Safety Data Sheet

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Document Group: 25-6840-0
Issue Date: 08/13/18
Version Number: 1.04
Supercedes Date: 04/15/15

Product identifier
3M™ ESPE™ IMPREGUM™ SOFT QUICK STEP INTRODUCTORY KIT

ID Number(s):
70-2011-3785-1
7000129158

Recommended use
Dental Product, Impression Material

Restrictions on use
For use only by dental professionals.

Supplier’s details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:
18-7383-5, 25-5901-1, 25-5821-1, 35-4551-4, 18-7382-7

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Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ IMPREGUM™ SOFT QUICK STEP BASE

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression Material

Restrictions on use
For use only by dental professionals.

1.3. Supplier's details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1A.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |
Pictograms

![Warning symbol]

Hazard Statements
Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]</td>
<td>110531-92-5</td>
<td>50 - 70 Trade Secret *</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>68855-54-9</td>
<td>1 - 20 Trade Secret *</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>9038-95-3</td>
<td>5 - 10 Trade Secret *</td>
</tr>
<tr>
<td>TRIGLYCERIDES</td>
<td>67701-27-3</td>
<td>5 - 10 Trade Secret *</td>
</tr>
<tr>
<td>ETHYL-TOLUENESULFONAMIDE</td>
<td>80-39-7</td>
<td>1 - 5 Trade Secret *</td>
</tr>
<tr>
<td>MAGNESIUM OXIDE</td>
<td>1309-48-4</td>
<td>1 - 5 Trade Secret *</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>4303-67-7</td>
<td>&lt; 1 Trade Secret *</td>
</tr>
<tr>
<td>Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.</td>
<td>68917-18-0</td>
<td>&lt; 0.5 Trade Secret *</td>
</tr>
<tr>
<td>Spearmint, Mentha spicata crispa, ext.</td>
<td>98561-44-5</td>
<td>&lt; 0.5 Trade Secret *</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>&lt; 0.5 Trade Secret *</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.
Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Irritant Vapors or Gases</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage
7.1. Precautions for safe handling
Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (e.g. chlorine, chromic acid etc.) Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAGNESIUM OXIDE</td>
<td>1309-48-4</td>
<td>ACGIH</td>
<td>TWA(inhalable fraction): 10 mg/m³</td>
<td>A4: Not class. as human carcin</td>
</tr>
<tr>
<td>MAGNESIUM OXIDE</td>
<td>1309-48-4</td>
<td>OSHA</td>
<td>TWA(as total particulates): 15 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>ACGIH</td>
<td>TWA: 10 mg/m³</td>
<td>A4: Not class. as human carcin</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>OSHA</td>
<td>TWA(as total dust): 15 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>ACGIH</td>
<td>TWA(respirable fraction): 0.025 mg/m³</td>
<td>A2: Suspected human carcin.</td>
</tr>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration(respirable): 0.05 mg/m³(1.2 millions of particles/cu. ft.);TWA: 0.05 mg/m³</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration: 0.8 mg/m³;TWA: 20 millions of particles/cu. ft.</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- General Physical Form: Solid
- Specific Physical Form: Paste
- Odor, Color, Grade: characteristic odor, lilac colored paste
- Odor threshold: No Data Available
- pH: Not Applicable
- Melting point: Not Applicable
- Boiling Point: Not Applicable
- Flash Point: No flash point
- Evaporation rate: No Data Available
- Flammability (solid, gas): Not Classified
- Flammable Limits(LEL): Not Applicable
- Flammable Limits(UEL): Not Applicable
- Vapor Pressure: No Data Available
- Vapor Density: Not Applicable
- Density: 1 - 1.2 g/cm³
- Specific Gravity: 1 - 1.2 [Ref Std: WATER=1]
- Solubility in Water: Negligible
- Solubility- non-water: No Data Available
- Partition coefficient: n-octanol/ water: No Data Available
- Autoignition temperature: Not Applicable
- Decomposition temperature: No Data Available
- Viscosity: No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products
Substance
None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTAL/RESIN</td>
<td>13463-67-7</td>
<td>Grp 2B: Possible human carc.</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>SILICA, CRYSTAL/RESIN</td>
<td>68855-54-9</td>
<td>Grp 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>Generic: Cristobalite</td>
<td>68855-54-9</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>Grp 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Dermal</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>Species</td>
<td>Value</td>
</tr>
<tr>
<td>--------------------------------------------------------------------------------</td>
<td>-----------</td>
<td>-------------</td>
<td>------------------------------</td>
</tr>
<tr>
<td>Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 2,000 mg/kg</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%) (4 hours)</td>
<td>Inhalation-Dust/Mist</td>
<td>Rat</td>
<td>LC50 &gt; 2.7 mg/l</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%) Rabbits</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 16,960 mg/kg</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER (4 hours)</td>
<td>Inhalation-Dust/Mist</td>
<td>Rat</td>
<td>LC50 &gt; 5 mg/l</td>
</tr>
<tr>
<td>MAGNESIUM OXIDE</td>
<td>Dermal</td>
<td>Professio nal judgement</td>
<td>LD50 estimated to be 2,000 - 5,000 mg/kg</td>
</tr>
<tr>
<td>ETHYL-TOLUENESULFONAMIDE</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>I-DODECYLIMIDAZOLE</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 641 mg/kg</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 10,000 mg/kg</td>
</tr>
<tr>
<td>Titanium Dioxide Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 6.82 mg/l</td>
<td></td>
</tr>
<tr>
<td>Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 10,000 mg/kg</td>
</tr>
<tr>
<td>Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 1,240 mg/kg</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%) In vitro</td>
<td></td>
<td>Data</td>
</tr>
<tr>
<td>MAGNESIUM OXIDE</td>
<td></td>
<td>Minimal irritation</td>
</tr>
<tr>
<td>I-DODECYLIMIDAZOLE</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>Spearmint, Mentha spicata crispa, ext.</td>
<td>Not available</td>
<td>Irritant</td>
</tr>
</tbody>
</table>

