



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotchcast™ Electrical Resin 10N Part A

Product Identification Numbers

LH-A100-2006-2, LH-A100-2006-3, LH-A100-2022-6, 80-6116-1707-9, 80-6116-1710-3
7100115153, 7100167661

1.2. Recommended use and restrictions on use

Recommended use

Electrical, Part A of two part electrical resin

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Electrical Markets Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|------------|------------------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | 25068-38-6 | 50 - 60 Trade Secret * |
| Talc | 14807-96-6 | 40 - 50 Trade Secret * |
| Chlorite (Mineral) | 1318-59-8 | 0.1 - 5 Trade Secret * |
| Magnesium Carbonate | 546-93-0 | 0.1 - 5 Trade Secret * |
| Dolomite | 16389-88-1 | 0.1 - 1 Trade Secret * |
| Iron Oxide | 1332-37-2 | 0.1 - 1 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Chloride

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---------------------|------------|--------|---|--------------------------------|
| Talc | 14807-96-6 | ACGIH | TWA(respirable fraction):2 mg/m3 | A4: Not class. as human carcin |
| Talc | 14807-96-6 | OSHA | TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft. | |
| Magnesium Carbonate | 546-93-0 | OSHA | TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3 | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

No engineering controls required.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state
Color

Liquid
Buff

Specific Physical Form:

RESIN

Odor

Epoxy

Odor threshold

No Data Available

pH

No Data Available

Melting point

No Data Available

Boiling Point

≥ 200 °F

Flash Point

≥ 200 °F [Test Method: Closed Cup]

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

≤ 27 psia [@ 131 °F]

Vapor Density

No Data Available

Density

1.66 g/ml

Specific Gravity

1.66 [Ref Std: WATER=1]

Solubility in Water

Slight (less than 10%)

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

No Data Available

Average particle size

No Data Available

Bulk density

No Data Available

Hazardous Air Pollutants

No Data Available

Molecular weight

No Data Available

Volatile Organic Compounds

No Data Available

Percent volatile

No Data Available

Softening point

No Data Available

VOC Less H₂O & Exempt Solvents

No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

None known.

No Data Available

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|-----------|-----------|--|
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Dermal | Rat | LD50 > 1,600 mg/kg |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Ingestion | Rat | LD50 > 1,000 mg/kg |
| Talc | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Talc | Ingestion | | LD50 estimated to be > 5,000 mg/kg |
| Chlorite (Mineral) | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Chlorite (Mineral) | Ingestion | | LD50 estimated to be > 5,000 mg/kg |
| Magnesium Carbonate | Dermal | Professio | LD50 estimated to be 2,000 - 5,000 mg/kg |

| | | nal judgeme nt | |
|---------------------|-----------|----------------------|--|
| Magnesium Carbonate | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Dolomite | Dermal | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Dolomite | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Iron Oxide | Dermal | Not available | LD50 3,100 mg/kg |
| Iron Oxide | Ingestion | Not available | LD50 3,700 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|-----------------------------------|---------------------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Rabbit | Mild irritant |
| Talc | Rabbit | No significant irritation |
| Chlorite (Mineral) | Professio nal judgeme nt | No significant irritation |
| Magnesium Carbonate | In vitro data | No significant irritation |
| Dolomite | Professio nal judgeme nt | No significant irritation |
| Iron Oxide | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|-----------------------------------|---------------------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Rabbit | Moderate irritant |
| Talc | Rabbit | No significant irritation |
| Chlorite (Mineral) | Professio nal judgeme nt | No significant irritation |
| Magnesium Carbonate | Rabbit | Mild irritant |
| Dolomite | Professio nal judgeme nt | No significant irritation |
| Iron Oxide | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|---|------------------------|----------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Human and animal | Sensitizing |
| Iron Oxide | Human | Not classified |

Respiratory Sensitization

| Name | Species | Value |
|---|---------|----------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Human | Not classified |
| Talc | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | In vivo | Not mutagenic |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | In Vitro | Some positive data exist, but the data are not |

| | | |
|------------|----------|-------------------------------|
| | | sufficient for classification |
| Talc | In Vitro | Not mutagenic |
| Talc | In vivo | Not mutagenic |
| Iron Oxide | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---|------------|---------|--|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Talc | Inhalation | Rat | Some positive data exist, but the data are not sufficient for classification |
| Iron Oxide | Inhalation | Human | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|-----------|--|---------|---------------------|----------------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Talc | Ingestion | Not classified for development | Rat | NOAEL 1,600 mg/kg | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|------------|--|--|---------|-----------------------|-----------------------|
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| BISPHENOL A - EPICHLOROHYDRIN COPOLYMER | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Talc | Inhalation | pneumoconiosis | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| Talc | Inhalation | pulmonary fibrosis respiratory system | Not classified | Rat | NOAEL 18 mg/m3 | 113 weeks |
| Iron Oxide | Inhalation | pulmonary fibrosis pneumoconiosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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