



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Dry Layup Adhesive 09094, Red

Product Identification Numbers

62-4976-8030-6
7000046595

1.2. Recommended use and restrictions on use

Recommended use

general purpose solvent based adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Gas: Category 1.
Gas Under Pressure: Liquefied gas.
Serious Eye Damage/Irritation: Category 2B.
Reproductive Toxicity: Category 2.
Simple Asphyxiant.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Gas cylinder | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Extremely flammable gas.
Contains gas under pressure; may explode if heated.

Causes eye irritation.
May cause drowsiness or dizziness.
Suspected of damaging fertility or the unborn child.
May displace oxygen and cause rapid suffocation.

Causes damage to organs:
cardiovascular system |

Precautionary Statements**Prevention:**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Do not breathe dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wear protective gloves.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see Notes to Physician on this label).
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
Eliminate all ignition sources if safe to do so.

Storage:

Protect from sunlight. Store in a well-ventilated place.
Keep container tightly closed.
Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

Supplemental Information:

Intentional concentration and inhalation may be harmful or fatal.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-Methylpentane	107-83-5	25 - 40 Trade Secret *
Cyclohexane	110-82-7	10 - 30 Trade Secret *
Dimethyl Ether	115-10-6	10 - 30 Trade Secret *
Non-Volatile Components NJTSRN 04499600-5776P	Trade Secret*	7 - 15 Trade Secret *
Bicyclo[3.1.1]Hept-2-Ene,2,6,6-Trimethyl-,Polymer With 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	31393-98-3	7 - 15 Trade Secret *
Glycerol Ester Of Hydrogenated Rosin	65997-13-9	7 - 15 Trade Secret *
Isobutane	75-28-5	3 - 7 Trade Secret *
Propane	74-98-6	3 - 7 Trade Secret *
Pentane	109-66-0	< 5 Trade Secret *
Hexane	110-54-3	< 0.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. Get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Refer to other precautionary advice in SDS section 5. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Condition

Hydrocarbons
Formaldehyde
Carbon monoxide
Carbon dioxide

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Close cylinder. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Eliminate all ignition sources if safe to do so. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2-Methylpentane	107-83-5	ACGIH	TWA:500 ppm;STEL:1000 ppm	
Pentane	109-66-0	ACGIH	TWA:1000 ppm	
Pentane	109-66-0	OSHA	TWA:2950 mg/m3(1000 ppm)	
Hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous absorption
Hexane	110-54-3	OSHA	TWA:1800 mg/m3(500 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	

Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Dimethyl Ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Rosin	65997-13-9	ACGIH	TWA(as Resin, inhalable fraction):0.001 mg/m3	Dermal/Respiratory Sensitizer
Propane	74-98-6	ACGIH	Limit value not established:	simple asphyxiant
Propane	74-98-6	OSHA	TWA:1800 mg/m3(1000 ppm)	
Isobutane	75-28-5	ACGIH	STEL:1000 ppm	
Natural gas	75-28-5	ACGIH	Limit value not established:	simple asphyxiant

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Gas
Color	Red

Odor	Solvent
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	-42.1 °C [<i>Details:propellant</i>]
Flash Point	-50 °F [<i>Test Method:Closed Cup</i>] [<i>Details:Flammable Gas</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Flammable Gas: Category 1.
Flammable Limits(LEL)	1 % volume
Flammable Limits(UEL)	18 % volume
Vapor Pressure	<=190 psi [<i>@ 37.7 °C</i>]
Vapor Density	>=1.0 [<i>Ref Std:AIR=1</i>]
Density	0.736 g/ml
Specific Gravity	0.736 [<i>Ref Std:WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	223 °C
Decomposition temperature	<i>Not Applicable</i>
Viscosity	<i>No Data Available</i>
Average particle size	<i>No Data Available</i>
Bulk density	<i>No Data Available</i>
Hazardous Air Pollutants	0.93 % weight [<i>Test Method:Calculated</i>]
Molecular weight	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
Softening point	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	540 g/l [<i>Test Method:calculated SCAQMD rule 443.1</i>]
Solids Content	20 - 30 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Combustibles

No Data Available

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Methylpentane	Inhalation-Vapor		LC50 estimated to be > 50 mg/l
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Dimethyl Ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Isobutane	Inhalation-Gas (4 hours)	Rat	LC50 276,000 ppm
Non-Volatile Components NJTSRN 04499600-5776P	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Volatile Components NJTSRN 04499600-5776P	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Bicyclo[3.1.1]Hept-2-Ene,2,6,6-Trimethyl-,Polymer With 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Dermal		LD50 estimated to be > 5,000 mg/kg
Bicyclo[3.1.1]Hept-2-Ene,2,6,6-Trimethyl-,Polymer With 6,6-Dimethyl-2-Methylenebicyclo[3.1.1]Heptane	Ingestion	Rat	LD50 > 34,000 mg/kg
Glycerol Ester Of Hydrogenated Rosin	Dermal	Rat	LD50 > 2,000 mg/kg
Glycerol Ester Of Hydrogenated Rosin	Ingestion	Rat	LD50 > 2,000 mg/kg
Propane	Inhalation-Gas (4 hours)	Rat	LC50 > 200,000 ppm
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapor (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hexane	Inhalation-Vapor (4 hours)	Rat	LC50 170 mg/l
Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product		Minimal irritation
2-Methylpentane	Professional judgement	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Isobutane	Professional judgement	No significant irritation
Non-Volatile Components NJTSRN 04499600-5776P	Professional judgement	Minimal irritation
Glycerol Ester Of Hydrogenated Rosin	Rabbit	No significant irritation
Propane	Rabbit	Minimal irritation
Pentane	Rabbit	Minimal irritation
Hexane	Human and animal	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
2-Methylpentane	Professional judgement	Moderate irritant
Cyclohexane	Rabbit	Mild irritant
Isobutane	Professional judgement	No significant irritation
Glycerol Ester Of Hydrogenated Rosin	Rabbit	Mild irritant
Propane	Rabbit	Mild irritant
Pentane	Rabbit	Mild irritant
Hexane	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Glycerol Ester Of Hydrogenated Rosin	Human and animal	Not classified
Pentane	Guinea pig	Not classified
Hexane	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Isobutane	In Vitro	Not mutagenic
Propane	In Vitro	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL	during

				40,000 ppm	organogenesis
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
Hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
2-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Isobutane	Inhalation	cardiac sensitization	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	
Pentane	Inhalation	central nervous	May cause drowsiness or	Multiple	NOAEL Not	not available

		system depression	dizziness	animal species	available	
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available
Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
2-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
2-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Isobutane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4,500 ppm	13 weeks
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks

Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks

Aspiration Hazard

Name	Value
2-Methylpentane	Aspiration hazard
Cyclohexane	Aspiration hazard
Pentane	Aspiration hazard
Hexane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. The facility should be equipped to handle gaseous waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Gas under pressure

Health Hazards

Reproductive toxicity

Serious eye damage or eye irritation

Simple Asphyxiant

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	Trade Secret 10 - 30

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Non hazardous according to WHMIS criteria.

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 4 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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