



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Screen Print UV Matte Clear 9730i

#### Product Identification Numbers

42-0034-0776-6, 75-3500-1535-2  
7100145094

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Ink

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Commercial Branding and Transportation Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Acute Toxicity (oral): Category 4.  
Acute Toxicity (dermal): Category 4.  
Acute Toxicity (inhalation): Category 4.  
Serious Eye Damage/Irritation: Category 1.  
Skin Corrosion/Irritation: Category 2.  
Skin Sensitizer: Category 1A.  
Reproductive Toxicity: Category 1B.  
Carcinogenicity: Category 2.  
Specific Target Organ Toxicity (repeated exposure): Category 2.

#### 2.2. Label elements

##### Signal word

Danger

**Symbols**

Corrosion | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Harmful if swallowed.

Harmful in contact with skin.

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

Harmful if inhaled.

May damage fertility or the unborn child.

Suspected of causing cancer.

May cause damage to organs through prolonged or repeated exposure:

gastrointestinal tract |

immune system |

skin |

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves, protective clothing, and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Rinse mouth.

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

35% of the mixture consists of ingredients of unknown acute oral toxicity.

35% of the mixture consists of ingredients of unknown acute dermal toxicity.  
 99% of the mixture consists of ingredients of unknown acute inhalation toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
N,N-DIMETHYLACRYLAMIDE	2680-03-7	15 - 35 Trade Secret *
Isobornyl Acrylate	5888-33-5	5 - 15 Trade Secret *
Silica gel, pptd., cryst.-free	112926-00-8	< 15 Trade Secret *
Acrylic Polymer	Trade Secret*	10 - 15 Trade Secret *
1,6-hexanediol diacrylate	13048-33-4	5 - 10 Trade Secret *
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	67906-98-3	5 - 10 Trade Secret *
Urethane Acrylic Oligomer	72162-39-1	5 - 10 Trade Secret *
1-HYDROXYCYCLOHEXYL PHENYL KETONE	947-19-3	3 - 7 Trade Secret *
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	75980-60-8	< 5 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	< 5 Trade Secret *
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	25086-48-0	1 - 5 Trade Secret *
UV Stabilizer 1	Trade Secret*	1 - 5 Trade Secret *
UV Stabilizer 2	Trade Secret*	< 5 Trade Secret *
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	193098-40-7	<= 1 Trade Secret *
PHENOXY ETHYL ACRYLATE	48145-04-6	<= 1 Trade Secret *
POLYETHYLENE	9002-88-4	<= 1 Trade Secret *
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	125455-51-8	< 1 Trade Secret *
N-Butyl Methacrylate	97-88-1	< 0.5 Trade Secret *
Toluene	108-88-3	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

##### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

##### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

##### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

##### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use

personal protective equipment (gloves, respirators, etc.) as required.

## 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidizing agents.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
SILICA, AMORPHOUS	112926-00-8	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	
1,6-hexanediol diacrylate	13048-33-4	AIHA	TWA:1 mg/m3(0.11 ppm)	Dermal Sensitizer
N,N-DIMETHYLACRYLAMIDE	2680-03-7	Manufacturer determined	TWA(8 hours):3.2 mg/m3(0.8 ppm)	SKIN
DUST, INERT OR NUISANCE	9002-88-4	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates, including oily mists

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

##### Physical state

Liquid

##### Color

Colorless

#### Odor

Slight Acrylate

#### Odor threshold

*No Data Available*

#### pH

*No Data Available*

#### Melting point

*No Data Available*

#### Boiling Point

$\geq 200$  °F

#### Flash Point

$\geq 200$  °F [*Test Method*:Closed Cup]

#### Evaporation rate

$\leq 1$  [*Test Method*:Estimated]

#### Flammability (solid, gas)

Not Applicable

#### Flammable Limits(LEL)

*No Data Available*

#### Flammable Limits(UEL)

*No Data Available*

#### Vapor Pressure

*No Data Available*

#### Vapor Density

*No Data Available*

#### Density

1.3 g/ml

#### Specific Gravity

1.3 [*Ref Std*:WATER=1]

#### Solubility in Water

Moderate

#### Solubility- non-water

*No Data Available*

#### Partition coefficient: n-octanol/ water

*No Data Available*

#### Autoignition temperature

*No Data Available*

#### Decomposition temperature

*No Data Available*

#### Viscosity

*No Data Available*

#### VOC Less H<sub>2</sub>O & Exempt Solvents

$\leq 10$  g/l

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Light  
Heat

**10.5. Incompatible materials**

Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

Harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and/or respiratory reaction, and changes in immune function.

