



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Hot Melt Adhesive JA-7399

Product Identification Numbers

62-3754-9132-1

7100068014

1.2. Recommended use and restrictions on use

Recommended use

Hot-Melt Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

Supplemental Information:

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors. In case of eye/skin

contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician. May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polypropylene Copolymer (NJTS Reg. No. 04499600-7072)	Trade Secret*	30 - 60 Trade Secret *
Styrene-Butadiene Polymer	66070-58-4	10 - 30 Trade Secret *
Hydrocarbon Resin	Trade Secret*	10 - 30 Trade Secret *
Paraffin Wax	8002-74-2	1 - 10 Trade Secret *
Polyethylene	9002-88-4	1 - 10 Trade Secret *
Non-Hazardous Additives	Trade Secret*	0.5 - 1.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes

Hydrocarbons

Carbon monoxide

Condition

During Combustion

During Combustion

During Combustion

Carbon dioxide
Ketones

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Paraffin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties**Appearance****Physical state**

Solid

Color

Off-White

Specific Physical Form:

Waxy Solid

Odor

Odorless

Odor threshold*No Data Available***pH***Not Applicable***Melting point***No Data Available***Boiling Point***Not Applicable***Flash Point**

245 °C

Evaporation rate*Not Applicable***Flammability (solid, gas)**

Not Classified

Flammable Limits(LEL)*Not Applicable***Flammable Limits(UEL)***Not Applicable***Vapor Pressure***Not Applicable***Vapor Density***Not Applicable***Density**0.90 g/cm³**Specific Gravity**

0.90 [Ref Std: WATER=1]

Solubility in Water

Nil

Solubility- non-water*No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***Not Applicable***Decomposition temperature***No Data Available***Viscosity***Not Applicable***Hazardous Air Pollutants**

0 % weight [Test Method: Calculated]

Volatile Organic Compounds

0 % [Test Method: calculated SCAQMD rule 443.1]

Percent volatile

0.0 % weight

VOC Less H₂O & Exempt Solvents

0 g/l [Test Method: calculated SCAQMD rule 443.1]

Solids Content

100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polypropylene Copolymer (NJTS Reg. No. 04499600-7072)	Dermal	Rabbit	LD50 > 2,000 mg/kg
Polypropylene Copolymer (NJTS Reg. No. 04499600-7072)	Ingestion	Rat	LD50 > 5,000 mg/kg
Styrene-Butadiene Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene-Butadiene Polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Paraffin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Paraffin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Additives	Dermal	Rabbit	LD50 > 3,160 mg/kg
Non-Hazardous Additives	Inhalation-Dust/Mist	Rat	LC50 > 1.95 mg/l

	(4 hours)		
Non-Hazardous Additives	Ingestion	Rat	LD50 > 10,250 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polypropylene Copolymer (NJTS Reg. No. 04499600-7072)	Rabbit	No significant irritation
Polyethylene	Professional judgement	No significant irritation
Paraffin Wax	Rabbit	No significant irritation
Non-Hazardous Additives	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polypropylene Copolymer (NJTS Reg. No. 04499600-7072)	Rabbit	No significant irritation
Paraffin Wax	Rabbit	No significant irritation
Non-Hazardous Additives	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Paraffin Wax	Guinea pig	Not classified
Non-Hazardous Additives	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Paraffin Wax	In Vitro	Not mutagenic
Non-Hazardous Additives	In Vitro	Not mutagenic
Non-Hazardous Additives	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polyethylene	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Paraffin Wax	Ingestion	Rat	Not carcinogenic
Non-Hazardous Additives	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Non-Hazardous Additives	Ingestion	Not classified for female reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Non-Hazardous Additives	Ingestion	Not classified for male reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Non-Hazardous Additives	Ingestion	Not classified for development	Multiple animal	NOAEL 1,000 mg/kg/day	during organogenesis

			species		s
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Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Paraffin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Paraffin Wax	Ingestion	hematopoietic system liver immune system skin endocrine system bone, teeth, nails, and/or hair muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Non-Hazardous Additives	Ingestion	endocrine system	Not classified	Rat	NOAEL 450 mg/kg/day	2 years
Non-Hazardous Additives	Ingestion	liver	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Non-Hazardous Additives	Ingestion	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Non-Hazardous Additives	Ingestion	auditory system eyes	Not classified	Dog	NOAEL 302 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper

destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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