**Serious Eye Damage/Irritation**

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]</td>
<td>Rabbit</td>
<td>Moderate irritant</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
</tbody>
</table>
### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]</td>
<td>Guinea pig</td>
<td>Not classified</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Mouse</td>
<td>Not classified</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>Mouse</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Human and animal</td>
<td>Not classified</td>
</tr>
<tr>
<td>Oils, mint, Mentha arvensis piperascensis, var. piperascens, Labiatae.</td>
<td>Guinea pig</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>Spearmint, Mentha spicata crispa, ext.</td>
<td>Not available</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Furan, tetrahydro-, polymer with oxirane, bis[[3-(1-aziridinyl)butyl]carbamate]</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>MAGNESIUM OXIDE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>In vivo</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>

### Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>Human and animal</td>
<td>Carcinogenic</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Ingestion</td>
<td>Rat</td>
<td>Not carcinogenic</td>
</tr>
<tr>
<td>MAGNESIUM OXIDE</td>
<td>Not Specified</td>
<td>Human and animal</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Ingestion</td>
<td>Multiple animal species</td>
<td>Not carcinogenic</td>
</tr>
</tbody>
</table>

### Reproductive Toxicity

**Reproductive and/or Developmental Effects**

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Inhalation</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 1 mg/l</td>
<td>2 weeks</td>
</tr>
</tbody>
</table>

### Target Organ(s)

**Specific Target Organ Toxicity - single exposure**

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
</table>
### Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>silicosis</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>eyest</td>
<td>kidney and/or bladder</td>
<td>Rat</td>
<td>NOAEL 3,738 mg/kg/day</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Inhalation</td>
<td>endocrine system</td>
<td>hematopoietic system</td>
<td>liver</td>
<td>nervous system</td>
<td>Not classified</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Inhalation</td>
<td>kidney and/or bladder</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 0.005 mg/l</td>
<td>2 weeks</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Not classified</td>
<td>Rat</td>
<td>LOAEL 0.001 mg/l</td>
<td>2 weeks</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Inhalation</td>
<td>heart</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 0.5 mg/l</td>
<td>2 weeks</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Ingestion</td>
<td>liver</td>
<td>kidney and/or bladder</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Rat</td>
<td>NOAEL 145 mg/kg/day</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 500 mg/kg/day</td>
<td>2 years</td>
</tr>
<tr>
<td>POLYGLYCOLS, MONOBUTYL ETHER</td>
<td>Ingestion</td>
<td>heart</td>
<td>endocrine system</td>
<td>respiratory system</td>
<td>Not classified</td>
<td>Rat</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Rat</td>
<td>LOAEL 0.01 mg/l</td>
<td>2 years</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>pulmonary fibrosis</td>
<td>Not classified</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
</tbody>
</table>

