

Safety Data Sheet

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Document Group: 45-2280-1 **Version Number:** 1.00 **Issue Date:** 10/01/24 **Supercedes Date:** Initial Issue

Product identifier

3M™ Abrasive Products, 3M Xtract™ Cubitron™ II Paper 732U Discs Multi Pack, 240+ - 400+, 500-1000 Stikit™, Hookit™

Recommended use

Abrasive Kit

Supplier's details

MANUFACTURER: 3M

DIVISION: Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

44-9681-6, 44-9680-8

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Document Group: 44-9681-6 **Version Number:** 1.00

Issue Date: 02/28/24 **Supercedes Date:** Initial Issue

SECTION 1: Identification

1.1. Product identifier

3MTM Abrasive Products, Experimental Discs, 500 - 1000, StikitTM, HookitTM (Experimental)

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product, For industrial/occupational use only. Not for consumer sale or use.

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Paper Backing	Mixture	40 - 70
Hookit Backing	Mixture	< 30

Cured Resin	Mixture	< 25
Stikit Backing	Mixture	< 20
Ceramic Aluminum Oxide / Aluminum Oxide Mineral	1344-28-1	5 - 15
Blend (non-fibrous)		
Lubricant	557-05-1	< 5
Titanium Dioxide	13463-67-7	< 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

SubstanceConditionCarbon monoxideDuring CombustionCarbon dioxideDuring Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1	A4: Not class. as human
			mg/m3	carcin
Ceramic Aluminum Oxide /	1344-28-1	OSHA	TWA(as total dust):15	
Aluminum Oxide Mineral Blend			mg/m3;TWA(respirable	
(non-fibrous)			fraction):5 mg/m3	
Particles (insoluble or poorly	1344-28-1	ACGIH	TWA(inhalable	
soluble) not otherwise specified,			particulates):10 mg/m3	
inhalable particles				
Particles (insoluble or poorly	1344-28-1	ACGIH	TWA(respirable particles):3	
soluble) not otherwise specified,			mg/m3	
respirable particles				
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale	A3: Confirmed animal
			particles):0.2	carcin.
			mg/m3;TWA(Respirable	
The circus Discride	12462 67.7	OCITA	finescale particles):2.5 mg/m3	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	-
Lubricant	557-05-1	OSHA	TWA(as total dust):15	
			mg/m3;TWA(respirable	
David 1 - 2 (1 - 1 - 1 1 1 1	557.05.1	ACCIII	fraction):5 mg/m3	
Particles (insoluble or poorly	557-05-1	ACGIH	TWA(inhalable	
soluble) not otherwise specified, inhalable particles			particulates):10 mg/m3	
Particles (insoluble or poorly	557-05-1	ACGIH	TWA(respirable particles):3	
	337-03-1	АССІП		
soluble) not otherwise specified, respirable particles			mg/m3	
STEARATES	557-05-1	ACGIH	TWA(respirable fraction):3	A4: Not class. as human
SIEAKAIES	337-03-1	ACUIN	mg/m3;TWA(inhalable	carcin
			fraction):10 mg/m3	Carciii
			machon). To mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid Color Purple

OdorSlight PolymericOdor thresholdNot ApplicablepHNot ApplicableMelting pointNot Applicable

Boiling Point Not Applicable **Flash Point** Not Applicable Not Applicable **Evaporation rate** Flammability (solid, gas) Not Classified Flammable Limits(LEL) Not Applicable Not Applicable Flammable Limits(UEL) **Vapor Pressure** Not Applicable Vapor Density Not Applicable **Density** No Data Available **Specific Gravity** Not Applicable Solubility In Water Not Applicable Solubility- non-water Not Applicable Partition coefficient: n-octanol/ water Not Applicable Not Applicable **Autoignition temperature** Not Applicable **Decomposition temperature** Not Applicable Viscosity Not Applicable **Volatile Organic Compounds** Percent volatile Not Applicable **VOC Less H2O & Exempt Solvents** Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Hydrogen Fluoride

Condition

At Elevated Temperatures

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

Eve Contact:

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

No health effects are expected.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Lubricant	Dermal	Rabbit	LD50 > 2,000 mg/kg
Lubricant	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Lubricant	Ingestion	Rat	LD50 > 2,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg

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3M [™] Abrasive Products, Experimental Discs, 500 - 1000, Stikit [™] , Hookit [™]	02/28/24

Titanium Dioxide	Inhalation- Dust/Mist	Rat	LC50 > 6.82 mg/l
	(4 hours)		
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name		Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Lubricant	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Lubricant	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Lubricant	Human	Not classified
Titanium Dioxide	Human	Not classified
	and	
	animal	

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name		Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	In Vitro	Not mutagenic
Lubricant	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-	Inhalation	Rat	Not carcinogenic
fibrous)			
Titanium Dioxide	Ingestion	Multiple	Not carcinogenic
		animal	
		species	
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
------------	-----------------	-------	---------	-------------	----------------------

Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Lubricant	Ingestion	heart endocrine system gastrointestinal tract hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes, Combustion products will include HF. Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging, 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable

current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient C.A.S. No % by W

Lubricant (ZINC COMPOUNDS)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride. During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

Document Group: 44-9681-6 **Version Number:** 1.00

Issue Date: 02/28/24 **Supercedes Date:** Initial Issue

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Document Group: 44-9680-8 **Version Number:** 1.00

Issue Date: 02/28/24 **Supercedes Date:** Initial Issue

SECTION 1: Identification

1.1. Product identifier

3MTM Abrasive Products, Experimental Discs, 240+ - 400+, StikitTM, HookitTM (Experimental)

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product, For industrial/occupational use only. Not for consumer sale or use.