Gastrointestinal Effects: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Butyl methacrylate	97-88-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >1,000 - =2,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >1 - =5 mg/l
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
N,N-DIMETHYLACRYLAMIDE	Dermal	Rat	LD50 907 mg/kg
N,N-DIMETHYLACRYLAMIDE	Ingestion	Rat	LD50 > 215 mg/kg
Isobornyl Acrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Isobornyl Acrylate	Ingestion	Rat	LD50 4,350 mg/kg
Silica gel, pptd., cryst.-free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica gel, pptd., cryst.-free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica gel, pptd., cryst.-free	Ingestion	Rat	LD50 > 5,110 mg/kg
1,6-hexanediol diacrylate	Dermal	Rabbit	LD50 3,636 mg/kg
1,6-hexanediol diacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Dermal	Rat	LD50 > 5,000 mg/kg
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1 mg/l
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Rat	LD50 2,500 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Dermal	Rabbit	LD50 > 8,000 mg/kg
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Ingestion	Rat	LD50 > 8,000 mg/kg
UV Stabilizer 2	Dermal	Rat	LD50 > 2,000 mg/kg
UV Stabilizer 2	Ingestion	Rat	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
POLYETHYLENE	Dermal		LD50 estimated to be > 5,000 mg/kg
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Dermal	Rat	LD50 > 2,000 mg/kg
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-	Ingestion	Rat	LD50 >500, <2,000 mg/kg



TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED			
PHENOXY ETHYL ACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOXY ETHYL ACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
POLYETHYLENE	Ingestion	Rat	LD50 > 2,000 mg/kg
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 2.8 mg/l
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	Dermal	similar compounds	LD50 > 5,000 mg/kg
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	Ingestion	similar compounds	LD50 > 2,000 mg/kg
N-Butyl Methacrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
N-Butyl Methacrylate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 27 mg/l
N-Butyl Methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
N,N-DIMETHYLACRYLAMIDE	Rabbit	No significant irritation
Isobornyl Acrylate	Rabbit	Minimal irritation
Silica gel, pptd., cryst.-free	Rabbit	No significant irritation
1,6-hexanediol diacrylate	Rabbit	Irritant
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Irritant
Urethane Acrylic Oligomer	similar compounds	Irritant
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Rabbit	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Professional judgement	No significant irritation
UV Stabilizer 2	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Rabbit	No significant irritation
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
POLYETHYLENE	Professional judgement	No significant irritation
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	No significant irritation
N-Butyl Methacrylate	Rabbit	Irritant
Toluene	Rabbit	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
N,N-DIMETHYLACRYLAMIDE	In vitro data	Corrosive

Isobornyl Acrylate	Rabbit	Mild irritant
Silica gel, pptd., cryst.-free	Rabbit	No significant irritation
1,6-hexanediol diacrylate	Rabbit	Moderate irritant
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Severe irritant
Urethane Acrylic Oligomer	similar compounds	Severe irritant
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Rabbit	Mild irritant
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Professional judgement	No significant irritation
UV Stabilizer 2	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Rabbit	Severe irritant
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	No significant irritation
N-Butyl Methacrylate	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant

