



Safety Data Sheet

Copyright,2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	08-2022-5	Version Number:	19.00
Issue Date:	04/21/21	Supersedes Date:	03/19/21

SECTION 1: Identification

1.1. Product identifier

3M™ Primacast™ Splint

Product Identification Numbers

UU-0107-4072-6, UU-0107-4073-4, UU-0107-5450-3, YP-2060-5000-4, YP-2060-5003-8, YP-2060-5004-6, YP-2060-5005-3
7000115473, 7000021233, 7000021234, 7000021235, 7100216152, 7100216090, 7100216303

1.2. Recommended use and restrictions on use

Recommended use

To immobilize broken bones.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M Poland Infection Prevention Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
 Causes skin irritation.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:
 respiratory system |

Precautionary Statements

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.
 Use only outdoors or in a well-ventilated area.
 In case of inadequate ventilation wear respiratory protection.
 Wear protective gloves and eye/face protection.
 Do not eat, drink or smoke when using this product.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Take off contaminated clothing and wash it before reuse.
 Get medical advice/attention if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
 Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polypropylene Cloth	9003-07-0	< 30 Trade Secret *

P,P'-Methylenebis(phenyl isocyanate)	101-68-8	15 - 25 Trade Secret *
CERAMIC MATERIALS AND WARES, CHEMICALS	66402-68-4	10 - 20 Trade Secret *
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	25322-69-4	15 - 20 Trade Secret *
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	39310-05-9	< 10 Trade Secret *
POLY(ETHYLENE TEREPHTHALATE)	25038-59-9	< 5 Trade Secret *
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	25791-96-2	< 5 Trade Secret *
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	26447-40-5	< 2 Trade Secret *
Quartz Silica	14808-60-7	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation

to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from strong bases. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	OSHA	CEIL:0.2 mg/m3(0.02 ppm)	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro.-omega.-hydroxy-	25322-69-4	AIHA	TWA(as aerosol):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Under normal use conditions, eye exposure is not expected to be significant enough to require eye protection.

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Gloves providing sufficient protection must be worn while applying the casting tape. E.g. nitrile gloves with a minimum thickness of 0.127 mm (5 mil, 0.005 inch) have proven to provide effective protection. The cast surface should be free of monomer and polymer isocyanate within 30 minutes when proper wetting techniques are used. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

Results from air sampling during simulated product application show that vapours of methylenediphenyl-diisocyanate as used in the product are not detectable during use in Health Care facility cast rooms. Detection limits were extremely low and far below international safety recommendations for working with isocyanates. Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. People with bronchial problems or with isocyanate sensitivity may still respond to low isocyanate concentrations. In general it is recommended to use synthetic casting material in rooms with normal general/dilution ventilation.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Clear White

Specific Physical Form:

Paste imbedded on Polyester/Polypropylene Knit..

Odor

Slight Odor

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

No Data Available

Flash Point

Not Applicable

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	≤ 27 psia [$@ 131$ °F] [<i>Details: MITS data</i>]
Vapor Density	<i>No Data Available</i>
Density	0.8 g/ml
Specific Gravity	0.8 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>Not Applicable</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	$\geq 500,000$ centipoise
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H ₂ O & Exempt Solvents	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Alcohols
Amines
Strong bases

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Hydrogen Cyanide	Not Specified
Oxides of Nitrogen	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause target organ effects after inhalation. May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYST AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

This product contains a form of crystalline silica. Occupational exposure to inhaled crystalline silica has been associated with silicosis and lung cancer. No exposure to crystalline silica is expected during the normal handling and use of this product. Therefore, the health effects associated with crystalline silica are not expected during normal use of this product.

Results from air sampling for simulated dry and wet product application show that vapours of methylenediphenyl-diisocyanate as used in the product are not detectable during use. Detection limits were extremely low and far below international safety recommendations for working with isocyanates. People with bronchial problems or with isocyanate sensitivity may still respond to low isocyanate concentrations.

Direct contact with the cast surface without the use of gloves should be avoided until curing has completed. The cast surface should be free of monomer and polymer isocyanate within 30 minutes when proper wetting techniques are used.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
------	-------	---------	-------

Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polypropylene Cloth	Dermal		LD50 estimated to be > 5,000 mg/kg
Polypropylene Cloth	Ingestion	Mouse	LD50 > 8,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	Dermal	Rabbit	LD50 > 10,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	Ingestion	Rat	LD50 > 2,000 mg/kg
CERAMIC MATERIALS AND WARES, CHEMICALS	Dermal		LD50 estimated to be > 5,000 mg/kg
CERAMIC MATERIALS AND WARES, CHEMICALS	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Dermal	Rabbit	LD50 > 5,000 mg/kg
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Ingestion	Rat	LD50 31,600 mg/kg
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Dermal	Rat	LD50 > 2,000 mg/kg
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Ingestion	Rat	LD50 4,600 mg/kg
POLY(ETHYLENE TEREPHTHALATE)	Dermal		LD50 estimated to be > 5,000 mg/kg
POLY(ETHYLENE TEREPHTHALATE)	Ingestion	Rat	LD50 > 5,000 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Ingestion	Rat	LD50 31,600 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polypropylene Cloth	Human and animal	No significant irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Irritant
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	Rabbit	No significant irritation
CERAMIC MATERIALS AND WARES, CHEMICALS	Rabbit	No significant irritation
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	official classification	Irritant
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Rabbit	No significant irritation
POLY(ETHYLENE TEREPHTHALATE)	In vitro data	No significant irritation
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classification	Irritant
Quartz Silica	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polypropylene Cloth	Professional judgement	No significant irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	Rabbit	No significant irritation
CERAMIC MATERIALS AND WARES, CHEMICALS	Rabbit	Mild irritant
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	official classification	Severe irritant
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Rabbit	Mild irritant
POLY(ETHYLENE TEREPHTHALATE)	Human	No significant irritation
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classification	Severe irritant

Skin Sensitization

Name	Species	Value
Polypropylene Cloth	Human and animal	Not classified
P,P'-Methylenebis(phenyl isocyanate)	official classification	Sensitizing
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	official classification	Sensitizing
POLY(ETHYLENE TEREPHTHALATE)	Human	Not classified
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classification	Sensitizing

Respiratory Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Human	Sensitizing
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Polypropylene Cloth	In Vitro	Not mutagenic
P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
CERAMIC MATERIALS AND WARES, CHEMICALS	In Vitro	Some positive data exist, but the data are not sufficient for classification
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
POLY(ETHYLENE TEREPHTHALATE)	In Vitro	Not mutagenic
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
------	-------	---------	-------

Polypropylene Cloth	Not Specified	Rat	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
CERAMIC MATERIALS AND WARES, CHEMICALS	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
CERAMIC MATERIALS AND WARES, CHEMICALS	Inhalation	pulmonary fibrosis	Not classified	Multiple animal species	NOAEL not available	
CERAMIC MATERIALS AND WARES, CHEMICALS	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
POLY(ETHYLENE TEREPHTHALATE)	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL Not available	13 weeks

		hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system				
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

During cleanup or disposal of open, uncured product, gloves providing sufficient protection must be worn. E.g. nitrile gloves with a minimum thickness of 0.127 mm (5 mil, 0.005 inch) have proven to provide effective protection. Additionally the following skin protection may be needed: laboratory coat or long-sleeve protective gauntlets. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
P,P'-Methylenabis(phenyl isocyanate)	101-68-8	Trade Secret 15 - 25

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	08-2022-5	Version Number:	19.00
Issue Date:	04/21/21	Supersedes Date:	03/19/21

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com