Safety Data Sheet

Document Group:	28-7033-5	**Version Number:**	3.02
Issue Date:	06/01/21	**Supercedes Date:**	08/28/18

SECTION 1: Identification

1.1. Product identifier
3M™ Gray Silicone Gasket, 08704

Product Identification Numbers

ID Number	UPC	ID Number	UPC
60-4550-5379-7	00051135087046		

7100032500

1.2. Recommended use and restrictions on use

Recommended use
Automotive, Premium grade gray silicone compound for form-in-place gasketing. Designed for automotive use, it is suitable for applications that reach temperatures up to 600 F. Oxygen sensor safe

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification
Skin Sensitizer: Category 1B.
Carcinogenicity: Category 1A.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Exclamation mark | Health Hazard |

Pictograms

Hazard Statements
May cause an allergic skin reaction.
May cause cancer by inhalation.

Causes damage to organs through prolonged or repeated exposure:
respiratory system |

May cause damage to organs through prolonged or repeated exposure:
blood or blood-forming organs |

Precautionary Statements
General:
Keep out of reach of children.

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF exposed or concerned: Get medical advice/attention.

Storage:
Store locked up.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Quartz Silica (Crystalline Silica)	14808-60-7	15 - 40 Trade Secret *
Siloxanes And Silicones, Di-Me, Hydroxy-Terminated	70131-67-8	15 - 40 Trade Secret *
Poly(Dimethylsiloxane)	63148-62-9	10 - 30 Trade Secret *
Aluminum	7429-90-5	< 15 Trade Secret *
Amorphous Silica	7631-86-9	3 - 10 Trade Secret *
Methyltris(2-Butylideneaminooxy)Silane	22984-54-9	3 - 7 Trade Secret *

Titanium Dioxide	13463-67-7	1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid breathing of dust created by cutting, sanding, grinding or machining. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Quartz Silica (Crystalline Silica)	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Quartz Silica (Crystalline Silica)	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
Aluminum	7429-90-5	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Aluminum	7429-90-5	OSHA	TWA(as Al total dust):15 mg/m3;TWA(as Al, respirable fraction):5 mg/m3	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Solid
Color	Gray
Specific Physical Form:	Paste
Odor	Slight Odor
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*No Data Available*
Boiling Point	*Not Applicable*
Flash Point	Flash point > 93 °C (200 °F)
Evaporation rate	1 [*Ref Std:*BUOAC=1]
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*Not Applicable*
Vapor Density	>=1 [*Ref Std:*AIR=1]
Density	1.29 g/cm3
Specific Gravity	Approximately 1.29 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*

Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Hazardous Air Pollutants	0 lb HAPS/lb solids [*Test Method:*Calculated]
Molecular weight	*No Data Available*
Volatile Organic Compounds	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Volatile Organic Compounds	0 % weight [*Test Method:*calculated per CARB title 2]
Percent volatile	6.47 % weight
VOC Less H2O & Exempt Solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
Formaldehyde	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Oxides of Nitrogen	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Hematopoietic Effects: Signs/symptoms may include generalized weakness, fatigue and alterations in numbers of circulating blood cells.

During grinding, scraping, sanding:

Silicosis: Signs/symptoms may include breathlessness, weakness, chest pain, persistent cough, increased amounts of sputum, and heart disease.

Carcinogenicity:
Contains a chemical(s) which may cause cancer following prolonged, repeated inhalation of dust from dried or cured product.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYS AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Quartz Silica (Crystalline Silica)	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Quartz Silica (Crystalline Silica)	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica (Crystalline Silica)	Ingestion		LD50 estimated to be > 5,000 mg/kg
Siloxanes And Silicones, Di-Me, Hydroxy-Terminated	Dermal	Rabbit	LD50 > 16,000 mg/kg
Siloxanes And Silicones, Di-Me, Hydroxy-Terminated	Ingestion	Rat	LD50 > 64,000 mg/kg
Poly(Dimethylsiloxane)	Dermal	Rabbit	LD50 > 19,400 mg/kg
Poly(Dimethylsiloxane)	Ingestion	Rat	LD50 > 17,000 mg/kg
Aluminum	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum	Ingestion		LD50 estimated to be > 5,000 mg/kg
Aluminum	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.888 mg/l
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Methyltris(2-Butylideneaminooxy)Silane	Dermal	Rat	LD50 > 2,000 mg/kg
Methyltris(2-Butylideneaminooxy)Silane	Ingestion	Rat	LD50 2,260 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Quartz Silica (Crystalline Silica)	Professional judgement	No significant irritation
Poly(Dimethylsiloxane)	Rabbit	No significant irritation
Aluminum	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
Methyltris(2-Butylideneaminooxy)Silane	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Poly(Dimethylsiloxane)	Rabbit	No significant irritation
Aluminum	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
Methyltris(2-Butylideneaminooxy)Silane	Rabbit	Moderate irritant
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Aluminum	Guinea pig	Not classified
Amorphous Silica	Human and animal	Not classified
Methyltris(2-Butylideneaminooxy)Silane	Guinea pig	Sensitizing
Titanium Dioxide	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
Aluminum	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Quartz Silica (Crystalline Silica)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica (Crystalline Silica)	In vivo	Some positive data exist, but the data are not sufficient for classification
Siloxanes And Silicones, Di-Me, Hydroxy-Terminated	In Vitro	Not mutagenic
Aluminum	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
Methyltris(2-Butylideneaminooxy)Silane	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Quartz Silica (Crystalline Silica)	Inhalation	Human and animal	Carcinogenic
Amorphous Silica	Not	Mouse	Some positive data exist, but the data are not

	Specified		sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Methyltris(2-Butylideneaminooxy)Silane	Ingestion	Not classified for female reproduction	Rat	NOAEL 250 mg/kg/day	premating into lactation
Methyltris(2-Butylideneaminooxy)Silane	Ingestion	Not classified for male reproduction	Rat	NOAEL 250 mg/kg/day	28 days
Methyltris(2-Butylideneaminooxy)Silane	Ingestion	Not classified for development	Rat	NOAEL 250 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyltris(2-Butylideneaminooxy)Silane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Quartz Silica (Crystalline Silica)	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Aluminum	Inhalation	nervous system | respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Amorphous Silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Methyltris(2-Butylideneaminooxy)Silane	Ingestion	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 10 mg/kg/day	28 days
Methyltris(2-Butylideneaminooxy)Silane	Ingestion	endocrine system | liver | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 250 mg/kg/day	28 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Carcinogenicity
Respiratory or Skin Sensitization
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Aluminum	7429-90-5	Trade Secret < 15

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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