



Safety Data Sheet

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Version Number: 2.00
Supersedes Date: 03/06/17

Product identifier

3M™ Impregum™ Soft Refill (31785)

ID Number(s):

70-2011-3462-7

7000129127

Recommended use

Dental Product, Impression Material

Restrictions on use

For use only by dental professionals.

Supplier's details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

25-5898-9, 25-5818-7

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Document Group: 25-5818-7
Issue Date: 04/11/22

Version Number: 7.00
Supersedes Date: 03/30/22

SECTION 1: Identification

1.1. Product identifier

3M™ IMPREGUM™ SOFT CATALYST

Product Identification Numbers

LE-F100-0608-0

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Impression Material

Restrictions on use

For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Skin Sensitizer: Category 1B.

Reproductive Toxicity: Category 2.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated ingestion exposure:
blood or blood-forming organs |May cause damage to organs through prolonged or repeated ingestion exposure:
respiratory system |
sensory organs |**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
CITRIC ESTER	77-90-7	35 - 45 Trade Secret *
SILANE TREATED SILICA	68909-20-6	20 - 30 Trade Secret *
SULFONIUM SALT	72140-65-9	< 25 Trade Secret *
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	68855-54-9	1 - 20 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Irritant Vapors or Gases

Condition

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes. Use personal protective equipment (gloves, respirators, etc.) as required. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
DUST, INERT OR NUISANCE	68855-54-9	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m ³);TWA(respirable fraction):5 mg/m ³ ;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m ³)	
SILICA, AMORPHOUS	68855-54-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	
SILICA, AMORPHOUS	68909-20-6	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Solid

Color

White

Specific Physical Form:

Paste

Odor

Characteristic Odor

Odor threshold*No Data Available***pH***Not Applicable***Melting point***No Data Available***Boiling Point***Not Applicable***Flash Point**

No flash point

Evaporation rate*No Data Available***Flammability (solid, gas)**

Not Classified

Flammable Limits(LEL)*Not Applicable***Flammable Limits(UEL)***Not Applicable***Vapor Pressure***Not Applicable***Vapor Density***Not Applicable***Density**1.2 - 1.4 g/cm³**Specific Gravity**

1.2 - 1.4 [Ref Std: WATER=1]

Solubility in Water

Negligible

Solubility- non-water*No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***Not Applicable***Decomposition temperature***No Data Available***Viscosity***No Data Available***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Bone Marrow Effects: Signs/symptoms may include generalized weakness, pallor of the skin, fatty infiltration of the bone marrow, decreases in the numbers of circulating blood cells, increased susceptibility to infection.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
CITRIC ESTER	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
CITRIC ESTER	Ingestion	Rat	LD50 > 25,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
SULFONIUM SALT	Dermal	Rat	LD50 > 2,000 mg/kg
SULFONIUM SALT	Ingestion	Rat	LD50 300-2,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.7 mg/l
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
SILANE TREATED SILICA	Rabbit	No significant irritation
SULFONIUM SALT	Rabbit	Mild irritant
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In vitro data	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
SILANE TREATED SILICA	Rabbit	No significant irritation
SULFONIUM SALT	Rabbit	Mild irritant
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
SILANE TREATED SILICA	Human and animal	Not classified
SULFONIUM SALT	Mouse	Sensitizing
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Mouse	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic
SULFONIUM SALT	In Vitro	Not mutagenic
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
SULFONIUM SALT	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
SULFONIUM SALT	Ingestion	Toxic to female reproduction	Rat	NOAEL 30 mg/kg/day	prematuring into lactation
SULFONIUM SALT	Ingestion	Toxic to male reproduction	Rat	NOAEL 30 mg/kg/day	30 days

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SULFONIUM SALT	Ingestion	respiratory system	Not classified	Rat	NOAEL 300 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
SULFONIUM SALT	Ingestion	bone marrow	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 10 mg/kg/day	30 days
SULFONIUM SALT	Ingestion	respiratory system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 30 mg/kg/day	30 days
SULFONIUM SALT	Ingestion	eyes	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 100 mg/kg/day	30 days
SULFONIUM SALT	Ingestion	hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	30 days
SULFONIUM SALT	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 30 mg/kg/day	30 days
SULFONIUM SALT	Ingestion	auditory system heart skin	Not classified	Rat	NOAEL 300 mg/kg/day	30 days

		endocrine system bone, teeth, nails, and/or hair muscles nervous system vascular system				
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	hematopoietic system eyes kidney and/or bladder	Not classified	Rat	NOAEL 3,738 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Reproductive toxicity

Respiratory or Skin Sensitization

Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**SECTION 16: Other information****NFPA Hazard Classification****Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 25-5818-7**Version Number:** 7.00**Issue Date:** 04/11/22**Supersedes Date:** 03/30/22

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Document Group: 25-5898-9
Issue Date: 04/11/22

Version Number: 6.00
Supersedes Date: 03/30/22

SECTION 1: Identification

1.1. Product identifier

3M™ Impregum™ Soft Base

Product Identification Numbers

LE-F100-0608-7

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Impression Material

Restrictions on use

For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:

Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridiny)butyl]carbamate]	110531-92-5	60 - 80 Trade Secret *
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	68855-54-9	1 - 20 Trade Secret *
POLY GLYCOL MONOBUTYLETHER	9038-95-3	5 - 10 Trade Secret *
TRIGLYCERIDES	67701-27-3	5 - 10 Trade Secret *
MAGNESIUM OXIDE	1309-48-4	1 - 5 Trade Secret *
1-DODECYLIMIDAZOLE	4303-67-7	< 1 Trade Secret *
Titanium Dioxide	13463-67-7	< 0.5 Trade Secret *
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	6485-40-1	< 0.2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Irritant Vapors or Gases

Condition

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should

not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MAGNESIUM OXIDE	1309-48-4	ACGIH	TWA(inhalable fraction):10 mg/m3	A4: Not class. as human carcin
MAGNESIUM OXIDE	1309-48-4	OSHA	TWA(as total particulates):15 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
SILICA, AMORPHOUS	68855-54-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance**Physical state**

Solid

Color

Lilac

Specific Physical Form:

Paste

Odor

Characteristic Odor

Odor threshold*No Data Available***pH***Not Applicable***Melting point***Not Applicable***Boiling Point***Not Applicable***Flash Point**

No flash point

Evaporation rate*No Data Available***Flammability (solid, gas)**

Not Classified

Flammable Limits(LEL)*Not Applicable***Flammable Limits(UEL)***Not Applicable***Vapor Pressure***No Data Available***Vapor Density***Not Applicable***Density**1 - 1.2 g/cm³**Specific Gravity**

1 - 1.2 [Ref Std: WATER=1]

Solubility in Water

Negligible

Solubility- non-water*No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***Not Applicable***Decomposition temperature***No Data Available***Viscosity***No Data Available***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Dermal	Professional judgement	LD50 Not applicable
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Ingestion	Rat	LD50 > 2,000 mg/kg
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg

Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.7 mg/l
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Ingestion	Rat	LD50 > 2,000 mg/kg
TRIGLYCERIDES	Dermal	Rabbit	LD50 > 2,000 mg/kg
TRIGLYCERIDES	Ingestion	Rat	LD50 > 2,000 mg/kg
POLY GLYCOL MONOBUTYLETHER	Dermal	Rabbit	LD50 > 16,960 mg/kg
POLY GLYCOL MONOBUTYLETHER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5 mg/l
POLY GLYCOL MONOBUTYLETHER	Ingestion	Rat	LD50 4,240 mg/kg
MAGNESIUM OXIDE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
MAGNESIUM OXIDE	Ingestion	Rat	LD50 3,870 mg/kg
1-DODECYLIMIDAZOLE	Ingestion	Rat	LD50 641 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Dermal	Rat	LD50 > 2,000 mg/kg
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Ingestion	Rat	LD50 4,900 mg/kg
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 5.66 mg/l

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Rabbit	No significant irritation
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In vitro data	No significant irritation
POLY GLYCOL MONOBUTYLETHER	Rabbit	Minimal irritation
MAGNESIUM OXIDE	Professional judgement	No significant irritation
1-DODECYLIMIDAZOLE	Rabbit	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Human and animal	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Rabbit	Moderate irritant
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Rabbit	Mild irritant
POLY GLYCOL MONOBUTYLETHER	Rabbit	No significant irritation
1-DODECYLIMIDAZOLE	In vitro data	Severe irritant
Titanium Dioxide	Rabbit	No significant irritation
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	Guinea pig	Not classified
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Mouse	Not classified
1-DODECYLIMIDAZOLE	Mouse	Sensitizing
Titanium Dioxide	Human	Not classified

	and animal	
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Multiple animal species	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]	In Vitro	Not mutagenic
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	In Vitro	Some positive data exist, but the data are not sufficient for classification
MAGNESIUM OXIDE	In Vitro	Not mutagenic
1-DODECYLIMIDAZOLE	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	Human and animal	Carcinogenic
POLY GLYCOL MONOBUTYLETHER	Ingestion	Rat	Not carcinogenic
MAGNESIUM OXIDE	Not Specified	Human and animal	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
POLY GLYCOL MONOBUTYLETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 1 mg/l	2 weeks
2-Cyclohexen-1-one, 2-methyl-5-(1-methylethenyl)-, (R)-	Ingestion	Not classified for development	Rat	NOAEL 250 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLY GLYCOL MONOBUTYLETHER	Ingestion	nervous system	Not classified	Rat	NOAEL Not available	
MAGNESIUM OXIDE	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Flux calcined diatomaceous earth (cristobalite 1 - <10%)	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Flux calcined	Ingestion	hematopoietic	Not classified	Rat	NOAEL	90 days

diatomaceous earth (cristobalite 1 - <10%)		system eyes kidney and/or bladder			3,738 mg/kg/day	
POLY GLYCOL MONOBUTYLETHER	Inhalation	endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 1 mg/l	2 weeks
POLY GLYCOL MONOBUTYLETHER	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.005 mg/l	2 weeks
POLY GLYCOL MONOBUTYLETHER	Inhalation	respiratory system	Not classified	Rat	LOAEL 0.001 mg/l	2 weeks
POLY GLYCOL MONOBUTYLETHER	Inhalation	heart	Not classified	Rat	NOAEL 0.5 mg/l	2 weeks
POLY GLYCOL MONOBUTYLETHER	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 145 mg/kg/day	90 days
POLY GLYCOL MONOBUTYLETHER	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	2 years
POLY GLYCOL MONOBUTYLETHER	Ingestion	heart endocrine system respiratory system	Not classified	Rat	NOAEL 3,770 mg/kg/day	90 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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