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Paper Backing	Mixture	30 - 65
Hookit Backing	Mixture	< 30

Ceramic Aluminum Oxide / Aluminum Oxide Mineral	1344-28-1	5 - 25
Blend (non-fibrous)		
Cured Resin	Mixture	5 - 25
Stikit Backing	Mixture	< 20
Filler	37244-96-5	< 15
Lubricant 1	557-05-1	< 2
Lubricant 2	Trade Secret*	< 2
Titanium Dioxide	13463-67-7	< 1

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1	A4: Not class. as human
			mg/m3	carcin
Ceramic Aluminum Oxide /	1344-28-1	OSHA	TWA(as total dust):15	
Aluminum Oxide Mineral Blend			mg/m3;TWA(respirable	
(non-fibrous)			fraction):5 mg/m3	
Particles (insoluble or poorly	1344-28-1	ACGIH	TWA(inhalable	
soluble) not otherwise specified,			particulates):10 mg/m3	
inhalable particles				
Particles (insoluble or poorly	1344-28-1	ACGIH	TWA(respirable particles):3	
soluble) not otherwise specified,			mg/m3	
respirable particles				
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale	A3: Confirmed animal
			particles):0.2	carcin.
			mg/m3;TWA(Respirable	
			finescale particles):2.5 mg/m3	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Lubricant 1	557-05-1	OSHA	TWA(as total dust):15	
			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
Particles (insoluble or poorly	557-05-1	ACGIH	TWA(inhalable	
soluble) not otherwise specified,			particulates):10 mg/m3	
inhalable particles				
Particles (insoluble or poorly	557-05-1	ACGIH	TWA(respirable particles):3	
soluble) not otherwise specified,			mg/m3	
respirable particles				

STEARATES	557-05-1	TWA(respirable fraction):3 mg/m3;TWA(inhalable fraction):10 mg/m3	A4: Not class. as human carcin
Lubricant 2	Trade Secret	TWA(respirable fraction):3 mg/m3;TWA(inhalable fraction):10 mg/m3	A4: Not class. as human carcin

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid Color Purple

Odor Slight Polymeric **Odor threshold** Not Applicable рH Not Applicable **Melting point** Not Applicable **Boiling Point** Not Applicable Flash Point Not Applicable **Evaporation rate** Not Applicable Flammability (solid, gas) Not Classified Flammable Limits(LEL) Not Applicable Flammable Limits(UEL) Not Applicable Vapor Pressure Not Applicable **Vapor Density** Not Applicable **Density** No Data Available **Specific Gravity** Not Applicable Solubility In Water Not Applicable Solubility- non-water Not Applicable Not Applicable Partition coefficient: n-octanol/ water Not Applicable **Autoignition temperature Decomposition temperature** Not Applicable Viscosity Not Applicable Not Applicable **Volatile Organic Compounds** Not Applicable Percent volatile **VOC Less H2O & Exempt Solvents** Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u> <u>Condition</u>

Hydrogen Fluoride At Elevated Temperatures

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

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The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

No health effects are expected.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation- Dust/Mist	Rat	LC50 > 2.3 mg/l

2	/2		

	(4 hours)		
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend	Ingestion	Rat	LD50 > 5,000 mg/kg
(non-fibrous)			
Filler	Dermal		LD50 estimated to be > 5,000 mg/kg
Filler	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Lubricant 1	Dermal	Rabbit	LD50 > 2,000 mg/kg
Lubricant 1	Inhalation-	Rat	LC50 > 50 mg/l
	Dust/Mist		
	(4 hours)		
Lubricant 1	Ingestion	Rat	LD50 > 2,000 mg/kg
Lubricant 2	Dermal	Rat	LD50 > 2,000 mg/kg
Lubricant 2	Ingestion	Rat	LD50 > 2,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-	Rat	LC50 > 6.82 mg/l
	Dust/Mist		
	(4 hours)		
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Filler	Professio	No significant irritation
	nal	
	judgeme	
	nt	
Lubricant 1	Rabbit	No significant irritation
Lubricant 2	In vitro	No significant irritation
	data	
Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Filler	Professio	Mild irritant
	nal judgeme	
	nt	
Lubricant 1	Rabbit	No significant irritation
Lubricant 2	In vitro	No significant irritation
	data	
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Skin Schsitization		
Name	Species	Value
Lubricant 1	Human	Not classified
Lubricant 2	similar compoun ds	Not classified
Titanium Dioxide	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	In Vitro	Not mutagenic

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Lubricant 1	In Vitro	Not mutagenic
Lubricant 2	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-	Inhalation	Rat	Not carcinogenic
fibrous)			
Titanium Dioxide	Ingestion	Multiple	Not carcinogenic
		animal	
		species	
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

treproductive unavor Developmentur Errects					
Name	Route	Value	Species	Test Result	Exposure Duration
Lubricant 2	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Lubricant 2	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Lubricant 2	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Lubricant 1	Ingestion	heart endocrine system gastrointestinal tract hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Lubricant 2	Ingestion	hematopoietic system nervous system kidney and/or bladder heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair liver immune system eyes respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for	Rat	LOAEL 0.01 mg/l	2 years

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			classification			
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not	occupational
					available	exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical	Hazards
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Not applicable

Health Hazards

Not applicable

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

IngredientC.A.S. No% by WtLubricant 1 (ZINC COMPOUNDS)557-05-1< 2</td>

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride. During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information

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