



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Hi-Strength 94 ET Air Assist Cylinder Spray Adhesive

#### Product Identification Numbers

62-4861-8030-0, 62-4861-8150-6, 62-4861-8300-7  
7100171409, 7100186245, 7100186246

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Sprayable Adhesive, Industrial use

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 2.  
Serious Eye Damage/Irritation: Category 2B.  
Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Exclamation mark |

##### Pictograms

**Hazard Statements**

Highly flammable liquid and vapor.

Causes eye irritation.

May cause respiratory irritation.

May cause drowsiness or dizziness.

**Precautionary Statements****Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Protect from sunlight.

Keep cool.

Keep container tightly closed.

Store locked up in a well-ventilated place.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Methyl acetate	79-20-9	60 - 70 Trade Secret *
Non-hazardous components	Trade Secret*	20 - 30 Trade Secret *
Hexamethyldisiloxane	107-46-0	5 - 10 Trade Secret *
Nitrogen	7727-37-9	< 3 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade

secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

#### Substance

Aldehydes  
Hydrocarbons  
Carbon monoxide  
Carbon dioxide  
Ketones  
Toxic Vapor, Gas, Particulate

#### Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools.

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

## 6.2. Environmental precautions

Avoid release to the environment.

## 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Nitrogen	7727-37-9	ACGIH	Limit value not established:	simple asphyxiant
Methyl acetate	79-20-9	OSHA	TWA:610 mg/m <sup>3</sup> (200 ppm)	
Methyl acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure

Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

**Physical state**

Liquid

**Color**

Light Yellow

#### Odor

Solvent

#### Odor threshold

*No Data Available*

#### pH

*No Data Available*

#### Melting point

*No Data Available*

#### Boiling Point

134 °F

#### Flash Point

14 °F [*Test Method*:Closed Cup]

#### Evaporation rate

*No Data Available*

#### Flammability (solid, gas)

Not Applicable

#### Flammable Limits(LEL)

*No Data Available*

#### Flammable Limits(UEL)

*No Data Available*

#### Vapor Pressure

<=100 psi [*Details*:(initial cylinder pressure)]

#### Vapor Density

*No Data Available*

#### Density

0.96 g/ml

#### Specific Gravity

0.96 [*Ref Std*:WATER=1]

#### Solubility in Water

Nil

#### Solubility- non-water

*No Data Available*

#### Partition coefficient: n-octanol/ water

*No Data Available*

#### Autoignition temperature

*No Data Available*

**Decomposition temperature**

*No Data Available*

**Viscosity**

*No Data Available*

**Hazardous Air Pollutants**

0.1 % weight [*Test Method: Calculated*]

**VOC Less H<sub>2</sub>O & Exempt Solvents**

< 30 [*Test Method: calculated SCAQMD rule 443.1*]

**Solids Content**

20 - 30 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Sparks and/or flames

Heat

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

**Substance**

**Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

#### Skin Contact:

Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:**

**Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE <sub>20</sub> - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl acetate	Dermal	Rat	LD <sub>50</sub> > 2,000 mg/kg
Methyl acetate	Inhalation-Vapor (4 hours)	Rat	LC <sub>50</sub> > 49 mg/l
Methyl acetate	Ingestion	Rat	LD <sub>50</sub> > 5,000 mg/kg
Non-hazardous components	Dermal	Not available	LD <sub>50</sub> > 2,000 mg/kg
Non-hazardous components	Ingestion	Not available	LD <sub>50</sub> > 2,000 mg/kg
Hexamethyldisiloxane	Dermal	Rabbit	LD <sub>50</sub> > 2,000 mg/kg
Hexamethyldisiloxane	Inhalation-Vapor (4 hours)	Rat	LC <sub>50</sub> 106 mg/l
Hexamethyldisiloxane	Ingestion	Rat	LD <sub>50</sub> > 5,000 mg/kg
Nitrogen	Dermal		LD <sub>50</sub> estimated to be > 5,000 mg/kg
Nitrogen	Inhalation-Gas		LC <sub>50</sub> estimated to be > 50,000 ppm
Nitrogen	Ingestion		LD <sub>50</sub> estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Methyl acetate	Rabbit	No significant irritation
Non-hazardous components	Professional judgment	No significant irritation
Hexamethyldisiloxane	Rabbit	No significant irritation
Nitrogen	Professional judgment	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Methyl acetate	Rabbit	Moderate irritant
Non-hazardous components	Professional judgement	No significant irritation
Hexamethyldisiloxane	Rabbit	Mild irritant
Nitrogen	Professional judgement	No significant irritation

**Skin Sensitization**

Name	Species	Value
Methyl acetate	Human	Not classified
Non-hazardous components		Not classified
Hexamethyldisiloxane	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Methyl acetate	In Vitro	Not mutagenic
Methyl acetate	In vivo	Not mutagenic
Hexamethyldisiloxane	In Vitro	Not mutagenic
Hexamethyldisiloxane	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Hexamethyldisiloxane	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Hexamethyldisiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 33 mg/l	13 weeks

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl acetate	Inhalation	blindness	Not classified		NOAEL Not available	
Methyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Hexamethyldisiloxane	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 33 mg/l	6 hours



Hexamethyldisiloxane	Ingestion	central nervous system depression	Not classified	Guinea pig	LOAEL 22,900 mg/kg	not applicable
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**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl acetate	Inhalation	endocrine system   hematopoietic system   liver   immune system   kidney and/or bladder	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Hexamethyldisiloxane	Dermal	liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Hexamethyldisiloxane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 33 mg/l	13 weeks
Hexamethyldisiloxane	Inhalation	liver	Not classified	Multiple animal species	NOAEL 29 mg/l	15 days
Hexamethyldisiloxane	Inhalation	heart   endocrine system   immune system   nervous system   respiratory system	Not classified	Rat	NOAEL 33 mg/l	13 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

**Health Hazards**

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification**

**Health: 2 Flammability: 3 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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