### Aspiration Hazard

<table>
<thead>
<tr>
<th>Name</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spearmint, Mentha spicata crispa, ext.</td>
<td>Aspiration hazard</td>
</tr>
</tbody>
</table>

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

### SECTION 12: Ecological information

#### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

#### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Dispose of contents/container in accordance with the local/regional/national/international regulations.
Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations
Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**
Not applicable

**Health Hazards**
- Respiratory or Skin Sensitization
- Serious eye damage or eye irritation

### 15.2. State Regulations
Contact 3M for more information.

### 15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations
Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

**NFPA Hazard Classification**
- **Health:** 2
- **Flammability:** 1
- **Instability:** 0
- **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Document Group:** 25-5901-1  
**Issue Date:** 01/23/19  
**Version Number:** 3.00  
**Supercedes Date:** 04/30/14
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Document Group: 18-7382-7
Issue Date: 07/18/18
Version Number: 8.01
Supercedes Date: 02/25/16

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ IMPREGUM™ SOFT QUICK STEP LIGHT BODY BASE

Product Identification Numbers
LE-FSFD-7382-7

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression material

Restrictions on use
For use only by dental professionals

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1A.

2.2. Label elements
Signal word
Warning
Symbols
Exclamation mark |

Pictograms

Hazard Statements
Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES:  Rinse cautiously with water for several minutes.  Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists:  Get medical advice/attention.
IF ON SKIN:  Wash with plenty of soap and water.
If skin irritation or rash occurs:  Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>26898-17-9</td>
<td>1 - 10 Trade Secret *</td>
</tr>
<tr>
<td>TRIALKYL GLYCERIDES</td>
<td>67701-27-3</td>
<td>1 - 10 Trade Secret *</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5</td>
<td>1345-05-7</td>
<td>1 - 5 Trade Secret *</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>68855-54-9</td>
<td>1 - 5 Trade Secret *</td>
</tr>
<tr>
<td>POLYETHYLENE-POLYPROPYLENE GLYCOL</td>
<td>9003-11-6</td>
<td>1 - 5 Trade Secret *</td>
</tr>
<tr>
<td>SULFONAMIDE</td>
<td>80-39-7</td>
<td>1 - 5 Trade Secret *</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air.  If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water.  Remove contaminated clothing and wash before reuse.  If signs/symptoms
develop, get medical attention.

**Eye Contact:**
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**
Rinse mouth. If you feel unwell, get medical attention.

4.2. **Most important symptoms and effects, both acute and delayed**
See Section 11.1. Information on toxicological effects.

4.3. **Indication of any immediate medical attention and special treatment required**
Not applicable

SECTION 5: **Fire-fighting measures**

5.1. **Suitable extinguishing media**
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. **Special hazards arising from the substance or mixture**
None inherent in this product.

**Hazardous Decomposition or By-Products**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Irritant Vapors or Gases</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. **Special protective actions for fire-fighters**
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: **Accidental release measures**

6.1. **Personal precautions, protective equipment and emergency procedures**
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. **Environmental precautions**
Avoid release to the environment.

6.3. **Methods and material for containment and cleaning up**
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: **Handling and storage**

7.1. **Precautions for safe handling**
Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.
Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>BARIUM, SOLUBLE COMPOUNDS</td>
<td>1345-05-7</td>
<td>ACGIH</td>
<td>TWA(as Ba):0.5 mg/m3</td>
<td>A4: Not class. as human carcin</td>
</tr>
<tr>
<td>BARIUM, SOLUBLE COMPOUNDS</td>
<td>1345-05-7</td>
<td>OSHA</td>
<td>TWA(as Ba):0.5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>ACGIH</td>
<td>TWA(respirable fraction):0.025 mg/m3</td>
<td>A2: Suspected human carcin.</td>
</tr>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.);TWA:0.05 mg/m3</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.
Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form: Solid
Specific Physical Form: Paste
Odor, Color, Grade: characteristic odor, orange colored paste
Odor threshold: No Data Available
pH: Not Applicable
Melting point: Not Applicable
Boiling Point: Not Applicable
Flash Point: No Data Available
Flash Point: Flash point > 93 °C (200 °F)
Evaporation rate: Not Applicable
Flammability (solid, gas): Not Classified
Flammable Limits(LEL): Not Applicable
Flammable Limits(UEL): Not Applicable
Vapor Pressure: Not Applicable
Vapor Density: Not Applicable
Density: No Data Available
Specific Gravity: > 1 [Ref Std: WATER=1]
Solubility In Water: No Data Available
Solubility in Water: Negligible
Solubility- non-water: No Data Available
Partition coefficient: n-octanol/ water: No Data Available
Autoignition temperature: No Data Available
Decomposition temperature: No Data Available
Viscosity: No Data Available
Volatile Organic Compounds: No Data Available
Percent volatile: No Data Available
VOC Less H2O & Exempt Solvents: No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents
10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

### SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

#### 11.1. Information on Toxicological effects

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**
This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:**

**Carcinogenicity:**
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTAL AIRRESP</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>SILICA, CRYSTAL AIRRESP</td>
<td>68855-54-9</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>Generic: Cristobalite</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

**Toxicological Data**
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**
### 3M™ ESPE™ IMPREGUM™ SOFT QUICK STEP LIGHT BODY BASE

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Dermal</td>
<td>No data</td>
<td>calculated ATE &gt;5,000 mg/kg</td>
</tr>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data</td>
<td>calculated ATE &gt;5,000 mg/kg</td>
</tr>
<tr>
<td>TRIALKYL GLYCERIDES</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>TRIALKYL GLYCERIDES</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 10,360 mg/kg</td>
</tr>
<tr>
<td>SULFONAMIDE</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>SULFONAMIDE</td>
<td>Ingestion</td>
<td>similar compounds</td>
<td>LD50 estimated to be 300 - 2,000 mg/kg</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Dermal</td>
<td>Profesional judgement</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 2.7 mg/l</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>POLYETHYLENE-POLYPROPYLENE GLYCOL</td>
<td>Dermal</td>
<td>Profesional judgement</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>POLYETHYLENE-POLYPROPYLENE GLYCOL</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 5,700 mg/kg</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 15,000 mg/kg</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5</td>
<td>Dermal</td>
<td>similar compounds</td>
<td>LD50 &gt; 1,000 mg/kg</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>similar compounds</td>
<td>LC50 &gt; 2.52 mg/l</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In vitro data</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Mouse</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>

### Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>Human and animal</td>
<td>Carcinogenic</td>
</tr>
</tbody>
</table>
Reproductive Toxicity

Reproductive and/or Developmental Effects
For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>silicosis</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>eyes</td>
<td>kidney and/or bladder</td>
<td>Rat</td>
<td>NOAEL 3,738 mg/kg/day</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.
SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I. PIGMENT WHITE 5 (Barium compounds, except barium sulfate)</td>
<td>1345-05-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5 (ZINC COMPOUNDS)</td>
<td>1345-05-7</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

15.2. State Regulations
Contact 3M for more information.

California Proposition 65

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>Listing</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEXANE</td>
<td>110-54-3</td>
<td>Male reproductive toxin</td>
</tr>
</tbody>
</table>

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2  Flammability: 1  Instability: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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3M USA SDSs are available at www.3M.com
Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Polyether Adhesive - New Formulation

Product Identification Numbers
LE-F100-1876-7, 70-2011-4439-4
7100059325

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Tray Adhesive

Restrictions on use
For use only by dental professionals.

1.3. Supplier's details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Flammable Liquid: Category 2.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Copyright, 2019, 3M Company.
Symbols
Flame | Exclamation mark |

Pictograms

Hazard Statements
Highly flammable liquid and vapor.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention:
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting equipment.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Use only in a well-ventilated area.
Wear protective gloves and eye/face protection.

Response:
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Call a POISON CENTER or doctor/physician if you feel unwell.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.
Keep container tightly closed.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>141-78-6</td>
<td>40 - 60</td>
<td>Trade Secret *</td>
</tr>
<tr>
<td>HYDROXY-TERMINATED DIMETHYLSILOXANE, REACTION PRODUCTS WITH CHLOROTRIMETHYLSILANE, HYDROCHLORIC ACID, ISOPROPYL ALCOHOL, AND SODIUM SILICATE</td>
<td>68440-70-0</td>
<td>40 - 60</td>
<td>Trade Secret *</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.
SECTION 4: First aid measures

4.1. Description of first aid measures

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label.
and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

### SECTION 7: Handling and storage

**7.1. Precautions for safe handling**
Avoid prolonged or repeated skin contact. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes.

