Rabbit	Corrosive
Silica	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
SULFOLANE	Guinea pig	Not classified
Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefulfonamide (1:1)	Guinea pig	Not classified
BISPHENOL AF	Guinea pig	Not classified
Silica	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
SULFOLANE	In Vitro	Not mutagenic
Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefulfonamide (1:1)	In Vitro	Some positive data exist, but the data are not sufficient for classification
BISPHENOL AF	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-,ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	Ingestion	Toxic to female reproduction	similar compounds	NOAEL not available	
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-,ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	Ingestion	Toxic to male reproduction	similar compounds	NOAEL not available	
SULFOLANE	Ingestion	Not classified for male reproduction	Rat	NOAEL 700 mg/kg/day	14 days
SULFOLANE	Ingestion	Not classified for female reproduction	Rat	NOAEL 200 mg/kg/day	prematuring & during gestation
SULFOLANE	Ingestion	Toxic to development	Rat	NOAEL 60 mg/kg/day	prematuring & during gestation
BISPHENOL AF	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
BISPHENOL AF	Ingestion	Toxic to female reproduction	Rat	LOAEL 30 mg/kg/day	prematuring into lactation
BISPHENOL AF	Ingestion	Toxic to male reproduction	Rat	LOAEL 30 mg/kg/day	55 days

Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-, ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM SALT	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
BISPHENOL AF	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SULFOLANE	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 0.5 mg/l	27 days
SULFOLANE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.02 mg/l	90 days
SULFOLANE	Inhalation	liver	Not classified	Monkey	LOAEL 0.5 mg/l	27 days
SULFOLANE	Inhalation	blood	Not classified	Guinea pig	NOAEL 0.16 mg/l	90 days
SULFOLANE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 700 mg/kg/day	28 days
SULFOLANE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 60 mg/kg/day	28 days
BISPHENOL AF	Ingestion	heart endocrine system gastrointestinal tract hematopoietic system liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 100 mg/kg/day	28 days
Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

This material contains one or more substances that are subject to a TSCA Consent Order. Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity

Serious eye damage or eye irritation

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)

Phosphonium, tributyl(2-methoxypropyl)-, salt with 1,1,2,2,3,3,4,4,4-nonafluoro-N-methyl-1-butanefluorobutanesulfonamide (1:1)

C.A.S. No

332350-90-0

Regulation

Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals

Status

Applicable

Additional TSCA Information

<u>Components</u>	<u>CAS No</u>	<u>Additional Information</u>
PHENOL, 4,4'-[2,2,2-TRIFLUORO-1-(TRIFLUOROMETHYL)ETHYLIDENE]BIS-,ION(1), TRIBUTYL(2-METHOXYPROPYL)PHOSPHONIUM, SODIUM	181531-28-2	Allowed use(s): Elastomer additive.

SALT

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. One or more of the components in this material is not listed on the TSCA inventory, but is approved for specific commercial use(s) under a US EPA low volume exemption.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

HMIS Hazard Classification

Health: *2 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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