### Skin Sensitization

Name	Species	Value
N,N-DIMETHYLACRYLAMIDE	Multiple animal species	Not classified
Isobornyl Acrylate	Human and animal	Sensitizing
Silica gel, pptd., cryst.-free	Human and animal	Not classified
1,6-hexanediol diacrylate	Guinea pig	Sensitizing
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Sensitizing
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Guinea pig	Not classified
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Mouse	Sensitizing
UV Stabilizer 2	Mouse	Not classified
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Guinea pig	Not classified
PHENOXY ETHYL ACRYLATE	Guinea pig	Sensitizing
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	Sensitizing
N-Butyl Methacrylate	Guinea pig	Sensitizing
Toluene	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
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N,N-DIMETHYLACRYLAMIDE	In vivo	Not mutagenic
N,N-DIMETHYLACRYLAMIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
Isobornyl Acrylate	In Vitro	Not mutagenic
Silica gel, pptd., cryst.-free	In Vitro	Not mutagenic
1,6-hexanediol diacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-HYDROXYCYCLOHEXYL PHENYL KETONE	In Vitro	Not mutagenic
1-HYDROXYCYCLOHEXYL PHENYL KETONE	In vivo	Not mutagenic
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	In Vitro	Not mutagenic
UV Stabilizer 2	In Vitro	Not mutagenic
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	In Vitro	Not mutagenic
N-Butyl Methacrylate	In Vitro	Not mutagenic
N-Butyl Methacrylate	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Silica gel, pptd., cryst.-free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
1,6-hexanediol diacrylate	Dermal	Mouse	Not carcinogenic
POLYETHYLENE	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
N-Butyl Methacrylate	Inhalation	Multiple animal species	Carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
N,N-DIMETHYLACRYLAMIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
N,N-DIMETHYLACRYLAMIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 30 mg/kg/day	29 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	Not classified for development	Rat	NOAEL 30 mg/kg/day	premating into lactation
N,N-DIMETHYLACRYLAMIDE	Dermal	Not classified for male reproduction	Rat	NOAEL 250 mg/kg/day	13 weeks
Isobornyl Acrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	premating into lactation
Isobornyl Acrylate	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	premating into lactation
Silica gel, pptd., cryst.-free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica gel, pptd., cryst.-free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica gel, pptd., cryst.-free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

1,6-hexanediol diacrylate	Not Specified	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Not classified for development	Rat	NOAEL 900 mg/kg/day	during gestation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Not classified for development	Rat	NOAEL 150 mg/kg/day	during gestation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to female reproduction	Rat	NOAEL 200 mg/kg/day	premating into lactation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 60 mg/kg/day	85 days
PHENOXY ETHYL ACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	43 days
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to development	Rat	NOAEL 300 mg/kg/day	premating into lactation
N-Butyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
N-Butyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
N-Butyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during gestation
N-Butyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 1.8 mg/l	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
N,N-DIMETHYLACRYLAMIDE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
N,N-DIMETHYLACRYLAMIDE	Inhalation	central nervous system depression	Not classified		NOAEL Not available	
1,6-hexanediol diacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Urethane Acrylic Oligomer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
N-Butyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	

Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
N,N-DIMETHYLACRYLAMIDE	Dermal	heart   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
Isobornyl Acrylate	Ingestion	gastrointestinal tract   immune system   kidney and/or bladder   heart   endocrine system   hematopoietic system   liver   nervous system   respiratory system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Silica gel, pptd., cryst.-free	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
1,6-hexanediol diacrylate	Dermal	skin	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 70 mg/kg/day	80 weeks
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	endocrine system   liver   kidney and/or bladder   heart   blood   immune system   nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	skin   blood   liver   kidney and/or bladder   nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Ingestion	gastrointestinal tract   immune system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days
N-Butyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11 mg/l	28 days
N-Butyl Methacrylate	Inhalation	olfactory system	Not classified	Rat	NOAEL 1.8 mg/l	28 days
N-Butyl Methacrylate	Inhalation	heart   endocrine system   hematopoietic system   liver   nervous system   respiratory system	Not classified	Rat	NOAEL 11 mg/l	28 days
N-Butyl Methacrylate	Ingestion	olfactory system	Not classified	Rat	NOAEL 60 mg/kg/day	90 days
N-Butyl Methacrylate	Ingestion	endocrine system   hematopoietic	Not classified	Rat	NOAEL 360 mg/kg/day	90 days

		system   liver   nervous system   kidney and/or bladder   heart   immune system				
Toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

**Aspiration Hazard**

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D018 (Benzene)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Acute toxicity

Carcinogenicity

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):****Ingredient**

PHENOXY ETHYL ACRYLATE (GLYCOL  
ETHERS)

**C.A.S. No**

48145-04-6

**% by Wt**

Trade Secret <= 1

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

### SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 3 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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