**7.2. Conditions for safe storage including any incompatibilities**

### SECTION 8: Exposure controls/personal protection

**8.1. Control parameters**

**Occupational exposure limits**
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>141-78-6</td>
<td>OSHA</td>
<td>TWA:1400 mg/m3 (400 ppm)</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>141-78-6</td>
<td>ACGIH</td>
<td>TWA:400 ppm</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**
Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

**Skin/hand protection**
See Section 7.1 for additional information on skin protection.

**Respiratory protection**
None required.

### SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Appearance
- Physical state: Liquid
- Color: Red

Specific Physical Form:
- Viscous

Odor
- Characteristic Organic solvent

Odor threshold
- No Data Available

pH
- No Data Available

Melting point
- No Data Available

Boiling Point
- 169 ºF

Flash Point
- 25 ºF [Test Method: Closed Cup]

Evaporation rate
- No Data Available

Flammability (solid, gas)
- Not Applicable

Flammable Limits (LEL)
- 1.2 %

Flammable Limits (UEL)
- 11.5 %

Vapor Pressure
- 131 mmHg

Vapor Density
- > 1 [Ref Std: AIR=1]

Density
- Approximately 0.9 g/cm³

Specific Gravity
- > 0.9 [Ref Std: WATER=1]

Solubility in Water
- Nil

Solubility- non-water
- No Data Available

Partition coefficient: n-octanol/ water
- No Data Available

Autoignition temperature
- No Data Available

Decomposition temperature
- No Data Available

Viscosity
- Approximately 0.25 Pa-s

Molecular weight
- No Data Available

Percent volatile
- No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
- Sparks and/or flames
- Heat

10.5. Incompatible materials
None known.

No Data Available

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>Oxidation, heat or reaction</td>
</tr>
</tbody>
</table>
SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 18,000 mg/kg</td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Inhalation- Vapor (4 hours)</td>
<td>Rat</td>
<td>LC50  70.5 mg/l</td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50  5,620 mg/kg</td>
</tr>
</tbody>
</table>
ATE = acute toxicity estimate

### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>Rabbit</td>
<td>Minimal irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>Guinea pig</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>In vivo</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>

### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>Inhalation</td>
<td>central nervous system depression</td>
<td>May cause drowsiness or dizziness</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Inhalation</td>
<td>respiratory irritation</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Ingestion</td>
<td>central nervous system depression</td>
<td>May cause drowsiness or dizziness</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td></td>
</tr>
</tbody>
</table>

#### Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE</td>
<td>Inhalation</td>
<td>endocrine system</td>
<td>liver</td>
<td>nervous system</td>
<td>Not classified</td>
<td>Rat</td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Inhalation</td>
<td>hematopoietic system</td>
<td>Not classified</td>
<td>Rabbit</td>
<td>LOAEL 16 mg/l</td>
<td>40 days</td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>liver</td>
<td>kidney and/or bladder</td>
<td>Not classified</td>
<td>Rat</td>
</tr>
</tbody>
</table>
Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)

Health Hazards
Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 1 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 35-4551-4 Version Number: 1.06
Issue Date: 09/24/19 Supercedes Date: 12/28/17

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3M USA SDSs are available at www.3M.com
SECTION 1: Identification

1.1. Product identifier
IMPREGUM™ SOFT QUICK STEP CATALYST

Product Identification Numbers
LE-F100-0608-1

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression Material

Restrictions on use
For use only by dental professionals.

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Skin Sensitizer: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Warning
Symbols
Exclamation mark |

Pictograms

Hazard Statements
May cause an allergic skin reaction.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention:
Use only in a well-ventilated area.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:
If INHALED: Remove person to fresh air and keep comfortable for breathing.
If ON SKIN:  Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage:
Store in a well-ventilated place.  Keep container tightly closed.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>CITRIC ESTER</td>
<td>77-90-7</td>
<td>35 - 45</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>68909-20-6</td>
<td>20 - 30</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>72140-65-9</td>
<td>&lt; 25</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>68855-54-9</td>
<td>1 - 20</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air.  If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water.  Remove contaminated clothing and wash before reuse.  If signs/symptoms
develop, get medical attention.

