



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 71IPA Engineered Fluid

Product Identification Numbers

ID Number	UPC	ID Number	UPC
70-2134-0521-3		80-0014-4565-1	
98-0212-1136-6	00-51135-63000-6	98-0212-1137-4	00-51135-63001-3
98-0212-1138-2	00-51135-63002-0	98-0212-1139-0	00-51135-63003-7
98-0212-4873-1	000 51138 99253 8		

4010039371, 7100025390, 7100011216, 7100035102, 7100073962, 7100260453

1.2. Recommended use and restrictions on use

Recommended use

For Industrial Use Only. Not Intended For Use As A Medical Device Or Drug., Cleaning, drying and rinse agent for co-solvents and degreasers.

Restrictions on use

Novec™ Engineered Fluids are used in a wide variety of applications, including but not limited to precision cleaning of medical devices and as lubricant deposition solvents for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electronics Materials Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Hazards not otherwise classified

In use, may form flammable/explosive vapour-air mixture.

Supplemental Information:

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl nonafluoroisobutyl ether	163702-08-7	50 - 90
Methyl nonafluorobutyl ether	163702-07-6	5 - 45
Isopropyl alcohol	67-63-0	4 - 5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition. Material displays no closed-cup flash point but may form flammable/explosive vapor air mixture.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sparks, flames, and extreme heat. Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Eliminate all potential ignition sources when cleaning up spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Keep away from sparks, flames, and extreme heat.

7.2. Conditions for safe storage including any incompatibilities

Store at temperatures not exceeding 38C/100F. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Methyl nonafluorobutyl ether	163702-07-6	AIHA	TWA:750 ppm	
Methyl nonafluoroisobutyl ether	163702-08-7	AIHA	TWA:750 ppm	
Isopropyl alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
Isopropyl alcohol	67-63-0	OSHA	TWA:980 mg/m ³ (400 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide ventilation adequate to maintain vapor concentration below lower explosive concentration.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Chemical protective gloves are not required under normal use conditions. However, when the product is subjected to extreme heat, HF may be formed. For those cases, neoprene gloves and apron are recommended.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating: Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties**Appearance**

Physical state
Color

Liquid
Colorless

Specific Physical Form:

Liquid

Odor

Slight Alcohol

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

54 °C

Flash Point

No flash point [*Details:* Tested according to ASTM method D56-87]

Evaporation rate

58 [*Ref Std:* BUOAC=1]

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

4.0 % [*Details:* Tested according to ASTM Method E681-94]

Flammable Limits(UEL)

16.7 % [*Details:* Tested according to ASTM Method E681-94]

Vapor Pressure

207 mmHg [*@ 25 °C*]

Vapor Density

7.1 [*Ref Std:* AIR=1]

Density

1.48 g/ml

Specific Gravity

1.48 [*Ref Std:* WATER=1]

Solubility in Water

Slight (less than 10%)

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

443 °C [*Details:* ASTM E659 Method]

Decomposition temperature

Not Applicable

Viscosity

<=10 centipoise [*@ 23 °C*]

Molecular weight

No Data Available

Volatile Organic Compounds

67 g/l [*Test Method:* South Cost Air Qual Mgmt Dist]

Percent volatile

100 %

VOC Less H2O & Exempt Solvents

67 g/l [*Test Method:* calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance**

Carbon monoxide

Condition

At Elevated Temperatures - extreme conditions of heat

Carbon dioxide	At Elevated Temperatures - extreme conditions of heat
Hydrogen Fluoride	At Elevated Temperatures - extreme conditions of heat
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl nonafluorobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l

Methyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Isopropyl alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl alcohol	Ingestion	Rat	LD50 4,710 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
Isopropyl alcohol	Multiple animal species	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
Isopropyl alcohol	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
Methyl nonafluoroisobutyl ether	Guinea pig	Not classified
Methyl nonafluorobutyl ether	Guinea pig	Not classified
Isopropyl alcohol	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Methyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Methyl nonafluorobutyl ether	In Vitro	Not mutagenic
Methyl nonafluorobutyl ether	In vivo	Not mutagenic
Isopropyl alcohol	In Vitro	Not mutagenic
Isopropyl alcohol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Isopropyl alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307	during

				mg/l	gestation
Methyl nonafluorobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Isopropyl alcohol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl alcohol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Isopropyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluoroisobutyl ether	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluorobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks

Methyl nonafluorobutyl ether	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Isopropyl alcohol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Isopropyl alcohol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl alcohol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

HMIS Hazard Classification

Health: 0 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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