Material Safety Data Sheet

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Fluoroplastic PFA 8502ESDZ
MANUFACTURER: 3M
DIVISION: Energy and Advanced Materials Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/17/11
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Product Use:
Intended Use: Fluorothermoplastic

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
HEXAFLUOROPROPYLENE-PERFLUORO(PROPYL VINYL ETHER)-TETRAFLUOROETHYLENE COPOLYMER	Trade Secret	100 (typically 100)

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Coarse Powder
Odor, Color, Grade: White Odorless.
General Physical Form: Solid
Immediate health, physical, and environmental hazards: May cause thermal burns. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

During heating:
Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Skin Contact:
During heating:
Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Inhalation:
Vapors from heated material may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

During heating:
Polymer Fume Fever: Sign/symptoms may include chest pain or tightness, shortness of breath, cough, malaise, muscle aches, increased heart rate, fever, chills, sweats, nausea and headache.

If thermal decomposition occurs:
May be harmful if inhaled.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
No health effects are expected.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.
Skin Contact: Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.
Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.
If Swallowed: No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	*No Data Available*
Flash Point	No flash point
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*

5.2 EXTINGUISHING MEDIA
Non-combustible. Choose material suitable for surrounding fire.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Exposure to extreme heat can give rise to thermal decomposition. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air.

6.2. Environmental precautions
Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Use wet sweeping compound or water to avoid dusting. Sweep up.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
For industrial or professional use only. Do not breathe thermal decomposition products. Avoid skin contact with hot material. Avoid eye contact with dust or airborne particles. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to polymer fume fever caused by the formation of the hazardous decomposition products mentioned in the Reactivity Data section of this MSDS. Store work clothes separately from other clothing, food and tobacco products.

7.2 STORAGE
Store away from heat.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Provide appropriate local exhaust when product is heated. For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
During heating:

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields
Indirect Vented Goggles
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8.2.2 Skin Protection
Avoid skin contact with hot material. Wear heat insulating gloves when handling this material to prevent thermal burns.

8.2.3 Respiratory Protection
During heating:

Use a positive pressure supplied-air respirator if there is a potential for exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection. Do not breathe vapors.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Fullface air-purifying respirator with organic vapor/acid gas cartridges and P100 particulate prefilters
Fullface supplied-air respirator
. Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Coarse Powder
Odor, Color, Grade:	White Odorless.
General Physical Form:	Solid
Autoignition temperature	*No Data Available*
Flash Point	No flash point
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Boiling Point	*Not Applicable*
Density	2.15 g/cm3
Vapor Density	*Not Applicable*
Vapor Pressure	*Not Applicable*
Specific Gravity	2.15 [*Ref Std:* WATER=1]
pH	*Not Applicable*
Melting point	280 - 300 ºC [*Test Method:* ASTM METHOD] [*Details:* D 3307]
Solubility in Water	Negligible
Evaporation rate	*Not Applicable*
Volatile Organic Compounds	*Not Applicable*
Kow - Oct/Water partition coef	*Not Applicable*
Percent volatile	0 %
VOC Less H2O & Exempt Solvents	*Not Applicable*

Viscosity	*Not Applicable*

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
Alkali and alkaline earth metals
Reactions with metals in powder form occur from 370 degrees C onwards.

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition
Tetrafluoroethylene	At Elevated Temperatures
Hexafluoropropylene	At Elevated Temperatures
Carbonyl Fluoride	At Elevated Temperatures
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures
Hydrogen Fluoride	At Elevated Temperatures
Perfluoroisobutylene (PFIB)	At Elevated Temperatures
Toxic Vapor, Gas, Particulate	At Elevated Temperatures

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. To reclaim or return, contact your 3M sales representative.
For quantities <100 lbs. (50kg): dispose of waste product in a sanitary landfill. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste. Combustion products will include HF. Facility must be capable of handling halogenated materials.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):
97-5000-1534-8

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

HMIS Hazard Classification
Health: 1 **Flammability:** 0 **Reactivity:** 0 **Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:
Section 1: Product name was modified.
Section 3: Potential effects from eye contact was modified.
Section 3: Potential effects from inhalation information was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 8: Respiratory protection information was modified.

Section 8: Prevention of swallowing information was modified.
Section 13: Waste disposal method information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Page Heading: Product name was modified.
Sections 3 and 9: Specific physical form information was modified.
Section 5: Flash point information was modified.
Sections 3 and 9: Odor, color, grade information was modified.
Section 9: Flash point information was modified.
Section 2: Ingredient table was modified.
Section 6: Methods for cleaning up information was modified.
Section 8: Engineering controls comment was added.
Section 8: Hand protection information was added.

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