**Eye Contact:**
No need for first aid is anticipated.

**If Swallowed:**
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

### SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

#### Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Irritant Vapors or Gases</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

### SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

### SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes. A no-touch technique is
recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>ACGIH</td>
<td>TWA (respirable fraction): 0.025 mg/m³</td>
<td>A2: Suspected human carcin.</td>
</tr>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration (respirable): 0.05 mg/m³ (1.2 millions of particles/cu. ft.); TWA: 0.05 mg/m³</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration: 0.8 mg/m³; TWA: 20 millions of particles/cu. ft.</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>68909-20-6</td>
<td>OSHA</td>
<td>TWA concentration: 0.8 mg/m³; TWA: 20 millions of particles/cu. ft.</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH: American Conference of Governmental Industrial Hygienists
AIHA: American Industrial Hygiene Association
CMRG: Chemical Manufacturer's Recommended Guidelines
OSHA: United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls
Use in a well-ventilated area.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Safety Glasses with side shields

##### Skin/hand protection

See Section 7.1 for additional information on skin protection.

##### Respiratory protection

None required.
SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form: Solid
Specific Physical Form: Paste
Odor, Color, Grade: White paste with characteristic odor
Odor threshold: No Data Available
pH: Not Applicable
Melting point: No Data Available
Boiling Point: Not Applicable
Flash Point: No flash point
Evaporation rate: No Data Available
Flammability (solid, gas): Not Classified
Flammable Limits(LEL): Not Applicable
Flammable Limits(UEL): Not Applicable
Vapor Pressure: Not Applicable
Vapor Density: Not Applicable
Density: 1.2 - 1.4 g/cm³
Specific Gravity: 1.2 - 1.4 [Ref Std: WATER=1]
Solubility in Water: Negligible
Solubility- non-water: No Data Available
Partition coefficient: n-octanol/ water: No Data Available
Autoignition temperature: Not Applicable
Decomposition temperature: No Data Available
Viscosity: No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information
The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYST AIRRESP</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>SILICA, CRYST AIRRESP</td>
<td>68855-54-9</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>Generic: Cristobalite</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<p>| Name | Route | Species | Value |
|------|-------|---------|-------|-------|</p>
<table>
<thead>
<tr>
<th>Overall product</th>
<th>Ingestion</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>CITRIC ESTER</td>
<td>Dermal</td>
<td>Professio nal judgeme nt</td>
</tr>
<tr>
<td>CITRIC ESTER</td>
<td>Ingestion</td>
<td>Rat</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Dermal</td>
<td>Rabbit</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Ingestion</td>
<td>Rat</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Dermal</td>
<td>Rat</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Dermal</td>
<td>Professio nal judgeme nt</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>Rat</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In vitro data</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Human and animal</td>
<td>Not classified</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Mouse</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Mouse</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>

### Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Not Specified</td>
<td>Mouse</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>Human</td>
<td>Carcinogenic</td>
</tr>
</tbody>
</table>
Reproductive Toxicity

Reproductive and/or Developmental Effects

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Ingestion</td>
<td>Not classified for female reproduction</td>
<td>Rat</td>
<td>NOAEL 509 mg/kg/day</td>
<td>1 generation</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Ingestion</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 497 mg/kg/day</td>
<td>1 generation</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 1,350 mg/kg/day</td>
<td>during organogenesis</td>
</tr>
</tbody>
</table>

Target Organ(s)

Specific Target Organ Toxicity - single exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>central nervous system depression</td>
<td>May cause drowsiness or dizziness</td>
<td>Rat</td>
<td>LOAEL 2,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>respiratory system</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 300 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>silicosis</td>
<td>Not classified</td>
<td>Human</td>
<td>NOAEL Not available</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>silicosis</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>eyes</td>
<td>kidney and/or bladder</td>
<td>Not classified</td>
<td>Rat</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.
Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

<table>
<thead>
<tr>
<th>Physical Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not applicable</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Health Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory or Skin Sensitization</td>
</tr>
<tr>
<td>Specific target organ toxicity (single or repeated exposure)</td>
</tr>
</tbody>
</table>

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2  Flammability: 1  Instability: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
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SECTION 1: Identification

1.1. Product identifier
3M™ IMPREGUM™ SOFT QUICK STEP LIGHT BODY CATALYST

Product Identification Numbers
LE-FSFD-7383-5

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression Material

Restrictions on use
For use only by dental professionals in approved indications.

