Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M Boron Nitride Suspension WS

Product Identification Numbers
CY-9990-0942-6, CY-9990-0945-9
7010274232, 7010252899

1.2. Recommended use and restrictions on use

Recommended use
Release agent, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M Germany Advanced Materials Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Reproductive Toxicity: Category 1B.

2.2. Label elements
Signal word
Danger

Symbols
Health Hazard |

Pictograms



Hazard Statements
May damage fertility or the unborn child.

Precautionary Statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves.

Response:
IF exposed or concerned: Get medical advice/attention.

Storage:
Store locked up.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Water	7732-18-5	60 - 90
Hexagonal boron nitride	10043-11-5	8 - 13
Non-hazardous Ingredients	Trade Secret*	1 - 5
Boric Acid	10043-35-3	< 0.3 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you are concerned, get medical advice.

Skin Contact:
Wash with soap and water. If you are concerned, get medical advice.

Eye Contact:
No need for first aid is anticipated.

If Swallowed:
Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Boric Acid	10043-35-3	ACGIH	TWA(inhalable fraction):2 mg/m3;STEL(inhalable fraction):6 mg/m3	A4: Not class. as human carcin
Non-hazardous Ingredients	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Butyl Rubber
Fluoroelastomer
Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Liquid suspension of solid particles in water
Color	White

Specific Physical Form:	Slurry
Odor	Odorless
Odor threshold	*No Data Available*
pH	6
Melting point	*No Data Available*
Boiling Point	*No Data Available*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*Not Applicable*
Vapor Density	*No Data Available*
Density	1 - 1.4 g/cm3 [@ 20 ºC] [*Details:*reference Pressure 1013 hPa]
Specific Gravity	1 [*Ref Std:*WATER=1]
Solubility in Water	*No Data Available*
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Molecular weight	*Not Applicable*
Percent volatile	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Not determined (RMs only)

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be

reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
No health effects are expected.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hexagonal boron nitride	Dermal	Rabbit	LD50 > 20,000 mg/kg
Hexagonal boron nitride	Ingestion	Rat	LD50 > 50,000 mg/kg
Non-hazardous Ingredients	Dermal	Rabbit	LD50 > 5,000 mg/kg
Non-hazardous Ingredients	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Non-hazardous Ingredients	Ingestion	Rat	LD50 > 5,110 mg/kg
Boric Acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
Boric Acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.12 mg/l
Boric Acid	Ingestion	Rat	LD50 3,450 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Non-hazardous Ingredients	Rabbit	No significant irritation
Boric Acid	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Non-hazardous Ingredients	Rabbit	No significant irritation
Boric Acid	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Non-hazardous Ingredients	Human and animal	Not classified
Boric Acid	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Non-hazardous Ingredients	In Vitro	Not mutagenic
Boric Acid	In Vitro	Not mutagenic
Boric Acid	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Non-hazardous Ingredients	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Boric Acid	Ingestion	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Non-hazardous Ingredients	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Non-hazardous Ingredients	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Non-hazardous Ingredients	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Boric Acid	Ingestion	Toxic to female reproduction	Rat	NOAEL 100 mg/kg/day	3 generation
Boric Acid	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	3 generation
Boric Acid	Ingestion	Toxic to development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Boric Acid	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	occupational exposure
Boric Acid	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration

Non-hazardous Ingredients	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Boric Acid	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	2 years
Boric Acid	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	45 days
Boric Acid	Ingestion	heart | endocrine system | bone, teeth, nails, and/or hair | liver | nervous system | respiratory system	Not classified	Rat	NOAEL 334 mg/kg/day	2 years

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:
Physical Hazards

Not applicable

Health Hazards
Reproductive toxicity

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 0 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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