



## Material Safety Data Sheet

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**PRODUCT NAME:** 3M™ ESPE™ IMPRINT™ 4 PRELIMINARY Economy Pack  
**MANUFACTURER:** 3M  
**DIVISION:** 3M ESPE Dental Products  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 10/14/14  
**Supersedes Date:** Initial Issue  
**Document Group:** 34-0687-3

### ID Number(s):

70-2011-4253-9

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:**

33-4252-4, 33-4240-9

No revision information is available.

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<b>Document Group:</b>	33-4252-4	<b>Version Number:</b>	2.00
<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	10/13/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ESPE™ IMPRINT™ 4 PRELIMINARY Catalyst

#### Product Identification Numbers

LE-F100-1573-0

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

**2.3. Hazards not otherwise classified**

None.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
VINYL-POLYDIMETHYLSILOXANE	68083-19-2	20 - 40 Trade Secret *
Flux calcined diatomaceous earth	68855-54-9	10 - 30 Trade Secret *
SODIUM ALUMINUM SILICATE	37244-96-5	10 - 30 Trade Secret *
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	68611-44-9	1 - 20 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	1 - 20 Trade Secret *
Siloxanes and Silicones, di-Me, mono(vinyl group)-terminated	68952-00-1	1 - 20 Trade Secret *
CRISTOBALITE	14464-46-1	< 5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

Substance

Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

Condition

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CRISTOBALITE	14464-46-1	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
CRISTOBALITE	14464-46-1	OSHA	TWA concentration(as total dust):0.15 mg/m3;TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.)	
SODIUM ALUMINUM SILICATE	37244-96-5	CMRG	TWA(respirable):5 mg/m3	
SILICA, AMORPHOUS	68611-44-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
SILICA, AMORPHOUS	68855-54-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of	

			particles/cu. ft.	
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ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use in a well-ventilated area.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

See Section 7.1 for additional information on skin protection.

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight characteristic odor; pink colored paste
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	<i>No Data Available</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.2 g/cm <sup>3</sup> - 1.4 g/cm <sup>3</sup>
<b>Specific Gravity</b>	1.2 - 1.4 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>

Percent volatile *Not Applicable*  
VOC Less H2O & Exempt Solvents *Not Applicable*

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

No known health effects.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:**

**Carcinogenicity:**

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

<b>Ingredient</b>	<b>CAS No.</b>	<b>Class Description</b>	<b>Regulation</b>
SILICA, CRYSTALLINE	14464-46-1	Known human carcinogen	National Toxicology Program Carcinogens
SILICA, CRYSTALLINE	68855-54-9	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYSTALLINE	68855-54-9	Known human carcinogen	National Toxicology Program Carcinogens
CRISTOBALITE	14464-46-1	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

<b>Name</b>	<b>Route</b>	<b>Species</b>	<b>Value</b>
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
Flux calcined diatomaceous earth	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
Flux calcined diatomaceous earth	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.7 mg/l
Flux calcined diatomaceous earth	Ingestion	Rat	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
SODIUM ALUMINUM SILICATE	Dermal		LD50 estimated to be > 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
CRISTOBALITE	Dermal		LD50 estimated to be > 5,000 mg/kg
CRISTOBALITE	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

<b>Name</b>	<b>Species</b>	<b>Value</b>
VINYL-POLYDIMETHYLSILOXANE	Rabbit	No significant irritation
Flux calcined diatomaceous earth	In vitro data	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SODIUM ALUMINUM SILICATE	Professional	No significant irritation



	nal judgeme nt	
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Rabbit	No significant irritation
CRISTOBALITE	Professio nal judgeme nt	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
VINYL-POLYDIMETHYLSILOXANE	Rabbit	Mild irritant
Flux calcined diatomaceous earth	Rabbit	Mild irritant
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SODIUM ALUMINUM SILICATE	Professio nal judgeme nt	Mild irritant
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Flux calcined diatomaceous earth	Mouse	Not sensitizing
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Human and animal	Not sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Flux calcined diatomaceous earth	In Vitro	Some positive data exist, but the data are not sufficient for classification
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	In Vitro	Not mutagenic
CRISTOBALITE	In Vitro	Some positive data exist, but the data are not sufficient for classification
CRISTOBALITE	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Flux calcined diatomaceous earth	Inhalation	Human and animal	Carcinogenic
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
CRISTOBALITE	Inhalation	Human and animal	Carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
DICHLORODIMETHYLSILANE	Ingestion	Not toxic to development	Rat	NOAEL 1,350	during

