



Safety Data Sheet

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Document Group:	21-6252-7	Version Number:	2.00
Issue Date:	01/28/16	Supersedes Date:	05/09/14

Product identifier

Transbond PLUS Color Change Adhesive Kit with Transbond Plus Self Etching Primer (712-107, 712-108)

ID Number(s):

70-0066-4261-8, 70-0066-4262-6

Recommended use

Orthodontic use, Orthodontic use

Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

11-8348-2, 16-1815-6

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Document Group: 11-8348-2
Issue Date: 06/25/18

Version Number: 13.00
Supersedes Date: 12/29/17

SECTION 1: Identification

1.1. Product identifier

3M Unitek Transbond Plus Self Etching Primer (712-090, 712-091)

Product Identification Numbers

70-2021-0623-6, 70-2021-0835-6, 78-8098-6204-4, 78-8098-6207-7

1.2. Recommended use and restrictions on use

Recommended use

Orthodontic use, Orthodontic use

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

Causes serious eye irritation.

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear eye/face protection.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

55% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
METHACRYLATED PYROPHOSPHATES	None	10 - 25 Trade Secret *
ETHYLENE DIMETHACRYLATE	97-90-5	0 - 2 Trade Secret *
Phosphoric Acid	7664-38-2	0 - 2 Trade Secret *
2-HYDROXYETHYL METHACRYLATE (HEMA)	868-77-9	< 1 Trade Secret *
2-PROPENOIC ACID, 2-METHYL-,PHOSPHINICOBIS (OXY-2,1-ETHANDIYL)ESTER	32435-46-4	25 - 40 Trade Secret *
WATER	7732-18-5	15 - 25 Trade Secret *
Mono HEMA Phosphate	24599-21-1	10 - 25 Trade Secret *
TRIS[2-(METHACRYLOYLOXY)ETHYL]PHOSPHATE	15458-75-0	1 - 10 Trade Secret *
DL-CAMPHORQUINONE	10373-78-1	< 3 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Phosphoric Acid	7664-38-2	ACGIH	TWA:1 mg/m ³ ;STEL:3 mg/m ³	
Phosphoric Acid	7664-38-2	OSHA	TWA:1 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Compartment 1: Slight yellow liquid, slight acrylate odor. Compartment 2: Clear, odorless liquid.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	Approximately 32 °F
Boiling Point	Approximately 212 °F
Flash Point	No flash point
Evaporation rate	≤ 1 [Ref Std:BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	> 1 g/ml [@ 23 °C]
Specific Gravity	Approximately 1 [Ref Std:WATER=1]
Solubility in Water	Complete [@ 23 °C]
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	<i>No Data Available</i>

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion	Rat	LD50 > 2,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-,PHOSPHINICOBIS (OXY-2,1-ETHANDIYL)ESTER	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-,PHOSPHINICOBIS (OXY-2,1-ETHANDIYL)ESTER	Ingestion	Rat	LD50 > 5,000 mg/kg
Mono HEMA Phosphate	Ingestion	similar compounds	LD50 300-2000 mg/kg
ETHYLENE DIMETHACRYLATE	Dermal	Professional judgment	LD50 estimated to be 2,000 - 5,000 mg/kg
Phosphoric Acid	Dermal	Rabbit	LD50 2,740 mg/kg
ETHYLENE DIMETHACRYLATE	Ingestion	Rat	LD50 3,300 mg/kg
Phosphoric Acid	Ingestion	Rat	LD50 1,530 mg/kg

DL-CAMPHORQUINONE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
DL-CAMPHORQUINONE	Ingestion	Rat	LD50 > 2,000 mg/kg
2-HYDROXYETHYL METHACRYLATE (HEMA)	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Rat	LD50 5,564 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product		No significant irritation
ETHYLENE DIMETHACRYLATE	Professional judgement	Mild irritant
Phosphoric Acid	Rabbit	Corrosive
2-HYDROXYETHYL METHACRYLATE (HEMA)	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
ETHYLENE DIMETHACRYLATE	Not available	Moderate irritant
Phosphoric Acid	official classification	Corrosive
2-HYDROXYETHYL METHACRYLATE (HEMA)	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Overall product		Sensitizing
ETHYLENE DIMETHACRYLATE	Guinea pig	Sensitizing
Phosphoric Acid	Human	Not classified
2-HYDROXYETHYL METHACRYLATE (HEMA)	Human and animal	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Overall product	In Vitro	Not mutagenic
ETHYLENE DIMETHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phosphoric Acid	In Vitro	Not mutagenic
2-HYDROXYETHYL METHACRYLATE (HEMA)	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE (HEMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure
------	-------	-------	---------	-------------	----------

					Duration
Phosphoric Acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Phosphoric Acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Phosphoric Acid	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE (HEMA)	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ETHYLENE DIMETHACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Phosphoric Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

California Proposition 65**Ingredient**

Toluene

C.A.S. No.