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

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2.1. Hazard classification
Skin Sensitizer: Category 1B.
Reproductive Toxicity: Category 2.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
Signal word
Danger
Symbols
Exclamation mark | Health Hazard |

Pictograms

Hazard Statements
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated ingestion exposure:
blood or blood-forming organs |

May cause damage to organs through prolonged or repeated ingestion exposure:
respiratory system |
sensory organs |

Precautionary Statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN:  Wash with plenty of soap and water.
If skin irritation or rash occurs:  Get medical advice/attention.
Wash contaminated clothing before reuse.
IF exposed or concerned:  Get medical advice/attention.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYMERIC ACETATE</td>
<td>91825-26-2</td>
<td>20 - 40</td>
</tr>
<tr>
<td>CITRIC ESTER</td>
<td>77-90-7</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>68855-54-9</td>
<td>10 - 30</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>68909-20-6</td>
<td>1 - 20</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>72140-65-9</td>
<td>1 - 15</td>
</tr>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>26898-17-9</td>
<td>1 - 10</td>
</tr>
<tr>
<td>FATTY ACIDS TRIGLYCERIDES</td>
<td>67701-27-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>POLYETHYLENE-POLYPROPYLENE GLYCOL</td>
<td>9003-11-6</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade
SECTION 4: First aid measures

4.1. Description of first aid measures

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**
No need for first aid is anticipated.

**If Swallowed:**
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

**Hazardous Decomposition or By-Products**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Irritant Vapors or Gases</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.
6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (e.g. chlorine, chromic acid etc.) Do not get in eyes. Use personal protective equipment (gloves, respirators, etc.) as required. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>ACGIH</td>
<td>TWA( respirable fraction): 0.025 mg/m³</td>
<td>A2: Suspected human carcin.</td>
</tr>
<tr>
<td>Cristobalite</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration(respirable): 0.05 mg/m³ (1.2 millions of particles/cu. ft.); TWA: 0.05 mg/m³</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>68855-54-9</td>
<td>OSHA</td>
<td>TWA concentration: 0.8 mg/m³; TWA: 20 millions of particles/cu. ft.</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>68909-20-6</td>
<td>OSHA</td>
<td>TWA concentration: 0.8 mg/m³; TWA: 20 millions of particles/cu. ft.</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH : American Conference of Governmental Industrial Hygienists
AIIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- General Physical Form: Solid
- Specific Physical Form: Paste
- Odor, Color, Grade: slightly acrid odor, dark red paste
- Odor threshold: No Data Available
- pH: Not Applicable
- Melting point: No Data Available
- Boiling Point: Not Applicable
- Flash Point: Flash point > 93 °C (200 °F)
- Evaporation rate: Not Applicable
- Flammability (solid, gas): Not Classified
- Flammable Limits (LEL): Not Applicable
- Flammable Limits (UEL): Not Applicable
- Vapor Pressure: Not Applicable
- Vapor Density: Not Applicable
- Density: No Data Available
- Specific Gravity: > 1 [Ref Std: WATER=1]
- Solubility in Water: Negligible
- Solubility- non-water: No Data Available
- Partition coefficient: n-octanol/ water: No Data Available
- Autoignition temperature: No Data Available
- Decomposition temperature: No Data Available
- Viscosity: No Data Available
- Volatile Organic Compounds: Not Applicable
- Percent volatile: Not Applicable
- VOC Less H2O & Exempt Solvents: Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td>None known.</td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**
This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**
Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.
May cause additional health effects (see below).