REACTION PRODUCT WITH SILICA				mg/kg/day	organogenesis
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**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Flux calcined diatomaceous earth	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Flux calcined diatomaceous earth	Ingestion	hematopoietic system   eyes   kidney and/or bladder	All data are negative	Rat	NOAEL 3,738 mg/kg/day	90 days
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
CRISTOBALITE	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	33-4252-4	<b>Version Number:</b>	2.00
<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	10/13/14

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<b>Document Group:</b>	33-4240-9	<b>Version Number:</b>	3.00
<b>Issue Date:</b>	03/20/20	<b>Supersedes Date:</b>	05/03/19

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Imprint™ 4 Preliminary™ Base

#### Product Identification Numbers

LE-F100-1572-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

12% of the mixture consists of ingredients of unknown acute oral toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	68855-54-9	20 - 40 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	10 - 30 Trade Secret *
VINYL-POLYDIMETHYL SILOXANE	68083-19-2	10 - 30 Trade Secret *
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	1 - 20 Trade Secret *
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	None	1 - 20 Trade Secret *
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	68611-44-9	1 - 10 Trade Secret *
Siloxanes and Silicones, di-Me, mono(vinyl group)-terminated	68952-00-1	1 - 10 Trade Secret *
Titanium Dioxide	13463-67-7	< 1 Trade Secret *
Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.	68917-18-0	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

No need for first aid is anticipated.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

### SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

**Condition**

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional Comments</b>
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m <sup>3</sup>	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m <sup>3</sup>	

SILICA, AMORPHOUS	68611-44-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
Cristobalite	68855-54-9	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Cristobalite	68855-54-9	OSHA	TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.);TWA:0.05 mg/m3	
SILICA, AMORPHOUS	68855-54-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
 Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

None required.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

**Appearance**

**Physical state**

Solid

**Color**

White

**Specific Physical Form:**

Paste

**Odor**

Minty

**Odor threshold**

*No Data Available*

**pH**

*Not Applicable*

**Melting point**

*Not Applicable*

**Boiling Point**

*Not Applicable*

**Flash Point**

No flash point

**Evaporation rate**

*No Data Available*



Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	1.2 g/cm <sup>3</sup> - 1.4 g/cm <sup>3</sup>
Specific Gravity	1.2 - 1.4 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Percent volatile	<i>Not Applicable</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions. This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

#### Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	68855-54-9	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYSTAL AIRRESP	68855-54-9	Known human carcinogen	National Toxicology Program Carcinogens
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.7 mg/l
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	Rat	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Dermal	Rabbit	LD50 > 2,000 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Ingestion	Rat	LD50 > 2,000 mg/kg
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg

Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Ingestion		LD50 estimated to be > 5,000 mg/kg
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.	Dermal	Rabbit	LD50 > 5,000 mg/kg
Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.	Ingestion	Rat	LD50 1,240 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Flux calcined diatomaceous earth (cristobalite I - <10%)	In vitro data	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
VINYL-POLYDIMETHYL SILOXANE	Rabbit	No significant irritation
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Rabbit	No significant irritation
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material		No significant irritation
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Flux calcined diatomaceous earth (cristobalite I - <10%)	Rabbit	Mild irritant
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
VINYL-POLYDIMETHYL SILOXANE	Rabbit	Mild irritant
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Rabbit	Mild irritant
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.	In vitro data	Severe irritant

**Skin Sensitization**

Name	Species	Value
Flux calcined diatomaceous earth (cristobalite I - <10%)	Mouse	Not classified
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Guinea pig	Not classified
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Human and animal	Not classified
Titanium Dioxide	Human and animal	Not classified
Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.	Guinea pig	Sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In Vitro	Some positive data exist, but the data are not sufficient for classification
DIMETHYL METHYL HYDROGEN SILICONE FLUID	In Vitro	Not mutagenic
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	In vivo	Some positive data exist, but the data are not sufficient for classification
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	Human and animal	Carcinogenic
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Inhalation	Human and animal	Carcinogenic
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
DICHLORODIMETHYLSILANE REACTION PRODUCT WITH SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	hematopoietic system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 3,738 mg/kg/day	90 days
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

DICHLORODIMETHYLS ILANE REACTION PRODUCT WITH SILICA	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

## 15.2. State Regulations

Contact 3M for more information.

## 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

## 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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