108-88-3

Listing

Developmental Toxin

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 11-8348-2**Version Number:** 13.00**Issue Date:** 06/25/18**Supersedes Date:** 12/29/17

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Document Group: 16-1815-6
Issue Date: 11/11/22

Version Number: 8.01
Supersedes Date: 04/14/20

SECTION 1: Identification

1.1. Product identifier

3M™ Unitek™ Transbond™ Plus Color Change Adhesive (712-101, 712-102, 712-103, 712-104, 712-105, 712-106)

Product Identification Numbers

70-0066-4240-2, 70-0066-4241-0, 70-0066-4242-8, 70-0066-4243-6, 70-0066-4244-4, 70-0066-4245-1
7000024455, 7010375252, 7000024456, 7100266639, 7000001444, 7000001445

1.2. Recommended use and restrictions on use

Recommended use

Orthodontic use

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Reproductive Toxicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms**Hazard Statements**

Causes eye irritation.
May damage fertility or the unborn child.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves.
Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF exposed or concerned: Get medical advice/attention.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

9% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Silane Treated Quartz	100402-78-6	35 - 45 Trade Secret *
Silane Treated Glass	None	35 - 45 Trade Secret *
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, reaction products with 2-isocyanatoethyl methacrylate	1628713-16-5	5 - 15 Trade Secret *
Polyethylene Glycol Dimethacrylate (PEGDMA)	25852-47-5	5 - 15 Trade Secret *
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	1565-94-2	< 2 Trade Secret *
Silane Treated Silica	67762-90-7	< 2 Trade Secret *
Diphenyliodonium Hexafluorophosphate	58109-40-3	< 0.5 Trade Secret *
N,N-DIMETHYLBENZOCAINE	10287-53-3	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you are concerned, get medical advice.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Do not get in eyes. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Pink

Specific Physical Form:

Paste

Odor

Slight Acrylic

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

Not Applicable

Flash Point

No flash point

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

2.1 g/cm³

Specific Gravity

2.1 [Ref Std: WATER=1]

Solubility In Water

< 1 %

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Silane Treated Glass	Dermal		LD50 estimated to be > 5,000 mg/kg
Silane Treated Glass	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Silane Treated Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Silane Treated Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyethylene Glycol Dimethacrylate (PEGDMA)	Dermal	Rabbit	LD50 15,500 mg/kg
Polyethylene Glycol Dimethacrylate (PEGDMA)	Ingestion	Rat	LD50 9,400 mg/kg
Silane Treated Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane Treated Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane Treated Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	Ingestion	Rat	LD50 > 11,700 mg/kg
N,N-DIMETHYLBENZOCAINE	Dermal	Rat	LD50 > 2,000 mg/kg
N,N-DIMETHYLBENZOCAINE	Ingestion	Rat	LD50 > 2,000 mg/kg
Diphenyliodonium Hexafluorophosphate	Ingestion	Rat	LD50 32 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Silane Treated Glass	Professional judgement	No significant irritation
Silane Treated Quartz	Professional judgement	No significant irritation
Polyethylene Glycol Dimethacrylate (PEGDMA)	Rabbit	Mild irritant
Silane Treated Silica	Rabbit	No significant irritation

Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	Rabbit	No significant irritation
N,N-DIMETHYLBENZOCAINE	Rabbit	No significant irritation
Diphenyliodonium Hexafluorophosphate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Silane Treated Glass	Professional judgement	No significant irritation
Polyethylene Glycol Dimethacrylate (PEGDMA)	Rabbit	Moderate irritant
Silane Treated Silica	Rabbit	No significant irritation
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	In vitro data	No significant irritation
N,N-DIMETHYLBENZOCAINE	Rabbit	No significant irritation
Diphenyliodonium Hexafluorophosphate	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Polyethylene Glycol Dimethacrylate (PEGDMA)	Guinea pig	Not classified
Silane Treated Silica	Human and animal	Not classified
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	Mouse	Not classified
N,N-DIMETHYLBENZOCAINE		Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Silane Treated Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silane Treated Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification
Silane Treated Silica	In Vitro	Not mutagenic
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	In Vitro	Not mutagenic
N,N-DIMETHYLBENZOCAINE	In vivo	Not mutagenic
N,N-DIMETHYLBENZOCAINE	In Vitro	Some positive data exist, but the data are not sufficient for classification
Diphenyliodonium Hexafluorophosphate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Silane Treated Quartz	Inhalation	Human and animal	Carcinogenic
Silane Treated Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silane Treated Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane Treated Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497	1 generation

				mg/kg/day	
Silane Treated Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
N,N-DIMETHYLBENZOCAINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
N,N-DIMETHYLBENZOCAINE	Ingestion	Not classified for development	Rat	NOAEL 50 mg/kg/day	premating into lactation
N,N-DIMETHYLBENZOCAINE	Ingestion	Toxic to male reproduction	Rat	NOAEL 50 mg/kg/day	53 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Polyethylene Glycol Dimethacrylate (PEGDMA)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Diphenyliodonium Hexafluorophosphate	Inhalation	respiratory irritation	Not classified	Not available	Irritation Equivocal	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Silane Treated Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Silane Treated Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Bisphenol A Diglycidyl Ether Dimethacrylate (BISGMA)	Ingestion	endocrine system hematopoietic system liver heart skin gastrointestinal tract bone, teeth, nails, and/or hair immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
N,N-DIMETHYLBENZOCAINE	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 74 mg/kg/day	28 days
N,N-DIMETHYLBENZOCAINE	Ingestion	liver heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 900 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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