**Additional Health Effects:**

**Prolonged or repeated exposure may cause target organ effects:**
Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Bone Marrow Effects: Signs/symptoms may include generalized weakness, pallor of the skin, fatty infiltration of the...
bone marrow, decreases in the numbers of circulating blood cells, increased susceptibility to infection.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTAL AIRESP</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>SILICA, CRYSTAL AIRESP</td>
<td>68855-54-9</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>Generic: Cristobalite</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

<table>
<thead>
<tr>
<th>Acute Toxicity</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Dermal</td>
<td>No data available; calculated ATE &gt;5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt;2,000 - 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>POLYMERIC ACETATE</td>
<td>Dermal</td>
<td>Professio nal judgement</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Dermal</td>
<td>Professio nal judgement</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 2.7 mg/l</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>CITRIC ESTER</td>
<td>Dermal</td>
<td>Professio nal judgement</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>CITRIC ESTER</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 25,000 mg/kg</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Dermal</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 300-2,000 mg/kg</td>
</tr>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 10,360 mg/kg</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 0.691 mg/l</td>
</tr>
<tr>
<td>SILANE TREATED SILICA</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 5,110 mg/kg</td>
</tr>
<tr>
<td>POLYETHYLENE-POLYPROPYLENE GLYCOL</td>
<td>Dermal</td>
<td>Professio nal judgement</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>POLYETHYLENE-POLYPROPYLENE GLYCOL</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 5,700 mg/kg</td>
</tr>
<tr>
<td>FATTY ACIDS TRIGLYCERIDES</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
<tr>
<td>FATTY ACIDS TRIGLYCERIDES</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 2,000 mg/kg</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate
### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In vitro data</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Mouse</td>
<td>Not classified</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Mouse</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Human and animal</td>
<td>Not classified</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYMERIC ACETATE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>

### Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>Human and animal</td>
<td>Carcinogenic</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Not Specified</td>
<td>Mouse</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 100 mg/kg/day</td>
<td>prematting into lactation</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>Toxic to female reproduction</td>
<td>Rat</td>
<td>NOAEL 30 mg/kg/day</td>
<td>prematting into lactation</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>Toxic to male reproduction</td>
<td>Rat</td>
<td>NOAEL 30 mg/kg/day</td>
<td>30 days</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Ingestion</td>
<td>Not classified for female reproduction</td>
<td>Rat</td>
<td>NOAEL 509 mg/kg/day</td>
<td>1 generation</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Ingestion</td>
<td>Not classified for male reproduction</td>
<td>Rat</td>
<td>NOAEL 497 mg/kg/day</td>
<td>1 generation</td>
</tr>
<tr>
<td>SILANE TREATEAD SILICA</td>
<td>Ingestion</td>
<td>Not classified for development</td>
<td>Rat</td>
<td>NOAEL 1,350 mg/kg/day</td>
<td>during organogenesi s</td>
</tr>
</tbody>
</table>
Target Organ(s)

### Specific Target Organ Toxicity - single exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>respiratory system</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 300 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

### Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux calcined diatomaceous earth (cristobalite 1 - &lt;10%)</td>
<td>Inhalation</td>
<td>silicosis</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>kidney and/or bladder</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 3,738 mg/kg/day</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>bone marrow</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Rat</td>
<td>NOAEL 10 mg/kg/day</td>
<td>30 days</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>respiratory system</td>
<td>May cause damage to organs though prolonged or repeated exposure</td>
<td>Rat</td>
<td>NOAEL 30 mg/kg/day</td>
<td>30 days</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>eyes</td>
<td>May cause damage to organs though prolonged or repeated exposure</td>
<td>Rat</td>
<td>NOAEL 100 mg/kg/day</td>
<td>30 days</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td>liver</td>
<td>immune system</td>
<td>kidney and/or bladder</td>
<td>Not classified</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>gastrointestinal tract</td>
<td>Not classified</td>
<td>Rat</td>
<td>NOAEL 30 mg/kg/day</td>
<td>30 days</td>
</tr>
<tr>
<td>SULFONIUM SALT</td>
<td>Ingestion</td>
<td>auditory system</td>
<td>heart</td>
<td>skin</td>
<td>endocrine system</td>
<td>bone, teeth, nails, and/or hair</td>
</tr>
<tr>
<td>SILANE TREATEAD</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>silicosis</td>
<td>Not classified</td>
<td>Human</td>
<td>NOAEL Not available</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

### SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

### SECTION 13: Disposal considerations
13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:
Physical Hazards
Not applicable

Health Hazards
Reproductive toxicity
Respiratory or Skin Sensitization
Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
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