

Safety Data Sheet

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 Document Group:
 28-7937-7
 Version Number:
 1.05

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 05/03/21
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Product identifier

SCOTCHCAST EXPANDABLE SEALANT FOR 4411, 4416 AND K&B REHAB KITS

ID Number(s):

78-8114-3326-3, 80-6100-8712-6, 80-6100-9488-2, 80-6101-0166-1, 80-6110-2112-4, 80-6111-5846-2, 80-6114-8234-2, 80-6116-2420-8

7000008995, 7000026563, 7000057795, 7100168754, 7100216664

Recommended use

Sealant

Supplier's details

MANUFACTURER: 3M

DIVISION: Communication Markets Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

28-7905-4, 28-7919-5

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SCOTCHCAST	EXPANDABLE SEAL	ANT FOR 4411.	4416 AND K&B REHAB KITS

05/03/21

In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

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 Document Group:
 28-7919-5
 Version Number:
 4.02

 Issue Date:
 10/22/21
 Supercedes Date:
 10/10/19

SECTION 1: Identification

1.1. Product identifier

4411 Foam Filler Prepolymer

Product Identification Numbers

LH-G100-0871-1, LH-G100-0871-2, LH-G100-0871-3

1.2. Recommended use and restrictions on use

Recommended use

Kit Component, Sealant

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Communication Markets Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A. Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3. Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms





Hazard Statements

Causes serious eve irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:

respiratory system

Precautionary Statements

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Get medical advice/attention if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYMETHYLENE POLYPHENYLENE	9016-87-9	40 - 60 Trade Secret *
ISOCYANATE		
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	20 - 40 Trade Secret *
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	26447-40-5	5 - 25 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

DO NOT USE WATER In case of fire: Use a carbon dioxide extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available

inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-	101-68-8	ACGIH	TWA:0.005 ppm	
METHYLENEBIS(PHENYL				
ISOCYANATE)				
P,P'-	101-68-8	OSHA	CEIL:0.2 mg/m3(0.02 ppm)	
METHYLENEBIS(PHENYL				
ISOCYANATE)				

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the

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results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - Neoprene Apron - Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical stateLiquidColorDark Brown

Specific Physical Form:Liquid.OdorIsocyanate

Odor thresholdNo Data AvailablepHNot ApplicableMelting pointNot ApplicableBoiling Point>=300 °F

Flash Point >=230 °F [Test Method:Closed Cup]

Density 1.24 g/ml

Specific Gravity 1.24 [Ref Std:WATER=1]

Solubility in Water Negligible

Solubility- non-water No Data Available Partition coefficient: n-octanol/ water No Data Available **Autoignition temperature** No Data Available **Decomposition temperature** No Data Available Viscosity 160 - 250 centipoise Average particle size No Data Available **Bulk density** No Data Available **Hazardous Air Pollutants** No Data Available

Molecular weight No Data Available

Volatile Organic Compounds Not Applicable Percent volatile Not Applicable **Softening point** No Data Available **VOC Less H2O & Exempt Solvents** Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Strong bases

10.6. Hazardous decomposition products

Substance	Condition
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures
Hydrogen Cyanide	At Elevated Temperatures
Oxides of Nitrogen	At Elevated Temperatures

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation-	Rat	LC50 0.368 mg/l
	Dust/Mist		
	(4 hours)		
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Ingestion	Rat	LD50 31,600 mg/kg
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation-	Rat	LC50 0.368 mg/l
	Dust/Mist		
	(4 hours)		
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Ingestion	Rat	LD50 31,600 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation-	Rat	LC50 0.368 mg/l
	Dust/Mist		_
	(4 hours)		
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official	Irritant
	classifica	
	tion	
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	official	Irritant
	classifica	
	tion	
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official	Irritant
	classifica	
	tion	

Serious Eye Damage/Irritation

Name	Species	Value

4411	Foam	Filler	Prepol	vmer
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POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official classifica tion	Severe irritant
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	official classifica tion	Severe irritant
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classifica tion	Severe irritant

Skin Sensitization

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official	Sensitizing
	classifica	
	tion	
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	official	Sensitizing
	classifica	
	tion	
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official	Sensitizing
	classifica	_
	tion	

Respiratory Sensitization

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Human	Sensitizing
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Human	Sensitizing
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	Rat	Some positive data exist, but the data are not
			sufficient for classification
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation	Rat	Some positive data exist, but the data are not
			sufficient for classification
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	Rat	Some positive data exist, but the data are not
			sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesi s
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesi s
1,1'- METHYLENEBIS(ISOCYANATOBENZE NE)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesi s

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Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
DOLLD CETTURE TO TE	* 1 1 .:		**	00 1	NOAFEN	Duration
POLYMETHYLENE	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
POLYPHENYLENE				classifica	available	
ISOCYANATE				tion		
P,P'-	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
METHYLENEBIS(PHEN				classifica	available	
YL ISOCYANATE)				tion		
1,1'-	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
METHYLENEBIS(ISOCY				classifica	available	
ANATOBENZENE)				tion		

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
P,P'- METHYLENEBIS(PHEN YL ISOCYANATE)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
1,1'- METHYLENEBIS(ISOCY ANATOBENZENE)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product—that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D003 (Reactive)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

	P	hysical	Hazards
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Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	C.A.S. No	<u>% by Wt</u>		
POLYMETHYLENE POLYPHENYLENE	9016-87-9	Trade Secret	40 -	60
ISOCYANATE				
POLYMETHYLENE POLYPHENYLENE	9016-87-9	Trade Secret	40 -	60
ISOCYANATE (DIISOCYANATES (CERTAIN				
CHEMICALS ONLY))				
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	Trade Secret	20 -	40
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	Trade Secret	20 -	40
(Benzene, 1,1'-methylenebis[4-isocyanato-)				
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	Trade Secret	20 -	40
(DIISOCYANATES (CERTAIN CHEMICALS				
ONLY))				

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 2 Special Hazards: Reacts with Water

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M USA SDSs are available at www.3M.com



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 3.01

 Issue Date:
 10/10/19
 Supercedes Date:
 05/22/18

SECTION 1: Identification

1.1. Product identifier

4411 Foam Filler Polyol

Product Identification Numbers

LH-G100-0860-8, LH-G100-0870-8, LH-G100-0870-9

1.2. Recommended use and restrictions on use

Recommended use

Part B of 2-part Kit, Sealant

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Communication Markets Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

SECTION 3: Composition/information on ingredients

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Ingredient	C.A.S. No.	% by Wt
Trimethylolpropane Poly(oxypropylene) Triether	25723-16-4	75 - 85
Poly[oxy(methyl-1,2-ethanediyl)], .alpha	25322-69-4	15 - 20
hydroomegahydroxy-		
Water	7732-18-5	< 3
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	0.1 - 1
N,N-Dimethylcyclohexylamine	98-94-2	0.1 - 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated.

Skin Contact:

Wash with soap and water. If you feel unwell, get medical attention.

Eve Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

DO NOT USE WATER

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with water. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,6-DI-TERT-BUTYL-P-	128-37-0	ACGIH	TWA(inhalable fraction and	A4: Not class. as human
CRESOL			vapor):2 mg/m3	carcin
Poly[oxy(methyl-1,2-	25322-69-4	AIHA	TWA(as aerosol):10 mg/m3	
ethanediyl)], .alpha				
hydroomegahydroxy-				

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical stateLiquidColorYellow

Odor Slight Amine
Odor threshold No Data Available

pH 8-9

Melting point Not Applicable Boiling Point>=230 °F

Flash Point >=230 °F [Test Method:Closed Cup] [Details:MITS data]

Evaporation rateNo Data AvailableFlammability (solid, gas)Not ApplicableFlammable Limits(LEL)No Data AvailableFlammable Limits(UEL)No Data Available

Vapor Pressure <=27 psia

Vapor DensityNo Data AvailableDensityNo Data Available

Specific Gravity 1.03 [Ref Std:WATER=1]

Solubility in Water Complete

Solubility- non-waterNo Data AvailablePartition coefficient: n-octanol/ waterNo Data AvailableAutoignition temperatureNo Data AvailableDecomposition temperatureNo Data Available

Viscosity 400 - 700 centipoise [@ 25 °C]

Average particle size No Data Available **Bulk density** No Data Available **Hazardous Air Pollutants** No Data Available Molecular weight No Data Available **Volatile Organic Compounds** Not Applicable Percent volatile Not Applicable **Softening point** No Data Available **VOC Less H2O & Exempt Solvents** Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

No Data Available

10.6. Hazardous decomposition products

SubstanceConditionCarbon monoxideNot SpecifiedCarbon dioxideNot Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

May be harmful in contact with skin.

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
			·

Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Trimethylolpropane Poly(oxypropylene) Triether	Dermal	Rat	LD50 > 2,000 mg/kg
Trimethylolpropane Poly(oxypropylene) Triether	Ingestion	Rat	LD50 > 2,500 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .alphahydroomega	Dermal	Rabbit	LD50 > 10,000 mg/kg
hydroxy-			
Poly[oxy(methyl-1,2-ethanediyl)], .alphahydroomega	Ingestion	Rat	LD50 > 2,000 mg/kg
hydroxy-			
2,6-DI-TERT-BUTYL-P-CRESOL	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Trimethylolpropane Poly(oxypropylene) Triether	Rabbit	No significant irritation
Poly[oxy(methyl-1,2-ethanediyl)], .alphahydroomegahydroxy-	Rabbit	No significant irritation
2,6-DI-TERT-BUTYL-P-CRESOL	Human	Minimal irritation
	and	
	animal	

Serious Eye Damage/Irritation

Name		Value		
Trimethylolpropane Poly(oxypropylene) Triether	Rabbit	Mild irritant		
Poly[oxy(methyl-1,2-ethanediyl)], .alphahydroomegahydroxy-	Rabbit	No significant irritation		
2,6-DI-TERT-BUTYL-P-CRESOL	Rabbit	Mild irritant		

Skin Sensitization

Name	Species	Value
2,6-DI-TERT-BUTYL-P-CRESOL	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2,6-DI-TERT-BUTYL-P-CRESOL	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Multiple animal	Some positive data exist, but the data are not sufficient for classification
		species	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

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Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2,6-DI-TERT-BUTYL-P- CRESOL	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P- CRESOL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P- CRESOL	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-DI-TERT-BUTYL-P- CRESOL	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P- CRESOL	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

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15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical	Hazards
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Not applicable

Health Hazards

Not applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 Flammability: 1 Instability: 1 Special Hazards: Reacts with Water

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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